

CHAPTER 54  
MAN-MADE FILAMENTS 1/

XI  
54-1

Notes

1. Throughout the tariff schedule, the term "man-made fibers" means staple fibers and filaments of organic polymers produced by manufacturing processes, either:
  - (a) By polymerization of organic monomers, such as polyamides, polyesters, polyurethanes or polyvinyl derivatives; or
  - (b) By chemical transformation of natural organic polymers (for example, cellulose, casein, proteins or algae), such as viscose rayon, cellulose acetate, cupro or alginates.

The terms "synthetic" and "artificial", used in relation to fibers, mean: synthetic: fibers as defined at (a); artificial: fibers as defined at (b).

The terms "man-made", "synthetic" and "artificial" shall have the same meanings when used in relation to "textile materials".
2. Headings 5402 and 5403 do not apply to synthetic or artificial filament tow of chapter 55.

Statistical Note

1. For the purposes of the woven fabrics of chapter 54:
  - (a) Unless the context otherwise requires, provisions relating to one or more weaves embrace only those fabrics which (excluding selvage) are wholly of the specified weave or weaves, including combinations exclusively thereof.
  - (b) The term "flat fabrics" means fabrics not containing yarns twisted more than 472 turns per meter.
  - (c) The term "poplin or broadcloth" means plain weave fabrics, not of square construction, whether or not napped, but does not include the following types:
    - (i) Fabrics weighing not more than 170 grams per square meter, containing 33 or less warp ends and filling picks per square centimeter; and
    - (ii) Fabrics weighing more than 170 grams per square meter, of average yarn number 26 or lower number.
  - (d) The term "sheeting" means plain weave fabrics, whether or not napped, of the following types:
    - (i) Fabrics weighing not more than 170 grams per square meter, of square construction, containing more than 33 warp ends and filling picks per square centimeter, of average yarn number 68 or lower number, but not including printcloth; and
    - (ii) Fabrics weighing more than 170 grams per square meter, but does not include:
      - (A) Fabrics of which the warp or filling consists of multiple (folded) or cabled yarns, of average yarn number 26 or lower number; and
      - (B) Fabrics of average yarn number 27 or higher number, not of square construction.
  - (e) The term "printcloth" means plain weave fabrics, weighing not more than 170 grams per square meter, of average yarn numbers 43-68, containing more than 33 singles yarns per square centimeter and not containing multiple (folded) or cabled yarns, of square construction, whether or not napped, of the following types:
    - (i) Fabrics, not combed; and
    - (ii) Other fabrics, measuring less than 168 cm in width.
  - (f) The term "square construction" means fabrics of the following types:
    - (i) Containing less than 79 warp ends and filling picks per square centimeter, of which the difference between the total count of warp ends per centimeter and the total count of filling picks per centimeter is less than 11; or
    - (ii) Containing 79 or more warp ends and filling picks per square centimeter, of which the total count of warp ends per centimeter and the total count of filling picks per centimeter are each less than 57 percent of the total count per square centimeter of such warp ends and filling picks.

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1/ See Section XI, Statistical Note 5.

## Statistical Note 1 (con.)

- (g) The term "napped" means fabrics with a fuzzy, fibrous surface produced by scratching or pricking the surface so that some of the fibers are raised from the body of the yarn. Napped fabrics are not to be confused with pile fabrics. Outing and canton flannel, moleskin, etc., are typical fabrics with a nap.
- (h) The term "not combed" means fabrics in part of uncombed cotton, other vegetable textile fibers or wool or fine animal hair.
- (ij) The term "combed" means fabrics containing cotton, other vegetable textile fibers or wool or fine animal hair, in which such fibers are combed.
- (k) The term "number," as applied to woven fabrics of man-made fibers, means the average yarn number of the yarns contained therein. In computing the average yarn number, the length of the yarn is considered to be equal to the distance covered by it in the fabric in the condition as imported, with all clipped yarn being measured as if continuous and with the count being taken of the total single yarns in the fabric including the single yarns in any multiple (folded) or cabled yarns. The weight shall be taken after any excessive sizing is removed by boiling or other suitable process. Any one of the following formulas can be used to determine the average yarn number--

$$N = \frac{BYT}{1,000} , \quad \frac{100T}{Z'} , \quad \frac{BT}{Z} \quad \text{or} \quad \frac{ST}{10}$$

when:

N is the average yarn number,  
 B is the breadth (width) of the fabric in centimeters,  
 Y is the meters (linear) of the fabric per kilogram,  
 T is the total single yarns per square centimeter,  
 S is the square meters of fabric per kilogram,  
 Z is the grams per linear meter of fabric, and  
 Z' is the grams per square meter of fabric.

Fractions in the resulting "number" shall be disregarded.

2. The term "discharge printed" fabrics refers to fabrics which have been:
- (a) Dyed, not tinted, a single uniform color other than white;
- (b) Further processed using a method whereby chlorine or other color-destroying chemicals are applied to discrete portions of the dyed fabric to bleach out or discharge the dye and printed in those discrete portions thereby yielding a different colored pattern on the previously dyed ground; and
- (c) Subjected to two or more of the following finishing operations: bleaching, shrinking, filling, napping, decatizing, permanent stiffening, weighting, permanent embossing or moireing.

5401		Sewing thread of man-made filaments, whether or not put up for retail sale:					
5401.10.00	00	Of synthetic filaments.....(200) kg.....	12.4%		Free (CA,IL,MX)	55%	
5401.20.00	00	Of artificial filaments.....(200) kg.....	12.4%		Free (CA,IL,MX)	55%	
5402		Synthetic filament yarn (other than sewing thread), not put up for retail sale, including synthetic monofilament of less than 67 decitex:					
5402.10		High tenacity yarn of nylon or other polyamides:					
5402.10.30		Single yarn.....	9.5%		Free (CA,IL)	50%	
					1.8% (MX)		
	10	Not more than 920 decitex: Monofilament; multifilament, untwisted or with twist of less than 5 turns per meter..... kg					
	30	Multifilament, with twist of 5 turns or more per meter....(606) kg					
	50	More than 920 decitex: Monofilament; multifilament, untwisted or with twist of less than 5 turns per meter..... kg					
	70	Multifilament, with twist of 5 turns or more per meter...(606) kg					
5402.10.60	00	Multiple (folded) or cabled.....(606) kg.....	8.7%		Free (CA,IL)	55%	
					1.6% (MX)		
5402.20		High tenacity yarn of polyesters:					
5402.20.30		Single yarn.....	9.5%		Free (CA,IL)	50%	
					1.8% (MX)		
	10	Not more than 920 decitex: Monofilament; multifilament, untwisted or with twist of less than 5 turns per meter..... kg					
	30	Multifilament, with twist of 5 turns or more per meter...(606) kg					
	50	More than 920 decitex: Monofilament; multifilament, untwisted or with twist of less than 5 turns per meter..... kg					
	70	Multifilament, withtwist of 5 turns or more per meter...(606) kg					
5402.20.60	00	Multiple (folded) or cabled.....(606) kg.....	8.5%		Free (CA,IL)	55%	
					1.6% (MX)		

5402 (con.)		Synthetic filament yarn (other than sewing thread), not put up for retail sale, including synthetic monofilament of less than 67 decitex (con.):				
		Textured yarn:				
5402.31		Of nylon or other polyamides, measuring per single yarn not more than 500 decitex:				
5402.31.30	00	Single yarn.....(600) kg.....	9.5%	Free (CA,IL) 1.8% (MX)		50%
5402.31.60	00	Multiple (folded) or cabled yarn.....(600) kg.....	8.7%	Free (CA,IL) 1.6% (MX)		55%
5402.32		Of nylon or other polyamides, measuring per single yarn more than 500 decitex:				
5402.32.30	00	Single yarn.....(600) kg.....	9.2%	Free (CA,IL) 1.8% (MX)		50%
5402.32.60	00	Multiple (folded) or cabled yarn.....(600) kg.....	8.7%	Free (CA,IL) 1.6% (MX)		55%
5402.33		Of polyesters:				
5402.33.30	00	Single yarn.....(600) kg.....	9.5%	Free (CA,IL) 1.8% (MX)		50%
5402.33.60	00	Multiple (folded) or cabled yarn.....(600) kg.....	8.7%	Free (CA,IL) 1.6% (MX)		55%
5402.39		Other:				
5402.39.30		Single yarn.....	9.5%	Free (CA,IL) 1.8% (MX)		50%
	10	Of polyethylene or polypropylene.....(600) kg				
	90	Other.....(600) kg				
5402.39.60		Multiple (folded) or cabled yarn.....	8.7%	Free (CA,IL) 1.6% (MX)		55%
	10	Of polyethylene or polypropylene.....(600) kg				
	90	Other.....(600) kg				
		Other yarn, single, untwisted or with a twist not exceeding 50 turns/m:				
5402.41		Of nylon or other polyamides:				
5402.41.10	00	Colored multifilament, untwisted or with a twist of less than 5 turns per meter, measuring not less than 22 decitex per filament, certified by the importer to be used in the manufacture of wigs for dolls..... kg		Free		50%

5402 (con.)	Synthetic filament yarn (other than sewing thread), not put up for retail sale, including synthetic monofilament of less than 67 decitex (con.):				
	Other yarn, single, untwisted or with a twist not exceeding 50 turns/m (con.):				
5402.41 (con.)	Of nylon or other polyamides (con.):				
5402.41.90	Other.....	kg	9.2% 50%	Free (CA,IL)	
				1.8% (MX)	
	Monofilament; multifilament, untwisted or with twist of less than 5 turns per meter:				
10	Multifilament, partially oriented.....	kg			
30	Other.....	kg			
40	Multifilament, with twist of 5 turns or more per meter.....(606)	kg			
5402.42.00	00	Of polyesters, partially oriented.....	kg..... 9.5%	Free (CA,IL)	50%
				1.8% (MX)	
5402.43	Of polyesters, other:				
5402.43.10	Wholly of polyester, measuring not less than 75 decitex but not more than 80 decitex, and having 24 filaments per yarn.....		kg..... 9.2%	Free (CA,IL)	50%
				1.8% (MX)	
20	Untwisted or with twist of less than 5 turns per meter....	kg			
40	With twist of 5 turns or more per meter.....(606)	kg			
5402.43.90	Other .....	kg	9.2%	Free (CA,IL)	50%
				1.8% (MX)	
20	Monofilament; multifilament, untwisted or with twist of less than 5 turns per meter....	kg			
40	Multifilament, with twist of 5 turns or more per meter.....(606)	kg			
5402.49	Other:				
5402.49.10	00	Colored multifilament, of modacrylic, untwisted or with a twist of less than 5 turns per meter, measuring not less than 22 decitex per filament, certified by the importer to be used in the manufacture of wigs for dolls.....	kg Free		50%
5402.49.90	Other.....	kg	9.2%	Free (CA,IL,MX)	50%
	Monofilament; multifilament, untwisted or with twist of less than 5 turns per meter:				
05	Elastomeric yarn.....	kg			
	Other:				
10	Of polyethylene or polypropylene.....	kg			
40	Other.....	kg			
	Multifilament, with twist of 5 turns or more per meter:				
70	Of polyethylene or polypropylene.....(606)	kg			
80	Other.....(606)	kg			

5402 (con.)	Synthetic filament yarn (other than sewing thread), not put up for retail sale, including synthetic monofilament of less than 67 decitex (con.):			
	Other yarn, single, with a twist exceeding 50 turns/m:			
5402.51.00	00	Of nylon or other polyamides.....(606) kg.....	9.5%	Free (CA,IL,MX) 50%
5402.52	Of polyesters:			
5402.52.10	00	Wholly of polyester, measuring not less than 75 decitex but not more than 80 decitex, and having 24 filaments per yarn.....(606) kg.....	9.5%	Free (CA,IL,MX) 50%
5402.52.90	00	Other.....(606) kg.....	9.5%	Free (CA,IL,MX) 50%
5402.59.00	00	Other.....(606) kg.....	9.2%	Free (CA,IL) 1.8% (MX) 50%
5402.61.00	00	Other yarn, multiple (folded) or cabled: Of nylon or other polyamides.....(606) kg.....	8.5%	Free (CA,IL) 1.6% (MX) 55%
5402.62.00	00	Of polyesters.....(606) kg.....	8.5%	Free (CA,IL) 1.6% (MX) 55%
5402.69.00	00	Other.....(606) kg.....	8.5%	Free (CA,IL) 1.6% (MX) 55%
5403	Artificial filament yarn (other than sewing thread), not put up for retail sale, including artificial monofilament of less than 67 decitex:			
5403.10	High tenacity yarn of viscose rayon:			
5403.10.30		Single yarn.....	10%	Free (CA,IL) 5% (MX) 50%
	20	Monofilament; multifilament, untwisted or with twist of less than 5 turns per meter..... kg		
	40	Multifilament, with twist of 5 turns or more per meter.....(606) kg		
5403.10.60	00	Multiple (folded) or cabled.....(606) kg.....	9.1%	Free (CA,IL) 4.5% (MX) 55%
5403.20	Textured yarn:			
5403.20.30	00	Single yarn.....(600) kg.....	10%	Free (CA,IL) 1.8% (MX) 50%
5403.20.60	00	Multiple (folded) or cabled.....(600) kg.....	9.1%	Free (CA,IL) 4.5% (MX) 55%
5403.31.00	Other yarn, single:			
	Of viscose rayon, untwisted or with a twist not exceeding 120 turns/m.....			
	20	Monofilament; multifilament, untwisted or with twist of less than 5 turns per meter..... kg	10%	Free (CA,IL) 5% (MX) 50%
	40	Multifilament, with twist of 5 turns or more per meter.....(606) kg		
5403.32.00	00	Of viscose rayon, with a twist exceeding 120 turns/m.....(606) kg.....	10%	Free (CA,IL) 5% (MX) 50%

5403 (con.)	Artificial filament yarn (other than sewing thread), not put up for retail sale, including artificial monofilament of less than 67 decitex (con.):			
	Other yarn, single (con.):			
5403.33.00	20	Of cellulose acetate.....	9.5%	Free (CA, IL, MX) 50%
	40	Monofilament; multifilament, untwisted or with twist of less than 5 turns per meter..... kg		
	40	Multifilament, with twist of 5 turns or more per meter.....(606) kg		
5403.39.00		Other.....	9.2%	Free (CA, IL) 1.8% (MX) 50%
	20	Monofilament; multifilament, untwisted or with twist of less than 5 turns per meter..... kg		
	40	Multifilament, with twist of 5 turns or more per meter.....(606) kg		
5403.41.00	00	Other yarn, multiple (folded) or cabled: Of viscose rayon.....(606) kg.....	9.1%	Free (CA, IL) 4.5% (MX) 55%
5403.42.00	00	Of cellulose acetate.....(606) kg.....	8.7%	Free (CA, IL, MX) 55%
5403.49.00	00	Other.....(606) kg.....	8.5%	Free (CA, IL) 1.6% (MX) 55%
5404	Synthetic monofilament of 67 decitex or more and of which no cross-sectional dimension exceeds 1 mm; strip and the like (for example, artificial straw) of synthetic textile materials of an apparent width not exceeding 5 mm:			
5404.10	Monofilament:			
5404.10.10	00	Racket strings..... kg.....	2.9%	Free (A, CA, E, IL, J, MX) 30%
5404.10.40	00	Other: Of polypropylene, not over 254 mm in length..... kg.....	7.4%	Free (A, CA, E, IL, J, MX) 50%
5404.10.80		Other.....	7.4%	Free (CA, IL) 1.4% (MX) <u>1</u> / 50%
	05	Elastomeric yarn..... kg		
	20	Other: Of nylon or other polyamides..... kg		
	40	Of polyesters..... kg		
	80	Other..... kg		
5404.90.00	00	Other..... kg.....	3.1%	Free (A, CA, E, IL, J, MX) 45%
5405.00	Artificial monofilament of 67 decitex or more and of which no cross-sectional dimension exceeds 1 mm; strip and the like (for example, artificial straw) of artificial textile materials of an apparent width not exceeding 5 mm:			
5405.00.30	00	Monofilament..... kg.....	7.4%	Free (CA, IL) 1.4% (MX) 50%
5405.00.60	00	Other..... kg.....	6.3%	Free (A, CA, E, IL, J, MX) 45%

1/ See subheading 9906.54.01.

5406	Man-made filament yarn (other than sewing thread), put up for retail sale:					
5406.10.00	Synthetic filament yarn.....	10.8%		Free (CA, IL)	55%	
	20	Of acrylic.....(200) kg		2.2% (MX)		
	40	Of polyesters.....(200) kg				
	90	Other.....(200) kg				
5406.20.00	00	Artificial filament yarn.....(200) kg.....	10.8%	Free (CA, IL)	55%	
				2.2% (MX)		
5407	Woven fabrics of synthetic filament yarn, including woven fabrics obtained from materials of heading 5404:					
5407.10.00	Woven fabrics obtained from high tenacity yarn of nylon or other polyamides or of polyesters.....		15.6%	Free (CA, IL)	81%	
	10	Of polyester, weighing not more than 170 g/m <sup>2</sup> .....(619) m <sup>2</sup> kg v		8.5% (MX)		
	90	Other.....(620) m <sup>2</sup> kg v				
5407.20.00	00	Woven fabrics obtained from strip or the like.....(620) m <sup>2</sup> .....v kg	10.2%	Free (CA, IL)	81%	
				2.8% (MX)		
5407.30	Fabrics specified in note 9 to section XI:					
5407.30.10	00	Over 60 percent by weight of plastics..... m <sup>2</sup> .....v kg	2%	Free (CA, IL)	40%	
				0.6% (MX)		
5407.30.90	00	Other.....(620) m <sup>2</sup> .....v kg	12.8%	Free (CA, IL)	83.5%	
				2.6% (MX)		
	Other woven fabrics, containing 85 percent or more by weight of filaments of nylon or other polyamides:					
5407.41.00	Unbleached or bleached.....		15.6%	Free (CA, IL, MX)	81%	
	10	Suitable for making typewriter and machine ribbon, containing yarns the average decitex of which exceeds 28 but not 83, the total thread count (treating multiple (folded) or cabled yarns as single threads), of which per centimeter is not less than 59 warp and 39 filling and not more than 83 warp and 55 filling and in which the thread count of the warp does not exceed 60 percent of the total thread count of the warp and filling: With both selvages woven..(621) m <sup>2</sup> kg v				
	20	Other.....(621) m <sup>2</sup> kg v				
	30	Other: Weighing not more than 170 g/m <sup>2</sup> .....(620) m <sup>2</sup> kg v				
	60	Weighing more than 170 g/m <sup>2</sup> .....(620) m <sup>2</sup> kg v				



5407 (con.)	Woven fabrics of synthetic filament yarn, including woven fabrics obtained from materials of heading 5404 (con.):					
	Other woven fabrics, containing 85 percent or more by weight of filaments of nylon or other polyamides (con.):					
5407.42.00	Dyed.....		16.2%	Free (CA, IL) 2.8% (MX)		81%
30	Weighing not more than 170 g/m <sup>2</sup> .....(620)	m <sup>2</sup> kg	v			
60	Weighing more than 170 g/m <sup>2</sup> ....(620)	m <sup>2</sup> kg	v			
5407.43	Of yarns of different colors:					
5407.43.10	00	The thread count of which per cm (treating multiple (folded) or cabled yarns as single threads) is over 69 but not over 142 in the warp and over 31 but not over 71 in the filling.....(620)	m <sup>2</sup> .....v kg	19.5¢/kg + 18%	Free (CA, IL) 3.5% (MX)	24.3¢/kg + 81%
5407.43.20	Other.....		13.6%	Free (CA, IL) 2.8% (MX)		81%
30	Weighing not more than 170 g/m <sup>2</sup> .....(620)	m <sup>2</sup> kg	v			
60	Weighing more than 170 g/m <sup>2</sup> .....(620)	m <sup>2</sup> kg	v			
5407.44.00	Printed.....		15%	Free (CA, IL) 2.8% (MX)		81%
30	Weighing not more than 170 g/m <sup>2</sup> .....(620)	m <sup>2</sup> kg	v			
60	Weighing more than 170 g/m <sup>2</sup> ....(620)	m <sup>2</sup> kg	v			
5407.51.00	Other woven fabrics, containing 85 percent or more by weight of textured polyester filaments: Unbleached or bleached.....			16.2%	Free (CA, IL, MX)	81%
20	Weighing not more than 170 g/m <sup>2</sup> : Flat fabrics.....(619)	m <sup>2</sup> kg	v			
40	Other.....(619)	m <sup>2</sup> kg	v			
60	Weighing more than 170 g/m <sup>2</sup> ....(620)	m <sup>2</sup> kg	v			
5407.52	Dyed:					
5407.52.05	00	Measuring less than 77 cm in width or less than 77 cm between selvages, the thread count of which per cm (treating multiple (folded) or cabled yarns as single threads) is over 69 but not over 142 in the warp and over 31 but not over 71 in the filling.....(619)	m <sup>2</sup> ..... kg	22.1¢/kg + 20.5%	Free (CA, IL, MX)	24.3¢/kg + 81%

5407 (con.)	Woven fabrics of synthetic filament yarn, including woven fabrics obtained from materials of heading 5404 (con.):							
	Other woven fabrics, containing 85 percent or more by weight of textured polyester filaments (con.):							
5407.52 (con.)	Dyed (con.):							
5407.52.20	Other.....		16.2%			Free (CA,IL,MX)	81%	
	Weighing not more than 170 g/m <sup>2</sup> :							
20	Flat fabrics.....(619)	m <sup>2</sup>	v					
		kg						
40	Other.....(619)	m <sup>2</sup>	v					
		kg						
60	Weighing more than 170 g/m <sup>2</sup> .....(620)	m <sup>2</sup>	v					
		kg						
5407.53	Of yarns of different colors:							
5407.53.10	00	The thread count of which per cm (treating multiple (folded) or cabled yarns as single threads) is over 69 but not over 142 in the warp and over 31 but not over 71 in the filling.....(619)		m <sup>2</sup> .....v	22.1¢/kg + 20.5%	Free (CA,IL) 3.5% (MX)	24.3¢/kg + 81%	
5407.53.20		Other.....		15%		Free (CA,IL) 2.8% (MX)	81%	
	Weighing not more than 170 g/m <sup>2</sup> :							
20	Flat fabrics.....(619)	m <sup>2</sup>	v					
		kg						
40	Other.....(619)	m <sup>2</sup>	v					
		kg						
60	Weighing more than 170 g/m <sup>2</sup> .....(620)	m <sup>2</sup>	v					
		kg						
5407.54.00	Printed.....				16.2%		Free (CA,IL,MX) 81%	
	Weighing not more than 170 g/m <sup>2</sup> :							
20	Flat fabrics.....(619)	m <sup>2</sup>	v					
		kg						
40	Other.....(619)	m <sup>2</sup>	v					
		kg						
60	Weighing more than 170 g/m <sup>2</sup> ....(620)	m <sup>2</sup>	v					
		kg						
5407.61	Other woven fabrics, containing 85 percent or more by weight of polyester filaments:							
	Containing 85 percent or more by weight of non-textured polyester filaments:							
	Dyed, measuring less than 77 cm in width or less than 77 cm between selvages, the thread count of which per cm (treating multiple (folded) or cabled yarns as single threads) is over 69 but not over 142 in the warp and over 31 but not over 71 in the filling:							
5407.61.11	00	Wholly of polyester, of single yarns measuring not less than 75 decitex but not more than 80 decitex, having 24 filaments per yarn and with a twist of 900 or more turns per meter.....(619)		m <sup>2</sup> .....v	22.3¢/kg + 20.7%	Free (CA,IL) 3.6% (MX)	24.3¢/kg + 81%	
				kg				

5407 (con.)	Woven fabrics of synthetic filament yarn, including woven fabrics obtained from materials of heading 5404 (con.):					
	Other woven fabrics, containing 85 percent or more by weight of polyester filaments (con.):					
5407.61 (con.)	Containing 85 percent or more by weight of non-textured polyester filaments (con.):					
	Dyed, measuring less than 77 cm in width or less than 77 cm between selvages, the thread count of which per cm (treating multiple (folded) or cabled yarns as single threads) is over 69 but not over 142 in the warp and over 31 but not over 71 in the filling (con.):					
5407.61.19	00	Other.....(619)	m <sup>2</sup> .....v kg	22.3¢/kg + 20.7%	Free (CA,IL) 3.6% (MX)	24.3¢/kg + 81%
		Of yarns of different colors, the thread count of which per cm (treating multiple (folded) or cabled yarns as single threads) is over 69 but not over 142 in the warp and over 31 but not over 71 in the filling:				
5407.61.21	00	Wholly of polyester, of single yarns measuring not less than 75 decitex but not more than 80 decitex, having 24 filaments per yarn and with a twist of 900 or more turns per meter.....(619)	m <sup>2</sup> .....v kg	19.5¢/kg + 18%	Free (CA,IL) 3.5% (MX)	24.3¢/kg + 81%
5407.61.29	00	Other.....(619)	m <sup>2</sup> .....v kg	19.5¢/kg + 18%	Free (CA,IL) 3.5% (MX)	24.3¢/kg + 81%
5407.61.91	00	Other: Wholly of polyester, of single yarns measuring not less than 75 decitex but not more than 80 decitex, having 24 filaments per yarn and with a twist of 900 or more turns per meter.....(619)	m <sup>2</sup> .....v kg	16.2%	Free (CA,IL) 2.8% (MX)	81%
5407.61.99		Other.....		16.2%	Free (CA,IL) 2.8% (MX)	81%
		Unbleached or bleached: Weighing not more than 170 g/m <sup>2</sup> :				
	05	Flat fabrics....(619)	m <sup>2</sup> kg	v		
	10	Other.....(619)	m <sup>2</sup> kg	v		
	15	Weighing more than 170 g/m <sup>2</sup> .....(620)	m <sup>2</sup> kg	v		

5407 (con.)	Woven fabrics of synthetic filament yarn, including woven fabrics obtained from materials of heading 5404 (con.):						
	Other woven fabrics, containing 85 percent or more by weight of polyester filaments (con.):						
5407.61 (con.)	Containing 85 percent or more by weight of non-textured polyester filaments (con.):						
	Other (con.):						
5407.61.99 (con.)	Other (con.):						
	Dyed:						
		Weighing not more than 170 g/m <sup>2</sup> :					
25		Flat fabrics... (619)	m <sup>2</sup> kg	v			
30		Other..... (619)	m <sup>2</sup> kg	v			
35		Weighing more than 170 g/m <sup>2</sup> ..... (620)	m <sup>2</sup> kg	v			
	Of yarns of different colors:						
		Weighing not more than 170 g/m <sup>2</sup> :					
45		Flat fabrics... (619)	m <sup>2</sup> kg	v			
50		Other..... (619)	m <sup>2</sup> kg	v			
55		Weighing more than 170 g/m <sup>2</sup> ..... (620)	m <sup>2</sup> kg	v			
	Printed:						
		Weighing not more than 170 g/m <sup>2</sup> :					
65		Flat fabrics... (619)	m <sup>2</sup> kg	v			
70		Other..... (619)	m <sup>2</sup> kg	v			
75		Weighing more than 170 g/m <sup>2</sup> ..... (620)	m <sup>2</sup> kg	v			
5407.69	Other:						
5407.69.10		Unbleached or bleached.....			16.2%	Free (CA, IL) 2.8% (MX)	81%
10		Weighing not more than 170 g/m <sup>2</sup> ..... (619)	m <sup>2</sup> kg	v			
60		Weighing more than 170 g/m <sup>2</sup> ..... (620)	m <sup>2</sup> kg	v			
5407.69.20		Dyed.....			16.2%	Free (CA, IL) 2.8% (MX)	81%
10		Weighing not more than 170 g/m <sup>2</sup> ..... (619)	m <sup>2</sup> kg	v			
60		Weighing more than 170 g/m <sup>2</sup> ..... (620)	m <sup>2</sup> kg	v			
5407.69.30	00	Of yarns of different colors: The thread count of which per cm (treating multiple (folded) or cabled yarns as single threads) is over 69 but not over 142 in the warp and over 31 but not over 71 in the filling... (620)	m <sup>2</sup> .....v kg		14.6¢/kg + 13.5%	Free (CA, IL) 3.5% (MX)	24.3¢/kg + 81%

5407 (con.)	Woven fabrics of synthetic filament yarn, including woven fabrics obtained from materials of heading 5404 (con.):					
	Other woven fabrics, containing 85 percent or more by weight of polyester filaments (con.):					
5407.69 (con.)	Other (con.):					
	Of yarns of different colors (con.):					
5407.69.40	Other.....	.....	13.6%		Free (CA,IL) 2.8% (MX)	81%
10	Weighing not more than 170 g/m <sup>2</sup> .....(619)	m <sup>2</sup> kg	v			
60	Weighing more than 170 g/m <sup>2</sup> .....(620)	m <sup>2</sup> kg	v			
5407.69.90	Printed.....	.....	16.2%		Free (CA,IL) 2.8% (MX)	81%
10	Weighing not more than 170 g/m <sup>2</sup> .....(619)	m <sup>2</sup> kg	v			
60	Weighing more than 170 g/m <sup>2</sup> .....(620)	m <sup>2</sup> kg	v			
	Other woven fabrics, containing 85 percent or more by weight of synthetic filaments:					
5407.71.00	Unbleached or bleached.....	.....	16.2%		Free (CA,IL) 2.8% (MX)	81%
15	Weighing not more than 170 g/m <sup>2</sup> .....(620)	m <sup>2</sup> kg	v			
60	Weighing more than 170 g/m <sup>2</sup> ....(620)	m <sup>2</sup> kg	v			
5407.72.00	Dyed.....	.....	16.2%		Free (CA,IL) 2.8% (MX)	81%
15	Weighing not more than 170 g/m <sup>2</sup> .....(620)	m <sup>2</sup> kg	v			
60	Weighing more than 170 g/m <sup>2</sup> ....(620)	m <sup>2</sup> kg	v			
5407.73	Of yarns of different colors:					
5407.73.10	00	The thread count of which per cm (treating multiple (folded) or cabled yarns as single threads) is over 69 but not over 142 in the warp and over 31 but not over 71 in the filling.....(620)	m <sup>2</sup> ....v kg	14.6¢/kg + 13.5%	Free (CA,IL) 3.5% (MX)	24.3¢/kg + 81%
5407.73.20	Other.....	.....	13.6%		Free (CA,IL) 2.8% (MX)	81%
15	Weighing not more than 170 g/m <sup>2</sup> .....(620)	m <sup>2</sup> kg	v			
60	Weighing more than 170 g/m <sup>2</sup> .....(620)	m <sup>2</sup> kg	v			

5407 (con.)	Woven fabrics of synthetic filament yarn, including woven fabrics obtained from materials of heading 5404 (con.):				
	Other woven fabrics, containing 85 percent or more by weight of synthetic filaments (con.):				
5407.74.00	Printed.....		16.2%	Free (CA,IL) 2.8% (MX)	81%
15	Weighing not more than 170 g/m <sup>2</sup> .....(620)	m <sup>2</sup> kg	v		
60	Weighing more than 170 g/m <sup>2</sup> ....(620)	m <sup>2</sup> kg	v		
5407.81.00	Other woven fabrics, containing less than 85 percent by weight of synthetic filaments, mixed mainly or solely with cotton: Unbleached or bleached.....		16.2%	Free (CA,IL) 2.8% (MX)	81%
10	Poplin or broadcloth.....(625)	m <sup>2</sup> kg	v		
20	Sheeting.....(627)	m <sup>2</sup> kg	v		
30	Printcloth.....(626)	m <sup>2</sup> kg	v		
40	Satin weave or twill weave.....(628)	m <sup>2</sup> kg	v		
90	Other.....(629)	m <sup>2</sup> kg	v		
5407.82.00	Dyed.....		16.2%	Free (CA,IL) 2.8% (MX)	81%
10	Poplin or broadcloth.....(625)	m <sup>2</sup> kg	v		
20	Sheeting.....(627)	m <sup>2</sup> kg	v		
30	Printcloth.....(626)	m <sup>2</sup> kg	v		
40	Satin weave or twill weave.....(628)	m <sup>2</sup> kg	v		
90	Other.....(629)	m <sup>2</sup> kg	v		
5407.83.00	Of yarns of different colors.....		13.6%	Free (CA,IL) 2.8% (MX)	81%
10	Poplin or broadcloth.....(625)	m <sup>2</sup> kg	v		
20	Sheeting.....(627)	m <sup>2</sup> kg	v		
30	Printcloth.....(626)	m <sup>2</sup> kg	v		
40	Satin weave or twill weave.....(628)	m <sup>2</sup> kg	v		
90	Other.....(629)	m <sup>2</sup> kg	v		

5407 (con.)	Woven fabrics of synthetic filament yarn, including woven fabrics obtained from materials of heading 5404 (con.):						
	Other woven fabrics, containing less than 85 percent by weight of synthetic filaments, mixed mainly or solely with cotton (con.):						
5407.84.00	Printed.....			16.2%	Free (CA, IL) 2.8% (MX)	81%	
10	Poplin or broadcloth.....(625)	m <sup>2</sup> kg	v				
20	Sheeting.....(627)	m <sup>2</sup> kg	v				
30	Printcloth.....(626)	m <sup>2</sup> kg	v				
40	Satin weave or twill weave.....(628)	m <sup>2</sup> kg	v				
90	Other.....(629)	m <sup>2</sup> kg	v				
5407.91	Other woven fabrics: Unbleached or bleached: Mixed mainly or solely with wool or fine animal hair:						
5407.91.05	Containing 36 percent or more by weight of wool or fine animal hair.....			29.1¢/kg + 32.8%	Free (CA, IL) 6.7% (MX)	48.5¢/kg + 68.5%	
10	Not combed.....(410)	m <sup>2</sup> kg	v				
20	Combed.....(410)	m <sup>2</sup> kg	v				
5407.91.10	00	Other.....(624)	m <sup>2</sup> .....v kg	13.4%	Free (CA, IL) 2.4% (MX)	80.5%	
5407.91.20	00	Other.....		16.2%	Free (CA, IL) 2.8% (MX)	81%	
10	Mixed mainly or solely with artificial filaments.....(620)	m <sup>2</sup> kg	v				
20	Other: Poplin or broadcloth.....(625)	m <sup>2</sup> kg	v				
30	Sheeting.....(627)	m <sup>2</sup> kg	v				
40	Printcloth.....(626)	m <sup>2</sup> kg	v				
50	Satin weave or twill weave.....(628)	m <sup>2</sup> kg	v				
90	Other.....(629)	m <sup>2</sup> kg	v				

5407 (con.)	Woven fabrics of synthetic filament yarn, including woven fabrics obtained from materials of heading 5404 (con.):					
	Other woven fabrics (con.):					
5407.92	Dyed:					
	Mixed mainly or solely with wool or fine animal hair:					
5407.92.05	Containing 36 percent or more by weight of wool or fine animal hair.....					
				29.1¢/kg + 32.8%	Free (CA, IL) 6.7% (MX)	48.5¢/kg + 68.5%
10	Not combed.....(410)	m <sup>2</sup> kg	v			
20	Combed.....(410)	m <sup>2</sup> kg	v			
5407.92.10	Other.....					
				13.4%	Free (CA, IL) 2.4% (MX)	80.5%
10	Not combed.....(624)	m <sup>2</sup> kg	v			
20	Combed.....(624)	m <sup>2</sup> kg	v			
5407.92.20	Other.....					
				16.2%	Free (CA, IL) 2.8% (MX)	81%
10	Mixed mainly or solely with artificial filaments or metalized yarn.....(620)	m <sup>2</sup> kg	v			
	Other:					
20	Poplin or broadcloth.....(625)	m <sup>2</sup> kg	v			
30	Sheeting.....(627)	m <sup>2</sup> kg	v			
40	Printcloth.....(626)	m <sup>2</sup> kg	v			
50	Satin weave or twill weave.....(628)	m <sup>2</sup> kg	v			
90	Other.....(629)	m <sup>2</sup> kg	v			
5407.93	Of yarns of different colors:					
	Mixed mainly or solely with wool or fine animal hair:					
5407.93.05	Containing 36 percent or more by weight of wool or fine animal hair.....					
				29.1¢/kg + 32.8%	Free (CA, IL) 6.7% (MX)	48.5¢/kg + 68.5%
10	Not combed.....(410)	m <sup>2</sup> kg	v			
20	Combed.....(410)	m <sup>2</sup> kg	v			
5407.93.10	Other.....(624)					
00		m <sup>2</sup> .....v kg		13.4%	Free (CA, IL) 2.4% (CA)	80.5%



5407 (con.)		Woven fabrics of synthetic filament yarn, including woven fabrics obtained from materials of heading 5404 (con.):				
		Other woven fabrics (con.):				
5407.93 (con.)		Of yarns of different colors (con.):				
		Other:				
5407.93.15	00	Containing 85 percent or more by weight of man-made filaments, the thread count of which per cm (treating multiple (folded) or cabled yarns as single threads) is over 69 but not over 142 in the warp and over 31 but not over 71 in the filling....(620)	m <sup>2</sup> .....v kg	14.6¢/kg + 13.5%	Free (CA,IL) 3.5% (MX)	24.3¢/kg + 81%
5407.93.20		Other.....		15%	Free (CA,IL) 2.8% (MX)	81%
	10	Mixed mainly or solely with artificial filaments or metalized yarn.....(620)	m <sup>2</sup> kg	v		
	20	Other: Poplin or broadcloth.....(625)	m <sup>2</sup> kg	v		
	30	Sheeting.....(627)	m <sup>2</sup> kg	v		
	40	Printcloth.....(626)	m <sup>2</sup> kg	v		
	50	Satin weave or twill weave.....(628)	m <sup>2</sup> kg	v		
	90	Other.....(629)	m <sup>2</sup> kg	v		

5407 (con.)	Woven fabrics of synthetic filament yarn, including woven fabrics obtained from materials of heading 5404 (con.):					
	Other woven fabrics (con.):					
5407.94	Printed:					
	Mixed mainly or solely with wool or fine animal hair:					
5407.94.05	Containing 36 percent or more by weight of wool or fine animal hair.....					
				29.1¢/kg + 22.8%	Free (CA,IL) 6.7% (MX)	48.5¢/kg + 68.5%
10	Not combed.....(410)	m <sup>2</sup> kg	v			
20	Combed.....(410)	m <sup>2</sup> kg	v			
5407.94.10	00	Other.....(624)	m <sup>2</sup> .....v kg	13.4%	Free (CA,IL) 2.4% (MX)	80.5%
5407.94.20		Other.....		16.2%	Free (CA,IL) 2.8% (MX)	81%
10	Mixed mainly or solely with artificial filaments or metalized yarns.....(620)					
			m <sup>2</sup> kg	v		
20	Other: Poplin or broadcloth.....(625)					
			m <sup>2</sup> kg	v		
30	Sheeting.....(627)					
			m <sup>2</sup> kg	v		
40	Printcloth.....(626)					
			m <sup>2</sup> kg	v		
50	Satin weave or twill weave.....(628)					
			m <sup>2</sup> kg	v		
90	Other.....(629)					
			m <sup>2</sup> kg	v		

5408		Woven fabrics of artificial filament yarn, including woven fabrics obtained from materials of heading 5405:					
5408.10.00	00	Woven fabrics obtained from high tenacity yarn, of viscose rayon.....(618)	m <sup>2</sup> .....v kg	16.2%	Free (CA,IL) 2.8% (MX)	81%	
5408.21.00		Other woven fabrics, containing 85 percent or more by weight of artificial filament or strip or the like: Unbleached or bleached.....		16.2%	Free (CA,IL) 2.8% (MX)	81%	
	30	Weighing not more than 170 g/m <sup>2</sup> .....(618)	m <sup>2</sup> kg	v			
	60	Weighing more than 170 g/m <sup>2</sup> ....(618)	m <sup>2</sup> kg	v			
5408.22		Dyed:					
5408.22.10	00	Of cuprammonium rayon.....(618)	m <sup>2</sup> ....v kg	16.2%	Free (CA,IL) 2.8% (MX)	81%	
5408.22.90		Other.....		16.2%	Free (CA,IL) 2.8% (MX)	81%	
	30	Weighing not more than 170 g/m <sup>2</sup> .....(618)	m <sup>2</sup> kg	v			
	60	Weighing more than 170 g/m <sup>2</sup> .....(618)	m <sup>2</sup> kg	v			
5408.23		Of yarns of different colors: The thread count of which per cm (treating multiple (folded) or cabled yarns as single threads) is over 69 but not over 142 in the warp and over 31 but not over 71 in the filling:					
5408.23.11	00	Of cuprammonium rayon.....(618)	m <sup>2</sup> ....v kg	14.6¢/kg + 13.5%	Free (CA,IL) 3.5% (MX)	24.3¢/kg + 81%	
5408.23.19	00	Other.....(618)		m <sup>2</sup> ....v kg	14.6¢/kg + 13.5%	Free (CA,IL) 3.5% (MX)	24.3¢/kg + 81%
5408.23.21	00	Other: Of cuprammonium rayon.....(618)		m <sup>2</sup> ....v kg	15%	Free (CA,IL) 2.8% (MX)	81%
5408.23.29		Other.....		15%	Free (CA,IL) 2.8% (MX)	81%	
	30	Weighing not more than 170 g/m <sup>2</sup> .....(618)	m <sup>2</sup> kg	v			
	60	Weighing more than 170 g/m <sup>2</sup> .....(618)	m <sup>2</sup> kg	v			

5408 (con.)	Woven fabrics of artificial filament yarn, including woven fabrics obtained from materials of heading 5405 (con.):						
	Other woven fabrics, containing 85 percent or more by weight of artificial filament or strip or the like (con.):						
5408.24	Printed:						
5408.24.10	00	Of cuprammonium rayon.....(618)	m <sup>2</sup> .....v	15%		Free (CA,IL) 2.8% (MX)	81%
5408.24.90		Other.....		15%		Free (CA,IL) 2.8% (MX)	81%
		Weighing not more than 170 g/m <sup>2</sup> :					
	10	Discharge printed....(618)	m <sup>2</sup> v kg				
	20	Other.....(618)	m <sup>2</sup> v kg				
		Weighing more than 170 g/m <sup>2</sup> :					
	40	Discharge printed....(618)	m <sup>2</sup> v kg				
	50	Other.....(618)	m <sup>2</sup> v kg				
5408.31	Other woven fabrics:						
	Unbleached or bleached:						
	Mixed mainly or solely with wool or fine animal hair:						
5408.31.05		Containing 36 percent or more by weight of wool or fine animal hair.....		29.1¢/kg + 32.8%		Free (CA,IL) 6.7% (MX)	48.5¢/kg + 68.5%
	10	Not combed.....(410)	m <sup>2</sup> v kg				
	20	Combed.....(410)	m <sup>2</sup> v kg				
5408.31.10	00	Other.....(624)	m <sup>2</sup> .....v	13.4%		Free (CA,IL) 2.4% (MX)	80.5%
5408.31.20		Other.....		16.2%		Free (CA,IL) 2.8% (MX)	81%
	10	Mixed mainly or solely with synthetic filaments.....(618)	m <sup>2</sup> v kg				
		Other:					
	20	Poplin or broadcloth.....(625)	m <sup>2</sup> v kg				
	30	Sheeting.....(627)	m <sup>2</sup> v kg				
	40	Printcloth.....(626)	m <sup>2</sup> v kg				
	50	Satin weave or twill weave.....(628)	m <sup>2</sup> v kg				
	90	Other.....(629)	m <sup>2</sup> v kg				

5408 (con.)	Woven fabrics of artificial filament yarn, including woven fabrics obtained from materials of heading 5405 (con.):						
5408.32	Other woven fabrics (con.):						
	Dyed:						
	Mixed mainly or solely with wool or fine animal hair:						
5408.32.05	Containing 36 percent or more by weight of wool or fine animal hair.....						
				29.1¢/kg + 30.7%	Free (CA,IL) 6.7% (MX)	48.5¢/kg + 68.5%	
10	Not combed.....(410)	m <sup>2</sup> kg	v				
20	Combed.....(410)	m <sup>2</sup> kg	v				
5408.32.10	00	Other.....(624)	m <sup>2</sup> .....v	13.4%	Free (CA,IL) 2.4% (MX)	80.5%	
	Other:						
5408.32.30	00	Containing 30 percent or more by weight of silk or silk waste, valued over \$33 per kg.....(618)					
				7.4%	Free (CA,IL) 1.4% (MX)	80%	
5408.32.90		Other.....					
				16.2%	Free (CA,IL) 2.8% (MX)	81%	
10	Mixed mainly or solely with synthetic filaments.....(618)						
		m <sup>2</sup> kg	v				
20	Other: Poplin or broadcloth.....(625)						
		m <sup>2</sup> kg	v				
30	Sheeting.....(627)						
		m <sup>2</sup> kg	v				
40	Printcloth.....(626)						
		m <sup>2</sup> kg	v				
50	Satin weave or twill weave.....(628)						
		m <sup>2</sup> kg	v				
90	Other.....(629)						
		m <sup>2</sup> kg	v				

5408 (con.)	Woven fabrics of artificial filament yarn, including woven fabrics obtained from materials of heading 5405 (con.):								
	Other woven fabrics (con.):								
5408.33	Of yarns of different colors: Mixed mainly or solely with wool or fine animal hair:								
5408.33.05	Containing 36 percent or more by weight of wool or fine animal hair.....					29.1¢/kg + 30.6%	Free (CA, IL) 6.7% (MX)	48.5¢/kg + 68.5%	
10	Not combed.....(410) m <sup>2</sup> kg					v			
20	Combed.....(410) m <sup>2</sup> kg					v			
5408.33.10	Other.....(624) m <sup>2</sup> .....v kg					13.4%	Free (CA, IL) 2.4% (MX)	80.5%	
5408.33.15	Other: Containing 85 percent or more by weight of man-made filaments, the thread count of which per cm (treating multiple (folded) or cabled yarns as single threads) is over 69 but not over 142 in the warp and over 31 but not over 71 in the filling....(618) m <sup>2</sup> .....v kg					19.5¢/kg + 18.1%	Free (CA, IL) 3.5% (MX)	24.3¢/kg + 81%	
5408.33.30	Containing 30 percent or more by weight of silk or silk waste, valued over \$33 per kg.....(618) m <sup>2</sup> .....v kg					7.4%	Free (CA, IL) 1.4% (MX)	80%	
5408.33.90	Other.....					15%	Free (CA, IL) 2.8% (MX)	81%	
10	Mixed mainly or solely with synthetic filaments or metalized yarn.....(618) m <sup>2</sup> kg					v			
20	Other: Poplin or broadcloth.....(625) m <sup>2</sup> kg					v			
30	Sheeting.....(627) m <sup>2</sup> kg					v			
40	Printcloth.....(626) m <sup>2</sup> kg					v			
50	Satin weave or twill weave.....(628) m <sup>2</sup> kg					v			
90	Other.....(629) m <sup>2</sup> kg					v			

5408 (con.)	Woven fabrics of artificial filament yarn, including woven fabrics obtained from materials of heading 5405 (con.):						
5408.34	Other woven fabrics (con.):						
	Printed:						
	Mixed mainly or solely with wool or fine animal hair:						
5408.34.05	Containing 36 percent or more by weight of wool or fine animal hair.....						
				29.1¢/kg + 22.8%	Free (CA,IL) 6.7% (MX)	48.5¢/kg + 68.5%	
10	Not combed.....(410)	m <sup>2</sup> kg	v				
20	Combed.....(410)	m <sup>2</sup> kg	v				
5408.34.10	00	Other.....(624)	m <sup>2</sup> .....v	13.4%	Free (CA,IL) 2.4% (MX)	80.5%	
	Other:						
5408.34.30	00	Containing 30 percent or more by weight of silk or silk waste, valued over \$33 per kg.....(618)					
				4.7%	Free (CA,IL) 1.4% (MX)	80%	
5408.34.90		Other.....					
				15%	Free (CA,IL) 2.8% (MX)	81%	
10	Mixed mainly or solely with synthetic filaments.....(618)						
		m <sup>2</sup> kg	v				
20	Other: Poplin or broadcloth.....(625)						
		m <sup>2</sup> kg	v				
30	Sheeting.....(627)						
		m <sup>2</sup> kg	v				
40	Printcloth.....(626)						
		m <sup>2</sup> kg	v				
50	Satin weave or twill weave.....(628)						
		m <sup>2</sup> kg	v				
85	Other: Discharge printed....(629)						
		m <sup>2</sup> kg	v				
95	Other.....(629)						
		m <sup>2</sup> kg	v				

