

THE UNITED STATES INTERNATIONAL TRADE COMMISSION

In the Matter of:)
) Investigation No.:
 DIFFUSION-ANNEALED,) 731-TA-1206
 NICKEL-PLATED STEEL FLAT) (Preliminary)
 ROLLED PRODUCTS FROM JAPAN)

Wednesday,
 April 17, 2013

Hearing Room A
 U.S. International Trade Commission
 500 E Street, S.W.
 Washington, D.C.

The preliminary conference commenced, pursuant to Notice, at 9:30 a.m., at the United States International Trade Commission, CATHERINE DeFILIPPO, Director of Investigations, presiding.

APPEARANCES:

On behalf of the International Trade Commission:Staff:

WILLIAM R. BISHOP, SUPERVISORY HEARINGS AND
 INFORMATION OFFICER
 SHARON D. BELLAMY, HEARINGS AND MEETINGS ASSISTANT
 CATHERINE DeFILIPPO, DIRECTOR OF INVESTIGATIONS
 DOUGLAS CORKRAN, SUPERVISORY INVESTIGATOR
 NATHANAEL COMLY, INVESTIGATOR
 GERALD HOUCK, INTERNATIONAL TRADE ANALYST
 JOHN BENEDETTO, ECONOMIST
 DAVID BOYLAND, ATTORNEY/AUDITOR
 RHONDA HUGHES, ATTORNEY
 MICHAEL HABERSTROH, CASE MANAGER/ANALYST

APPEARANCES: (Cont'd.)

In Support of the Imposition of Antidumping Duty Order:

On behalf of Thomas Steel Strip Corporation:

JONATHAN JARVIS, Vice President, Thomas Steel Strip Corporation

MICHAEL C. HARTMAN, Director of Quality & Technical Services, Thomas Steel Strip Corporation

STEPHEN WILKES, Director, U.S. Governmental & Regulatory Affairs, Thomas Steel Strip Corporation

CARL P. MOYER, Director of Economic Analysis, Cassidy Levy Kent (USA) LLP

JAMES R. CANNON, JR., Esquire

THOMAS M. BELINE, Esquire
Cassidy Levy Kent (USA) LLP
Washington, D.C.

In Opposition to the Imposition of Antidumping Duty Order:

On behalf of The Procter & Gamble Company (P&G):

BRIAN MEDEIROS, Senior Purchasing Manager of Specialty Steel, P&G

THUYEN MINH NGUYEN, Purchases Group Manager of Steel, Metals and Cells, P&G

LINDA JACOBSEN, Associate Director of External Manufacturing Purchases, P&G

DAVID GRACE, Esquire
Covington & Burling, LLP
Washington, D.C.

On behalf of Metal One America, Inc. (Metal One):

TSUROTOSHI KAMEI, Assistant Manager, Tin Mill Products Section, Flat Products Global Marketing Department, Metal One

SHINSUKE KATANO, General Manager, International Division, Metal One

STEPHEN PHILIPSON, Sales Manager, International Division, Metal One

APPEARANCES: (Cont'd.)

On behalf of Metal One America, Inc. (Metal One):

ALEXANDER H. SCHAEFER, Esquire
JINI KOH, Esquire
Crowell & Moring
Washington, D.C.

On behalf of Panasonic Energy Corporation of America:

CARL WALTON, Director of Operations, Panasonic
Energy Corporation of America (Material
Division)
MIKI NAKAI, Planning/Purchasing Manager, Panasonic
Energy Corporation of American (Material
Division)

JAMES P. DURLING, Esquire
DANIEL L. PORTER, Esquire
Curtis, Mallet-Prevost, Colt & Mosle, LLP
Washington, D.C.

On behalf of Nippon Steel & Sumitomo Metal Corporation
(NSSMC) and Toyo Kohan Co., Ltd. (Toyo Kohan):

MOTOKO YAMASHITA, Manager, Thin Sheet Sales Group,
Toyo Kohan
KAZUHIKO ISHIHARA, Group Leader, R&D Center, Toyo
Kohan
YOSHIHIRO HORI, Executive Vice President and
General Manager, NSSMC

J. CHRISTOPHER WOOD, Esquire
Gibson, Dunn & Crutcher, LLP
Washington, D.C.

I N D E X

	PAGE
OPENING STATEMENT OF JAMES R. CANNON, JR., ESQUIRE, CASSIDY LEVY KENT, LLP	6
OPENING STATEMENT OF ALEXANDER H. SCHAEFER, ESQUIRE, CROWELL & MORING, LLP	10
STATEMENT OF JAMES R. CANNON, JR., ESQUIRE, CASSIDY LEVY KENT (USA) LLP	12
STATEMENT OF MICHAEL C. HARTMAN, DIRECTOR OF QUALITY & TECHNICAL SERVICES, THOMAS STEEL STRIP CORPORATION	12
STATEMENT OF JONATHAN JARVIS, VICE PRESIDENT, THOMAS STEEL STRIP CORPORATION	31
STATEMENT OF STEPHEN WILKES, DIRECTOR, U.S. GOVERNMENTAL & REGULATORY AFFAIRS, THOMAS STEEL STRIP CORPORATION	54
STATEMENT OF BRIAN MEDEIROS, SENIOR PURCHASING MANAGER OF SPECIALTY STEEL, P&G	113
STATEMENT OF STEPHEN PHILIPSON, SALES MANAGER, INTERNATIONAL DIVISION, METAL ONE	135
STATEMENT OF CARL WALTON, DIRECTOR OF OPERATIONS, PANASONIC ENERGY CORPORATION OF AMERICA (MATERIAL DIVISION)	125
STATEMENT OF MOTOKO YAMASHITA, MANAGER, THIN SHEET SALES GROUP, TOYO KOHAN	140
STATEMENT OF YOSHIHIRO HORI, EXECUTIVE VICE PRESIDENT AND GENERAL MANAGER, NSSMC	144
CLOSING STATEMENT OF JAMES R. CANNON, JR., ESQUIRE, CASSIDY LEVY KENT, LLP	188
CLOSING STATEMENT OF J. CHRISTOPHER WOOD, ESQUIRE, GIBSON, DUNN & CRUTCHER, LLP	194

P R O C E E D I N G S

(9:30 a.m.)

MS. DeFILIPPO: Good morning and welcome to the United States International Trade Commission's conference in connection with the preliminary phase of antidumping investigation No. 731-TA-1206 concerning imports of Diffusion-Annealed, Nickel-Plated Steel Flat Rolled Products From Japan.

My name is Catherine DeFilippo. I am the Director of the Office of Investigation, and I will preside at this conference. Among those present from the Commission staff are, from my far right, Michael Haberstroh, case manager/analyst; Douglas Corkran, the supervisory investigator; Nate Comly, the investigator; to my left, Rhonda Hughes, the attorney/advisor; John Benedetto, economist; David Boyland, accountant/auditor; and Gerry Houck, the industry analyst.

I understand that parties are aware of the time allocations. I would remind speakers not to refer in your remarks to business proprietary information and to speak directly into the microphones. We also ask that you state your name and affiliation for the record before beginning your presentation or answering questions for the benefit of

1 the court reporter.

2 Finally, speakers will not be sworn in, but
3 are reminded of the applicability of 18 U.S.C. 1001
4 with regard to false or misleading statements and to
5 the fact that the record of this proceeding may be
6 subject to court review if there is an appeal. Are
7 there any questions?

8 (No response.)

9 MS. DeFILIPPO: Hearing none, we will now
10 proceed to the opening statements. Welcome, Mr.
11 Cannon. Please begin your opening statement when you
12 are ready.

13 MR. CANNON: Thank you. I'm Jim Cannon,
14 counsel to Thomas Steel Strip Corporation, the
15 Petitioner in this case. Very briefly, as established
16 in the petition and in the record that I believe will
17 develop in the course of more investigation and the
18 staff report, you will find -- the Commission should
19 find -- that the volume of imports is both significant
20 and increasing.

21 In regards to significance, the market share
22 of imports is clearly substantial. The Petitioner
23 estimates imports are at least 20 percent or more of
24 the domestic market. We also know that Petitioner has
25 lost a major sale, a sale equal to 20 percent of their

1 output in 2012. The loss of that business means that
2 imports are increasing.

3 In the database there is somewhat of a
4 timing issue. The imports arrive at the end of the
5 year, and much of the volume does not show up until
6 the first quarter of 2013. Nevertheless, you can see
7 the domestic industry has lost market share in 2012
8 and was injured by that event. In 2013, it will only
9 get worse.

10 There are also price effects. Once these
11 producers are qualified to supply the market operates
12 on the basis of the lowest price, and in this case
13 there is underselling. There is underselling
14 throughout the period and in several of the quarters.

15 This has caused lost sales. I already referred to
16 one lost sale. It actually was repeated, and we have
17 shown in our information submitted to the Commission
18 in the petition multiple lost sales, as well as lost
19 revenues.

20 In addition to lost sales, the Commission
21 will find evidence of price depression. Over the past
22 two years, essentially for eight quarters in a row,
23 prices have steadily trended down as the low price
24 established in the market by imports has forced the
25 domestic industry to cut its prices.

1 In fact, having lost a large volume of sales
2 in December of 2011, having been signaled that it was
3 losing 20 percent of its business, the domestic
4 industry had no choice but to cut prices and go out to
5 the market and try to recover volume. It's a high
6 fixed cost business, and without that volume to
7 support their sales the domestic industry wouldn't
8 just lose money. It would be operating at 50 percent
9 or less capacity, and therefore its existence would be
10 threatened.

11 So, if we look at the impact of the subject
12 imports, there's been an impact on domestic industry
13 shipments. Shipments are down. Capacity utilization
14 is down, right? If shipments are down and production
15 is down, capacity utilization is now at the lowest
16 level in 10 years. It will fall again. Already in
17 the first quarter of 2013, capacity utilization is
18 barely 50 percent.

19 Employment is down. The domestic industry
20 had increased employment in 2011. However, in 2012,
21 because of the lost sales volume of a major sale,
22 employment has declined. In the first quarter of
23 2013, employment has gone down even further. We are
24 now looking at as much as roughly a 20 percent loss in
25 employment, and the company has undergone the first

1 shutdown in the spring in the history of the company.

2 Just a week ago in April, due to a lack of orders
3 Thomas Steel shut down the line.

4 Turning to profitability, both in 2010 and
5 2011 the company was profitable. However, with the
6 loss of sales volume, with the undercutting of their
7 prices and price depression, in 2012 the company
8 suffered losses, and in 2013 those losses are going to
9 be deeper. In fact, it looks like a disaster. Unless
10 the company is able to regain lost sales volume,
11 increase its shipments and increase its production and
12 load its capacity, it cannot spread fixed costs and it
13 will be suffering losses.

14 It also needs to stop price depression, the
15 constant downward decline of prices. We need to put a
16 floor on that. That is the purpose of the dumping
17 law, and for that reason the Petitioner asks the
18 Commission to make an affirmative decision.

19 I would add one note. I haven't yet
20 mentioned threat. We think this is a present material
21 injury case. We are certainly in 2012 and right now
22 as we sit here materially injured. However, there is
23 also massive capacity. There is a massive steelmaker
24 in Japan, Nippon Steel, who is showing new interest in
25 this market who is even now qualifying to supply U.S.

1 accounts.

2 There is the ability of both Nippon Steel
3 and Toyo Kohan to convert tin mill facilities to make
4 nickel plate, and nickel plate sells at about twice
5 the price of tin mill products. There's also been a
6 surge in imports. You particularly see it in the
7 first quarter, and for all these reasons we think that
8 the Commission could also find a threat of injury.
9 Thank you very much.

10 MS. DeFILIPPO: Thank you, Mr. Cannon.

11 We will now turn to opening remarks on
12 behalf of Respondents. Mr. Schaefer, I believe you
13 are doing the honors, so once you get settled in
14 please feel free to start.

15 MR. SCHAEFER: Thank you and good morning.
16 I'm Alex Schaefer from the law firm of Crowell &
17 Moring, here on behalf of Metal One America, Inc.

18 This is sort of a rare situation in that
19 you, the Commission, have the entire industry here
20 before you or most of it. You have all of the key
21 producers, you have the key importer, and you have
22 most of the key customers. And because you have the
23 whole industry you can get the whole story, and it's a
24 fairly interesting story. And I don't want to give it
25 away because other folks who know a lot more about it

1 are going to tell you how this industry is working, I
2 believe, but I'd like to highlight a couple of key
3 plot points.

4 Here's the first one. Mr. Cannon tells us
5 that once suppliers are qualified, the market operates
6 on the basis of price. He can't be right, though,
7 because his client tends to be the lowest price. A
8 pretty important plot point for our story.

9 Here's a second plot point. Tata, the
10 parent company of Thomas Steel, was confronted some
11 years ago with the question of how do you manage
12 commodity prices that fluctuate day-by-day when you
13 have to write contracts that go on for months at a
14 time. And they cooked up a pretty interesting
15 solution. Here's what they did. They cooked up a
16 pass through for commodity prices. They said we're
17 going to create an index that ties our pricing to the
18 levels of prices for iron ore and coking coal.

19 Now, Tata is a vertically integrated
20 company. They have mills that produce the substrate
21 to make this product and so in theory if iron ore
22 prices and coal prices go up, because those charges
23 are passed through they should never have a care in
24 the world about increasing raw material costs, and yet
25 we're left with the petition asserting that raw

1 material cost increases have led to and driven their
2 profitability problems. A pretty interesting plot
3 point.

4 As I say, I don't want to get in the way of
5 the folks who understand all the details and all the
6 minutia about this industry and I think we should let
7 them get up here, but for the reasons that I've laid
8 out, these plot points -- and for the other reasons
9 that you're going to hear from the witnesses on the
10 Respondents' side today -- we think you should make a
11 negative determination at the preliminary phase.
12 Thank you very much.

13 MS. DeFILIPPO: Thank you, Mr. Schaefer.

14 We will now turn to direct testimony in
15 support of the imposition of antidumping duty order.
16 Mr. Cannon, if you and your group would like to come
17 up and get settled, and please feel free to start once
18 you have done that.

19 MR. CANNON: Thank you. We'll proceed with
20 the remarks of Michael C. Hartman. Mike?

21 MR. HARTMAN: Good morning. I am Mike
22 Hartman, currently the Director of Quality & Technical
23 Services at Thomas Steel Strip Corporation. In my
24 career with Thomas, I have also been the Director of
25 Sales and was both the Technical Director of Sales and

1 Director throughout a large part of the past three
2 years. In my statement this morning I will address
3 the product under consideration, the conditions of
4 competition in our market, and our experience in
5 head-to-head competition with imports from Japan.

6 First, the product. Diffusion-annealed,
7 nickel-plated steel strip was first explored and
8 developed as a product by Thomas Steel in the 1940s.
9 Furthermore, our records indicate diffusion-annealed,
10 nickel-plated steel was tested by battery can
11 manufacturers and alkaline battery producers in the
12 1960s.

13 After the introduction of diffusion-annealed
14 nickel plate, battery manufacturers were able to
15 produce alkaline batteries with a much longer life.
16 After the benefits were discovered, Thomas Steel Strip
17 quickly converted our nickel plate production process
18 to manufacture diffusion-annealed nickel plate.

19 Perhaps the most significant difference
20 between diffusion-annealed nickel plate and other
21 types of nickel plate is the diffusion or nickel-iron
22 layer. Diffusion-annealed nickel plate is produced by
23 annealing after the strip is plated. As a result of
24 this process, the heat from the annealing causes the
25 nickel and iron to form an intermediate layer of

1 nickel-iron alloy.

2 As shown by Slide 1, if you look at the
3 schematic cross section of the diffused annealed
4 nickel plate there is a layer of nickel-iron alloy
5 that is not found in other types of nickel plate.
6 Because the plating process is prior to the annealing,
7 diffusion-annealed nickel plate is plated first and
8 annealed last. We refer to the nondiffused type of
9 nickel plate as plated last product.

10 Turning to the physical characteristics of
11 the product, diffusion-annealed nickel plate has
12 better nickel adhesion, better corrosion resistance
13 and more formability than a plated last flat-rolled
14 product. Because of the overall consistency of the
15 deposited nickel and the nickel-iron alloy layer, it
16 is easier for a battery can maker to deep draw the
17 diffusion-annealed nickel plate into the shape of a
18 battery can. Also, the can will have better corrosion
19 resistance because of the strong bond to the substrate
20 resulting from a process of diffusion annealing.

21 I have brought some cans with me this
22 morning. Stephen Wilkes will pass them around. These
23 cans represent samples produced from various can
24 making operations. There's a D&I can in there and
25 draw/redraw cans. The purpose of these are to

1 demonstrate the functionality of our material. So
2 those cans that you have in front of you there are all
3 produced from Thomas Steel Strip.

4 If you can imagine that these cans started
5 as flat steel sheet, you can see that forming these
6 into a relatively tall and narrow can puts a great
7 deal of stress on the metal. During the forming
8 operations, the steel and the nickel layer are drawn
9 to form the battery can. As an end result, the nickel
10 layer serves as a protective layer to avoid direct
11 contact between the steel and the internal alkaline
12 battery components.

13 Our customers only specify diffusion-
14 annealed nickel plate for use in alkaline batteries.
15 Also, for primary lithium batteries our customers only
16 specify diffusion-annealed nickel plate. For an end
17 user to change to another type of flat-rolled steel
18 would require significant investment and likely a
19 change in the entire battery design. Therefore, our
20 nickel plate does not compete with other materials for
21 these applications.

22 Similarly, in automotive fuel lines the
23 properties of diffusion-annealed nickel plate are very
24 desirable. Our nickel plate is corrosion resistant.
25 It has good formability. In a fuel line application,

1 the end user will roll and form the nickel plate into
2 a tube and weld the seam. The welding process, the
3 heat from the weld zone causes nickel to flow into the
4 weld seam. Because of the introduction of more
5 corrosive fuels like ethanol and the drive toward
6 longer automotive warranties, the need for diffusion-
7 annealed, nickel-plate steel is expanding in its
8 application.

9 Next I would like to outline some of the
10 conditions of the competition that characterize the
11 U.S. market. First, 95 percent of nickel plate is
12 sold to the battery manufacturers, including
13 Energizer, Duracell and Rayovac. Each of the battery
14 manufacturers uses nickel plate to produce battery
15 cans and end caps. In addition, there are three can
16 makers who produce certain battery cans for Energizer,
17 Duracell and Rayovac.

18 Slide 2 shows each of the alkaline battery
19 producers and can stampers. For example, Cly-Del
20 Manufacturing produces battery cans for Duracell, H&T
21 Waterbury produces battery cans for Energizer, and
22 Panasonic Energy Corporation of America produces
23 battery cans for Rayovac.

24 Second, nickel plate is typically sold on an
25 annual or six month basis. Once or twice a year we

1 will meet with customers to negotiate prices. In some
2 cases we negotiate with the battery company to set the
3 price for both the battery company and the can maker.

4 In other cases we may negotiate directly with the can
5 maker.

6 In any case, negotiations will result in an
7 agreed upon price that we will honor over the
8 established period. The customers do not agree to
9 fixed quantity. They provide us with a monthly
10 forecast so that we can plan production to deliver in
11 response to their purchase orders.

12 Third, the price itself will typically have
13 two components, a base price and a surcharge or raw
14 material mechanism or adjustment. For Thomas Steel
15 Strip, the raw material price adjustment is
16 automatically applied. The adjustment will go up or
17 down depending upon the change in the published price
18 indexes for iron ore, coking coal and nickel.

19 When we negotiate prices, we first compete
20 on the base price. In other words, at the time of our
21 price negotiations our customers compare our base
22 price with the base price offered by the Japanese. In
23 fact, one of our customers requires us to present our
24 pricing using a template or format. A copy of this
25 template is included in our confidential handouts.

1 If you'd turn to those handouts, I'll walk
2 you through a little bit about how those are designed.

3 It's Exhibit 1. In the upper left-hand quadrant is
4 the available volume that's put forth to us. In this
5 particular instance the example is defined in a six
6 month volume window or volume allocation if you will.

7 It lists the various regions that accompany volumes.

8 If you move over to the right-hand portion
9 of the top there are assumed price indexes that are
10 available to all nickel-plated steel producers that
11 are available to quote on this business, so that
12 levels the playing field of the base price. If you
13 scroll down then to the left-hand quadrant, there are
14 examples of where the material will get consumed and
15 shipped to. The specification of the particular
16 product is defined, along with the volume that
17 accompanies that particular spec.

18 And as you move over onto the right-hand
19 quadrant, the material offerings are broken out into
20 various categories, which include a base component,
21 which does not even include any nickel component, in
22 order to design a comparison, which is ultimately
23 insight into conversion cost. And then all the way on
24 the right-hand side is a total delivery aspect so that
25 various aspects or various angles can be compared from

1 one supplier to the next.

2 MR. CANNON: So, Mike, while you're looking
3 at this if you look in the table in the middle and you
4 see the two highlighted items on the left, you see
5 there's four of them with like a highlight. Next to
6 that two columns over you see a gauge, okay? That's
7 basically Product 1 in the pricing products.

8 And then as you move to the right what you
9 see is that for this product there's also a nickel
10 here expressed as a ratio. In the pricing products we
11 have the same type of ratio in terms of the amount of
12 nickel plate on the product, and then as you move to
13 the next column you see the quantity.

14 And all the columns that are blanked out,
15 these are the columns that the customer has to fill in
16 when they make their bid, so this is a blank bid
17 sheet. In other words, the Japanese get this and fill
18 it out and so does Thomas. And you see in that first
19 column to the left what the customer has done is
20 forced them to quote without any raw material price.
21 They have to take out the raw material.

22 In fact, it was interesting in the opening
23 counsel for the Japanese said that it was notable that
24 Tata had cooked up a pass-through for commodity
25 prices. In fact, this customer requires the bidders

1 to submit their prices without the commodity raw
2 material cost in them. This didn't come from the
3 domestic industry cooking something up. This came
4 from the customers forcing the suppliers to bid in a
5 way that lets the customer see what our production
6 costs are because they want to squeeze out the profit.

7 Now, in that first column then that's dark
8 they make Thomas take out the raw material prices. In
9 the next column next to that, Mike, and my eyes are
10 not that great so tell me here. What's in the second
11 column right here of the dark columns?

12 MR. HARTMAN: The second column is actually
13 a mechanism that we will be able to offer up a full-in
14 price that would include nickel and certainly the raw
15 material components in addition to our base.

16 MR. CANNON: So you're saying that's your
17 actual price?

18 MR. HARTMAN: Uh-huh. At the time of when
19 the quote is supplied, that would be an actual price.

20 MR. CANNON: Okay. And then what's in these
21 next two columns?

22 MR. HARTMAN: The next column over is a
23 price that would use the benchmarking supplied by the
24 customer, and the next column over is a total delivery
25 cost to the point of destination.

1 MR. CANNON: And so what's the benchmarking
2 supplied by the customer?

3 MR. HARTMAN: At the top it would indicate
4 the commodity price that they would want us to use for
5 the price comparison.

6 MR. CANNON: So they're making an assumption
7 about what raw material costs will be?

8 MR. HARTMAN: It could be that, or it could
9 just be an established benchmark that they would use
10 for the comparison purposes of price.

11 MR. CANNON: Okay. So up above at the top
12 in this little box on the right-hand side you see it
13 says basically the three commodities that we index to,
14 right? Iron ore, coking coal and nickel. And there
15 the customer is giving them a "benchmark".

16 So in other words, it's forcing every
17 supplier who wants to bid to assume that they have the
18 same nickel, iron ore and coking coal prices as their
19 base, right, so it forces all of the nickel plate
20 manufacturers to compete on exactly the same basis,
21 and it really focuses down on what's your price.
22 Anyway, thanks.

23 MR. HARTMAN: Okay. So because we often
24 conclude our negotiations several months before the
25 agreement commences, as Jim noted, our effective

1 prices during the agreement period may be higher or
2 lower than the base price established through the
3 negotiations.

4 Fourth, our customers are highly demanding
5 end users. Our customers visit the plant on a regular
6 basis. They perform periodic audits of our quality
7 systems and work together to consistently improve the
8 quality and consistency of our product. Contained
9 also in the confidential handouts are copies of
10 quality assessments performed by our customers.

11 So we don't spend a whole lot of time on
12 those, but certainly if you turn to the first page
13 after Exhibit 2 it lists the supplier who conducted
14 the assessment, and I'll draw attention to it's a
15 little bit up from the bottom of that page where it
16 actually will list who participated, and in this
17 actual instance it was not only the battery
18 manufacturer, but the can maker as well.

19 And then if you turn to the next page it
20 gives you an overall assessment rating at the top of
21 that. I'll just draw your attention to that.
22 Certainly we would view that as an acceptable rating,
23 as well as our customer did. So in subsequent pages
24 that you'll have in the document are included in other
25 suppliers that have visited our facility as well, so

1 you can browse through that at your leisure.

2 In addition, any supplier must submit its
3 nickel plate for qualification. There are multiple
4 stages to the qualification process. First, we submit
5 a sample of nickel plate produced to the customer
6 specification. The customer or its stamper will then
7 produce parts using the sample nickel plate. The
8 parts are then made and tested for performance.

9 At this stage we would supply enough nickel
10 plate to produce several thousand parts. Next, we
11 supply larger volumes -- for example, 10 to 20 tons of
12 nickel plate -- and the process is repeated. The
13 stamper and the battery maker will test whether the
14 results are repeatable and the quality is consistent.

15 First we submit a commercial quantity, for
16 example, such as 100 tons, which may involve several
17 coils of nickel plate. The can stamper or battery
18 manufacturer will then produce batteries on a
19 commercial scale. The batteries are subsequently
20 tested for leakage and performance. The entire
21 process from ordering the nickel plate to producing
22 cans and then batteries to testing the performance of
23 the batteries can take several months or will
24 generally take about a year.

25 However, if we are already qualified to

1 produce a battery company in another country or plant
2 we can usually skip to an advanced phase of the
3 qualification process. In that case, the
4 qualification period is much shorter and may only last
5 a few months. In fact, we do not have to qualify in
6 advance to make any offer. That is, we may be invited
7 to bid by our customers even though we are not yet
8 formally qualified for a particular spec.

9 This would typically occur when we are
10 already qualified to produce a similar specification
11 such as where we are already qualified to produce C
12 can material and are invited to bid to supply D can
13 material. In the U.S. market, both Toyo Kohan and
14 Thomas Steel are either qualified in all of the major
15 battery producers or capable of qualifying in short
16 order.

17 To our knowledge, Toyo Kohan is not formally
18 qualified to supply all of Energizer's specifications.

19 However, they consistently call on Energizer and
20 submit competing offers. Likewise, we are not
21 formally qualified to supply all of Panasonic's
22 specifications, but are always invited to bid.

23 Turning to supply and demand, demand for
24 nickel plate is somewhat seasonal. Because demand for
25 batteries tends to peak during the holiday season,

1 demand for nickel plate tends to peak in mid June in
2 time to allow for can stamping and battery production,
3 so our shipments will rise month-by-month starting in
4 June, then level off through the end of the year.

5 On an annual basis, demand is relatively
6 stable. Over the long term, demand for batteries has
7 shifted towards smaller batteries, such as AA and AAA.

8 Because these batteries use less nickel plate by
9 volume, demand for nickel plate has gradually
10 declined. Also, the battery makers have shifted to
11 thinner and lighter specifications, meaning that over
12 time we are supplying thinner nickel plate for the
13 same specification.

14 Supply, on the other hand, is far higher
15 than demand and has increased. Slide 3 shows global
16 supply versus global demand. In total, global supply
17 is nearly double the volume of global demand. In
18 addition, because Toyo Kohan and Nippon Steel both
19 manufacture tin plate and nickel plate, they can
20 quickly convert tin plate lines to nickel plate
21 production.

22 Because nickel plate is a high value steel
23 product, it is very attractive to tin plate producers.

24 According to the Commerce Department, U.S. imports of
25 tin plate are currently selling for less than \$1,200

1 per ton. By comparison, imports of nickel plate were
2 being sold at roughly \$2,000 per ton.

3 Thomas Steel was the first producer to
4 supply Energizer, Duracell and Rayovac with nickel
5 plate for alkaline batteries. Due to our quality and
6 performance, our nickel plate has been qualified to
7 supply all of these accounts. In fact, as shown by
8 Slide 4, our combined reject rate at all of the
9 battery accounts was 0.3 percent in 2012. In other
10 words, our product is qualified, and over 99.7 percent
11 of our shipments are accepted by our customers for
12 their use. At Thomas, we are proud of our quality.

13 By the same token, Toyo Kohan and Nippon are
14 capable manufacturers. Both are well-established,
15 qualified suppliers in the alkaline battery market.
16 Nippon Steel is widely qualified to supply the major
17 manufacturers in Asia. It has more recently qualified
18 a few specifications, and more are pending in the U.S.

19 Given that Thomas and the Japanese producers
20 are qualified suppliers within the battery market,
21 competition takes place on the basis of price.
22 Consider the bid template that I handed out in the
23 confidential exhibits. Example, Exhibit 1. This
24 customer forces all suppliers to express their prices
25 in identical terms so that they can pit us against

1 each other. I have never been told that the customer
2 accepted a higher price from a competitor due to their
3 quality.

4 Slide 5. Our customers insist that we meet
5 the low prices offered by Japanese competition. Our
6 petition included email correspondence from one of our
7 customers flatly stating that we needed to cut prices
8 by \$250 per ton in order to secure any business.
9 Another customer is stating, and I quote, "due to lack
10 of competitiveness". In other words, we are awarded
11 business only for six months, and we have to rebid the
12 business.

13 Slide 6, 7 and 8 show the average quarterly
14 prices for three of the pricing products found in the
15 questionnaire. As shown, in each case Thomas
16 increased prices from 2010 to 2011 in order to keep up
17 with increasing costs. However, in each case Japanese
18 imports forced us to cut prices in 2012 in order to
19 maintain sales volumes. Slide 6 shows the trend in
20 the price and the quality with respect to Product 1.

21 In this testimony, Jon Jarvis will review
22 the sharp increase in cost that occurred in 2011.
23 This increase forced us to raise prices. However, in
24 negotiations in late 2011 for 2012 business, our
25 customers insisted that our prices were significantly

1 higher than the prices for Japanese imports. One
2 customer bluntly told me that we were over 10 percent
3 higher than the Japanese price.

4 Slide 6 shows that not only did our prices
5 steadily fall, but we still lost volume. If you look
6 at the volumes in 2012, we had lower volumes of sales
7 of Product 1 in every quarter, and in the fourth
8 quarter our sales had fallen to a fraction of the
9 prior levels. This reflects the fact that we lost the
10 AA business to Toyo Kohan at a major customer account
11 in December 2011.

12 The largest segment of the battery business
13 is AA batteries. For a steel producer, this product
14 is important because it allows us to operate at high
15 volumes and efficient production. With a major
16 product like AA battery material, we can operate long
17 production runs without the need to change over
18 between products. As a result, we can better cover
19 our fixed costs.

20 Until December 2011, we were the largest
21 supplier of AA battery material to one of our major
22 customers. We supplied 80 percent of this business.
23 Toyo Kohan supplied 20 percent. Because of the large
24 volumes of sales, Toyo Kohan targeted the AA business
25 at this account. In December 2011, Toyo Kohan offered

1 prices for nickel plate for AA cans that were
2 substantially below our prices.

3 Because of the importance of this product in
4 terms of filling our capacity, we had to respond. We
5 offered to cut prices by nearly 10 percent in order to
6 keep our share of this customer. Despite these
7 reductions, however, Toyo Kohan captured the majority
8 of the volume and took our place. By the fourth
9 quarter of 2012, we were only supplying 20 percent of
10 the volume, and Toyo Kohan had 80 percent of the
11 volume.

12 This single lost sale item amounted to over
13 20 percent of our sales volume. When we learned of
14 this huge swing in volume in December 2011, we were
15 forced to cut prices across the market in order to
16 maintain our sales volume. By the end of 2012, our
17 sales volume had fallen 9 percent from 2011. Our
18 average revenue per ton had fallen 9 percent. Our
19 total revenues had fallen over 17 percent.

20 In December 2012, we again went back to the
21 same customer that we had lost in 2011 and attempted
22 to increase our share of the AA business. We again
23 reduced our price. However, Toyo Kohan requoted this
24 business and we lost the sales a second time. At this
25 point we have lost a substantial volume of AA business

1 through June of 2014.

2 I should note that this customer has not
3 only compared Toyo Kohan's prices against our prices,
4 but qualified another supplier, Nippon Steel, to
5 increase the competition. In December 2012, we were
6 notified that we lost at least half the volume on
7 another battery specification to Nippon Steel. This
8 lost sales volume will commence in July 2013.

9 In short, we have been forced to cut prices
10 across the board in order to secure enough sales
11 volume to operate our plant. I thank you for your
12 attention.

13 MR. CANNON: Thank you, Mike. Next we'll
14 hear from Jon Jarvis.

15 MR. CORKRAN: Mr. Cannon, can I ask a quick
16 question directed to Mr. Hartman?

17 Mr. Hartman, I just wanted to clarify. On
18 page 6 of your testimony you said that, "Our shipments
19 will rise month-by-month starting in June." I just
20 wanted to make sure I understood whether it was
21 starting in June or whether it would rise month-by-
22 month through June.

23 MR. HARTMAN: Basically the peak production
24 seasons start to peak in June through July, August,
25 September and October. That's for two reasons. One

1 is as battery manufacturers prepare for the Christmas
2 holiday season they will tend to go up; the second
3 point being the U.S. typically may have hurricane
4 activity across those months, and both of those drive
5 demand for increased batteries in the marketplace.

6 MR. CORKRAN: Thank you very much, and I
7 apologize for the interruption.

8 MR. JARVIS: Good morning. I'm Jon Jarvis,
9 Vice President of Finance for Thomas Steel Strip
10 Corporation. I've been the senior financial officer
11 for Thomas Steel Strip since 2004, and I've been in
12 the steel industry for 25 years in various accounting
13 positions.

14 In my statement this morning I will address
15 the impact of imports of diffusion-annealed nickel
16 plate from Japan on our business at Thomas.
17 Specifically, I will address the effect of declining
18 production -- that is, tonnage lost to import
19 competition -- on our bottom line and on our
20 workforce.

21 Next, I will address the dilemma that we
22 face when we are forced to choose between additional
23 sales volume or higher prices. Finally, I will
24 discuss the impact that dumped imports have had on our
25 profits, our return on investments and our ability to

1 invest in research and development and new equipment.

2 Slide 9 shows the long-term trend in
3 Japanese imports of nickel plate. Based on our
4 internal estimates, imports from Japan are shown by
5 the bars and measured by the left-hand access.
6 Apparent domestic consumption is shown by the line
7 measured on the right-hand access.

8 Since 2005, U.S. consumption has fallen by
9 roughly 20 percent. The major reason for this decline
10 was the decision by Panasonic Battery to cease
11 producing alkaline batteries in the United States in
12 2008. With the exit of Panasonic from the U.S.
13 market, consumption of nickel plate fell sharply in
14 2009, but has been relatively stable since that event.

15 Looking at imports from Japan, in 2005
16 imports by our estimates accounted for less than 10
17 percent of the U.S. market. At that time, the
18 majority of the imports from Japan were actually
19 consumed by Panasonic. For example, in 2005, Thomas
20 had the large majority of shipments to Duracell and to
21 Rayovac. Then, in 2009, imports from Japan doubled in
22 volume.

23 This surge in imports was caused by two
24 events. First, Toyo Kohan captured 100 percent of the
25 business at Panasonic. Thomas, which had been

1 supplying Panasonic produced battery cans for Rayovac,
2 lost essentially all that business. Second, also in
3 2009, Toyo Kohan captured a significant share of the
4 business at Duracell.

5 The increase in imports from Japan has had a
6 significant impact on our production of shipments and
7 our capacity utilization. Slide 10 shows the impact
8 in terms of capacity utilization. When I joined
9 Thomas in 2004 and for the next few years our capacity
10 utilization was over 80 percent. After Toyo Kohan
11 surged into the market in 2009, our capacity
12 utilization has been less than 70 percent, and in 2012
13 capacity utilization fell to less than 60 percent.

14 Turning to Slide 11, you can see our
15 capacity utilization in 2013 will be even worse. Once
16 we adjust our production to reflect the major customer
17 shift at 80 percent of its AA business to Toyo Kohan,
18 our capacity utilization in 2013 will be barely more
19 than 50 percent.

20 This decline in capacity utilization mirrors
21 the trend in our production and our U.S. shipments.
22 Our confidential questionnaire response includes these
23 data for the period under investigation. As you will
24 see, our production declined more than 10 percent
25 between 2011 and 2012 as Toyo Kohan began replacing

1 our shipments to a major customer.

2 The decline in production has a human
3 dimension as well. Turning to Slide 12, you can see
4 that our employment levels improved in 2011. When we
5 were forced to cut production in 2012, however, we
6 lost 8.5 percent of our workforce. Because Toyo Kohan
7 is now supplying AA material to a major customer at
8 least through 2014, we expect to lose more workers in
9 2013.

10 The chart shows our 2013 employment figures
11 based on actual first quarter experience. In fact, we
12 shut down our plant for one week in April this year
13 for the first time in the history of the company due
14 to lack of orders for nickel plate.

15 Capacity utilization is vital to our
16 business because our fixed costs are high. Slide 13
17 shows our fixed costs excluding raw material costs.
18 As shown by this chart, our fixed costs account for 75
19 percent of our nonmaterial costs. As a result, it is
20 essential for us to produce a healthy level of
21 capacity utilization in order to spread those fixed
22 costs.

23 So when Mike learned in December of 2011
24 that a major customer decided to switch 80 percent of
25 its AA volume to Toyo Kohan, we absolutely had to try

1 to regain sales volume at other accounts and in other
2 battery sizes. By the end of 2012, although we had
3 regained a portion of the volume lost to Toyo Kohan,
4 our overall shipments were down. Our capacity
5 utilization was impaired, and we were suffering
6 operating losses.

7 At Thomas, we closely monitor our margin
8 over metal. The margin over metal refers to our net
9 sales revenues less the cost of materials, hot band
10 and anodes. So if our material costs rise, but we're
11 able to get higher prices, our margin over metal might
12 remain steady from year-to-year, but if our prices
13 fall faster than our material costs or if our material
14 costs rise faster than our prices, our margin over
15 metal will decline.

16 Slide 14 shows our margin our metal indexed
17 to 2010. As shown, our margin over metal did not
18 change much between 2010 and 2011. This reflects that
19 we were able to obtain higher prices in 2011 as our
20 material costs were increasing. So if you recall
21 Slide 6, our prices rose steadily through 2010 and the
22 first two quarters of 2011. Slide 6 illustrates this
23 trend for Product 1. You can see that our prices rose
24 through the second quarter of 2011 and remained
25 relatively high until the first quarter of 2012. At

1 this point our prices fell rapidly.

2 Returning to Slide 14, our margin over metal
3 declined in 2011, even as our prices decreased. This
4 is because our material costs were increasing.
5 However, in 2012, our prices were significantly
6 depressed by import competition and the need to find
7 additional volume to fill our capacity. The margin
8 over metal is simply another way of looking at the
9 relationship between prices and costs.

10 Slide 15 shows our average revenue return
11 compared to our average cost of goods sold return. As
12 shown, the falling prices in 2012 were not all
13 warranted by falling costs. In fact, our cost of
14 goods sold increased in 2012 versus 2011. However,
15 because of the dumped prices quoted by Toyo Kohan and
16 because of the pressure to increase our sales volume
17 to fill our capacity, we were forced to cut prices in
18 2012.

19 Mike explained that our prices have two
20 elements, a base price and a surcharge. The base
21 price is far more important in terms of profitability.

22 When we are forced to reduce our base prices due to
23 import competition, the surcharge will not be
24 sufficient to cover losses or reduced profits caused
25 by a lower base price.

1 Consequently, when Toyo Kohan seized the AA
2 business at a major customer we were forced to reduce
3 our base prices in an attempt to prevent further
4 volume loss. In other words, even though our
5 surcharge formula for some of the movements in raw
6 material costs, it is not sufficient to insulate the
7 business from depressed prices or rising costs.

8 The end result of the loss in volume and the
9 forced price cuts was losses. The next slide, Slide
10 16, shows the sharp decline in profits between 2010
11 and 2012. It is also constructive to break down the
12 declining profitability into each of its components.
13 Slide 17 separates the impact of declining shipments,
14 falling prices and rising costs. As shown in 2011,
15 our operating profits were nearly 8 percent. In 2012,
16 we incurred a 3 percent loss.

17 Roughly a third of that decline was due to
18 lost volume. Our shipments fell nearly 10 percent
19 between 2011 and 2012. Another third of that decline
20 was due to the decline in average revenues return.
21 Our prices fell by 9 percent. Finally, the last
22 portion of the graph shows the increasing cost of
23 goods sold. Taken together, these three factors
24 account for our losses in 2012.

25 Knowing that we had lost major sales volume

1 to Toyo Kohan, we cut costs throughout 2012 to remain
2 competitive. For example, we cut back maintenance
3 over the course of 2012. Although this is hardly a
4 long-term solution, we also improved our energy
5 efficiency. In addition to reductions in the
6 workforce I have already identified, we subcontracted
7 shipping and IT support functions and shifted
8 logistics to a third party provider.

9 Quality control also reduces costs. At
10 Thomas, we practice operational excellence. This is a
11 program to manage safety, environmental control and
12 continuous quality improvements at the level of each
13 operational unit. In our factory, each production
14 stage is a unit. For example, the cold reduction mill
15 is an operational unit. Each nickel plating line is a
16 unit, and annealing furnaces are units.

17 Every day there is a management board review
18 for every unit in our factory. The operators on each
19 unit, the maintenance supervisor, a technical manager
20 from Mike's department and an operations manager meet
21 to review the performance statistics for their unit
22 for the previous day. Among other things, the
23 operators and managers focus on yield rates,
24 productivity, delays and, above all, quality.

25 Whenever there are customer visits,

1 communication or feedback is provided to the operating
2 crews. We use both good and bad feedback to
3 constantly identify best practices and areas for
4 improvement. As a result, over the past three years
5 we have improved our performance to the extent that
6 our customer rejects are at .3 of a percent and
7 customer satisfaction is at an all-time high.

8 These continuous improvements reduce
9 returns, improve our yields and cut costs. Despite
10 the continuous cost cutting, the operating losses in
11 2012 forced us to cut back on important functions. We
12 had to cut our PMD expenditure or product market
13 development costs. As in the case of maintenance,
14 though, we cannot cut product development costs over
15 the long term and remain competitive in the market.

16 Taken altogether, our cost cuts reduce our
17 break-even point. In fact, we have taken out fixed
18 costs in order to mitigate the impacts of falling
19 sales volume and revenues. Nevertheless, we suffered
20 losses in 2012, and those losses will increase in 2013
21 unless we can obtain higher prices or increase our
22 shipments.

23 As a consequence of these losses, our return
24 on investment is inadequate to fund necessary capital
25 projects. We have identified these projects in our

1 questionnaire response. Among other items, we need to
2 make capital investments to our annealing furnace in
3 order to increase our yields. However, our capital
4 spent for 2013 will only be a fraction of the amount
5 needed for these projects alone.

6 Relative to depreciation and amortization,
7 our capital spending is not sufficient to refresh our
8 equipment and assets. We are not making sufficient
9 capital investments to maintain our asset value. In
10 short, in little more than two years we have seen our
11 production fall, our shipments decline, our prices
12 erode and our profits disappear.

13 In the U.S. market, the only qualified
14 experience and longstanding suppliers are Thomas Steel
15 and the Japanese producers. Our analysis shows that
16 the Japanese producers are dumping nickel plate by 50
17 to 70 percent. But for the low prices set by those
18 dumped imports in 2012, I have no doubt that we would
19 have been able to sell nickel plate and make a profit.

20 Low prices, coupled with a loss of AA
21 business to dumped imports, will certainly cause our
22 losses to increase in 2013. For those reasons, we
23 request that the International Trade Commission make
24 an affirmative determination and provide relief to our
25 industry. Thank you.

1 MR. CANNON: Thank you, Jon.

2 I'd like to say just a few words for the
3 record. So we think there's one like product. We
4 think the like product is identical to the scope
5 language.

6 Secondly, we believe there's been material
7 injury in the period under investigation, but we also
8 believe there is an ongoing, deepening threat of
9 injury. We heard testimony. You saw the slides.
10 There's excess capacity around the world. There's
11 particularly excess capacity in Japan by our
12 estimation, and there is essentially another player,
13 Nippon Steel, a major Japanese steel company, now
14 showing brand new interest and taking our sales.

15 In addition to that, there's been a surge in
16 imports as shown by not only the import stats, but we
17 think as the record will be developed and what you'll
18 be able to find from the questionnaire responses, from
19 the order book data, already imports have taken a
20 substantial share of the U.S. market in 2013. Given
21 those factors, you have not only a present material
22 injury case, but an unusually strong threat case.

23 And finally, I would point out that in the
24 slide on profitability where it's broken down into its
25 three components those numbers index numbers, not

1 percentages. And with that, thank you.

2 MS. DeFILIPPO: Thank you, Mr. Cannon, and
3 thank you very much to the industry witnesses who came
4 today. I know it's difficult to take time off from
5 your work and come here, but it's incredibly helpful
6 for us to hear your testimony and then have you
7 available for questions. It definitely helps us learn
8 the industry more, and I very much appreciate that.

9 With that, I will turn first to our
10 investigator, Mr. Comly, to see if he has questions
11 for this panel.

12 MR. COMLY: For the record, my name is Nate
13 Comly, Office of Investigations. I will keep my
14 questions at this point short so as not to steal the
15 thunder from my colleagues, but I have a couple
16 questions here.

17 The first one would be I guess to Mr.
18 Cannon. Do you believe that the questionnaire data is
19 a good representation of imports?

20 MR. CANNON: So it's difficult, because
21 there are so few companies, to talk about this
22 publicly so I will talk about it in the posthearing
23 brief, the postconference brief. I can briefly say
24 that, as I mentioned, there is a timing issue.

25 We are aware that when we lost a major sale

1 -- at least one big one; there are others as well --
2 the imports don't really start flowing in until the
3 fourth quarter and so there's a certain sell through
4 time or time in inventory at their importer. Their
5 importer maintains inventory in the U.S.

6 And so the import statistics may show a much
7 larger market penetration by the Japanese in the
8 fourth quarter than the shipments data do. Once we
9 get out into the first quarter of 2013, all that
10 product is going to hit the market -- in fact, it's
11 already being shipped -- so it will be much, much more
12 apparent that even as we sit here today they've
13 already captured substantially more market share. I
14 think I can show that in the postconference brief.

15 MR. COMLY: And when you do that, I think
16 you mentioned it in your closing remarks there for
17 your testimony about order books. Can you tie that to
18 order books too in your brief? That would be great.

19 MR. CANNON: Yes, we can. I mean, if you're
20 thinking of asking me do we want to just submit the
21 first quarter 2013 data, if you ask.

22 MR. COMLY: I'm not that cruel, but we'll
23 see.

24 Given the timing delay, and that may play a
25 part in the answer to this question, but I'm looking

1 at the data we have on the record, and I'll try to be
2 somewhere general here. You see U.S. producer
3 shipments, which are Thomas', going -- let's see.
4 They go up in 2011 and then down in 2012, whereas
5 imports do the opposite.

6 I know you addressed the 2011-2012 in your
7 testimony, but can you comment on why U.S. shipments
8 for the U.S. producers increased in 2011, whereas the
9 imports declined?

10 MR. HARTMAN: Do you want to pull that chart
11 back up that talks about that a little bit, the
12 imports and our shipments, the U.S. market? That one.
13 Yes.

14 The major change that occurred from 2011 to
15 2012 was we were actually able to obtain a little bit
16 of our business back from the competition in 2011.
17 There were also some major storms that had happened
18 that drove battery activity, but then certainly after
19 2011 we lost those sales and that's why you see the
20 trend reversing itself back, at least in our data, as
21 to what transpired there. So we only held that
22 business for a brief period of time.

23 MR. CANNON: So, Mike, you meant to say
24 between 2010 and 2011?

25 MR. HARTMAN: Right. Yes.

1 MR. CANNON: Right?

2 MR. HARTMAN: Yes.

3 MR. CANNON: And what was the major storms
4 in 2011? This is Hurricane Sandy?

5 MR. HARTMAN: Yes.

6 MR. CANNON: Or is that '12?

7 MR. HARTMAN: I don't know what the names of
8 the storms were. I just know there were storms.

9 MR. CANNON: Okay.

10 MR. COMLY: Thank you. That does explain
11 it.

12 And I guess finally, and this probably will
13 have to be in your brief, but what level of capacity
14 utilization would you consider I think you called it
15 healthy? You can put that in your brief -- you do not
16 have to put that on the public record -- if you want.

17 MR. JARVIS: To break even, we think early
18 sixties -- 62, 63 percent. But we want to be more
19 than that so we can attract investments, so we need to
20 be in excess of 70 percent so that we can reinvest in
21 the equipment.

22 MR. COMLY: Okay. Thank you. I think
23 that's all the questions I have for now.

24 MS. DeFILIPPO: Thank you, Mr. Comly. Ms.
25 Hughes, questions from you for this panel?

1 MS. HUGHES: I won't be so kind as Mr.
2 Comly, part of the reason being we haven't had this
3 product before the Commission before so I have quite a
4 few questions about the nature of the product, so
5 please forgive the basic nature of the questions
6 because I'm sure they'd be very basic to you.

7 When you passed the cans around they were
8 labeled like -- well, first of all, Mr. Hartman, you
9 had said something about D&I cans and redraw cans.
10 Can you tell me what the difference between that is?
11 What's a D&I can in the first place?

12 MR. HARTMAN: Typically in a D&I process you
13 will start out with a thicker substrate, thicker
14 material, and the sidewall as you draw the can is
15 iron. Both sides are under compression so that it
16 gives it that very shiny appearance.

17 MS. HUGHES: The I is for iron in D&I? What
18 does it stand for?

19 MR. HARTMAN: Yes. Drawn and ironed.
20 Correct.

21 MS. HUGHES: Okay.

22 MR. HARTMAN: Yes. D&I. Right. Correct.
23 So that practice is used by certainly some of our
24 customers, and other customers use a draw/redraw,
25 which is the other cans that you see there in those

1 examples. Those samples indicate not only lithiums,
2 but also alkalines within that sampling that you send
3 in there.

4 Our material is capable of producing both
5 varieties of material. It's just a different process
6 that is underway at the can manufacturers on how they
7 achieve their results. Some of them prefer to invest
8 their equipment in a drawn and ironed technology, and
9 other customers use a draw/redraw technique to form
10 the cans.

11 MS. HUGHES: So the diffusion-annealed
12 nickel plate that you're using for the D&I cans and
13 the lithium cans or whatever, it's the same product?
14 It's just the process is different?

15 MR. HARTMAN: Yes. For us it's all
16 diffusion-annealed, nickel-plated steel.

17 MS. HUGHES: Yes.

18 MR. HARTMAN: The differences that may exist
19 between the different parts that you see there would
20 be either material thickness or the plating thickness
21 that's specified, and those are designed or specified
22 by those customers that buy that product so some will
23 require more or less nickel in order to meet their
24 specifications and their products.

25 MS. HUGHES: Okay.

1 MR. HARTMAN: So it's a combination of how
2 the can maker prefers to have material, but it's more
3 or less tied back into the battery manufacturers or
4 end users in general.

5 MS. HUGHES: Okay. Thank you. And also,
6 Mr. Hartman, then can you tell me what percentage --
7 and if you don't know right off the bat you can
8 provide this in the post conference brief.

9 Roughly what percentage of the diffusion-
10 annealed, nickel-plated steel is used for alkaline,
11 what percentage is used for lithium and so on, if you
12 would know?

13 MR. HARTMAN: Yes. I can give you like
14 general information, but if you want to be more
15 precise we'll get back to you in the brief.

16 MS. HUGHES: Okay. That would be fine.

17 MR. HARTMAN: Is that okay? I mean, I can
18 give you an estimate.

19 MS. HUGHES: An estimate, and you can refine
20 it later.

21 MR. HARTMAN: An estimate would be probably
22 90 percent of the consumption would be in the alkaline
23 environment and then 10 percent would be on lithiums.

24 MS. HUGHES: Okay.

25 MR. HARTMAN: And when we talk about

1 lithiums in Thomas Steel's world, it's not the lithium
2 ion. It's not anything of that nature. These are
3 primary cells that are manufactured and they're not
4 rechargeable. They're a one-time use.

5 The can that you see there that had the
6 different bottom is actually used in military
7 applications, but it's just an example. They use them
8 and then they discard them. They do not recharge
9 them. It's not recharged.

10 MS. HUGHES: Is this used at all in
11 rechargeable batteries?

12 MR. HARTMAN: Yes. Right.

13 MS. HUGHES: It is?

14 MR. HARTMAN: Plated, diffusion-annealed
15 steel is in rechargeables. It's just not a market
16 that exists in the U.S. in terms of manufacturing.

17 MS. HUGHES: I see.

18 MR. HARTMAN: It's predominantly a Japanese
19 market.

20 MS. HUGHES: Okay. I see. Okay. And you
21 had mentioned something that made me think the C can
22 material is somewhat different than D can material
23 because you had said something about if you're
24 qualified to provide the C can material you could be
25 invited to qualify or something like that to provide

1 the D can material. Did I get that right, or did I
2 misunderstand?

3 MR. HARTMAN: Yes. It was a general comment
4 designed around stating that certainly if you're an
5 approved battery producer, battery product supplier,
6 steel manufacturer such as ourselves, the
7 commonalities that exist between the various cans or
8 the various dimensions are really in the material
9 formability, in the ductility of how the material will
10 draw, and therefore if you look at the design
11 configuration I think there was actually even a 9-volt
12 example in there.

13 What's used on that is each cell is 1.5
14 volts. There's six of those in a 9-volt, so when you
15 buy a 9-volt those are connected in series. So the
16 draw characteristics of that and certainly a AAA and a
17 AA and a C and a D all have a little bit different
18 characteristics to it, but if you can make one, if you
19 can supply the steel for one of those applications
20 it's a matter of expanding it out and having can
21 makers or battery manufacturers just test your product
22 in that design.

23 So if someone can make and supply a C can
24 product, chances are they can supply a D or a 9-volt
25 or AA. It's just an example.

1 MS. HUGHES: So the chemical composition
2 would be the same? We're just talking about
3 thickness?

4 MR. HARTMAN: Right.

5 MS. HUGHES: Size?

6 MR. HARTMAN: It's all low carbon steel.

7 MS. HUGHES: Okay.

8 MR. HARTMAN: And the way we manufacture
9 that is we will bring in raw material in the form of
10 hot-band, and then we cold reduce it and that's what
11 defines nickel-plated, diffusion-annealed steel is the
12 next step in that process is to actually nickel plate
13 the product and then we anneal it to bring ductility
14 back to it, and that results in that nickel-iron layer
15 that we showed in the chart.

16 But they're all the same starting
17 composition of substrate raw material for us and they
18 all have the same nickel anode. It's just a matter of
19 how it's applied at different thicknesses on that
20 specification.

21 MS. HUGHES: Okay. So it's not likely that
22 if you're qualified for one type you would not meet
23 the qualifications of another type?

24 MR. HARTMAN: Correct.

25 MS. HUGHES: And this one really shows my

1 ignorance. In your materials, and you just mentioned
2 one of the words. Could you explain what hot-band
3 means and what anodes means?

4 MR. HARTMAN: Certainly.

5 MS. HUGHES: Thank you.

6 MR. HARTMAN: In our industry, in the steel
7 industry, a hot-band or a hot-rolled coil is what is a
8 hot-strip, mill-rolled product. So in other words, in
9 the steel industry it's melted. It's refined from the
10 earth. Obviously we get steel to produce within our
11 own company, as well as we buy in the open market.

12 The hot-band process involves a slab of very
13 thick steel. Dimensions, it's maybe roughly twice the
14 size of two of these tables. It's usually nine inches
15 thick. And in the hot-rolling process we will roll a
16 thick, rectangular shape down into a coil. The only
17 way you can really do that is you have to heat up that
18 we call it a slab.

19 You have to heat up that slab, make it
20 extremely ductile, and then it passes through a series
21 of roughing stands and rolling mills to transform it
22 from a rectangular shape into a coil, a flat-rolled
23 coil of steel. And we call it hot-band or hot-rolled
24 coil because of the process.

25 It has to be rolled hot, as opposed to our

1 operations on how we convert the hot-band into a
2 cold-rolled product is there's no temperature involved
3 in that. It's just pressure and roll forces and
4 speeds that are involved in reducing it from one
5 thickness to the next.

6 MR. CANNON: In the Commission's parlance
7 it's hot-rolled sheet.

8 MS. HUGHES: Gotcha. That I understand.
9 Thank you. Which is why you said that.

10 MR. CANNON: And also, Mike, did you want to
11 explain what an anode is?

12 MR. HARTMAN: Oh, sorry.

13 MS. HUGHES: Yes, an anode.

14 MR. HARTMAN: An anode is -- I had some. I
15 figured I might not take them through security.
16 They're just round BBs of essentially 100 percent pure
17 nickel, and what's designed around an anode or our
18 process, as Jon mentioned, we have nickel-plated,
19 designed units.

20 The anodes themselves are nickel, and
21 through the electro process on how we produce nickel-
22 plated steel the anodes break down into a solution,
23 into an electrolyte and are deposited through current
24 applied in the process. The solutions will therefore
25 then attach themselves, if you will, to the steel and

1 they're plated on top of the steel, and therefore the
2 anodes break down into a liquid metal form. And that
3 liquid electrolyte, the anode is applied onto the
4 steel strip, thus creating a plated product.

5 MR. WILKES: So, Ms. Hughes, if I may add
6 that if the Commission has ever considered
7 electrogalvanized steel the process is very similar to
8 that.

9 MS. HUGHES: Okay. Thank you. That's very
10 helpful. Okay. You've mentioned -- oh, before I get
11 off of product I think I know the answer to this, but
12 I need to get it on the record. Would you consider
13 diffusion-annealed, nickel-plated steel to be a
14 commodity product or no?

15 MR. HARTMAN: Certainly our customers may
16 consider it a commodity steel. We view that product
17 as a specialized product that we have based on the
18 fact that it requires high standards. It's not
19 something that's generally available in the
20 marketplace. There's only a few producers of that.

21 And the requirements certainly in both the
22 automotive industry and the battery industry are very
23 high. If you consider your automotive vehicle, our
24 steels are used in the fuel lines and also industries
25 that we're involved with our business. To kind of

1 give you a little background, we're involved in brake
2 lines as well. It uses a different product.

3 But when you get into specific materials
4 there's only a few companies that will manufacture
5 them because of the high demand and the high standards
6 that are required for those substrates.

7 MS. HUGHES: Okay. Thank you.

8 MR. CANNON: If I could add, so he's really
9 proud of his product and his market niche and how
10 wonderful it is, and it truly is and very difficult to
11 make. I, of course, being like a trade lawyer, think
12 everything is a commodity and it's all about price.

13 MS. HUGHES: Understood. Okay. You've
14 mentioned -- you as a group have mentioned -- a few
15 times the high fixed cost in your industry. Can you
16 break that down a bit for me? What fixed costs are we
17 talking about?

18 And I admit I'm not really familiar with
19 corrosion-resistant steel, so perhaps you're just
20 talking about fixed costs generally with that, but if
21 you could please just state what you mean I'd
22 appreciate it.

23 MR. HARTMAN: Well, let me maybe answer the
24 question before you get into that is we consider a
25 corrosion-resistant -- Stephen mentioned if you talk

1 about galvanized, the difference between the
2 corrosion-resistant and a galvanized material is that
3 nickel-plated steel, the nickel portion serves as a
4 barrier protection of the steel substrate. The nickel
5 itself will be inert to the steel substrate.

6 So in other words, if you look at those two
7 metals, if you put them out in a space out in the
8 country somewhere that's hot, humid, the steel will
9 actually start to corrode faster than the nickel, so
10 the steel will give itself, sacrifice itself to the
11 nickel.

12 In the case of a galvanized product, we call
13 those sacrificial coatings so that the coatings
14 themselves will sacrifice at the sake of preserving
15 the steel. So when we want to apply the coating, such
16 as nickel and tin, to somewhat also a barrier type
17 protection we look at those as barriers.

18 We don't want those to be permeable, if you
19 will, or have cracks or pinholes and things of that
20 nature, and that's why when we talk about there's
21 really no substitute for that product. The process of
22 diffusion annealing will allow that material to be
23 more ductile, more formable at that surface interface,
24 as opposed to another form of that. So that's the
25 difference between a corrosion type of material

1 resistant, as opposed to sacrificial, so I wanted to
2 give that clarity.

3 MR. JARVIS: A lot of our costs, employment
4 costs are fixed. Depreciation are fixed. A lot of
5 our external contracts that we have -- insurance,
6 property taxes we pay -- a lot of those are fixed. I
7 can give more details in the posthearing brief in
8 terms of a list of those and give the proportion of
9 those.

10 MS. HUGHES: Okay. Thank you. Yes. When
11 you give us your response in the postconference brief,
12 in addition to delineating the type of cost if you
13 could give a rough percentage or as close as you
14 could? Okay.

15 All right. Mr. Comly had asked what you
16 defined to be a healthy capacity utilization. I'd
17 like to know what you consider to be full capacity
18 utilization in this industry.

19 MR. JARVIS: When we schedule we look at 95
20 is as much as we can go. We don't want to schedule
21 beyond that. Because of the long lead times we can
22 have problems, and we want to be able to make sure
23 that we've got a bit of slack in there. Sorry.

24 VOICE: They can't hear you.

25 MR. JARVIS: Okay. Ninety-five percent.

1 That's what we would schedule to as a maximum.

2 MS. HUGHES: Okay.

3 MR. JARVIS: And determined in our capacity,
4 we take into account that we have down weeks. So we
5 have planned maintenance weeks during the year that we
6 will take out and certain units we will take down for
7 an eight hour turn each week, so that's factored in
8 our capacity, our ultimate capacity.

9 MS. HUGHES: And you had mentioned that you
10 had cut down on maintenance a bit --

11 MR. JARVIS: Yes.

12 MS. HUGHES: -- to save cost.

13 MR. JARVIS: Yes.

14 MS. HUGHES: How so?

15 MR. JARVIS: We just put on the plant
16 engineer, we gave him a budget per month that he could
17 spend, which was considerably lower, so he had to
18 determine the priorities. Obviously we can do that
19 short term, but his list of work that he needs to do,
20 both essential replacements and also improvements,
21 that list is going to get longer and longer.

22 So you can do it for a short period of time,
23 but it's going to catch up with you. We talked a lot
24 about the quality. You know, we can't afford to mess
25 around with the equipment much and jeopardize the

1 quality, so if the equipment is not maintained in my
2 experience in the steel industry you can do it for a
3 short period of time, one year. Much more than that
4 you start having problems on the quality side.

5 MS. HUGHES: Okay. Thank you. Okay. Just
6 a couple more questions. Is there a business cycle in
7 this industry? There seems to be a seasonal component
8 it sounds like around Christmastime, people probably
9 buying heaps -- I know I do -- of AA batteries, and I
10 don't even have little kids.

11 So if you could confirm whether there is a
12 seasonal aspect to it and exactly when it starts and
13 ends and if you see that there's a general business
14 cycle at play I'd appreciate it.

15 MR. HARTMAN: Yes. In terms of a cyclical
16 market, the steel industry in general is classified as
17 a cyclical market. It will go up and down obviously
18 depending upon supply and demand.

19 We're further downstream in that process.
20 We're considered a finishing type entity. Because our
21 customer base is so much different than broad steel,
22 we're not exposed to the extent that those industries
23 are. That's one of the things that we've tried to
24 pride ourselves on is to take the ups and the downs
25 basically away from how we would approach that market.

1 Certainly if you go way back in time back
2 into the early 2000s we would operate and certainly
3 try to offer our customers a lot of transparency into
4 how we priced our materials. Therefore, we kind of
5 got away from that when the steel market in general in
6 2004 really spiked and supply and demand, really the
7 supply side of it was lower than the demand and prices
8 skyrocketed.

9 So we as an industry don't want to price our
10 products to where we would have high consumer type
11 products or automotive type contracts to where we'd
12 have to really increase the prices because the
13 tendency in our business is to have annual volumes
14 that are very steady.

15 And that's one of the reasons why over the
16 years basically we got away from that in 2004 as a
17 mechanism to always have a flat price, if you'd look
18 at it from that perspective, and that was one of the
19 reasons why both our customers and us worked together
20 on devising a mechanism that we touched upon earlier
21 in the pricing component to allow transparency to them
22 as costs would rise and fall from our end. We would
23 have that transparency in the marketplace.

24 The alternative to how we would do that is
25 what you talked about, the cyclical end of it. We

1 would buy hot-band and then we would price our product
2 to our customers in relationship to how we bought that
3 hot-band, and if we did that on the open market in the
4 steel industry we would see the same rollercoaster
5 rides, the same cyclical pricing mechanism that exists
6 in the big steel industry. And it's really not how
7 our business model is set up, but we needed some
8 mechanism to basically take that into account.

9 MR. WILKES: This is Stephen Wilkes for
10 Thomas Steel. If I might add to that, Ms. Hughes? I
11 think that you've heard a little of the seasonal
12 aspect to our business driven by the holiday season,
13 by weather-related events, but I do believe that of
14 course our industry is subject, the diffusion-
15 annealed, nickel-plated steel industry is subject to
16 business cycles.

17 Compared to perhaps the larger part of steel
18 products that the Commission has a great deal of
19 familiarity with, we're a little closer to consumer
20 drivers so that the way the broad economic business
21 cycle might impact this might be a little different
22 from let's say an industrial driven demand.

23 MS. HUGHES: Okay. So hurricane season then
24 would be a big deal for you perhaps?

25 MR. HARTMAN: Right.

1 MS. HUGHES: And what, that starts
2 October-ish?

3 MR. HARTMAN: Yes, really October.

4 MS. HUGHES: August?

5 MR. HARTMAN: Yes. So how we would
6 certainly prepare ourselves for that is we want to
7 have more flexibility in our operations. We would
8 potentially build a little bit more stock levels to be
9 available on a short-term basis to be able to respond
10 to changes in market demands, and it's really a
11 practice that's worked well.

12 MS. HUGHES: And this would be for however
13 your product is formulated for the As, the Cs, the Ds?
14 You'd stock them all up or whatever you're doing to
15 prepare for that?

16 MR. HARTMAN: Right. Right. And certainly
17 our customers would also let's say raise their level
18 of inventories to coincide with the potential increase
19 in their demands as well, so it's more or less a total
20 industry upswing that occurs during certain seasons,
21 and other times of the year it doesn't quite need that
22 level of inventory. It's not as busy.

23 And automotive is somewhat similar to that
24 too; that although it's flat and the products that we
25 sell -- I mean, the car sales and the industry there

1 -- will have an impact on that.

2 MS. HUGHES: Okay. Thank you. Just one
3 more question, and I apologize to my colleague, Mr.
4 Benedetto, because I know this is really his area, but
5 I'm old and I forget things and in case he doesn't ask
6 I want to make sure I find out what the answer is.

7 So, it sounds like there's some give and
8 take when prices are negotiated. It sounds like it's
9 over a period of time. So when you're negotiating
10 prices with your customer are the customers also
11 negotiating with another supplier kind of at the same
12 time, or are they just kind of trying to get the best
13 price from you and have some notion or maybe there's
14 industry chatter or something that goes on and they
15 stop with you if they get a good price, or is there a
16 bunch of give and take going back and forth kind of
17 thing over a period of time?

18 MR. HARTMAN: Yes. That's a good point. It
19 really comes down to the actual prices on how those
20 are constructed and offered to them. There is a
21 little bit of give and take, if you will, but
22 certainly it's much more competitive now than it ever
23 was.

24 You know, the fact that there's more
25 competitors that we see in that industry forcing the

1 pressure on us, it's really become here's your office.

2 You make your decisions based on that more so than
3 what it ever has been.

4 MS. HUGHES: Okay. Okay. I'm sorry. One
5 more question. So being that you just said that
6 there's more competition than there had been, but
7 there's still a small amount of number of competitors.

8 So would you be aware of who your competitors would
9 be when you're negotiating for a certain chunk of
10 business?

11 MR. HARTMAN: For the most part, yes.

12 MS. HUGHES: Yes. Okay.

13 MR. HARTMAN: Yes. We look at the industry.
14 We look at certainly the marketplace. We get
15 feedback that certainly they're going to pursue other
16 supply, potential routes, things of that nature. So
17 we have a good pulse, if you will, of what's going on
18 in our industry.

19 MS. HUGHES: So your buyer comes back to you
20 and says look, I think you can do better on price
21 because I've talked to someone else. You've got an
22 idea who someone else is?

23 MR. HARTMAN: Sure.

24 MS. HUGHES: Okay. Thank you for all your
25 answers.

1 MS. DeFILIPPO: Thank you, Ms. Hughes.
2 We'll now turn to our economist, Mr. Benedetto, and
3 see if he has any questions left after Rhonda asked
4 them.

5 MR. BENEDETTO: Thank you all very much for
6 coming here today. I think some of my questions are
7 going to touch on confidential information, so if they
8 do please just say so and answer them in your brief
9 later.

10 My first question is do you sell product
11 that's already slit for the purchaser, or does the
12 purchaser slit it? And if so, how does that impact?
13 In our pricing data we asked for particular products,
14 but we didn't say anything about how wide they would
15 be. So are some sellers selling a product that's
16 already slit while others are selling something that's
17 wide? I mean, does that affect the price that people
18 are getting?

19 MR. HARTMAN: Yes. Yes. Those are all
20 included as part of our sale. The capabilities exist
21 within our facility, as well as our competitors. The
22 market as it's constructed and pretty much how we do
23 business is we will do those components. We will have
24 a full product offering. So if somebody wants to buy
25 something that's wide that's unslit we can offer that.

1 We just bypass that operation. But we don't utilize
2 the services of an outside entity to do any of the
3 slitting.

4 To give you a little bit of insight into how
5 we would look at our pricing or how it's priced in the
6 industry is it's pretty much tied into the material
7 thickness and the nickel thickness are the main
8 drivers for cost. Certainly there's a slitting
9 component cost to that, but it's relatively small in
10 the grand scheme of how that price is constructed.

11 MR. BENEDETTO: Okay. Anything else here?

12 MR. CANNON: Mike, our products that we
13 reported and the pricing products. Is it slit or
14 unslit material?

15 MR. HARTMAN: Those are slit products.

16 MR. CANNON: Great.

17 MR. BENEDETTO: Okay. Thank you.

18 MR. CANNON: Do we do the slitting? It
19 doesn't have to be slit by someone else, correct?

20 MR. HARTMAN: Correct. Yes. We have
21 capability entirely within us.

22 MR. CANNON: Is that what you wanted to
23 know?

24 MR. BENEDETTO: Yes. That's another part of
25 it, yes. Thank you.

1 So this morning we heard that this idea of
2 having surcharges might have come from you all and you
3 all denied it sort of in your testimony. When did you
4 start using formulas, and is that something that has
5 gone on for a long time in the market, including from
6 other places other than yourself?

7 MR. HARTMAN: We've used surcharges, yes,
8 for as long as I've been at Thomas Steel. Sometimes
9 they become in effect. Nickel has been one that's
10 certainly been around for many, many years; the
11 hot-band aspect. As I mentioned, we had movements
12 that were tied in to WEFA, right, Stephen?

13 MR. WILKES: Yes We had index movements at
14 one point in our price construction.

15 MR. HARTMAN: Right. So they've been around
16 for quite some time. The mechanism that we're using
17 right now is really one that we started to develop in
18 let's say the 2009 timeframe, and by the time it came
19 to fruition it was in the 2010-2011 timeframe.

20 MR. BENEDETTO: That you're saying is pretty
21 similar to what happened before? In other words --

22 MR. HARTMAN: Yes. They're all designed
23 around tying it back to an index, whether it's iron
24 ore, coke and coal. Those drivers would have been
25 very similar I guess to what we had before.

1 MR. CANNON: Correct me if I'm wrong, but
2 isn't this something that's pretty common in
3 corrosion-resistant like in template you see
4 surcharges?

5 MR. HARTMAN: Yes. There's surcharges that
6 exist on almost all metals to a certain extent. I
7 mean, I guess in an ideal case you would just have an
8 all-in price and you wouldn't need to have the
9 fluctuations that exist there.

10 It depends a little bit on how extensive
11 those movements may be and how much transparency does
12 the customer really want to see in various aspects of
13 those drivers.

14 MR. WILKES: Mr. Benedetto, Stephen Wilkes
15 for Thomas Steel. If I might add? And Mike can
16 correct me if I'm wrong here.

17 The surcharge that is being spoken about
18 relating to coking coal price movements and iron ore
19 price movements, that was instituted at a time when
20 hot-band prices, because of movements in raw
21 materials, became extremely volatile and the concept
22 behind it was to try to reduce the exposure to that
23 kind of volatility. Would that be a correct
24 statement, Mike?

25 MR. HARTMAN: Yes. That's correct.

1 MR. BENEDETTO: Okay. Thank you. And I
2 think also this morning we heard that I think what was
3 being said was that you buy your raw materials from a
4 related party, and I think your response was well,
5 look at the pricing. The surcharges cover this or the
6 surcharges are given to us based on some outside
7 indexes.

8 And this is probably a confidential
9 question, but are you basically saying that this is
10 true; you do buy raw materials from a related party,
11 but the surcharges then are given to us from outside
12 or given to us from the customer?

13 MR. HARTMAN: At Thomas Steel we manufacture
14 a multitude of different products and we have domestic
15 sources for hot-band, as well as our own parent
16 company for hot-band. We have similar mechanisms that
17 exist for raw material adjustments in everything that
18 we do.

19 So it's not only in the nickel-plate
20 product. It's in a nickel-zinc product that we have.
21 It's in a cold-rolled product that we have. So it's
22 not unique just to the battery industry on how we
23 would have a surcharge applied as movements go up and
24 down related to either anodes or raw materials, i.e.
25 hot-band.

1 So to answer the question directly, we buy
2 material from domestic entities for diffusion-
3 annealed, nickel-plated steel end users and we buy our
4 parent company material for diffusion-annealed,
5 nickel-plated steel as well.

6 MR. CANNON: So I think we can try to
7 elaborate in the postconference, but the surcharge
8 mechanism is like a formula and it's sort of
9 fractional, it's a small amount, adds on to the price.
10 It's driven by changes in a published index for iron
11 ore and for coking coal. The actual costs that our
12 related party has making hot band might not move
13 exactly the way iron ore and coking coal do.

14 So if what you're asking is are those the
15 same, not necessarily. In other words, our costs
16 could be, our actual costs could be different than the
17 prices for iron ore and coking coal, which are driven
18 by a market, right, but they move, they tend to move
19 in the same way, generally, and so that sort of
20 protects them from big changes in hot band costs,
21 right? They're buying hot band. This surcharge helps
22 to protect them from a movement, right?

23 Now, the customer doesn't necessarily set
24 the surcharge. I don't think that's really accurate.
25 They propose it. It's part of the negotiation. Like

1 what will the formula be, right?

2 What the customer does in terms of our
3 example, like the template, the confidential sheet,
4 that's a different issue. They're asking us to
5 essentially, they want to be able to see what the
6 price is with all of that stripped out, right, because
7 they want to be able to compare what our base price is
8 without a surcharge, without these factors, to what
9 the Japanese price is on an equivalent basis. I mean
10 that's what that's about and not that exhibit, right?

11 It's not that they are dictating the
12 surcharge to us. We are proposing a base and a
13 surcharge, a formula. We come to them with this.

14 MR. BENEDETTO: Actually, that builds to
15 another question I was going to ask. From that
16 template, and I realize again this may get into
17 confidential information, from my understanding from
18 what you're saying is most of the negotiation centers
19 on the base price and not on the surcharge. Is that a
20 correct characterization of what you're saying?

21 MR. HARTMAN: Yeah. As we've referenced
22 there, the base price is really the bulk of what will
23 construct our overall pricing, and then the surcharge
24 or the adjustment mechanisms will move up and down,
25 but it's certainly a portion or a fraction of what

1 that base price is established at.

2 MR. BENEDETTO: Okay. To switch gears a
3 little bit, I heard a couple different numbers today
4 so let me make sure I understand this correctly.
5 You're saying that -- and these are all in the rough
6 -- roughly 95 percent of the market for nickel plate
7 is batteries and roughly five percent goes to autos,
8 and of that battery market, 90 percent of it is
9 alkaline and 10 percent of it is lithium. Was that
10 the right break out of those two numbers? Okay. I'm
11 seeing people nodding yes, so.

12 MALE VOICE: That's correct.

13 MR. BENEDETTO: Okay. Then one other thing
14 about that template. I'm sorry to come back to the
15 template for a second, and you can answer this
16 confidentially, but do you price delivered? Because I
17 think that fourth column was talking a little bit
18 about delivery. You don't have to answer that here if
19 that -- please answer that in your brief.

20 MR. CANNON: We'll answer that.

21 MR. BENEDETTO: Okay. Two more questions.
22 So you mentioned that other Japanese tin mill
23 producers could consider getting into this industry.
24 Have other U.S. tin mill producers, to your knowledge,
25 considered getting into this industry as well?

1 MR. WILKES: Not to our knowledge. No, sir.

2 MR. BENEDETTO: Okay. Then final question,
3 you mentioned that the battery makers are now using
4 thinner gauges of nickel plate and I'm just wondering,
5 when they do this do you think product quality is
6 dropping or is there something different about the
7 nickel plate you're selling them now that allows them
8 to use a thinner gauge and get the same result from
9 it?

10 MR. HARTMAN: In those instances, product
11 quality is actually increasing. The demands on
12 materials as they go thinner and thinner are higher
13 than they are on thicker materials, but in general,
14 the quality levels of the production of nickel-plated
15 steel need to be extremely high.

16 It's a high value add product, if you will,
17 in relationship, as we've stated, to tin, for example,
18 and certainly therefore it allows the battery
19 manufacturers or, in general, automotive industries to
20 reduce weight or increase performance, if you will,
21 with thinner materials, so it's actually a higher --

22 MR. BENEDETTO: So it's actually as it gets
23 thinner, the product quality goes up. Does that make
24 it more difficult for you to make then, or more
25 expensive to make?

1 MR. HARTMAN: It's certainly more expensive
2 for us to make. Right.

3 MR. BENEDETTO: Thank you very much for your
4 time, and I appreciate all your answers.

5 MS. DEFILIPPO: Thank you, Mr. Benedetto.
6 Mr. Boyland?

7 MR. BOYLAND: Good morning. Thank you for
8 your testimony. I've already sent the company follow-
9 up questions which I appreciate your time considering
10 and responding to. A couple of questions, one that
11 John sort of brought up regarding the nickel and the
12 steel component of the raw material.

13 The company in the petition submitted
14 information which broke out raw material cost into the
15 nickel and the steel component. When I look at public
16 pricing indices for nickel and hot-rolled steel what I
17 see, and again, this is all confidential, but the
18 general pattern and the averages that I'm calculating
19 for nickel appear to be in about the same range of
20 what's being reported, the same trend.

21 So the question is for the steel component
22 I'm seeing a slightly different trend, and this is,
23 you know, to what extent you want to answer the
24 question now or later, but the question is what
25 accounts for that difference?

1 MR. CANNON: So the index, and the index I
2 was referring to also for iron ore and coke, is based
3 on what's happening with market prices, but our raw
4 material cost, certainly the steel component, is based
5 on essentially the cost of production of our supplier,
6 right, because following the methodology in the
7 corrosion-resistant when we did the questionnaire we
8 essentially eliminated any intercompany profits, and
9 so to the extent our costs to make steel rose, even
10 though the price of hot-rolled in the market fell, our
11 prices rose and it doesn't have to do with that index.
12 Do you follow me?

13 MR. BOYLAND: Yes.

14 MR. CANNON: Or maybe there's dumping hot-
15 rolled, too.

16 MR. BOYLAND: You'd attribute this mainly to
17 an accounting issue in terms of you're recognizing
18 historical costs that aren't necessarily going to
19 correspond to the current spot price or the index that
20 we're looking at. I'm looking at a hot-rolled --
21 sorry -- I'm not even looking at the coke and coal and
22 iron ore component. I'm just sort of looking at what
23 does American metal market say the hot-rolled coil was
24 on average? What was the trend?

25 So I guess that's sort of the next question

1 would be there's a decline in volume in 2012, and I
2 mean I'm sort of interpolating here, but was the
3 company left with more inventory in 2011, that it had
4 forecasted more volume in 2012? I guess I would sort
5 of expect the trend to catch up with the public prices
6 more if maybe you had less inventory in hand in 2011
7 going forward. Again, this is sort of just a general
8 question.

9 MR. CANNON: Are you referring to inventory
10 of the hot band or are you referring to finished
11 goods?

12 MR. BOYLAND: The hot band. Specifically
13 the hot band. The nickel component -- again, this may
14 get to why you had more inventory of one than the
15 other, but could you indicate whether that is the
16 case, that you had more inventory, more working
17 capital in general?

18 MR. JARVIS: I'd have to look at the data,
19 but generally, we're ordering on a cycle like two,
20 three, 10 weeks or so, like that, so we can get
21 caught. I'll have to look at the specifics at the
22 year ends to see if we were holding more.

23 MR. BOYLAND: Okay.

24 MR. JARVIS: We look at our working capital
25 pretty tight.

1 MR. BOYLAND: Is it fair to say -- did you
2 recognize any lower cost to market adjustments for
3 inventory in 2012?

4 MR. JARVIS: A little bit. A little bit.
5 Not significant. Yeah, we did see --

6 MR. BOYLAND: Okay. Could you quantify that
7 in the postconference?

8 MR. JARVIS: Yeah. Yeah, we can quantify
9 that.

10 MR. BOYLAND: Okay. You've talked about the
11 metal margin in your testimony. Would 2011 or 2010 be
12 sort of a more normal metal margin from your
13 perspective?

14 MR. JARVIS: From our perspective, yes.
15 Yeah.

16 MR. BOYLAND: Okay. You also talked about
17 rejection rates and the graph that you showed
18 indicated it was slightly above one percent and
19 declined.

20 MR. JARVIS: Yeah. It was 1.2 percent in
21 2010.

22 MR. BOYLAND: And then it went down pretty
23 significantly, at least on that basis.

24 MR. JARVIS: .3 percent we're down to in
25 2012.

1 MR. BOYLAND: What were the main drivers for
2 that reduction, and what would a rejection reflect,
3 from your standpoint, for the customer's standpoint?

4 MR. HARTMAN: Yeah. I'll answer that. The
5 attributed benefits that we saw were based on some of
6 the comments that John raised earlier, this
7 operational excellence approach where we look at each
8 unit as an individual entity within our operations.
9 We get the operators themselves involved in actions
10 and the maintenance department, which is why it's
11 critical that, you know, we maintain that aspect of
12 it.

13 They will address what's going on at that
14 unit from the perspective of the operator. It's
15 really through a joint approach that involves
16 continuous improvement and corrective actions, and
17 preventive actions, really, as they occur in our
18 process.

19 So when we look at what we did internally,
20 it certainly translated into the benefits that the
21 marketplace was able to realize, and therefore we hope
22 that in 2013 we'll also see another further decline in
23 that, but certainly it's attributed to a combination
24 of all those activities but really getting down to the
25 basics that are occurring, you know, at every step

1 within our operation.

2 MR. BOYLAND: Okay.

3 MR. HARTMAN: In addition to that, you've
4 got to have a high quality incoming raw material, so
5 we've worked with our hot band suppliers to improve
6 consistency on that side as well.

7 MR. WILKES: Mr. Boyland, Stephen Wilkes for
8 Thomas Steel. If I can just add from kind of an
9 umbrella perspective there, it's really a part of our
10 quality policy at Thomas Steel: continuous
11 improvement and betterment. You've seen that in the
12 charts, and you've seen it in the way -- and as part
13 of our confidential exhibits -- our customers rate our
14 performance.

15 MR. BOYLAND: Okay. Just from the
16 customer's standpoint, a rejection is simply it didn't
17 meet the specifications, it was outside of whatever
18 parameter, and from an accounting standpoint, how do
19 you deal with the rejection?

20 MR. JARVIS: We give credits back for the
21 full amount and there will be an allowance. Sometimes
22 the company, the customer will scrap it on site and
23 we'll reduce the credit for that sometimes. We'll
24 bring the material back as well. So it's included in
25 the net sales amounts and netted off there in terms of

1 both volume and value.

2 MR. BOYLAND: Okay. In terms of the
3 maintenance expense that you were discussing
4 previously, is that correct, to assume this is going
5 to be showing up in overhead?

6 MR. JARVIS: I think it will probably be in
7 other factory --

8 MR. BOYLAND: Other factory costs?

9 MR. JARVIS: I think. I'll double check
10 that, but I think it's in other factory.

11 MR. BOYLAND: Okay. Again, I did ask you a
12 lot of follow-up questions. I mean I don't want to
13 repeat those at this point, so thank you for your
14 testimony.

15 MS. DEFILIPPO: Thank you, Mr. Boyland.

16 Mr. Houck, questions for you? From you?

17 MR. HOUCK: Thank you. We've spent most of
18 the morning talking about the battery applications but
19 I wanted to ask a couple questions about the
20 automotive applications also.

21 Mr. Hartman, why is diffusion-annealed
22 product required for the automotive applications?

23 MR. HARTMAN: Yeah. That particular product
24 is valuable in the automotive application,
25 particularly the fuel line component. As we

1 referenced before, the introduction of the ethanols
2 into the gasolines, if you will, have created a more
3 corrosive environment that the fluid will have on the
4 tube itself and the nickel is, as we talked about
5 before, a barrier protection in that design;
6 therefore, there's other techniques that you can use.

7 You can use just stainless steels, you can
8 use cold-rolled with some other internal house
9 operations that some of the customers would use. We
10 really don't compete head to head with those because
11 you're either going to choose one design, one
12 concept --

13 MR. HOUCK: Excuse me. Maybe I didn't make
14 my question clear enough. I'm specifically asking why
15 is diffusion-annealed preferred over annealed last for
16 that application?

17 MR. HARTMAN: The corrosion aspects of
18 diffusion-annealed steel are higher than a plated last
19 product. We've done testing, we believe our
20 competitors also do testing along those lines, but
21 it's a better performing product than a plated last
22 material, and therefore it really comes down to the
23 market acceptance or the preference of the customer to
24 use that material. But it relates back to the
25 corrosion resistance of diffusion-annealed because of

1 that alloy layer that's created.

2 MR. HOUCK: There are some other automotive
3 tubing applications other than fuel lines, are there
4 not?

5 MR. HARTMAN: Correct. There is brake line.
6 We call that entire sector from our behalf fluid
7 handling. The fuel component is nickel, the brake
8 line component is copper, and we service both those
9 markets, but yes, there's a great deal of tubing used
10 in automotive vehicles.

11 MR. WILKES: Mr. Houck, Stephen Wilkes for
12 Thomas Steel. If I might add that, in summary, your
13 question about plated last versus diffusion-annealed
14 and why that's used in the automotive application, and
15 I'll ask my colleague to correct me if I'm wrong here,
16 but I think it's very similar to the reasons you've
17 heard about its use in battery can manufacturer
18 because the diffusion-annealing has a very beneficial
19 effect in terms of adhesion of the nickel protein to
20 the substrate, and therefore its performance under
21 deformation and its corrosion resistance thereafter is
22 substantially superior to the plated last product.

23 Have I stepped out of line there, Mike?

24 MR. HARTMAN: No. That's correct.

25 MR. HOUCK: Well, with respect to the

1 automotive applications, is there more potential for
2 other competitors to enter that part of the market as
3 opposed to the battery market?

4 MR. HARTMAN: Yeah. Those are roll-formed
5 applications, not deep drawn applications. The tubes
6 themselves I believe are tested 100 percent for
7 leakage. They don't want to have any pinholes in
8 that. Although they're a high quality, certainly we
9 see a different competitor in that market than we do
10 in the battery market. So we do have increased
11 competition in that sector of the business and that's
12 predominantly from another Asian supplier.

13 MR. HOUCK: Well, the product is produced on
14 electrolytic line that is very similar to a tin
15 plating line, is it not? Indeed, there have been
16 instances of manufacturers switching lines between the
17 two products, between tin and nickel.

18 MR. HARTMAN: You're correct that they're
19 both produced on electroplating lines. The major
20 competitor that we see in that automotive sector is
21 also a tin plater that, to the best of my knowledge,
22 they converted a tin line also, or, as you referenced,
23 may have modular cells. I don't know. I haven't seen
24 the line. Certainly they are a tin plater as well
25 that have gotten into nickel.

1 MR. HOUCK: How much of a problem, how long
2 does it take, is it an expensive operation, to switch
3 from let us say tin to nickel?

4 MR. HARTMAN: Yeah. I don't know. Yeah.
5 I'm not sure we know the answer to that.

6 MR. CANNON: So Tata has looked at that
7 issue in other plants in Europe and we can provide
8 that in a postconference brief. We can give you those
9 figures.

10 MR. HOUCK: Maybe I wasn't listening
11 earlier, Mr. Cannon, but did you say that your
12 proposed domestic like product is the same as the
13 scope?

14 MR. CANNON: Yes, sir.

15 MR. HOUCK: I have no further questions.

16 MS. DEFILIPPO: Thank you.

17 Mr. Haberstroh, any questions from you? All
18 right. Then we will turn to Mr. Corkran for
19 questions.

20 MR. CORKRAN: Douglas Corkran, Office of
21 Investigations. First off, I wanted to thank you all
22 for appearing here today. Your testimony and the
23 responses to your questions have been extremely
24 helpful. Most of my questions will be just going
25 through different elements of the testimony.

1 First, you provided customer quotes that
2 have come to you, and I was wondering if you could
3 elaborate a little bit more on the feedback mechanisms
4 you get for pricing. You've given one example where a
5 customer provided targets and targeted reductions, and
6 you gave another example of a customer who explained
7 why they were shifting volume. How do those customer
8 quotes and that customer feedback, how does that get
9 to you?

10 MR. HARTMAN: Certainly if we're bidding on
11 business and we don't achieve the sale ultimately,
12 it's pretty common to ask, well, why did we lose the
13 sale? So in some regards -- that's the first example
14 that we have there -- we made a bid, certainly we were
15 unsuccessful in obtaining that business, and when
16 asked the question, you know, why, that was the
17 response that we got.

18 In the second occurrence it was an example
19 of feedback that we had gotten after we had actually
20 got the sale in terms of, you know, how we may lose
21 the sale in the future.

22 Both instances really are examples of
23 commercial interactions that we would have with our
24 accounts on a regular basis.

25 MR. CANNON: So if your question is,

1 physically, what are these things, one quote was from
2 an email and the other quote was from like an award
3 letter or correspondence, written correspondence, so
4 both of those formats, as well as telephone
5 conversations in the declarations, and so we will
6 submit the actual documents that the quotes came from
7 in our postconference.

8 MR. CORKRAN: Thank you. That's very
9 helpful. You've provided a presentation of the major
10 producers of this product worldwide and it did include
11 a couple of producers from China. How much have you
12 seen of Chinese origin product in your market? Is
13 that a product that, is that a competitor or are these
14 competitors that you're familiar with in the U.S.
15 market?

16 MR. HARTMAN: Thus far we've not seen
17 presence of them so it's, that was basically an
18 internal chart that we had developed based on market
19 intelligence. Certainly website analysis we do. We
20 look at generally what's out there, available to us.
21 But yeah, to answer the question directly, we have not
22 seen Chinese competition in the U.S. on this
23 particular product.

24 MR. CORKRAN: Okay. Thank you. In your
25 presentation you point to 2008 in which Panasonic

1 ceased production in the United States. What was
2 happening with Panasonic's overall battery production?

3 Were they continuing to produce outside the United
4 States, and, if so, what regions were their
5 production, was their production concentrated in?

6 MR. HARTMAN: I don't know certainly all
7 those details, but Panasonic is certainly a Japanese
8 brand of battery. Would assume that they produced
9 material in Japan, and basically Asia, in general. We
10 could maybe try to do some research to answer that
11 question more directly.

12 In the U.S. that facility was operated as
13 kind of a joint venture and certainly one of the
14 entities was going to back out of that plant,
15 operational plant. That was taking place, and costs
16 certainly were a factor in why that facility did not
17 continue to manufacture batteries. Probably also a
18 little bit of market presence, advertising, if you
19 will, or just general sales of that product in the
20 U.S. as to why that ceased to exist.

21 MR. CORKRAN: Thank you. Maybe to put that
22 question in additional context if you provide
23 additional information on that, I was wondering
24 because the implication seemed to be that with the
25 cessation of production by Panasonic, that eliminated

1 a portion of demand for Japanese product. I guess my
2 question was did that demand essentially still exist,
3 just simply outside of the United States? At least
4 that's what I was driving at with my question.

5 MR. HARTMAN: Yeah. I'd just answer that
6 question a little bit differently. The consumption of
7 batteries was probably absorbed by other U.S.
8 producers at that point in time. That shelf space, if
9 you will, in the retail outlets that might have had
10 that battery was probably offset by another brand.

11 I think the significance that we wanted to
12 come back to on that point was when that transition
13 took place, we were then displaced 100 percent with
14 our production volumes at that location, which was a
15 significant occurrence if you look at that chart as to
16 what was the major difference between 2008 and 2009.
17 It was basically that added significant contribution
18 of that.

19 MR. CORKRAN: I'm glad you've got that chart
20 up because my next question went directly to that.

21 There's an influxion point in 2009, but
22 setting that aside, the consumption levels are
23 relatively stable over multi year periods. What is
24 the impact of the overall economy, particularly
25 periods of recession, on demand for batteries? Is

1 that what we're seeing in 2009?

2 MR. HARTMAN: Yes, that's directed at Ms.
3 Hughes' question where she referred to is our business
4 cyclical or not. You can see that the demand, you
5 know, going back in 2005, you know, to 2008 let's say
6 is relatively the same. Also occurring in that
7 timeframe, to your point, Mr. Corkran, is the 2008-9
8 crisis that occurred that basically, you know, drew
9 down almost everything.

10 So we've kind of resettled in at these other
11 layers, other levels, if you will, right now where we
12 feel that the market for nickel plate now has reset
13 itself from let's say a 50,000 ton level to a mid-
14 40,000 ton layer.

15 MR. CORKRAN: Thank you very much. That was
16 very helpful. My next question goes to inventories of
17 this product. In this particular industry, in this
18 particular market, who tends to hold inventories? Is
19 it the producer, the can manufacturer, the battery
20 producer, or is it a combination of all?

21 MR. HARTMAN: Yeah. I'll try and address
22 that. The inventory will reside at various locations
23 throughout any supply chain. On our end, we will
24 maintain a certain level of safety stock, as I
25 referenced before, that will be adjusted depending

1 upon the season that we're in, seasonality effects.

2 I would say in general, though, the bulk of
3 the inventory would reside -- because of the lead
4 times that are involved with the production process,
5 we would certainly have a lot more -- and we refer to
6 it as tonnage -- a lot more inventory in our
7 particular domain than it would be in certainly the
8 can stamper, or battery manufacturing plant, or
9 automotive plant, if you will.

10 So, you know, we carry that, and it's
11 basically a component of the lead times that are
12 involved with that, that you can make a battery can,
13 or a battery cell, or automotive fuel line much faster
14 than you can a diffused nickel-plated steel product.

15 MR. CORKRAN: Thank you. That was very
16 helpful. My next question goes to the very useful
17 diagram you provided on the supply chain for
18 batteries.

19 So my question is with whom are you
20 negotiating prices? Is it with the stampers that
21 you've identified? Is it with the battery producers
22 that you've identified? Is it a combination of the
23 two? To the extent that this is confidential, you're
24 certainly, please put in your brief, but at least in
25 general if you could give us an overview of who --

1 MR. HARTMAN: Yeah. The specifics we'll
2 address in a postconference brief, but this is an
3 oversimplification of what goes on. We actually, as
4 steel producers, would have direct sales to the can
5 stampers and direct sales of coils to each one of the
6 battery manufacturers.

7 So in terms of how those negotiations are
8 constructed, we'll address that later, but the market
9 dynamics are that we would negotiate, certainly
10 dependent upon, in our opinion, on who might have the
11 most leverage, if you will, on obtaining the lowest
12 price, and that kind of is where that decision is
13 held.

14 So whoever has the, in our opinion, bulk of
15 the volume may say, okay, well, I'm going to take
16 over, I'm going to take the lead on that negotiation
17 because I think I can achieve the lowest price point
18 of the material I'm buying.

19 MR. CORKRAN: Please correct if I
20 misunderstood this, but does that mean that you are
21 selling strip to the stampers and sheet to the battery
22 producers? Was that your testimony?

23 MR. HARTMAN: No. I apologize. We use
24 those terms interchangeable, sheet or strip. They're
25 nickel-plated steel coil sales to all the entities

1 that you see up in the slide.

2 MR. CORKRAN: You had mentioned using
3 published indexes for various input prices. If you
4 could identify those indexes, that would be very
5 helpful. You can either do it publicly or
6 confidentially, but that would be helpful.

7 MR. CANNON: Sure. We'll do that.

8 MR. CORKRAN: My last question is a general
9 one. Basically, who assumes the risk for the
10 commodity price variations? Do you do any sort of
11 hedging or are you largely purchasing internally
12 within Tata and on the spot market?

13 MR. JARVIS: We will hedge on the customer's
14 request for nickel. So we have the ability to hedge,
15 we have nickel agreements with some of the customers
16 that are mentioned on the slide that we just looked
17 at. So we will engage in nickel on the -- sorry. On
18 nickel, at the customer's request, we will hedge
19 nickel on their behalf. Not all customers take up
20 that. The nickel is pretty neutral in terms of from
21 our perspective. So we won't hedge ourselves on
22 nickel at all, but if the customer requests it, we
23 will do it.

24 MR. CANNON: I think he also asked you who
25 assumes the risk. In other words, by virtue of your

1 pricing surcharge mechanism, who's assuming the risk
2 on the raw materials?

3 MR. JARVIS: The customer. The customer is
4 generally assuming the risk, certainly on the raw
5 material side.

6 MR. CORKRAN: Okay. So the customer
7 generally assumes the risk. Okay. Thank you all very
8 much for your testimony.

9 MR. CANNON: So on that point, so you
10 understand, the negotiation takes place for the price
11 say in December and the award is given. The product
12 doesn't ship until maybe July when the period starts,
13 maybe a six month period. For the first quarter the
14 base price is fixed. They can't change. The second
15 quarter, the surcharge can kick in.

16 So when we're talking about assuming the
17 risk, the risk is essentially on us for that first
18 quarter for that delay of six months, and then for
19 that second quarter of the contract period the risk is
20 on the customer.

21 Moreover, if you think of the pricing data
22 and the way it's spread out, the lost sale could have
23 happened in December but your pricing data are actual
24 prices in the quarters when we shipped. So there is
25 this kind of a lag in which this surcharge sort of

1 kicks in in order to help us on the price.

2 MR. HARTMAN: We have one more comment along
3 those lines. If there was no mechanism, that risk
4 would be 100 percent on the steel supplier is another
5 way to look at that.

6 MR. CORKRAN: Thank you all very much for
7 your testimony today. It's been extremely helpful.

8 MS. DEFILIPPO: Thank you, Mr. Corkran.

9 I actually just have a couple quick follow-
10 ups as staff has done a great job of asking questions.

11 I'm going to just follow up on this just to make sure
12 I understand with the pricing.

13 We talked earlier, I believe, about prices
14 being, the base price being set for the length of a
15 contract, six months or a year, and then the surcharge
16 can vary in that time. If you feel more comfortable
17 dealing with this in a postconference, please do.

18 Mr. Cannon, you were just talking about sort
19 of a quarterly analysis of in this quarter if this was
20 what it was, next quarter we would make up for it or
21 it would kick in. To the extent you could -- either
22 comment here or in your brief -- explain, are there,
23 does the contract contain specific timing clauses on
24 when that surcharge can kick in, or are there any sort
25 of levels, if it goes above X percent, then it kicks

1 in. So any additional information on that would be
2 helpful.

3 MR. CANNON: So it is complex.

4 MS. DEFILIPPO: Figured.

5 MR. CANNON: My understanding is nickel, for
6 example, goes monthly, hot band goes quarterly, and it
7 varies by customer on the timing. Yeah, we can sort
8 this out with some examples. In the big picture,
9 because during the period the nickel wasn't moving
10 much, correct, in this period it's really about the
11 hot band, the hot-rolled sheet in terms of the index.

12 That's the only kind of impact. But with that in
13 mind, I think we'll focus on that when we try to
14 illustrate how this works.

15 MS. DEFILIPPO: And surcharge I think
16 automatically puts in your brain an additional charge,
17 but it can be a downward movement, also. If it goes
18 up one period and then goes down, the surcharge would
19 be going in the other direction then? Down?

20 MR. CANNON: Right, and I forgot to mention
21 that. It's not like in some other steel products, the
22 surcharge, where it has to move a certain amount
23 before it kicks in and otherwise the price just stays
24 the same.

25 Mike testified it's automatic, right, so it

1 automatically goes in at any movement, and it does go
2 down, right? So as the commodity prices went down it
3 would cause our actual prices in those quarters to
4 have to fall, too.

5 MR. WILKES: So surcharge, Ms. DeFilippo, is
6 not perhaps a very good nomenclature. Adjustment
7 mechanism might be a better way for us to characterize
8 it.

9 MS. DEFILIPPO: Very good. Thank you.
10 Sorry. Earlier this morning I think the statement was
11 made that Thomas had shut down a line recently. Did I
12 hear that correctly?

13 MR. JARVIS: Yes.

14 MS. DEFILIPPO: Is it still down? And how
15 easy, or difficult, is it to bring that back on line?

16 MR. JARVIS: We shut down the whole plant
17 for one week. All the units were closed down. We
18 didn't have the orders, basically, so we took a whole,
19 shut the whole plant down for the whole week.

20 MS. DEFILIPPO: Okay. Then I believe Ms.
21 Hughes was asking questions about, or it came up in
22 her comments about rechargeable batteries, and I think
23 I heard that this diffusion-annealed nickel-plated
24 steel is used in the rechargeable batteries, as well
25 as nonrechargeable.

1 MR. HARTMAN: Yes. That's correct. Yeah.
2 They're just not produced in the United States.

3 MS. DEFILIPPO: Okay. The automotive
4 applications were referred to as I think being a
5 small, but growing portion. To the extent that there
6 is growth, it's still going to be predominantly the
7 main end use by far would be batteries in the
8 foreseeable future?

9 MR. HARTMAN: That's correct.

10 MS. DEFILIPPO: The last, it's not a
11 question, it's actually a housekeeping issue for Mr.
12 Cannon. So for the presentation that was up on the
13 screen, we'll include that as an exhibit with the
14 conference transcript, but this, the pink, we will put
15 into the confidential record?

16 MR. CANNON: Your choice. I could also
17 submit it, if you'd prefer that. This afternoon I can
18 file it and it will go into your system, or you can
19 put it in.

20 MS. DEFILIPPO: That would be great.

21 MR. CANNON: Okay. So we'll do -- assuming
22 we get home in time.

23 MS. DEFILIPPO: We'll keep it moving.

24 MR. GRACE: My name is David Grace. I'm
25 counsel for Procter & Gamble.

1 MS. DEFILIPPO: Can you come up to use a
2 microphone just so we can have it on the transcript,
3 please.

4 MR. GRACE: My name, again, is David Grace.
5 I'm counsel for Procter & Gamble, which sells the
6 Duracell brand. We understand that one of those
7 confidential exhibits is, or possibly is, an exhibit
8 of our, my client, of Duracell.

9 We do not have access to the confidential
10 record, but we would like to comment or review the
11 document that's been submitted because if it's our
12 document, we should have access to it. I guess I
13 would move that it be released to us or provided to us
14 by Petitioners.

15 MS. HUGHES: As the Commission's attorney,
16 let me make sure I understand the procedure on that
17 and I'll get back to you in the afternoon session,
18 okay?

19 MR. GRACE: Thank you very much.

20 MS. DEFILIPPO: Thank you. Yes? It's a
21 free for all. No, I'm just kidding.

22 MR. DURLING: James Durling, counsel for
23 Panasonic. We have the same issue, so whatever ruling
24 the Commission makes in response to Mr. Grace's
25 request, we also would like the opportunity to discuss

1 any documents specific to our client with our client
2 so that we can give you a response.

3 Obviously the challenge is in theory they
4 have the document, but we can't even confirm for them
5 which document we're actually talking about. So given
6 that the document came from the company, it certainly
7 seems reasonable that the company whose document it
8 was in the first place ought to be able to look at it
9 and then offer comments.

10 MS. DEFILIPPO: We will confer this
11 afternoon after this and get back to all of you with
12 how we will proceed with regard to that. I will look
13 up and down the line. I will laugh.

14 Mr. Boyland, please go ahead.

15 MR. BOYLAND: Just one additional question
16 -- it's kind of more for clarification -- regarding
17 this issue of the raw material costs. Cathy brought
18 up the issue of, you know, the surcharges can work in
19 both directions, and I guess, you know, again, not
20 getting into any confidential information, but the
21 pattern itself in terms of what was reported in the
22 petition in terms of steel cost and that reconciles to
23 what was reported in the questionnaire, I guess the
24 question would be given the directional trend of the
25 steel cost that I'm seeing in 2012 and what I

1 understand to be the basic public indices, the
2 directions are different.

3 I would suggest that based on your testimony
4 regarding the surcharge, and you indicated in the
5 petition itself there's a discount mechanism as well,
6 it doesn't work both ways, so I guess the question
7 would be is it correct to interpret the trend in steel
8 costs at the end of the period, the average, is
9 essentially the opposite of the public indices, which
10 would themselves be tied to the surcharge, and
11 essentially moving against each other.

12 I mean in terms of one aspect of the
13 profitability, could you discuss that in the
14 posthearing or postconference?

15 MR. CANNON: Sure, we could.

16 MR. BOYLAND: Thank you.

17 MR. JARVIS: You'll understand that in terms
18 of the cost side we have to bring the steel over, cold
19 roll it, nickel plate it, so there's going to be 90
20 days maybe, so our inventory cost of the steel, right,
21 will not keep up with the falling prices in these
22 market indices.

23 MR. BOYLAND: And that's exactly what I was
24 trying to maybe articulate a little better was that
25 I'm, you know, interested in the trend, but also the

1 timing issues, et cetera. Okay. Thank you very much.

2 MS. DEFILIPPO: Mr. Comly, I think you have
3 one more question or questions? Do you?

4 MR. COMLY: Questions. Yes, I do.

5 MS. DEFILIPPO: Okay.

6 MR. COMLY: Since I let you off easy the
7 first time around, although there's not that many
8 questions. Let's see.

9 You stated that you have a peak production
10 given the seasonality and other factors, like
11 hurricanes. Would you expect a similar trend in
12 imports, and, if so, when would you expect those
13 imports to come into the U.S.?

14 MR. HARTMAN: I would say for the most part
15 the imports might have a similar type trend but it
16 would be more so related to the specifications that
17 we've supplied let's say over the recent years because
18 we would have let's say two out of the three major
19 battery manufacturers that would be using our
20 products, as opposed to our competition using let's
21 say one routing of that. It really gets down to a
22 little bit of market share on who has what in the
23 battery world, but certainly our ability to react to
24 short-term opportunities for battery manufacturers to
25 service that market, two-thirds of it, like I said,

1 would be on us and maybe one-third on our competitors,
2 but they would counter that spike by just pulling down
3 their existing inventories that they would have in
4 warehouses here, in the U.S.

5 In fact, one of the things that we noted in
6 I think it was 2011, we were actually able to step in
7 in the third supply route and make up a shortfall that
8 existed, you know, through our competitor's supply
9 chain.

10 So the ability to react to certainly
11 hurricanes or stormy seasons, if you will, is a value
12 that we feel we have in the U.S., and certainly our
13 customers, we would think, would concur with that.

14 MR. COMLY: Okay. Thank you. Getting back
15 to the automotive application, being a layperson, can
16 you describe to me the differences between the
17 diffusion-annealed nickel-plated steel produced for
18 battery cans versus automotive applications such as
19 in, you know, thicknesses, tolerances, things like
20 that.

21 MR. HARTMAN: Yeah. Just real general --

22 MR. COMLY: Yeah. Real general.

23 MR. HARTMAN: -- those answers? The
24 automotive tubing applications would be thicker
25 material gauges than really any of the five products

1 that we've had specified in the petition. The plating
2 thicknesses as a whole are relatively comparable, but
3 the differential nature of the requirements of the
4 fuel line applications require a much heavier plating
5 thickness on one side of the strip as opposed to the
6 opposite side.

7 If you think of it and why would that be the
8 case, the answer to that would be that the fuel is
9 only passing through the inside so the inside of the
10 tube would really be where you would want the nickel.

11 The outside of those tubes are coated with
12 other materials that are really more corrosion
13 protection in the overall system. They may be exposed
14 to atmospheric conditions, and therefore the fuel line
15 components again tend be thicker than battery
16 materials. Battery materials tend to be thinner,
17 which also require thinner gauges of steel, and
18 thinner thicknesses of nickel as it relates to the
19 fuel line.

20 MR. COMLY: To your knowledge, can other
21 producers produce for both applications?

22 MR. HARTMAN: Correct. Yeah.

23 MR. COMLY: How easy is it to shift from one
24 application to another? Is it similar to moving from
25 one battery type to another battery type or battery

1 specification?

2 MR. HARTMAN: Yeah. If it's within your
3 realm of capabilities to produce thin gauges or
4 thicker gauges of steel, certainly the producers are
5 capable of moving back and forth coil by coil, if you
6 will, order by order.

7 MR. COMLY: Different subject. You
8 mentioned wider coils. Does this affect how much you
9 can produce? So the tonnage, so the -- well, I guess
10 I should say, let's see. If I'm looking at my
11 production data, with a production of increased wire
12 coils should I be seeing more production, or is that
13 such a small part of your actual production that you
14 don't really see that translating into a larger
15 tonnage?

16 MR. HARTMAN: In general, if we were to
17 supply very extremely narrow products into
18 applications, and I'll talk about maybe can stamping
19 in general, a very narrow coil would have a higher
20 scrap rate in producing parts than certainly a wide
21 coil in producing. It's just more efficient.

22 So in that reference, if you look at demand,
23 or sales, or import stats, or our sales in general,
24 it's basically geared towards how many parts does
25 someone need to produce in order to satisfy that

1 demand.

2 In terms of consumption, would not really
3 have a significant impact on that, although it does
4 factor into stamping part or component yield factors,
5 yield rates. Does that somewhat answer the question?

6 MR. WILKES: If I might add, Mr. Comly.
7 Stephen Wilkes for Thomas Steel. I think you're
8 correct, and you heard that from Mike, that were the
9 demand to be concentrated in all very narrow widths or
10 all very wide widths, that would ultimately and
11 potentially affect capacity.

12 In the real world, sadly for us right now,
13 our capacity utilization is at such a low level that
14 it really has no impact or provides no constraint to
15 capacity.

16 MR. COMLY: That does answer the question.
17 Thank you. You also mentioned the thickness, or
18 rather the thinness shall we say, of the material
19 produced. Are you reaching your limits, and do you
20 know if the limits are being reached at other
21 producers, foreign producers?

22 MR. HARTMAN: No. The products are still
23 well within our capabilities to produce. We go
24 extremely light. Certainly our competitors will go
25 light. Yeah, it's certainly well within the realm of

1 production. If the market wants to go thinner or
2 thicker, we have the capability to do that. Thinner
3 nickel, you know, certainly if you can produce a
4 higher nickel thickness, you can go down. Just take
5 more off. Though we're not really anywhere close to
6 our bottom end of the capabilities of our equipment
7 yet.

8 MR. COMLY: As far as you know, that's true
9 for the other, your competitors.

10 MR. HARTMAN: Yeah. It more so may come
11 down to what are the physical dimensions of a product
12 that can be produced into a can, for example. If that
13 is a driver, we're trying to achieve cost savings
14 through innovation, if you will, and those are always
15 opportunities for improvement.

16 MR. COMLY: You mentioned that, I think it
17 was Mr. Jarvis that mentioned that you're moving, you
18 have moved or you are moving to subcontract out
19 several functions, including shipping, et cetera. I
20 guess my first question is when, have you done this,
21 or are you going to do this?

22 MR. JARVIS: We've done it already.

23 MR. COMLY: And, I'm sorry, what year?

24 MR. JARVIS: We did the IT in 2010/11. We
25 did the shipping in 2012. A lot of it's, you know,

1 cost reduction, and also, the shipping makes the cost
2 variable. You see a heavy dependency on fixed costs.

3 We pay so much per load now so it makes it variable
4 to us. So we don't have the overhead that we used to
5 have with the shipping departments. So both those are
6 implemented now.

7 MR. COMLY: Have you received any feedback
8 from your customers, and has this factored into
9 purchasing decisions?

10 MR. JARVIS: In those two areas?

11 MR. COMLY: In those two areas. Sure. And
12 you can address this in your brief, if you'd like.
13 So, and another question I guess on top of that would
14 be have you lost any sales due to your shift to a
15 third party supplier?

16 MR. JARVIS: No. No. We had some teething
17 problems, yes, but we haven't lost any customers.

18 MR. HARTMAN: Yeah. I think the main
19 objective obviously in shipment of material is you've
20 got to complete it up to the warehouse dock, if you
21 will, and then what we've done is we've utilized more
22 or less hourly involvement, expanded out their roles a
23 bit to absorb basically the salary reduction that took
24 place there.

25 So the physical dynamics of loading the

1 truck is still occurring, as it did somewhat similar
2 in the past, and we, you know, as John mentioned early
3 in the stages, as that transition took place, it's a
4 learning opportunity for some of our employees, but
5 the name of the game is to get that load out the door.

6 You know, we pride ourselves on getting the
7 material to the floor and then getting it out. So it
8 really was transparent in terms of the customers' end
9 of what they saw. It was more or less just internal
10 to us on how we operated.

11 MR. WILKES: Mr. Comly, Stephen Wilkes for
12 Thomas Steel. I might add that we have a mix of
13 delivery terms in our business, so some of our
14 business is X works and some is delivered, so the
15 impact of outsourcing shipping clearly would not --
16 movement from the plant to a customer would only
17 impact those circumstances where we're delivering.

18 MR. COMLY: That was all the questions I
19 have for now. Thank you.

20 MS. DEFILIPPO: Actually, I have one last
21 one. Sorry. Mr. Hartman mentioned something that
22 made me think of something. You referenced picking up
23 a shortage in terms of supplying. My understanding is
24 when you're negotiating on the quantity side you're
25 not setting quantity as you do price. Is it more of a

1 percentage of that person's business for the given
2 year?

3 MR. HARTMAN: Yes. That's correct. They
4 have an indication on how much they will produce, but
5 certainly market dynamics could influence. In any of
6 the markets we deal with that would not be beneficial
7 for our customers, to lock in an exact quantity, if
8 something were to happen and we've produced that
9 material. That's why we operate under a forecast, a
10 very tight forecast window.

11 Certainly it's an indicator. Certainly the
12 percentages that they offer us or certain
13 specifications, if you will, are really designed
14 around that aspect. It's not an absolute hard number.

15 MS. DEFILIPPO: Are the percentages that you
16 are generally sort of awarded, are those harder in the
17 sense that, you know, after a given year, if you won
18 30 percent of the business, you generally got 30
19 percent, or is that flexible?

20 I mean I can understand how the sort of
21 overall quantity number would be an unknown based on,
22 you know, the estimates that that battery producer is
23 making on what the demand for their product would be,
24 but in general are you, is the percentage that you are
25 awarded, per se, does that hold true sort of after the

1 fact?

2 MR. HARTMAN: To our knowledge, they, you
3 know, all supply receive type relationships, at least
4 in the way we operate, that is true. They typically
5 -- if it's 30 percent, we'll get 30 percent. If it's
6 100 percent, obviously you're going to get 100 percent
7 of that.

8 MS. DEFILIPPO: Are there opportunities
9 where you have, to your knowledge -- and this could be
10 in the postconference briefs -- picked up additional
11 business because of difficulties getting product from
12 another supplier?

13 MR. HARTMAN: Yes. That's correct. Yeah.
14 From time to time if let's say, as I referenced, a
15 forecast, if demand were to increase by 70 percent, 80
16 percent, the production lead times that are involved
17 in that may force certain things to happen in the
18 marketplace, and therefore, you know, as I referenced
19 before, we've had to step in. Obviously that can go
20 both ways.

21 If there's inventory that exists from our
22 competitors, if it resides in the U.S. and again
23 demand goes up, we may need to shift production in
24 order to support other businesses that that customer
25 may have other specifications. So it can go both

1 ways.

2 MS. DEFILIPPO: Would it ever balance out on
3 a flip? Let's say next month you got, they needed
4 additional product from you and you were at a 30
5 percent level for the year. They say, well, you got
6 60 percent last month, so we need less from you this
7 month, or is that not, is the shortage more of an
8 exception and it just is in that month you would be
9 able to supply more?

10 MR. HARTMAN: It's really an exception. It
11 doesn't happen that often. Certainly if there's
12 opportunities in a marketplace, you know, regardless
13 of what product it is, then certainly we're all, you
14 know, looking forward to take advantage of those sales
15 opportunities not only from our perspective, but to
16 serve, you know, consumers.

17 MS. DEFILIPPO: Thank you very much. One
18 quick last look. I think everyone has satisfied their
19 curiosity with their questions.

20 Again, I thank you all very, very much for
21 being patient with us through the questioning period.

22 I think we've all learned a lot, and I appreciate
23 that.

24 We will take 10 minute break just to sort of
25 stretch legs and then we'll come back at 12:10 to do

1 Respondents' testimony. Thank you.

2 (Whereupon, a short recess was taken.)

3 MS. DEFILIPPO: Direct testimony from those
4 in opposition to the imposition of antidumping duty
5 order. I will note that I'm very pleased to see a
6 very large panel. That's always great. In a prelim
7 we often don't have panels this size. So I welcome
8 you all, but in particular, because of that, it will
9 be helpful to make sure that you do state your name
10 when you begin to speak, and then particularly in the
11 questioning round because I think it's hard for the
12 court reporter to see all the name tags.

13 With that, I welcome you all and I throw it
14 out to whoever wants to start the ball rolling.

15 MR. WOOD: Hi. Good afternoon. Thank you.

16 I'm Chris Wood, counsel for the Japanese Respondents
17 in this case, Nippon Steel and Sumitomo Metal and Toyo
18 Kohan. We're also very pleased to have a large and
19 distinguished panel with us this afternoon. I think
20 we'll be able to answer, I think we have a good
21 representation that should be able to answer virtually
22 all of your questions.

23 We're going to start with testimony from our
24 purchaser colleagues, so I'm going to kick it off by
25 turning it over to Brian Medeiros from Procter &

1 Gamble.

2 MR. MEDEIROS: Good afternoon. Thank you
3 for the opportunity to speak today. I am Brian
4 Medeiros. I'm the Senior Purchasing Manager for
5 Global Specialty Steel and Steel Components at Procter
6 & Gamble.

7 P&G sells batteries under the Duracell
8 brand. The product covered by this proceeding is used
9 to make battery cans and is known informally within
10 the industry as battery steel.

11 P&G makes purchasing decisions for battery
12 steel using a bid process. The bid process addresses
13 P&G's anticipated needs for battery steel on a global
14 basis. In other words, our bid request recovers not
15 only P&G's anticipated battery steel volume in the
16 United States, but also the anticipated needs for our
17 facilities in Europe and China.

18 In addition to steel purchased directly by
19 P&G, the bid request covers battery steel that is
20 routed through independent metal formers, such as Cly-
21 Del.

22 In regards to the question earlier regarding
23 whether the buyer holds multiple rounds of
24 negotiation, we typically operate as first bid, best
25 bid during the period of interest. This means that

1 there's no back and forth negotiation on pricing. We
2 will be submitting a detailed description on the bid
3 process in our response to the lost sales
4 questionnaire. However, one point is critical.

5 P&G makes awards on a percent allocation
6 basis. A successful bidder may be awarded 100 percent
7 of the projected sales of volume of a particular
8 battery steel grouping, such as the double A can,
9 during the time period in the bid request. However,
10 P&G is moving away from this sole sourcing approach
11 and there have been several instances in which volume
12 has been allocated on a percentage basis. For
13 example, a 20 percent, 80 percent or 50 percent, 50
14 percent split.

15 By definition, this means that P&G is
16 intentionally awarding business to suppliers for
17 reasons other than price. Otherwise, P&G would always
18 award 100 percent of the business to the party
19 providing the lowest bid price. I'll discuss a few of
20 the relevant nonprice factors later in this
21 presentation.

22 Our business is big globally because there
23 is a single global market for batteries and battery
24 steel. This is perhaps best illustrated by the
25 Petitioner itself. Thomas Steel was a wholly owned

1 lower tier subsidiary of Tata Steel Europe Limited,
2 formerly the Corus Group.

3 Thomas Steel has described the production
4 process of battery steel in the petition. The key
5 starting input is high quality hot-rolled steel coil.

6 It is our understanding that Thomas obtains 100
7 percent of its coil from Tata Steel Europe for all
8 Duracell products.

9 The Tata group clearly views the production
10 of the starting coils and finished battery steel as
11 two halves of an integrated operation, and indeed, for
12 the vast majority of U.S. sales during the period of
13 investigation, we interacted directly not with Thomas,
14 but with Tata's commercial director of global markets
15 for steel plating, an employee who is physically
16 located outside of the U.S. at a Tata affiliate, Hille
17 Mueller in Germany, and who is not present here today.

18 It was the commercial director for global
19 markets who signed the bid quotations and various
20 other commercial documents, some of which were issued
21 in the name of Thomas Steel. To my knowledge, we have
22 never negotiated commercial terms with any of the
23 individuals who testified on behalf of Thomas today.

24 Tata Steel Europe indicates which of its
25 plating subsidiaries in the U.S. or Germany will

1 supply P&G's global volume awarded to the Tata group,
2 and we believe that Tata approaches the bid process by
3 seeking to maximize the overall profit of the group,
4 not Thomas as a standalone entity.

5 The key point here is that Tata has the
6 ability to shift business and profits within the
7 group, including profit on U.S. sales where the
8 reported Thomas raw material cost data is directly
9 affected by related party transfer prices for hot-
10 rolled steel coil.

11 Tata Steel is the dominant supplier of
12 battery steel in the United States and Europe. To
13 further illustrate the global nature of this market,
14 Tata Steel offers the lowest battery price in China,
15 even though they have no production in Asia.

16 In 2010, Tata insisted that P&G modify its
17 buying process to include their price change mechanism
18 tied to movements in the prices of iron ore, coking
19 coal and nickel. Please note that Tata mentioned
20 earlier that this was a mechanism that was customer-
21 driven. I can say that this was not Duracell-driven,
22 and please ask yourself why a customer would request a
23 pass-through in 2010 or 2011 when these commodities
24 rose to record levels. This mechanism was put in
25 place to protect the supplier.

1 Iron ore and coking coal are key inputs for
2 hot-rolled steel coil. Nickel is used in Thomas'
3 plating process. If the prices of these commodities
4 increase, Tata is entitled to add a monthly or
5 quarterly surcharge to the price of P&G's battery
6 steel. Conversely, if the prices of the raw materials
7 fall, P&G is entitled to a price reduction. In other
8 words, the risk of key commodity price movements are
9 shifted from Tata to P&G. Since this cost is passed
10 through to P&G, Tata cannot be injured by increasing
11 raw materials.

12 As an initial matter, it is interesting that
13 Tata insisted that iron ore and coking coal be
14 included in this mechanism since these inputs are
15 directly relevant to steel coil manufacturers rather
16 than platers, such as Thomas. One would have thought
17 that if the mechanism had been constructed to protect
18 Thomas it would have focused on the prices of nickel
19 and hot-rolled steel coil, Thomas' key inputs. It
20 appears that Tata was trying to protect its upstream
21 European coil producers rather than Thomas.

22 The raw material price change mechanism is
23 also important because P&G thereafter required
24 Japanese suppliers of battery steel to follow with
25 similar mechanisms in their bid proposals so that P&G

1 can make apples to apples comparisons.

2 Price movements due to commodities became a
3 nonfactor in our bid analysis and business award
4 decisions. During 2010 and 2011, the prices for iron
5 ore and coking coal increased dramatically, reaching
6 all time highs. The price for nickel also reached
7 very high levels in 2011. The higher raw material
8 prices were reflected in higher prices for battery
9 steel.

10 In the first half of 2011, the trend in
11 commodity prices reversed in response to lower steel
12 production levels in China. As a result of the
13 falling global commodity prices, global prices for
14 battery steel also declined during the second half of
15 2011 and calendar year 2012.

16 The impact was significant. For example,
17 the price for Tata battery steel purchased by Cly-Del
18 during the quarter October through December 2012 was
19 several hundred dollars per metric ton lower than
20 October through December 2010 solely as a result of
21 the raw material pricing mechanism that Tata itself
22 forced on P&G.

23 This change has nothing to do with
24 competition from Japanese suppliers, and P&G urges the
25 Commission to back out these adjustments to obtain a

1 true picture of Tata pricing trends. When this is
2 done, P&G believes that the Commission will find that
3 the portion of prices attributable to manufacturing
4 operations of hot-rolled steel coils by Tata Steel
5 Europe and nickel plating by Thomas actually increased
6 substantially over the same time period. Such an
7 increase is inconsistent with Thomas' injury
8 allegations.

9 Moreover, our data indicates that Thomas'
10 share of Duracell total U.S. battery steel purchases
11 fell by less than five percent, from approximately 79
12 percent to approximately 75 percent, over the three
13 year period of investigation, hardly the dire picture
14 painted by the petition.

15 We will be submitting the supporting data on
16 both points in confidence to the staff.

17 Thomas Steel has been an important Duracell
18 supplier for over 40 years. It continues to supply a
19 significant majority of P&G's overall requirements for
20 battery steel and is the sole source for certain
21 battery steel products. We envision that Thomas will
22 continue to play an important role in our future as
23 long as P&G can produce batteries in the United States
24 that are competitive with foreign source batteries.
25 However, Tata does not have the right to a monopoly

1 position in the U.S. market.

2 Our data shows that over the period of
3 investigation Tata typically made the first move up or
4 down with respect to prices across the majority of our
5 spend, only to be followed thereafter by one, or both,
6 of the Japanese suppliers. This does not mean that
7 Tata always submitted the lowest bids.

8 Because there are no published price lists
9 or other definite public information on battery steel
10 prices, price movements are directional in nature and
11 not necessarily perfectly identical in size.
12 Nevertheless, it is clear to us that Tata was
13 generally the leader and the Japanese suppliers were
14 generally the followers during the period of
15 investigation. We anticipate that the data collected
16 by the Commission will support this characterization
17 of the relationship.

18 I want to emphasize that while it is
19 important, price is not the only factor that P&G
20 considers when making purchase decisions. As an
21 initial matter, there are important nonprice regions
22 preferring multiple sources of steel. This we do both
23 within the U.S. market and globally.

24 At present, only three companies are
25 qualified to supply battery steel to P&G. When making

1 global purchasing decisions we work to ensure that all
2 three companies have sufficient business to help all
3 three remain viable suppliers for this specialty
4 product. Thus, for example, if the Tata group loses
5 market share in Europe or Asia, we might award Tata a
6 greater share of our business in the United States
7 than their bid prices would otherwise justify. This
8 same approach is also true with respect to the two
9 Japanese sources.

10 We also have a policy of seeking dual
11 sourcing for individual products within a particular
12 market for business continuity reasons. This concern
13 is perhaps best illustrated by recent experiences at
14 our Cleveland, Tennessee plant which produces *C* and *D*
15 batteries. Thomas currently supplies 100 percent of
16 the steel at this facility.

17 In 2012 we could not operate the Cleveland
18 plant at full production for 10 out of 14 weeks during
19 our peak demand season because Thomas could not
20 provide sufficient battery steel due to lack of hot-
21 rolled steel coils from Tata Europe. I'm not
22 presenting this to fault Thomas as the forecasting
23 changes were P&G's responsibility; however, it
24 illustrates the dangers on relying on a sole source
25 and underscores our policy decision to seek dual

1 sourcing, even though a second supplier is not the low
2 cost alternative.

3 Finally, in considering purchase allocations
4 we take into account opportunities for collaboration
5 with our suppliers. By this, I mean collaboration to
6 improve steel quality, shipping logistics, battery can
7 production and other potential efficiencies. This is
8 akin to the collaborative relationships that the
9 automotive manufacturers have developed with many of
10 their suppliers.

11 In order to participate in such
12 collaborative efforts, suppliers need to sign
13 confidentiality agreements. These agreements enable
14 us to share confidential information regarding P&G
15 business specifications, volumes and planned future
16 developments.

17 Our Japanese suppliers signed P&G standard
18 confidentiality agreements in 2010. However, P&G was
19 forced to negotiate with Tata Steel for several years
20 before it finally agreed to a modified P&G
21 confidentiality agreement in February 2012.

22 As a separate matter, even after over five
23 years of negotiation, Tata has still not signed P&G's
24 standard purchase agreement and this agreement covers
25 such nonprice issues as warranties, indemnification,

1 inspections, assignment, return of goods, et cetera.
2 P&G's purchasing policy is that if suppliers that
3 spend levels of Tata Steel do not agree to mutually
4 acceptable terms, alternative sources of supply should
5 be pursued. This has been made clear to Thomas and
6 their parent company.

7 Given our difficulty with Thomas on these
8 subjects it is not surprising that P&G rated Thomas as
9 far below average in our fiscal year '09/'10 annual
10 supplier review, highlighting such issues as lack of
11 customer focus, lack of collaboration and slow
12 response times.

13 During fiscal year '10/'11 and fiscal year
14 '11/'12 Thomas was rated as an average supplier;
15 however, lack of collaboration and lack of long-term
16 process improvements continued to be identified as
17 problems. These reviews were shared with Tata and
18 Thomas Steel at the time and were taken into
19 consideration when allocation future business.

20 In summary, we are of course quite familiar
21 with the bid template presented as a confidential
22 exhibit by Thomas. The template was developed as a
23 direct response to the raw material price change
24 mechanism pushed by Tata, and it allows us to obtain
25 apples to apples comparisons where P&G bears the risk

1 of changes in raw material costs.

2 As discussed above, price is only one factor
3 in our bid allocation decisions. We obtain
4 information on price via our bid template, but the
5 suggestion that this is the only factor is not
6 correct.

7 In summary, the markets for batteries and
8 battery steel are global in nature. Tata is a
9 dominant supplier of battery steel in both the United
10 States and globally, in addition to being the general
11 price leader in the market segment during the period
12 of investigation. In developing bids for steel awards
13 it is our perception that Tata focuses on the overall
14 profitability of Tata group, not Thomas Steel as a
15 standalone entity.

16 Our data indicates that the portion of the
17 prices attributable to manufacturing costs at Tata
18 Steel Europe and Thomas Steel increase materially
19 during the time of most concern in the petition, and
20 that Tata's overall share of Duracell battery steel
21 business was relatively flat during the period of
22 investigation.

23 Under these circumstances and given the
24 various nonprice factors that play critical roles in
25 P&G's purchasing decisions, we respectfully submit

1 that the Petitioner has not met its burden of proof.

2 In contrast to other battery manufacturers
3 that have consolidated or closed U.S. operations over
4 the past several years or may do so in the future, P&G
5 continues to invest in U.S. production and now has
6 over 1,350 employees directly in our Duracell
7 facilities in several states, including Connecticut,
8 Georgia, North Carolina and Tennessee.

9 However, in order to stay and compete in the
10 very tough global markets for batteries, we cannot be
11 placed in an untenable position by unwarranted
12 antidumping duties on a critical input. Thank you.

13 MR. WALTON: Good afternoon. My name is
14 Carl Walton. I'm the Director of Operations at
15 Panasonic Energy Company of America's Material
16 Division, or MD for short. We are a can stamper that
17 specializes in producing steel cans for battery
18 makers.

19 I began working as a manufacturing engineer
20 with MD in 2001 and later became a production manager
21 before assuming my current role of plant manager in
22 2009. Previous to working at MD, I worked at
23 Panasonic Battery Company for close to nine years
24 designing production machinery for making alkaline
25 batteries. So all total, I have around 21 years in

1 the battery making business.

2 I'm joined today by my colleague, Miki
3 Nakai, sitting two seats over, the purchasing manager
4 for my company. She has been with MD since it was
5 founded in 1995 and has served in the purchasing and
6 planning role the entire time. She is knowledgeable
7 about all aspects of our purchase of the steel product
8 subject to this investigation.

9 Let me jump right to the most important
10 fact. Although Thomas has been one of our suppliers
11 in the past, during the entire time period of your
12 examination for this trade case, Thomas was not a
13 qualified supplier. Therefore, we did not purchase
14 commercial quantities from Thomas because the material
15 was not qualified by our customers or us.

16 Let me now explain our history of nickel-
17 plated steel sourcing. As a part of Panasonic Energy
18 Corporation of America, the materials division was
19 founded in 1995 and began producing battery cans in
20 1996 at a production factory located in Columbus,
21 Georgia. The battery can production operation was
22 originally established to supply battery cans to our
23 Panasonic sister factories that produced batteries in
24 North and South America. One of our major customers
25 was a Panasonic/Kodak joint venture to produce

1 batteries and was located right next door to us.

2 In 1999, after increasing our battery can
3 production capacity, we also began supplying battery
4 cans to one of the three major battery producers in
5 the U.S. Additionally, over time we also supplied to
6 other Panasonic sister factories located in Europe and
7 Asia.

8 On average, we produce over one billion
9 battery cans a year, or slightly more than 20 percent
10 of the steel cans for the alkaline battery market in
11 North America.

12 When we began production in 1996 we sourced
13 the steel used to make our battery cans from
14 Worthington Steel located in Pennsylvania. At that
15 time they were one of two nickel platers in the U.S.
16 producing nickel-plated steel for the battery
17 industry.

18 Worthington Steel would purchase special
19 cold-rolled steel from NKK, a Japanese steel producer,
20 and then apply the nickel plating to the steel.
21 However, near the end of 2001 Worthington Steel
22 announced it was closing its facility for nickel-
23 plated steel. As a result of that closure, we needed
24 to find a new source for steel to make our battery
25 cans.

1 At that time we decided to employ a dual
2 sourcing strategy. The decision to switch to sourcing
3 steel from two suppliers rather than a single supplier
4 was based in large part on the increased production
5 that we were experiencing at that time.

6 By 2002 our annual production of battery
7 cans had increased six fold since our first full year
8 of production and had exceeded the one billion can
9 mark for the first time. Given that large volume it
10 made business sense to explore dual sourcing and so to
11 replace Worthington Steel we chose to purchase from
12 two producers, Thomas located in Ohio, and Toyo
13 located in Japan.

14 Our steel from Toyo was imported through the
15 trading company Metal One. At this time these were
16 the only two viable sources for us to purchase battery
17 grade steel. From 2002 to 2008 we sourced steel from
18 both Thomas and Toyo in roughly a 50/50 ratio.

19 In the fall of 2007, due to declining sales
20 Panasonic decided to close our sister alkaline battery
21 factory located right next door to us. Our joint
22 venture partner, Kodak, wanted out of the battery
23 production business and Panasonic decided it could not
24 support the joint venture facility alone.

25 When they closed the battery factory next

1 door to us some of the equipment was transferred to
2 other Panasonic battery factories in other countries,
3 some packing equipment was retained locally for a
4 distribution center, and much of the remaining
5 equipment was scrapped. Losing this customer caused a
6 huge reduction in our production volume of battery
7 cans.

8 Around the same time our other large U.S.
9 customer which comprised around 50 percent of our
10 sales at the time had begun shifting part of their
11 battery production to offshore as well.

12 These two events, the closing of our sister
13 factory and the offshoring of battery production by
14 our other major customer, resulted in a significant
15 decrease in the amount of steel we required to make
16 battery cans, and so faced with the significant
17 decrease in sales and production of battery cans in
18 the 2007 to 2008 timeframe we decided that we needed
19 to switch to a single steel supplier.

20 With the reduced volume, it no longer made
21 business sense to continue dual sourcing since the
22 reduced purchasing volume would have given us less
23 bargaining leverage with either of the two suppliers.

24 We ultimately decided to continue sourcing
25 steel only from Toyo. There are various reasons. One

1 key factor was that Toyo was already supplying most of
2 the other Panasonic battery can production factories
3 around the world and we would be able to utilize the
4 leverage of Panasonic's global sourcing and not just
5 our own now limited production volume.

6 Another key factor in selecting a single
7 supplier for the steel were quality considerations.
8 As you can easily understand, defects in the steel
9 such as holes and other types of material defects can
10 result in serious accidents and personal injury when
11 used in batteries. Additionally, inconsistencies in
12 the mechanical properties and surface finishes create
13 very challenging production conditions for can makers.

14 The decision to choose Toyo as our sole
15 supplier was also based on our experience with quality
16 levels from Thomas and Toyo over the six years that we
17 had dual sourced from them. Our data from that time
18 period clearly showed that Toyo was by far the more
19 reliable supplier in terms of supplying defect-free
20 steel.

21 On average, with steel sourced from Thomas,
22 for every 100 coils used -- which is equivalent to
23 four to five days of production run time for us -- we
24 would have one defective coil that resulted in a
25 production interruption and material being rejected.

1 This was a huge burden for our limited staffing.

2 On the other hand, the defect rate for steel
3 from Toyo is significantly less. There were numerous
4 years where we only had one defective coil the entire
5 year. As you can imagine, a defective coil once a
6 week is very different than a defective coil once a
7 year.

8 This difference in quality defects, once per
9 week versus once per year, was very important to us.
10 Even though both of the steel suppliers were qualified
11 by our customers during our dual sourcing period, that
12 does not make their quality equivalent. Battery
13 producers expect us, the can maker, to make sure the
14 quality of the battery cans meet their needs.

15 If defective coils stop our production we
16 have to fix the problem and remove the defects from
17 our production process. That our customers receive a
18 high quality battery can does not mean that the
19 defective steel that we had to deal with was not a
20 very serious problem for us as a battery can maker.

21 So the combination of being able to leverage
22 the larger volume purchase from Toyo by Panasonic
23 factories around the world and the superior quality of
24 the steel from Toyo supported our decision to select
25 Toyo as our only source for steel beginning in 2008.

1 After 2008, as our sales and production
2 volume bounced back over the next couple of years, we
3 began studying dual sourcing for our steel again. We
4 cannot just start buying steel from a supplier. In
5 the battery industry, as it has been explained, it is
6 necessary to requalify materials that have not been
7 used for some time. Requalification is necessary to
8 account for changes in battery specifications and our
9 changes in steel production.

10 Indeed, from 2009 to 2012 our can
11 specifications for alkaline batteries underwent a
12 significant change in the required specifications for
13 the steel. These changes include the thinner gauge.
14 Accordingly, our steel supplier had to requalify for
15 each item to ensure that they could produce acceptable
16 steel with a new gauge. I note that this change in
17 gauge specification is reflected in the pricing
18 products established for this case. Product 5 is the
19 older, thicker gauge product, and Product 4 is the
20 new, thinner gauge product.

21 In the case of steel for battery cans, the
22 qualification and lead time for sourcing new steel
23 generally takes 12 to 18 months. The reason that it
24 takes so long is that testing is a multistep process.

25 For quality reasons, our company and our

1 customers require testing of separately produced steel
2 coils. For each steel coil we need to produce and
3 evaluate the cans, and then have them made into
4 batteries and evaluated by our customers. That is the
5 reason why the qualification process takes so long.

6 So beginning in 2010 we began testing small
7 quantities of Thomas material. Unfortunately, we
8 again experienced quality issues with the steel from
9 Thomas. We have documentation from 2010 indicating
10 that Thomas had difficulty meeting the new
11 specifications for the thinner gauge steel.
12 Unfortunately, we were not able to qualify the Thomas
13 material in 2010 and so we were not able to purchase
14 more than test quantities.

15 As you know, a large earthquake and tsunami
16 occurred in Japan in 2011. This provided additional
17 motivation for us to resume our plan to qualify a back
18 up supplier for our steel despite the quality
19 challenges that we had with Thomas in the past. In
20 this regard, Panasonic was like all manufacturers
21 around the world that saw the earthquake and tsunami
22 as a reason to reevaluate sourcing strategies.

23 In 2012 we again tested a small quantity of
24 Thomas material. As a part of our requalification
25 process, we even traveled to the Netherlands to visit

1 Thomas' parent company where the base steel is
2 produced. Unfortunately, when we ran the test, once
3 again there were problems with the test coils supplied
4 from Thomas.

5 During this effort to requalify Thomas, the
6 quality problems that we experienced were very
7 concerning. Our customers, the battery makers, have
8 been demanding battery cans with thinner steel in the
9 side wall portion of the battery cans. In other
10 words, to remain competitive in the U.S. market the
11 battery makers need to reduce the cost of making their
12 batteries. One way of doing this is by reducing the
13 amount of steel needed to make each can, and this is
14 achieved by making the can material thinner.

15 However, this also means that defects in the
16 steel may result in more batteries leaking,
17 potentially causing personal injuries to consumers.
18 Therefore, there is a need for superior quality steel
19 in the U.S., which unfortunately is only produced
20 overseas.

21 From the business standpoint, we still
22 believe it is necessary to source steel from two
23 suppliers. Despite the quality challenges we had with
24 Thomas in the past, we have not changed our position
25 on this sourcing strategy to this date.

1 However, to be clear, during the three year
2 period you are examining we tested steel from Thomas
3 in an attempt to requalify them and each time their
4 steel had significant problems, and so at no time
5 during the three year period did Thomas become a
6 qualified steel supplier for us. So please consider
7 this information in your investigation.

8 This concludes my testimony. Thank you.

9 MR. PHILIPSON: Good afternoon. My name is
10 Stephen Philipson and I'm the Sales Manager for the
11 International Division of Metal One America,
12 Incorporated. Here with me today are Shinsuke Katano,
13 our General Manager of Metal One America, and Mr.
14 Tsurutoshi Kamei, Assistant Manager of our Tin Mill
15 Products Section in our Flat Products Global Marketing
16 Department of Metal One Corporation.

17 Let me begin by expressing our appreciation
18 to the Commission and staff for providing us this
19 forum to share our views about the United States'
20 diffusion-annealed nickel-plated steel, or DNP,
21 market.

22 I'd like to provide a brief background about
23 our company and then discuss our thoughts and
24 reactions to this case, which, I confess, has caught
25 us by surprise.

1 Metal One Corporation was formed in 2002 via
2 a merger between steel divisions of Mitsubishi
3 Corporation and what was then Nissho Iwai and is now
4 Sojitz Corporation. In 2003, Metal One America was
5 formed to meet the needs of the North American market.

6 We provide our customers with global steel solutions,
7 both offshore and domestic, logistics, finance and
8 program management. Our comprehensive service allows
9 our customers to focus on their core competencies
10 which are directly linked to their success.

11 In the U.S. we provide a variety of
12 products, including wire rod and bar, structural steel
13 products, stainless products, and the flat products of
14 hot-rolled, cold-rolled and coated. Included in
15 coated is, of course, diffusion-annealed nickel-plated
16 steel.

17 The DNP which we supply in the U.S. is
18 manufactured by Toyo Kohan. We echo our customers'
19 comments regarding Toyo Kohan's extremely high quality
20 products. Toyo represents the state of the art DNP to
21 the battery and battery components industries.

22 We work in close collaboration with Toyo
23 Kohan and are the seller and U.S. point of contact for
24 our customers, as well as our colleagues in Japan. I
25 believe we are uniquely positioned to provide insight

1 into the current state of the U.S. market.

2 We are anxious to do so here today because,
3 in reality, there's an enormous difference between the
4 market which we see on one hand and the narrative
5 which Thomas Steel has created in its petition on the
6 other. I'd like to touch briefly on some of the key
7 differences because we think that these, that they
8 bear directly on the analysis which I understand you
9 all will have to undertake.

10 First, the simple fact is that our import
11 volumes have remained more or less flat. In our
12 importers' questionnaire response you'll note that
13 Metal One America's import volumes increased
14 relatively little from 2010 to 2012. Our shipments to
15 our customers actually decreased in this same period.

16 We did have -- we did not -- did not -- have a
17 massive surge into the U.S.

18 Second, the petition points to price-
19 depressing effects of our imports that they've had on
20 the market. We, again, were totally surprised to see
21 this language coming from Thomas Steel, the reason
22 being that customer feedback we received has been that
23 our prices are and have not been -- excuse me -- have
24 not been the lowest and in some cases are not
25 competitive at all. In fact, we have been directly

1 informed that our prices have been higher than Thomas
2 Steel.

3 Third, we've received feedback from all
4 major battery component stampers in the U.S., Cly-Del,
5 H&T Battery Components, and Panasonic, which supply to
6 the U.S. battery producers, Duracell, Energizer and
7 Rayovac, that Toyo Kohan produces the highest level of
8 quality for DMP in the marketplace. Toyo Kohan's
9 quality is so high that as part of a total global
10 strategy some are willing to pay higher prices than
11 this material commands in the U.S.

12 But at another major U.S. and global
13 customer, and despite our best efforts, and the
14 unparalleled quality of Toyo Kohan's product, we have
15 been unable to sell D&P in commercial quantities to
16 this key account. The reason we're given is that our
17 price levels are too expensive to justify qualifying
18 our material versus the material supplied by Thomas
19 Steel.

20 So, the notion that our imports could be
21 having price depressing effects on Thomas when Thomas,
22 in our view, the clear price leader is one which we
23 don't agree at all.

24 Finally, and we've pointed this out in our
25 submission at the end of last week, we're further

1 surprised by the allegation that rising raw material
2 costs have contributed to Thomas's financial
3 difficulties. The raw material costs in the D&P
4 manufacture are driven almost entirely by two inputs:
5 hot-rolled coil and nickel.

6 At a major customer we were informed and
7 requested three years ago to match a price model for
8 hot-rolled coil which Thomas Steel initially
9 introduced. The model was developed to remove market
10 fluctuations in a hot-roll coil and tie prices of D&P
11 to the cost of primary raw materials used to make hot-
12 rolled coil. These are iron ore and coking coal.

13 Based on publicly-available data and based
14 on our own market experience, the cost for both of
15 these items have dropped significantly from early
16 2011. Regarding nickel, published London Metal
17 Exchange data for nickel also reflects significant
18 decreases in this same timeframe. So, from our
19 perspective neither ingredient for a cost-price
20 squeeze is present here. We're certainly not exerting
21 downward pressure on prices. As we are informed, our
22 prices are higher than Thomas Steel's, and there is no
23 upward pressure in the form of raw material cost
24 increases because, in fact, raw material costs have
25 decreased.

1 In summary, the market which we compete in
2 looks very different from the market which Thomas
3 Steel has portrayed in its petition. Thomas Steel
4 alleges a volume surge, but the data in our response
5 suggests flat import levels. Thomas alleges price
6 depression, but we're being turned away by customers
7 because we're too expensive, and Thomas alleges rising
8 material costs, but in fact raw material prices have
9 decreased.

10 It is Metal One's sincere hope that the
11 Commission will closely review the differences between
12 the real U.S. D&P market and the one which Thomas as
13 ought to portray. Once again we thank you for the
14 opportunity to present our views today. Mr. Katano,
15 Mr. Kamei, and I will be happy to answer any questions
16 that you have of us.

17 MS. YAMASHITA: Good afternoon. My name is
18 Motoko Yamashita. I am the manager of Toyo Kohan's
19 Thin Sheet Sales Group which includes diffusion-
20 annealed nickel-plated steel. I appreciate the
21 opportunity to be here today to tell you about our
22 products and sales strategy, and to answer any
23 questions you may have. I am joined by my colleague,
24 Mr. Kazuhiko Ishihara, who is very familiar with the
25 technical aspects of our products.

1 Toyo Kohan has been a reliable supplier of
2 high-quality nickel-plated steel to the U.S. market
3 for many years. Our company started as a producer of
4 tin mill products in 1934. Tin mill and nickel-plated
5 steel share many core technologies, including
6 electroplating, rolling technologies, and surface-
7 treatment technologies. We believe that our customers
8 value our expertise in these areas and view Toyo Kohan
9 has quality standard in the market for nickel-plated
10 steel.

11 We know that our battery customers operate
12 in a very competitive environment. Increasingly, our
13 customers have told us that they want us to come
14 forward with solutions to help increase the efficiency
15 of their stamping operations, and to think of creative
16 options to reduce overall costs. This does not mean
17 simply lowering of prices, but involves a deeper
18 partnership with our customers over longer term.

19 For example, we have started to supply
20 extra-wide coils which allows stampers to get more
21 production from a single coil of steel. The technical
22 changes to maintain consistent product quality, like
23 good flatness, uniform plating appearance, and low
24 surface defects throughout the wider coil are
25 considerable, but we believe these efforts can reduce

1 our customer's overall cost of production.

2 We are also working on other initiatives
3 such as thinner gauge steels for battery cans and
4 reduced coating weights. Even though our sales prices
5 for this material may increase with these product
6 developments, the resulting efficiency gains produce
7 an overall cost savings for our customers. We believe
8 that this type of technical collaboration and
9 partnership is critical to our long-term success and
10 is a key reason why customers choose to work with Toyo
11 Kohan.

12 We were very surprised to learn of this
13 antidumping suit, and we do not believe that our sales
14 activities have been the cause of any injury to Thomas
15 Steel. You will see from the data we have provided
16 that our exports to the United States have not
17 increased substantially since 2010. Our customer base
18 has remained stable. We also do not foresee any
19 significant increase in sales to the United States
20 over the next two years. Our volume projections are
21 based on specific forecasts from our customers, which
22 we would be glad to share with you in our post-
23 conference brief.

24 In general, pricing for nickel-plated steel
25 is closely correlated to prices for hot-rolled steel

1 and nickel, the two largest inputs into the products.

2 Toyo Kohan is not an integrated steel producer so we
3 buy hot-rolled steel from unrelated suppliers. We are
4 directly subject to fluctuations in the price for hot-
5 rolled steel, as well as changes in nickel pricing.

6 Within the U.S. market, the consistent
7 feedback that we receive from our customers is that
8 they rate the quality of our products very highly, but
9 that we are not very competitive on price relative to
10 our competition. We have been and continue to be a
11 much smaller players than Thomas Steel in the U.S.
12 market largely because we have been unwilling to make
13 the price concessions that would be necessary to win
14 additional businesses.

15 Toyo Kohan would like to continue to support
16 our current U.S. customers, contributing to them
17 through technical collaboration and partnership, but
18 we do not see the likelihood of gaining additional
19 business in the United States. Currently, we are not
20 qualified to supply any steel to very large customer
21 in the United States, and are qualified for only a
22 limited number of products at another purchaser.

23 Qualification is an expensive process for
24 customers, and even with our reputation for quality
25 not all customers have felt it is worthwhile to

1 qualify our material. We can provide further detail
2 on our status in our post-conference brief.

3 We believe that Asia will be the main area
4 of growth for nickel-plated steel for the foreseeable
5 future. Our business goals center on expanding our
6 sales to customers in Asia, and capitalizing on this
7 rising market opportunity. We think that Toyo Kohan
8 is well-positioned to compete for sales in Asia due to
9 our proximity to the market, our recent joint venture
10 in China, and because many material producers are
11 expanding their production in Asia.

12 While we value our customers and business in
13 the United States very highly, our expectation is that
14 our future sales gross will come mostly from Asia, and
15 that there will not be a significant increase in our
16 sales to the United States.

17 Thank you, and Mr. Ishihara and I will be
18 pleased to respond to any questions.

19 MR. HORI: Good afternoon. My name is
20 Yoshihiro Hori. I am the Executive Vice President and
21 General Manager of Nippon Steel & Sumitomo Metal, USA.

22 I have been in our Chicago office for three and a
23 half years, and supporting NSSMC's customers in the
24 United States, mainly for flat-rolled product. This
25 is my first time to testify before the ITC, and I

1 appreciate the opportunity to be here today.

2 As you may know, NSSMC is the largest
3 integrated steelmaker in Japan. We offer diffusion-
4 annealed, nickel-plated steel sheets under our
5 Supernickel product line. These Supernickel products
6 offer a superior corrosion-resistance and are used
7 principally for battery production, and some
8 electronic appliance applications. Supernickel is not
9 a high volume product line for us but it is a good fit
10 within our overall portfolio of corrosion-resistant
11 steel products. We have very strong technical
12 capabilities in our electroplating, annealing and
13 surface treatment technologies used in this and other
14 corrosion-resistant steel product, and so are able to
15 make high-quality nickel-plated steel for our
16 customers.

17 Our participation in the U.S. market with
18 Supernickel is extremely limited. Our overall segment
19 of these products are on the order of a few hundred
20 ton per year, and there has been no significant change
21 in our U.S. business since 2010. We cannot see any
22 possibility that our very limited export of
23 Supernickel to the United States have been the cause
24 of any injury to Thomas Steel.

25 We also do not anticipate any significant

1 change in our future Supernickel business in the
2 United States. Our overall business plan for the
3 Super Nickel are focused on participating in the gross
4 and demand for nickel-plated steel in Asia as battery
5 production increases in China and other Asian
6 countries. If you review our questionnaire response,
7 I think you will see the priority we are placing on
8 this Asian market, and the relative lack of emphasis
9 on the United States market.

10 I would like to make one final point
11 relating to qualification to supply nickel-plated
12 steel, specifically relating to the fact that nickel-
13 plated steel must be qualified by the battery
14 manufacturer or can-stamper before these companies
15 will use the product. The qualification process
16 typically involves multiple steps and can take a year
17 or more to complete. We were very surprised to read
18 the statement in the petition that the major Japanese
19 suppliers are "currently qualified across a wide range
20 of specification."

21 At least for NSSMC, this is simply not the
22 case with respect to U.S. customers. We will supply
23 other details regarding the qualification of NSSMC
24 products in connection with our post-conference brief,
25 but this qualification circumstance is another reason

1 why our exports of the subject nickel-plated steel to
2 the United States are unlikely to increase for the
3 foreseeable future.

4 Thank you very much for your attention.

5 MR. WOOD: Okay, I think that concludes our
6 prepared testimony unless any of my colleagues have
7 any comments to add at this point. I see heads
8 shaking around the room. I think we can turn it over
9 for questions. Thank you.

10 MS. DEFILIPPO: Excellent. Thank you very
11 much, and again thank you to all of you for coming
12 today. As I mentioned, it is a very impressive group.
13 We don't often get this many respondents in a prelim.
14 and it's extremely helpful, and as I mentioned this
15 morning, I do know how hard it is to take a day away
16 from you to come here, but it is very, very helpful to
17 us, and with that I will start with the one that ended
18 as. I think I ended but we will turn to Mr. Comly for
19 questions for this panel.

20 MR. COMLY: Thank you. This is Nate Comly,
21 Office of Investigations. I will again go easy on my
22 first round of questions. Let me start by asking the
23 same question that I asked the Petitioners.

24 Do you believe that the questionnaire data
25 is a good representation of the general imports?

1 Getting too close.

2 (Loud noise.)

3 MR. COMLY: Is this working? That one is
4 working. Okay. Let me try my question again.

5 Do you believe, I'm not sure who will answer
6 this, I'll leave it to the counsel to decide, is the
7 questionnaire data a good representation of imports of
8 this product coming into the U.S.?

9 MR. WOOD: This is Chris Wood from Gibson
10 Dunn again.

11 I think I can speak at least for the
12 Japanese industry and say that the questionnaire data
13 are a good representation of the imports. You have
14 everything from both Nippon Steel and from Toyo Kohan.

15 There is a third producer in Japan, which we don't
16 represent, but our information at least is that they
17 do not export to the United States, have never
18 exported, and so would not change the data in any way
19 anyway.

20 MR. COMLY: Okay, going off of that, I
21 assume we're talking about Katayama Special Industries
22 in Osaka?

23 MR. WOOD: That's correct.

24 MR. COMLY: To your knowledge, do they
25 actually product this product? Is that what you

1 stated?

2 MR. WOOD: Again, Chris Wood.

3 My understanding is that Katayama is a
4 producer, that they serve mostly the domestic market,
5 and perhaps some exports to Asia, but I can't speak to
6 that directly. But again, we don't know very much
7 about them but we don't have any information to
8 suggest that they have sold to the U.S. or are
9 currently exporting.

10 MR. COMLY: Okay. And what about the other,
11 the petition listed several other producers around the
12 world. Do you agree with those numbers? My
13 understanding there is a limited number of producers
14 outside of the U.S. in Japan such as in Germany,
15 Korea. Do you agree with those numbers, is that
16 correct?

17 MS. YAMASHITA: Motoko Yamashita for Toyo
18 Kohan.

19 Incorporating steelmakers German, one German
20 and one Korean, and I don't know the number but maybe
21 a few Chinese including our joint venture, I think,
22 and three Japanese mills.

23 MR. COMLY: Thank you.

24 And then for the Chinese producers, do you
25 compete with them directly on the similar, I guess,

1 applications or end uses? My understanding and I'm a
2 layperson is that the Chinese producers produce a
3 lower quality and cannot be used by major purchasers
4 such as Duracell, et cetera, is that correct?

5 MS. YAMASHITA: As much as I know, the
6 Chinese makers sell their products only domestic to
7 Chinese customers.

8 MR. NGUYEN: Hi, my name is Thuyen Minh
9 Nguyen. I represent Procter & Gamble as a Purchasing
10 Clerk Manager, and I maybe can add a little color to
11 your second point for clarity.

12 In China, a lot of the alkaline or other
13 battery producers use what is called post-plated cans.
14 So they are taking the steel making the can first and
15 then plating it. That does not preclude that being
16 the only location that does that since in Japan they
17 also have post-plating.

18 MR. COMLY: Does it make a difference? I
19 mean, from your perspective?

20 MR. NGUYEN: This is Thuyen Nguyen.

21 I cannot -- I can confirm that that is what
22 I hear from my technical folks, but let us put that in
23 writing with technical folks.

24 MR. COMLY: If you could add to whether or
25 not you actually purchase that product.

1 MR. NGUYEN: I'm sorry. Duracell does not
2 purchase post-plated cans.

3 MR. PORTER: This is Dan Porter on behalf of
4 Panasonic.

5 I'm told by the Panasonic folks that
6 Panasonic, Japan, has tested, I believe, some China
7 stuff and may be able to provide some additional
8 information in the post-conference brief.

9 MR. COMLY: Thank you.

10 This is more directed to the producers in
11 Japan represented here. Do you provide tin mill
12 products on equity that could be used for or converted
13 to the production of diffusion-annealed, nickel-plated
14 steel?

15 MR. HORI: So we used to produce --
16 Yoshihiro Hori, Nippon Steel & Sumitomo Metal. We
17 used to produce both items, both product in the same
18 line but two years ago we modified the line to
19 exclusive line for nickel products.

20 MS. YAMASHITA: This is Motoko Yamashita.
21 Our production line, nickel-plating line
22 don't make tin mill products.

23 MR. COMLY: I will try another question
24 again for the record.

25 Do you produce thicker gauge nickel-plated

1 steel on equipment that could be used, is currently
2 being used, could be used, or could be converted for
3 the production of diffusion-annealed, nickel-plated
4 steel?

5 MR. WOOD: This is Chris Wood. Let me make
6 sure I understand that question. Maybe Mr. Hori or
7 Ms. Yamashita did.

8 When we say thicker gauge nickel-plated
9 steel are we talking nickel-plated steel that is not
10 diffusion-annealed or what?

11 MR. COMLY: No. I guess the substrate is
12 thicker.

13 MR. WOOD: So, if we say the substrate is
14 thicker, like not cold-rolled steel or are we talking
15 plate? I'm sorry. I'm trying to figure out how it
16 differs from the scope of what -- because it sounded
17 like you were trying to contrast it with this product
18 that's within the scope, and I'm not sure what the
19 difference is that we're searching for.

20 MR. COMLY: I'm asking the question about
21 something that is outside of the scope that could be
22 used to make something inside the scope. It's
23 equipment that's --

24 MR. WOOD: Okay. Well, again, I will --
25 this is Chris Wood again. I will confirm with our

1 folks here but my understanding is that the only
2 instance of sort of dual production on the same
3 equipment that we have or had during the period of
4 investigation is the production of tin mill and the
5 diffusion-annealed, nickel-plate on the same line at
6 Nippon Steel for some period of time, and that no
7 longer takes place, but let me check.

8 MR. COMLY: And my other part of the
9 question before you ask is not was there, but is there
10 currently some out there that could be, and then I
11 guess along with that, how easy would it be to convert
12 it to produce subject product?

13 (Pause.)

14 MR. WOOD: Okay, it's Chris Wood from Gibson
15 Dunn again.

16 Just to clarify, for Toyo Kohan, the only
17 other products that are made on the line are nickel-
18 plated, but not diffusion-annealed, and so we're
19 outside the scope on that basis, and they don't
20 believe that there is anything else that it could
21 easily be converted to produce, but we will check
22 further with our technical folks, and if there is
23 anything further to supply on that we will do so in
24 the post-conference brief.

25 MR. COMLY: Great. Thank you.

1 And my last question is, was there any
2 effect on imports by Sudami in 2011? Was there a
3 decrease in imports as there was in say the automobile
4 industry, we saw that.

5 MR. PHILIPSON: This is Steve Philipson with
6 Metal One.

7 We really saw no change in imports after the
8 tsunami. It didn't affect our shipments because the
9 mill was in Kutamatsu and it's much further south than
10 where the earthquake and tsunami took place.

11 MR. HORI: Yoshihiro Hori.

12 Also, our mill which produced this item is
13 located in the western part of Japan, so no disruption
14 for production of this item.

15 MR. COMLY: Great, thank you. That's all
16 the questions for now.

17 MS. DEFILIPPO: Thank you, Mr. Comly.

18 Ms. Hughes, questions?

19 MS. HUGHES: More questions on like product.

20 So, I think predominantly my questions would be
21 addressed to Mr. Wood and Mr. Schaefer but please,
22 anyone else who would like to respond please do so.

23 Okay, Petitioner has told us that they
24 believe the Commission should find one domestic-like
25 product co-extensive with the scope. I'd like to know

1 if you agree with that assessment or that proposal.

2 MR. WOOD: This is Chris Wood again.

3 I think that for the purposes of this
4 preliminary phase we're willing to go with the like
5 product that they've defined, and partially that's
6 because we do have such good coverage of the industry
7 that we have here today. I think we've got the record
8 that we need to reach the decision that we think you
9 ought to reach with the like product as they defined
10 it, so we're not going to contest that at this point.

11 If this should move forward to a final phase
12 proceeding, then we may have some further things to
13 say about the like product.

14 MS. HUGHES: Okay, great.

15 MR. SCHAEFER: And this is Alex Schaefer for
16 Metal One.

17 I concur, subject to the same caveat that
18 Mr. Wood identified.

19 MS. HUGHES: Okay, thank you. I won't
20 borrow trouble and ask you more specific questions
21 then.

22 As I asked Petitioner, would you term
23 diffusion-annealed, nickel-plated steel as a commodity
24 product, and why or why not? And if you guys are more
25 comfortable addressing something in your post-

1 conference brief that's fine. Just say so. We're
2 okay with that.

3 MR. NGUYEN: This is Thuyen Nguyen from
4 Procter & Gamble.

5 The way we look at the market is it's a
6 global market and a specialty steel product.

7 MS. HUGHES: Okay.

8 MR. WOOD: And this is Chris Wood from
9 Gibson Dunn.

10 I think speaking for our clients, I mean, we
11 also view this as a pretty high value-added product on
12 the technical end. I mean, there is quite a lot of
13 expertise that goes into making this product.

14 And I think even more so as -- you know, as
15 the battery makers are changing their specifications
16 and looking for ways to take costs out of the process.

17 It puts more demands on the steel. So, I don't think
18 it's a commodity product in the sense that you can go
19 out on the market and buy it from anyone at anytime at
20 some, you know, price that is visible to everyone.

21 MS. HUGHES: Okay, thank you.

22 MR. WALTON: If I may just add -- I'm Carl
23 Walton from Panasonic. We also believe, especially
24 being a can maker, that the steel is a specialty steel
25 and is not available anywhere or, you know, very

1 easily from different places.

2 MS. HUGHES: Okay. Thank you. In your
3 post-conference brief, if you could address what you
4 believe the conditions of competition the Commission
5 should analyze and make in its injury determination,
6 we'd greatly appreciate it. And also, if you could
7 discuss the matter of threat of material injury in
8 your post-conference brief, addressing each threat
9 factor. And I'm assuming, of course, you will address
10 the factors for present material injury. So I just
11 didn't want threat to fall by the wayside.

12 Okay. Regarding the question posed by Mr.
13 Comly regarding the product shifting, which we were
14 wrestling with, I'm just thinking that you might find
15 something to add in the post-conference brief. And if
16 you do, could you also state whether you believe it
17 would be cost-effective to stop producing or convert
18 facilities, or whatever you have to do with respect to
19 tin mill in order to make the diffusion in the old
20 nickel-plated steel, the ease of doing it, the time it
21 would take to do it, the cost-effectiveness of doing
22 it. That's I think what I would like to see anyway,
23 and I think the Commission would want to see as well.
24 And whether that's something that you might do in the
25 near future, like imminently, or is it something

1 that's more -- I assume it's more geared to the market
2 because I remember Petitioner saying something about
3 diffusion-annealed, nickel-plated steel being more
4 profitable than the tin mill.

5 I don't know if that's all the time. I
6 don't know if that's current market conditions due to
7 current demand or whatever. If you could flesh that
8 out for us, that would be a little helpful. Whatever
9 you can provide.

10 MR. WOOD: Okay. Chris Wood. Thank you.
11 We'll undertake to do that in the post-conference
12 brief.

13 MS. HUGHES: Okay. And in one of the slides
14 we saw that it indicated there were capabilities of
15 all three Japanese producers, one of which, of course,
16 isn't here, to supply the product to the United
17 States. And obviously two of you are or you wouldn't
18 be here.

19 Do you know if the third producer is doing
20 so? And the name is escaping me at the moment. Yeah.
21 If you have any insight on that, that would be
22 helpful, in terms of whether they are doing so. And
23 if you can give us like a percentage breakdown of
24 whatever imports they may be supplying, if there are
25 any.

1 MR. MEDEIROS: Brian Medeiros from Procter &
2 Gamble. And I can just say that the third party isn't
3 qualified to supply us.

4 MS. HUGHES: Okay. So if anyone else has
5 any information on that, we'd like to hear it.

6 MR. WALTON: Also -- Carl Walton from
7 Panasonic. The same comment. We have not used them.
8 They are not qualified for us or our customers.

9 MS. HUGHES: Have they tried to negotiate
10 sales with you, tried to qualify?

11 MR. WALTON: No, we have not.

12 MS. HUGHES: You have virtually no contact
13 with them?

14 MR. MEDEIROS: I have had a discussion with
15 them in the past, but we have never talked about
16 qualifying them for any North American business or
17 global business, for that matter.

18 MS. HUGHES: Okay. All right. Thank you.
19 And believe that or not, that's the conclusion of my
20 questions.

21 MS. DeFILIPPO: Thank you, Rhonda. Mr.
22 Benedetto, your turn.

23 MR. BENEDETTO: Thank you all very much for
24 coming. Some of my questions are probably going to
25 address confidential information, so please feel free

1 just to say that you'll answer it in the written post-
2 conference brief.

3 So my first question has to do with this
4 public exhibit that we saw this morning, which sort of
5 shows the market from Thomas' point of view. So my
6 first question is do you basically agree with that, or
7 is it missing something or leaving something out?

8 MR. MEDEIROS: Is your question on the
9 supply chain or on price negotiations?

10 MR. BENEDETTO: I think it's their second
11 slide. It's the one that just sort of shows Thomas
12 Steel, then supplying stampers, which then supply
13 battery makers.

14 MR. MEDEIROS: As Thomas had described
15 earlier, it doesn't give the full picture. There are
16 different situations where suppliers might be
17 supplying battery manufacturers direct that are
18 simplified, and this as well.

19 MR. BENEDETTO: And actually, that's sort of
20 my larger question. I'm just -- if someone knows, why
21 did the market develop this way? Why do we have this
22 some direct sales to battery makers, some sales to
23 stampers? Do the stampers ever supply more than one
24 battery producer, or do they just supply that one
25 battery producer? And if so, why is that?

1 So I know that's a bunch of questions, but
2 sort of how did this market structure develop, or why
3 is it the way it is?

4 MS. JACOBSEN: This is Linda Jacobsen,
5 Procter & Gamble. Like they said, this is a very
6 generalized view, and it really shouldn't have names
7 associated with it. This is not accurate as far as
8 being very one-dimensional on showing Thomas to H&T to
9 Energizer being a linear process. That's not correct.

10 So I would just use this as a very general
11 the steel to the people who make the cans to the
12 battery makers. It's not -- the process is not
13 absolute. So don't show this as these are the only
14 people who supply to these battery makers. And we can
15 supply more information on a confidential basis if
16 you'd like to see more of our supply chain.

17 MR. BENEDETTO: Yes, I would be very
18 interested in that. And I think what you're saying
19 sort of -- is related to that other part of the
20 question I was asking, which is it sounds to me like
21 from what some people have said that maybe some of the
22 battery producers can also make the cans.

23 MS. JACOBSEN: Yes.

24 MR. BENEDETTO: And so I guess I'm wondering
25 then why do you use a can maker sometimes versus

1 making your own cans other times. Why is the market
2 structured that way and --

3 MS. JACOBSEN: It depends on how the
4 industry was developed over the years and how it was
5 structured, and really the best value on how we've
6 decided to produce our batteries over the years and
7 where the expertise lies.

8 MR. BENEDETTO: Thank you. Does anyone else
9 have any --

10 MR. WALTON: This is Carl Walton from
11 Panasonic. Just to add also that we agree this sketch
12 here that they have is very one-dimensional. There
13 are some different lines going in different
14 directions, but most of that is confidential with
15 different supply chains.

16 MR. BENEDETTO: Yeah. I'd appreciate
17 anything else that can be added to that
18 confidentially.

19 MR. PORTER: Excuse me. Just so we can --
20 this is Dan Porter with Curtis on behalf of Panasonic.
21 Just so we can be sure to fully answer your question
22 in our post-conference, are you asking about physical
23 distribution or negotiation of the sale? Because as
24 we heard earlier testimony, you know, that's a very
25 different question.

1 MR. BENEDETTO: I was asking right there
2 about physical distribution. I'm also interested in
3 any other question, so thank you for adding that. But
4 my first question is just why would it be that
5 sometimes a battery producer would do this job on
6 their own versus other times having someone else do it
7 for them. And then are these associations -- you
8 know, is it always on this chart. It's one battery
9 producer with one stamper. Is that always the case,
10 or do the can makers sometimes supply multiple battery
11 producers or battery producers go to multiple can
12 makers, that kind of thing.

13 And so at that level, it's a physical
14 question. But then also if there is any negotiating
15 wrinkles to that too, I'd also be interested in that.

16 And then to add one more thing to that, if that's
17 changing over time at all, if we're moving away from
18 can makers or toward more can makers or anything like
19 that.

20 MR. PORTER: You heard -- again, Dan Porter.
21 You heard from Panasonic that of course they were
22 supplying their sister battery maker, and then the
23 battery decided they're no longer produced in the
24 United States, so then decided to supply another
25 battery maker. So, of course, over time all of these

1 pictures, pictures change.

2 MR. BENEDETTO: Okay. Now, I know we asked
3 in the questionnaire that we sent out to you all how
4 much -- what percentage of a battery cost comes from
5 the nickel-plated steel. Is that any different in the
6 United States than in other countries where they make
7 batteries? Is the nickel plate a larger or smaller
8 portion in the United States than anywhere else? Is
9 nickel-plate more expensive in the United States than
10 elsewhere, or the other parts of the battery-making
11 process less expensive?

12 MR. NGUYEN: This is TJ from Procter &
13 Gamble. Let me answer part of that question and the
14 rest in confidence. For nickel-plated steel, even
15 though it is a global market, the market leader drives
16 regional pricing. And you will have to ask the market
17 leader on that question.

18 With regards to cost, relative cost, it's
19 probably relative, but that really depends on the
20 chemistry, the quality of the battery, the performance
21 of the battery that would dictate if the can itself is
22 the number one or the number two or the number three
23 cost input.

24 MR. BENEDETTO: Does anyone else have any
25 comment on that? And then since we've got the battery

1 makers here, I'd love it if you could provide some
2 sort of general basic background on what battery
3 demand in the United States is like. What are the
4 trends? Are we seeing increased demand? Are we
5 seeing decreased demand?

6 This morning we heard that we were seeing
7 increased demand for AA and AAA. Is that also your
8 experience? If you could tell me a little bit about
9 battery demand in the United States?

10 MS. JACOBSEN: We'll have to supply that in
11 confidence.

12 MR. BENEDETTO: In confidence? Okay.

13 MS. JACOBSEN: Thank you.

14 MR. BENEDETTO: Is there anyone else who can
15 provide anything publicly? Confidence is absolutely
16 fine. I don't mean to pressure anyone. Okay.

17 And then secondly, I think we heard today
18 that -- so we heard that Panasonic closed a plant, and
19 I think someone else said that there was some import
20 pressure, I mean on batteries, not on nickel-plate.
21 Is that in general true in the U.S. battery market,
22 that as U.S. battery producers, you're seeing pressure
23 from imports of batteries? And how big an issue is
24 that?

25 MS. JACOBSEN: Well, I mean, in general

1 there is a lot of competition. It's a very, very
2 challenging market, and we're constantly doing our
3 best to provide the best value to our consumers. So
4 we continue to do the best we can to provide what we
5 can. But, yeah, it's a tough market. It's a tough
6 market. And I think our competition would say the
7 same thing, to make sure that we continue to see
8 private label and all the folks really drive the
9 market and the -- what we have as far as the toy
10 market and what the consumers are really looking for
11 and what the types of batteries that they're looking
12 for is continually changing.

13 MR. BENEDETTO: Okay. Anything else you can
14 tell me in confidence I'd greatly appreciate.

15 MR. MEDEIROS: One thing, just to build on,
16 we do know that battery manufacturers that aren't
17 manufacturing in the United States are importing
18 batteries into the U.S. market. That's competing.

19 MR. BENEDETTO: Did anyone else have
20 anything to add? Okay. And then, Mr. Medeiros, you
21 suggested that we compare -- I think you were
22 suggesting that we compare the base pricing data if we
23 can. So you'd like us if possible to go back to
24 people and actually ask them to resupply the pricing
25 data at the base level, is your request?

1 MR. MEDEIROS: With our questionnaire we'll
2 respond, demonstrating if we were to take up different
3 mechanisms we have out of the price. You guys will be
4 able to see that clearly.

5 MR. BENEDETTO: In the post-conference
6 brief, okay. Okay. Thank you all very -- I'm sorry.

7 MR. GRACE: Actually, that will be in the
8 questionnaire response to the lost channels.

9 MR. BENEDETTO: Okay, okay. And fantastic
10 segue. Thank you very much for all your comments.
11 But the one last thing is I know that I've got some
12 lost sales, lost revenues faxes out with you all. So
13 getting that back to me will be very, very helpful,
14 and I would appreciate that.

15 Thank you very much for your time.

16 MS. DeFILIPPO: Thank you, Mr. Benedetto.
17 Mr. Boyland, questions for this panel?

18 MR. BOYLAND: Just one question. Mr.
19 Walton, you talked about the test of coils that you
20 used from Thomas during the period. And you indicated
21 that you were finding defects in those coils.

22 MR. WALTON: This is Carl from Panasonic.
23 Yes, that is correct.

24 MR. BOYLAND: Could you describe what the
25 nature of those defects were?

1 MR. WALTON: Typical of the defects, they
2 could be appearance or cosmetic defects on the plating
3 itself, which unfortunately even for a customer
4 becomes a defect because they don't want their
5 batteries to have a strange-looking mark on their
6 battery.

7 In the most recent case, unfortunately, it
8 was a little bit more severe than that. There was
9 actually a hole in the steel during the test run that
10 we ran.

11 MR. BOYLAND: Okay. Thank you very much. I
12 have no further questions.

13 MR. DURLING: This is Jim Durling from
14 Curtis. We can collect documentation from the various
15 test runs and include that in the post-conference
16 submission. Obviously the specific details are
17 confidential, but we have documentary evidence for
18 both the 2010 testing and the 2012 testing, and we can
19 share that with you.

20 MR. BOYLAND: Thank you.

21 MS. DeFILIPPO: That was one of my
22 questions. Mr. Houck, questions from you?

23 MR. HOUCK: Thank you. I have no questions
24 for this panel.

25 MS. DeFILIPPO: Mr. Haberstroh, any from

1 you?

2 MR. HABERSTROH: No, thanks.

3 MS. DeFILIPPO: Mr. Corkran?

4 MR. CORKRAN: Douglas Corkran, Office of
5 Investigations. First and foremost, thank you all
6 very much for your appearance today. Your testimony
7 and your answers to our questions have been extremely
8 helpful.

9 I do have a few followup questions. The
10 first I believe would be addressed to Mr. Philipson
11 and to Ms. Yamashita. Both of you in your testimony
12 mentioned that you received feedback on prices for
13 this product. I wondered if you could elaborate on
14 what the nature of that feedback was, or how that
15 feedback was conveyed to you in terms of the prices
16 you were offering relative to your competitors?

17 MR. SCHAEFER: Mr. Corkran, the mechanics of
18 that conveyance and the substance of it as well are --
19 Metal One considers to be extremely sensitive, so with
20 your permission we'd like to elaborate on that in the
21 post-conference submission.

22 MR. CORKRAN: Most definitely. I understand
23 that. And, Ms. Yamashita, is that similar for you?

24 MR. WOOD: Well, this is Chris Wood. I
25 mean, given that the direct interaction with the

1 customers for Toyo Kohan actually happens through
2 Metal One, I think we'd best not speak out of turn on
3 it.

4 MR. MEDEIROS: I think we can make a few
5 comments on just the way we operate. And as we said
6 before, we'll explain it in our response as well,
7 explain the different ways we issue bids. But
8 typically we said we do a first-bid/best-bid, RFQ, or
9 request for quotation. And that typically has the
10 suppliers give us their first price, their best price,
11 and we make our allocation decisions based on that.
12 And we will send award letters to the suppliers that
13 will say, based on our bid, you get X percentage of AA
14 can, AAA can, et cetera. And then we will give an
15 explanation to say the reason allocation shifted here
16 was this reason, blah, blah, blah, blah.

17 MR. NGUYEN: This is Thuyen Nguyen from
18 Procter & Gamble. In terms of giving a supplier
19 feedback on pricing, we do not compare or give direct
20 feedback about their price versus competition. We
21 will talk about their price relative to the targets
22 that we're trying to deliver, as well as maybe their
23 previous price.

24 So potentially, for example, if one comments
25 that we're giving a certain target, it might figure in

1 by the fact that the content went up by that much
2 previously, and we're looking for the producer to come
3 up with creative ways to reduce costs and take that
4 previous price increase that were non-commodity-based
5 back down.

6 MS. NAKAI: This is Miki Nakai from
7 Panasonic. I also have submitted a system in the
8 pricing is submitted, but when we give the target, it
9 is not direct comparison, but it is target and based
10 on our cost structure and also customer's requirement.

11 MR. DURLING: This is Jim Durling from
12 Curtis. Mr. Corkran, I assume you would welcome any
13 additional information on this topic from anyone who
14 is available. Obviously, given the number of direct
15 competitors in the room, if we gave you too much
16 detail, your colleagues at the Department of Justice
17 would probably come down and cart us off because
18 parties who have been accused of price fixing have
19 tried to use the existence of the trade remedy laws as
20 a defense, and it has been universally rejected.

21 So until you get the Department of Justice
22 to give us immunity, we can't share this kind of stuff
23 with you, so sorry.

24 MR. NGUYEN: Sorry. This is TJ Nguyen.
25 I'll add one little more point in more general, but

1 it's public. So Procter & Gamble made a very clear
2 public announcement on February 2012 that we have a
3 \$10 billion cost reduction plan over the next few
4 years.

5 So from various public presentations that we
6 have shared that we will share with you in the post
7 brief, it will show clearly our overall raw material
8 spend in order to deliver that \$10 billion, how much
9 of that needs to come from raw materials, with the key
10 strategies being material organization and
11 synchronization, number one; number two being raw
12 material and packaging material reformulation; and
13 number three, strategic supply relationships.

14 MR. CORKRAN: Thank you all very much for
15 that information. The general information was
16 extremely helpful, and I appreciate any additional
17 details you can provide, and I understand the reason
18 why they need to be kept in confidence.

19 My next question may have both a general and
20 a specific component to it, mainly for the
21 representatives from Toyo and Nippon Steel. What has
22 been the impact of producing thinner gauge product in
23 terms of your overall production volumes and capacity?

24 Does that permit you to have greater throughput, or
25 does that slow your production runs? What is the

1 impact of thinner gauge in this product?

2 MS. YAMASHITA: Okay. Motoko Yamashita,
3 Toyo Kohan. Generally, thinner gauge takes more time
4 than thicker gauge per ton. So the variable costs
5 increase because the time to -- because the time
6 become longer into the line, so more extra cost and
7 more labor cost and so on.

8 MR. CORKRAN: Thank you very much. That's
9 very helpful and a very useful explanation. The
10 next --

11 MR. WALTON: Carl Walton from Panasonic.
12 Our experience as a can maker has been that with the
13 thinner gauge steel, it's more difficult to make the
14 steel, obviously. It's more difficult to run the
15 steel as well.

16 When you have thicker steel, if there is
17 defects in the steel, they kind of get hidden inside
18 that steel. But as you get thinner and thinner, then
19 they become more apparent. And so from the
20 battery/can maker side, it's more difficult as well.

21 MR. CORKRAN: Thank you. I appreciate that.
22 Mr. Porter?

23 MR. PORTER: Sorry, just one more point
24 about sort of the production of steel and the
25 difference between the production of steel and then

1 from the can maker's standpoint. You talked about
2 thinness, but another component, an equally important
3 component, is how wide the steel is. From a can
4 maker's standpoint, if they're wider, it dramatically
5 increases the efficiency because you can stamp more in
6 one sort of press. And in general, the industry is
7 sort of tending wider and wider coils so that way it
8 allows the can makers to increase their efficiency and
9 thereby lower their price to the battery makers.

10 MR. CORKRAN: Thank you very much. That's a
11 very helpful addition.

12 Mr. Medeiros, I had a followup question for
13 you regarding Procter & Gamble's price analysis, and
14 that is at the end of the day when P&G is comparing
15 prices, what is the ultimate price that you are
16 looking to compare in your apples to apples
17 comparison? What is the bottom-line comparison that
18 you're looking for?

19 MR. MEDEIROS: So the first thing I'd say is
20 that P&G makes an allocation based on best total
21 value, and it's something we constantly reiterate in
22 all of the purchasers' training at P&G, just to make
23 sure decisions are based on maintaining supply,
24 quality, and other issues. But when focusing on price
25 and on our bid in particular, we typical have the

1 suppliers quote with commodities that we will specify
2 so that we're not punishing one supplier for having a
3 slightly different mechanism or something. And that's
4 the price that we'll analyze.

5 So it's not the base price. It's their
6 quoted price with whatever commodities we asked them
7 to -- yeah, the delivered price.

8 MR. CORKRAN: Mr. Hori, you did touch on
9 this in your testimony, but I wonder if in looking at
10 the material -- the testimony from Mr. Hartman from
11 this morning, page 10 of his testimony -- he directly
12 discussed the qualification of Nippon Steel at one of
13 the U.S. customers and volumes that in the future are
14 likely to be directed toward Nippon Steel at least in
15 Thomas's view. Do you have any reaction to the
16 characterization of this bidding process and this
17 transaction? It appears as the next-to-last paragraph
18 on page 10.

19 MR. HORI: Yoshihiro Hori speaking, Nippon
20 Steel & Sumitomo. The end of that second to last
21 paragraph, this last series volume really commence in
22 July. But this is not the case. We just come back to
23 our original portion. We had only one item qualify,
24 and we have been doing with this item for three or
25 four years, and temporarily lost business due to some

1 technical issue. And after resolving that issue, the
2 small volume came back to us. So this doesn't mean
3 increase of volume to us. We had small volume, and we
4 lost -- and we get back those small quantity.

5 MR. CORKRAN: Before I turn to other
6 witnesses, let me just make sure that I follow that
7 exactly. Your testimony is that this in a sense was
8 not new volume. It was volume that your company had
9 been supplying at a previous earlier date.

10 MR. HORI: Exactly. We have only one item
11 qualified by our customer.

12 MR. CORKRAN: Thank you. That clarified it
13 a lot for me. Let me open it up to other witnesses,
14 though, because I think there is another -- somebody
15 else wanted to speak.

16 MR. MEDEIROS: One other thing I was just
17 going to say is that is one of the examples where upon
18 wanting some business back, we split the allocation so
19 that it didn't all go to one supplier or the other
20 with our dual sourcing strategy.

21 MR. GRACE: David Grace representing Procter
22 & Gamble. I mean, the key bottom line here is that --
23 or I think that is that significant volume was split,
24 some of it going to the higher bidder. So in addition
25 to dual sourcing -- and it shows the importance of

1 dual sourcing. It also shows that price alone doesn't
2 determine who gets the business.

3 MR. CORKRAN: Very good. Well, I think that
4 is my last question. But I really do want to thank
5 you all very much for your testimony and the answers
6 to your question. I found them all to be very helpful.
7 Thank you once again.

8 MS. DeFILIPPO: Thank you, Mr. Corkran. I
9 only have a few clarification things, and I'm just
10 going to follow up with Duracell on the dual-sourcing
11 issue because I tried to take good notes, but I don't
12 think I did as well as I hoped.

13 Throughout the period that we're looking at,
14 were you dual-sourcing, and are you dual-sourcing? I
15 got confused when you were talking about the
16 importance of dual sourcing because you were having
17 trouble getting -- or Thomas was having trouble
18 getting hot-rolled band. Were you dual-sourcing at
19 that time?

20 MR. MEDEIROS: One thing I would say is we
21 have multiple specifications for all our different
22 battery types. And the qualification process is a
23 pretty expensive process and a timely process for us
24 to complete. So on some items we have the ability to
25 dual source, and we do do it where we can. But some

1 items we just haven't invested the time and money yet
2 to have that completed.

3 MR. NGUYEN: This is Thuyen from Procter &
4 Gamble. We can share a little more details on our
5 confidence brief. But some of the choices that we
6 make could be to soften the blow of certain suppliers
7 losing business, as Mr. Medeiros mentioned, around --
8 once we award business, if we know we're taking away
9 business in one region, we may still award --

10 MS. DeFILIPPO: Balance it.

11 MR. NGUYEN: Correct, to balance out the
12 overall number for the tighter group.

13 MR. PORTER: Ms. DeFilippo, may I make one
14 comment? Sorry. Dan Porter with Curtis. Just I want
15 to kind of try to tie it back to the sort of statutory
16 analysis that the Commission needs to do. And I think
17 it's a critical point, is the point that a
18 manufacturer can be qualified for one specification,
19 but not another. And so if say the inference of
20 Petitioners were positing this, oh, Toyo Kohan, Nippon
21 Steel, they're quality producers. You know, they're
22 just going to come in and flood the market for all
23 specifications.

24 Well, that's simply not true. They're not
25 qualified for many specifications, even though they

1 are qualified for some.

2 MS. DeFILIPPO: So how about in the post-
3 conference brief if you all could provide a listing by
4 -- I don't know how hard it is -- by battery type,
5 where which suppliers you have qualified and which for
6 a given battery type, like AA, I have these people.

7 MR. PORTER: Yes.

8 MR. GRACE: This is David Grace. I think
9 you're asking why --

10 MR. MEDEIROS: Is that all right?

11 MR. GRACE: This is David Grace. I believe
12 you're asking by the battery steel specifications as
13 most of the end battery. Is that correct or --

14 MR. MEDEIROS: I would just say for
15 Duracell, we look at it as AA, negative can, AA can,
16 et cetera.

17 MS. DeFILIPPO: Right. That's what I was
18 thinking more of, what Mr. Medeiros was saying. So
19 just really sort of just get some data to indicate
20 what Mr. Porter was stating was that for each battery
21 not everyone is -- a given supplier may not be
22 qualified at all for battery type.

23 So to the extent that there is data that
24 you all can provide on who is qualified on the battery
25 types, caps cans, that would be helpful.

1 And just a followup on that too because
2 we've talked a little bit about shifting to thinner
3 gauge. If a supplier of the battery steel is
4 qualified for certain battery size, if you were to
5 change to a different quarter gauge or other reasons
6 why you might have to recertify -- or is it not
7 necessarily done once they are so qualified?

8 MR. NGUYEN: This is TJ Nguyen from Proctor
9 & Gamble. Yes, we need to recertify for changes that
10 materially affect the production process or the
11 quality of the battery.

12 MS. DEFILIPPO: And would that be the same
13 process and cost as sort of an initial certification
14 or a little bit less because you have some experience
15 with that company for certain --

16 MR. NGUYEN: I think the answer is for a
17 brand new company it's very expensive and lengthy or
18 even an incumbent it can be quite costly and lengthy
19 depending on the change that we're making.

20 MS. DEFILIPPO: Okay.

21 MS. JACOBSEN: One thing I'd like to
22 reinforce on going back to the qualification and
23 making sure that we have enough material, for
24 instance, if we have a split of say 90/10, and if a
25 supplier cannot provide say for going back to the

1 Thomas example where they couldn't provide enough
2 material, having another supplier, having a dual
3 source was critical.

4 For instance, last year during the Sandy
5 hurricane, having a second supplier was critical or
6 our consumers would not have had supply during the
7 critical time period, so that's another example of
8 certainly a non-price related reason to have dual
9 sourcing it was critical, or our consumers would not
10 have had what they needed during the emergency, so I
11 just wanted to highlight that point

12 MR. NGUYEN: I'll add more context to that.

13 If we were not dual-sourced on other battery types,
14 we basically had to shift some -- not allocations, but
15 request our producers to use different sources of
16 steel in order to free up in order to make C and D
17 batteries because there was not sufficient management
18 of the supply chain, so I would say if we did not have
19 any or if anti-dumping is imposed, and there is less
20 Japanese supply going into the U.S. We will be at
21 higher risk of being off the shelf when the consumers
22 need it most.

23 MR. DURLING: Jim Durling, Curtis. Just one
24 loose end. This isn't a perfect chart, but it's a
25 roughly comparable chart. One of the major players

1 has entered an appearance but isn't here today, so to
2 the extent you're gathering this information, you may
3 want to just make a particular outreach to the missing
4 player who has entered an appearance, so you do have a
5 point of contact, because this information will be a
6 lot more useful to the Commission if it includes the
7 person who isn't here today.

8 MS. DEFILIPPO: Okay. I think just sort of
9 along the line, but another angle on qualification and
10 testing for Mr. Walton. You had talked about the
11 testing procedures with Thomas and that you were
12 unable to qualify, and I guess we haven't talked about
13 the length of time for qualification, and feel free to
14 put this in a post-conference brief. Is it sort of a
15 you failed, sorry, go home, or is it a process where
16 you're working to try and say here's where it's wrong,
17 can you resubmit? Is there a continuation of the
18 certification, or is it sort of a one shot, here's my
19 product and sorry, it doesn't meet what we need?

20 MR. WALTON: Okay. Right. This is Carl
21 Walton from Panasonic. Certainly, it's a continuous
22 process. Oftentimes, it takes several times to try and
23 get things right. Now, at the same time, and I know
24 maybe the Duracell folks can speak a little bit better
25 about this, but in general, the battery makers, when

1 you think about alkaline batteries, you think of just
2 little, simple, little devices, but they are very,
3 very complex.

4 There's a lot of technology involved with
5 those, and in general, the battery makers are very
6 conservative when they make any kind of changes not
7 only because of the personal injury risk and the
8 liability, but also because of the performance change
9 that could take place if they change the ingredients.
10 Even just the steel or specifications of the
11 different components of the battery.

12 Certainly, with a very tight, competitive
13 market, nobody wants to give up their competitive
14 edge, and so that qualification process is very
15 rigorous even for established suppliers. The process
16 is, in our experience, virtually unchanged when we
17 introduce a new product or a change in the design.

18 MS. DEFILIPPO: Just one followup question
19 for you was we were talking about the thinner-gauge
20 product, and you were indicating, I think, that there
21 have been or there could be more quality problems
22 because it's a thinner gauge so a problem could be
23 more evident in a thinner gauge than it would in a
24 thicker gauge?

25 MR. WALTON: That's correct, yes.

1 MS. DEFILIPPO: Have you found that you have
2 with a thinner gauge needed to do more testing of the
3 product as it comes in whether it's visual or
4 mechanical testing just because there's potential for
5 greater problems to be visible?

6 MR. WALTON: As the extremes for the steel
7 become more commonplace, the challenges for can makers
8 become more rigorous, yes.

9 MS. DEFILIPPO: Okay. Looking up and down.
10 Ladies first.

11 MS. HUGHES: Okay. Beating the
12 qualification testing dead horse yet again.

13 MS. DEFILIPPO: That's interesting.

14 MS. HUGHES: Yes, it certainly is. Okay. I
15 think Mr. Medeiros may have said that it takes 12 to
16 18 months, or else I had zoned out or something. If
17 the purchasers could let us know, because I'm not
18 assuming that it's the same for all of you, how costly
19 the process is, how long it takes, if you need to
20 divide it by steps that would be helpful, and when
21 there's requalification done, if that's as costly, and
22 if that takes as long or maybe certain steps are
23 circumvented, that would be helpful. Post-conference
24 brief is great. Thank you. General estimates. You
25 don't have to be overly precise. Thank you.

1 MS. DEFILIPPO: Additional questions, Mr.
2 Comly?

3 MR. COMLY: But of course. I guess anybody
4 can address this one. Do you agree that there's
5 seasonality in the demand for diffusion-annealed
6 nickel-plated steel, and when does that normally
7 occur? Do you agree with the Petitioners'
8 characterization of that?

9 MR. NGUYEN: This is TJ Nguyen representing
10 Duracell. Yes, there is seasonality in the demand of
11 our products, which translates to seasonality in our
12 demand of battery steel.

13 MR. COMLY: And when is that for battery
14 steel specifically? Estimate

15 MR. NGUYEN: We start producing around the
16 summer. Sorry. Late spring, and then run full gear
17 for as long as the demand is there.

18 MR. COMLY: How long does it take for
19 imports to enter the U.S. once a contract is won?
20 What's the time delay or the lag there? For example,
21 if you're awarded in December in one year, how long
22 does it take for us to see the imports come into the
23 U.S.?

24 MR. PHILIPSON: For a December order, Steve
25 Philipson with Metal One, we typically would see that

1 material arrive the soonest the end of April and
2 possibly early June, so it depends on the ocean
3 vessels coming into the U.S. Four to six months,
4 typically around five though.

5 MR. COMLY: Okay. Thank you. I guess this
6 will be addressed to you as well. Does Metal One send
7 a division in annealed nickel-plated steel to
8 slitters, or are they just sent to can makers and
9 battery makers?

10 MR. WALTON: Steve again with Metal One.
11 Our orders are for a given size. We do not use a
12 service center to process material unless say a wide
13 coil were to come in, and it was damaged on the edge,
14 then we might process it, but shy of that, orders are
15 placed for the actual width.

16 MR. COMLY: Thank you

17 MR. NGUYEN: This is TJ Nguyen with Proctor
18 & Gamble adding a little color to that. There is a
19 reason why in the general steel market you have a very
20 large service center industry. That's driven because
21 the big steel makers do not want to also do the
22 slitting or other secondary operations. They want to
23 focus on their core business, and the volumes are too
24 small once you start slitting the product. With this
25 product, and the application is very high speed

1 forming. We cannot allow our qualified suppliers to
2 out source even a simple operation as slitting.

3 MR. COMLY: Is that true for Panasonic as
4 well?

5 MR. WALTON: Yes. Yes, that is.

6 MR. COMLY: Thank you. This is a question
7 for the purchasers, and particular P&G. Just for
8 point of clarification for me, when you do an RFQ, is
9 that a global RFQ, or is that a regional RFQ? How
10 does that play in?

11 MR. NGUYEN: This is TJ again from Proctor &
12 Gamble. During the period of interest, all the bid
13 types that we can describe in the confidence briefing
14 are done on a global basis.

15 MR. COMLY: And one final question for the
16 producers, I guess, it would be best addressed to. As
17 the thickness or rather the thinness of the product
18 trends, as you have a greater trend towards the
19 thinness, have you reached your limit or are you close
20 to reaching your limit of producing that type of
21 steel?

22 MS. YAMASHITA: The current thinness gauge
23 is not the limit.

24 MR. COMLY: Thank you. That's all the
25 questions I have. I'd like to thank all the witnesses

1 today.

2 MS. DEFILIPPO: I think that concludes our
3 questions for this panel. I thank you all very much
4 for all of the very useful information that you
5 provided and for coming here today. It has been very
6 helpful, very interesting. We'll take 10 minutes to
7 just let people sort of regroup and talk about what
8 they want to do for closing statements, so at 2:10 we
9 will reconvene for closing statements. Thank you.

10 (Whereupon, a short recess was taken.)

11 MS. DEFILIPPO: Is everyone back? I said
12 two different things. I said 10 minutes. I said
13 2:10. I've got the red light. I've violated myself
14 here. It looks like everyone's back, so if that is
15 the case, Mr. Cannon, would you like to come and give
16 us your closing statement, please?

17 MR. CANNON: First of all, I'd like to
18 compliment the staff. You all are warriors. You're
19 willing to allow lawyers to talk before you go to
20 lunch. Seriously, so a lot was said about quality.
21 We have to put that a little bit in perspective and
22 the qualification process, right? There's a handful
23 of producers in the world, it was confirmed, there's
24 basically three people in the U.S. capable of making
25 this product, so what's going to happen?

1 Well, it's a steel product. There might be
2 inclusions from time to time. There might be surface
3 defects. Things happen. These are .3 reject rate on
4 our product. That is absolutely excellent quality.
5 Now, if you want to talk about the details, of course
6 we can find instances in which customers had some
7 problems. The problems are .3 percent. We can
8 equally find problems with the Japanese product, but
9 those problems were also minor.

10 In this market, among the producers that are
11 able to make this product, and granted, not everyone
12 is, they all supply a fine-quality product, but
13 specifically, to address some of the comments by
14 Panasonic, they argue we were not qualified, yet they
15 testified until 2008 we supplied 50 percent of all
16 their demand, 50 percent. All right. So clearly at
17 least until 2008, we were obviously qualified.

18 Secondly, they conceded that when supplies
19 got short and their Japanese producers were unable to
20 supply, they had to go somewhere else. Where did they
21 go? They bought from Thomas Steel in the fourth
22 quarter of 2011, in the first quarter of 2012, both
23 quarters. They bought substantial volumes directly
24 from Thomas Steel, no problems with our quality.

25 Thirdly, who did they sell to? They sell to

1 a major manufacturer, one of the battery makers on the
2 board. That manufacturer buys steel directly from us.

3 The manufacturer that they sell to we are fully
4 qualified to supply can sizes to that manufacturer, so
5 indeed, there is no quality problem, and this issue
6 that they're raising isn't an issue. They're blowing
7 this out of perspective.

8 In fact, you heard different testimony from
9 different sides of the table. At one point, they were
10 arguing that not all the Japanese producers are
11 qualified everywhere. At another point today, they
12 were arguing that the Japanese producers produce a
13 better product than the U.S. producer. Well, which is
14 it? Is their product better or worse? This is a non-
15 issue for the Commission. All three of these
16 producers are capable manufacturers. They all supply
17 globally. You heard about that, too.

18 Now, when we talk about qualification, the
19 last point I'd like to make is certainly the Japanese
20 producers were qualified to cherry-pick the AA
21 business from our largest customer, and they took that
22 business in 2011 and again in 2012, so if you want to
23 talk about qualification, our qualifications are we
24 were the incumbent supplier of that business with 80-
25 percent share and we shifted positions. We now have a

1 20-percent share.

2 Moving then to the merits, we heard some
3 discussion about how the market works, and over and
4 over what you heard is that price matters. What you
5 heard from Duracell is that they use a bid process.
6 They make the producers submit prices that are apples
7 to apples, and they have a \$10 billion cost reduction
8 program in place. So what are you hearing? What you
9 are hearing is that they pit customers against each
10 other and competition takes place on the base of
11 price. You heard from Panasonic the same thing. What
12 did they say?

13 We used to dual source, but when our volumes
14 went down, we decided to "utilize the leverage of
15 Panasonic's global relationship with Toyo". What is
16 the leverage of Panasonic's global relationship with
17 Toyo? If they buy a bigger volume, they will get a
18 lower price. They are telling you that price matters.

19 In fact, Panasonic also said, "To remain competitive,
20 battery makers need to cut costs". Absolutely, they
21 need to cut costs, and that flows back to us, and they
22 put pressure on us by leveraging the Japanese price
23 against our price to force us to lower our price.

24 Finally, I'd like to address the point that
25 we're the price leader. That argument doesn't square

1 with the record. We've alleged and shown you in our
2 documents, you will see that, based on the timing of
3 the offers and the lost sales allegations, and based
4 on the timing of the price moves, the imports arrived
5 in the market, cut prices, and we had to react. They
6 were the first to come and cherry pick the AA volume
7 from our largest customer.

8 They came and offered a lower price than we
9 did. We saw the quotes. The email will supply. One
10 of the emails was the import price was \$250 a ton
11 below our price, and they wanted another 100 ton six
12 months out. \$250 a ton is 10 percent. That's a 10-
13 percent price cut is what they're asking us for. Now,
14 I ask you in this scenario, what is credible about us
15 being the price leader? We were making profits. The
16 bar looked pretty good.

17 Are they suggesting that we voluntarily went
18 into the market, lowered our price so that we could
19 put ourselves into a loss position? That is absurd.
20 We absolutely did not lead the prices down, and the
21 facts belie that assertion. For all those reasons, I
22 think the Commission here should make an affirmative
23 decision. Thank you.

24 MS. DEFILIPPO: Thank you, Mr. Cannon.
25 Closing statements for Respondents will be done by?

1 MR. WOOD: I'm going to give the closing
2 statement. With the Staff's permission, I'm going to
3 give a minute or two to Mr. Porter to respond
4 specifically on behalf of Panasonic.

5 MS. DEFILIPPO: All right.

6 MR. PORTER: Thank you. Dan Porter with
7 Curtis, and this is rebuttal, and I do very much
8 appreciate the Commission Staff's indulgence. Just on
9 the qualification issue, it is a fact, as you heard,
10 there are three big customers. Two are here today.
11 Both said that you need to be qualified for a
12 specification, so that is a fact, Fact 1. Fact 2, you
13 also heard today that if someone wasn't there, you
14 need to be requalified even to do that same
15 specification.

16 Fact 3, with respect to the Panasonic issue
17 about requalifying after they wanted to start up
18 again, it was for a new specification. What Mr.
19 Walton said is when we went to requalify three, four
20 years later, our specs had changed. We went from four
21 millimeters to 3.5 millimeters. A fairly substantial
22 reduction in the increase in thinness of reduction,
23 the thickness of the steel that required a new
24 qualification, so again, the idea that because you
25 were qualified before necessarily means you're

1 qualified in perpetuity is simply not correct.

2 Again, Panasonic will supply a lot more
3 information on the test results in a post-conference
4 submission. Thank you. I appreciate the opportunity.

5 MR. WOOD: Okay. Chris Wood for Gibson Dunn
6 again, and let me start by echoing Mr. Cannon's thanks
7 to the Staff for the obvious preparation and time that
8 everyone has put in to getting ready for this
9 conference and the thoughtful questions that were
10 posed to our witnesses. We very much appreciate the
11 efforts. I'd also like to touch on a point that Mr.
12 Schaefer mentioned at the beginning of his
13 presentation. This is an unusual prelim in a lot of
14 different ways.

15 It's not only the first time the Commission
16 is dealing with this rather unique steel product.
17 It's unique because you have the full plethora of the
18 industry at virtually every level of the production,
19 supply, consumption chain here before you, and we
20 think that gives you, much more so than in the
21 ordinary case, a chance to make a decision at the
22 preliminary stage based on a full record and one that
23 will be fully supported by the evidence.

24 Most importantly, you have representatives
25 from the two largest purchasers and really consumers

1 of this material at issue that were here with you
2 today, and what did they say? Just as Mr. Porter
3 said, Panasonic explained that it buys from Toyo Kohan
4 because Thomas frankly is not qualified to supply it
5 at this point in time, and they can document that, and
6 they will.

7 From Duracell, which is a very large
8 customer in the U.S. market, you heard from Mr.
9 Medeiros about the importance of the non-price factors
10 in their decision making. You heard that they view
11 the battery steel market as a global market and that
12 they in fact negotiate with both Toyo and Tata on that
13 basis.

14 Importantly, you heard them say that Tata
15 has been the price leader in this market, that Tata in
16 fact took the initiative to introduce a new sort of
17 raw material -- we can call it a surcharge. We can
18 call it a pass through, but in any event, it is a
19 system that should insulate them from fluctuations in
20 raw materials, and it was introduced at their
21 initiative, and it affects the prices, so you've got
22 two purchasers telling you how they buy and what led
23 them to buy Japanese steel when they did.

24 The third purchaser that's not here is
25 frankly one that we don't supply at all, and so you've

1 got the market right here in front of you. I wanted
2 to spend just a moment, I thought that Jim actually
3 did a great job with this chart, and so I thought I'd
4 repurpose it a little bit for the purposes of the
5 closing statement here. I think there's a number of
6 things that are interesting when you look carefully at
7 the chart that Thomas used this morning.

8 First is let's look at the import volumes.
9 2010 to 2012, there's very little going on here. This
10 is not a case where you see some steep surge in
11 import, and everyone can tell why the dumping case
12 happened when it did. It's a very modest increase.
13 By comparison, if you look at what happened between
14 2008 to 2009, that's when the import numbers go up,
15 but we didn't have a case then. They weren't injured
16 then. If they were injured, they would have brought
17 the case. They didn't, but you look at what's
18 happened in the last three years, there's nothing
19 there.

20 Let me point out one other thing with this.

21 There's no claim that they were injured at the
22 beginning, that Thomas was suffering from material
23 injury at the beginning of the period. I mean, all
24 the focus today on losses related specifically to
25 2012, but if you look at the capacity utilization on

1 the very next page, it's not materially different
2 between 2010 and 2012 when they tell you that you have
3 to operate at 95-percent capacity utilization or 80 or
4 whatever it was to make a profit. You know that's not
5 actually the case.

6 With respect to pricing, we heard a story
7 this morning of predatory Japanese pricing forcing
8 Thomas to reduce its prices. Obviously, the pricing
9 data is quite confidential because of the number of
10 participants in the markets. Suffice it to say that
11 we don't think the underselling data supports that,
12 and we think the trends in pricing that they presented
13 to you this morning for the pricing products are very
14 comparable with what you will see if you go out and
15 look at changes in hot-rolled pricing or iron ore
16 pricing or coal pricing over the period.

17 Again, there's nothing here to suggest sort
18 of predatory approach by the imports, so if it's not
19 volume, and it's not pricing, what is causing the loss
20 that they report seeing in 2012, and again, we will
21 deal with this more fully in our post-conference
22 brief, but I would suggest to you that cost is where
23 to look as you look very carefully at the cost data,
24 the cost trends in this case. Relative to that point,
25 and just two final notes if I may?

1 One is that we made a request today for the
2 ability to show some of the confidential exhibits that
3 were presented to the purchasers who were the original
4 sponsors of those documents. We hope that you'll
5 reach a decision on that promptly and allow them to
6 see those documents, and finally, we submitted a
7 letter last Friday requesting the staff to gather
8 additional information from Thomas.

9 We think it's very easily obtainable
10 information. They should be able to produce it very
11 quickly. We think it will help fill in the picture for
12 this preliminary record and allow the correct decision
13 to be reached. If we could get it by Friday, we would
14 actually be able to include comments on it in our
15 post-conference brief, and so we would respectfully
16 request that the Staff do that if it's at all
17 possible.

18 Just to conclude, again I think that you've
19 got a full record before you. I think that with the
20 benefit of the briefing where will go into the
21 confidential record more fully and the testimony heard
22 today that really the Commission has everything it
23 needs to close this investigation out now and reach a
24 negative determination without going to the final
25 phase, and we respectfully request that's what you do.

1 Thank you.

2 MS. DEFILIPPO: Thank you very much, Mr.
3 Porter and Mr. Wood. On behalf of the Commission and
4 the staff, I would like to thank the witnesses who
5 came here today as well as counsel for helping us gain
6 a better understanding of the product and the
7 conditions of competition in the diffusion-annealed
8 nickel-plated steel flat rolled industry. Before
9 concluding, please let me mention a few dates to keep
10 in mind.

11 The deadline for submission of corrections
12 to the transcript and for submission of post-
13 conference briefs is Monday, April 22. If briefs
14 contain business proprietary information, a public
15 version is due on Tuesday, April 23. The Commission
16 has tentatively scheduled its vote on this
17 investigation for Friday, May 10, and it will report
18 its determinations to the Secretary of the Department
19 of Commerce on Monday, May 13. Commissioners'
20 opinions will be transmitted to Commerce on Monday,
21 May 20. Thank you again for coming to today's
22 conference. With that, this conference is adjourned.

23 (Whereupon, at 2:24 p.m., the preliminary
24 conference in the above-entitled matter was
25 concluded.)

CERTIFICATION OF TRANSCRIPTION

TITLE: Diffusion-Annealed, Nickel-Plated Steel Flat Rolled Products from Japan

INVESTIGATION NO.: 731-TA-1206

HEARING DATE: April 17, 2013

LOCATION: Washington, D.C.

NATURE OF HEARING: Preliminary Conference

I hereby certify that the foregoing/attached transcript is a true, correct and complete record of the above-referenced proceeding(s) of the U.S. International Trade Commission.

DATE: April 17, 2013

SIGNED: LaShonne Robinson
Signature of the Contractor or the
Authorized Contractor's Representative
1220 L Street, N.W. - Suite 600
Washington, D.C. 20005

I hereby certify that I am not the Court Reporter and that I have proofread the above-referenced transcript of the proceeding(s) of the U.S. International Trade Commission, against the aforementioned Court Reporter's notes and recordings, for accuracy in transcription in the spelling, hyphenation, punctuation and speaker-identification, and did not make any changes of a substantive nature. The foregoing/attached transcript is a true, correct and complete transcription of the proceeding(s).

SIGNED: Rebecca McCrary
Signature of Proofreader

I hereby certify that I reported the above-referenced proceeding(s) of the U.S. International Trade Commission and caused to be prepared from my tapes and notes of the proceedings a true, correct and complete verbatim recording of the proceeding(s).

SIGNED: Gabriel Gheorghiu
Signature of Court Reporter