

UNITED STATES
INTERNATIONAL TRADE COMMISSION

In the Matter of:)
SEAMLESS REFINED COPPER PIPE) Investigation Nos.:
AND TUBE FROM CHINA AND) 731-TA-1174-1175
MEXICO) (Preliminary)
)

Pages: 1 through 205

Place: Washington, D.C.

Date: October 21, 2009

HERITAGE REPORTING CORPORATION

Official Reporters

1220 L Street, N.W., Suite 600

Washington, D.C. 20005

(202) 628-4888

contracts@hrccourtreporters.com

THE UNITED STATES INTERNATIONAL TRADE COMMISSION

In the Matter of:)
) Investigation Nos.:
 SEAMLESS REFINED COPPER PIPE) 731-TA-1174-1175
 AND TUBE FROM CHINA AND) (Preliminary)
 MEXICO)

Wednesday,
 October 21, 2009

Room 101
 U.S. International
 Trade Commission
 500 E Street, S.W.
 Washington, D.C.

The preliminary conference commenced, pursuant to Notice, at 9:30 a.m., at the United States International Trade Commission, CATHERINE DEFILIPPO, Director of Investigations, presiding.

APPEARANCES:

On behalf of the International Trade Commission:

CATHERINE DEFILIPPO, DIRECTOR OF INVESTIGATIONS
 JAMES MCCLURE, SUPERVISORY INVESTIGATOR
 ELIZABETH HAINES, INVESTIGATOR
 CHARLES ST. CHARLES, ATTORNEY/ADVISOR
 JAMES FETZER, ECONOMIST
 MARY KLIR, AUDITOR
 KARL TSUJI, INDUSTRY ANALYST

APPEARANCE: (Cont'd.)

In Support of the Imposition of Countervailing Duties:

On behalf of Cerro Flow Products, Inc., KobeWieland
Copper Products, LLC, Mueller Copper Tube Products,
Inc., and Mueller Copper Tube Company, Inc.:

STEFFEN SIGLOCH, CEO,
KobeWieland Copper Products, LLC

JOHN HANSEN, President-Manufacturing Operations
Mueller Industries, Inc.

BART ARNDT, Vice President/Industrial Business
Unit Manager, Mueller Industries, Inc.

RICHARD BOYCE, President,
Econometrica International, Inc.

JACK LEVY, Esquire
DLA Piper, LLC
Washington, D.C.

In Opposition to the Imposition of Countervailing
Duties:

On behalf of Homewerks Worldwide, LLC., JMF Company,
Dayco Industries, LLC. and Marubeni America Corp.:

RANDY ALTMANN, Senior Vice President, Sourcing
and Marketing, Homewerks Worldwide

VINCE LINDEN, Supply Chain Consultant,
Homewerks Worldwide

MAX HANSEN, President and CEO,
JMF Company

JEAN-PHILIPPE KRAHMER, Sales Manager,
Marubeni America Corp.

WILLIAM SILVERMAN, Esquire
DOUGLAS J. HEFFNER, Esquire
RICHARD FERRIN, Esquire
Hunton & Williams, LLP
Washington, D.C.

APPEARANCES: (Continued)

In Opposition to the Imposition of Antidumping Duties:On behalf of Golden Dragon Precise Copper Tube Group,
Inc., GD Affiliates S. de R.> de C.V. and GD Copper
U.S.A.:

KEITH WEIL, Executive Vice President,
GD North America

JIANQING YIN, Vice President,
GD Affiliates S. de R.L. de C.V.

KEVIN O'BRIEN, Esquire
DANIEL O'CONNOR, Esquire
DIANE MACDONALD, Esquire
Baker & McKenzie, LLP
Washington, D.C.

On behalf of Shanghai Hailiang Copper Company:

DUANE W. LAYTON, Esquire
JEFFREY C. LOWE, Esquire
Mayer Brown LLP
Washington, D.C.

On behalf of IUSA, S.A. de C.V. and Nacional de Cobre,
S.A. de C.V.:

EDWARD KERINS, JR., Executive Vice President
Cambridge-Lee Industries LLC

STEVEN KELLY, President
Copper & Brass International Corp.

JOHN RYAN, Esquire
Weil, Gotshal & Manges, LLP
Washington, D.C.

I N D E X

	PAGE
OPENING STATEMENT OF JACK LEVY, ESQUIRE, DLA PIPER, LLC	7
OPENING STATEMENT OF WILLIAM SILVERMAN, ESQUIRE, HUNTON & WILLIAMS LLP	9
OPENING STATEMENT OF JOHN RYAN, ESQUIRE, WEIL, GOTSHAL & MANGES	12
TESTIMONY OF STEFFEN SIGLOCH, CEO, KOBEWIELAND COPPER PRODUCTS, LLC	18
TESTIMONY OF JOHN HANSEN, PRESIDENT-MANUFACTURING OPERATIONS, MUELLER INDUSTRIES, INC.	24
TESTIMONY OF BART ARNDT, VICE PRESIDENT/INDUSTRIAL BUSINESS UNIT MANAGER, MUELLER INDUSTRIES, INC.	30
TESTIMONY OF JACK LEVY, ESQUIRE, DLA PIPER, LLC	35
TESTIMONY OF RICHARD BOYCE, PRESIDENT, ECONOMETRICA INTERNATIONAL, INC.	46
TESTIMONY OF KEITH WEIL, EXECUTIVE VICE PRESIDENT, GD NORTH AMERICA	93
TESTIMONY OF RANDY ALTMANN, SENIOR VICE PRESIDENT, SOURCING AND MARKETING, HOMEWERKS WORLDWIDE	78
TESTIMONY OF WILLIAM SILVERMAN, ESQUIRE, HUNTON & WILLIAMS, LLP	78
TESTIMONY OF JEAN-PHILIPPE KRAHMER, SALES MANAGER, MARUBENI AMERICA CORP.	84
TESTIMONY OF MAX HANSEN, PRESIDENT AND CEO, JMF COMPANY	87
TESTIMONY OF KEVIN O'BRIEN, ESQUIRE, BAKER & MCKENZIE, LLP	92

APPEARANCES: (Continued)

TESTIMONY OF JEFFREY C. LOWE, ESQUIRE MAYER BROWN, LLP	101
TESTIMONY OF EDWARD KERINS, JR., EXECUTIVE VICE PRESIDENT, CAMBRIDGE-LEE INDUSTRIES LLC	106
TESTIMONY OF JOHN RYAN, ESQUIRE WEIL, GOTSHAL & MANGES, LLP	106
TESTIMONY OF STEVEN KELLY, PRESIDENT, COOPER & BRASS INTERNATIONAL CORP.	113
TESTIMONY OF DUANE W. LAYTON, ESQUIRE, MAYER BROWN, LLP	125
TESTIMONY OF DANIEL O'CONNOR, ESQUIRE, BAKER & MCKENZIE, LLP	148
TESTIMONY OF RICHARD FERRIN, ESQUIRE HUNTON & WILLIAMS, LLP	158
TESTIMONY OF VINCE LINDEN, SUPPLY CHAIN CONSULTANT, HOMEWERKS WORLDWIDE	172

P R O C E E D I N G S

(9:30 a.m.)

1
2
3 Ms. DEFILIPPO: Good morning and welcome to
4 the United States International Trade Commission's
5 conference in connection with the preliminary phase of
6 antidumping duty investigations Nos. 701-TA-1174-1175
7 concerning imports of seamless refined copper pipe and
8 tube from China and Mexico. My name is Catherine
9 DeFilippo; I am the Commission's Director of
10 Investigations and I will preside at this conference.
11 Among those present from the Commission staff are from
12 my far right:

13 James McClure, supervisor investigator;
14 Elizabeth Haines, investigator; Charles St.Charles,
15 the attorney/advisor; James Fetzer, the economist;
16 Mary Klir, the auditor; and Karl Tsuji, the industry
17 analyst.

18 I understand the parties are aware of the
19 time allocations. I would remind speakers not to
20 refer in your remarks to business proprietary
21 information and to speak directly into the
22 microphones. We also ask that you state your name and
23 affiliation for the record at the beginning of the
24 presentation.

25 I would also like to ask if people in the

Heritage Reporting Corporation
(202) 628-4888

1 audience could please either turn off or silence your
2 cell phones so we don't interrupt the testimony and
3 questions.

4 Are there any questions?

5 (No response.)

6 Ms. DEFILIPPO: If not, Mr. Levy, welcome.
7 Please proceed to the table and begin your opening
8 statement when you're ready. Thank you.

9 MR. LEVY: Thank you, Ms. DeFilippo. Good
10 morning. It's good to see all of you again. For the
11 record, my name is Jack Levy of DLA Piper, counsel for
12 the Petitioners: Cerro, KobeWieland and Mueller.

13 As you know, the Commission has never before
14 considered a Title 7 case involving seamless refined
15 copper pipe and tube, so let me say at the outset that
16 this is an important industry with a rich history of
17 innovation dating back nearly a century. Today,
18 domestic producers operate plants located in
19 communities across the United States; in states such
20 as North Carolina, Tennessee, Utah, Missouri,
21 Louisiana, Texas, Illinois, Arkansas, Mississippi, and
22 Pennsylvania. More than 3,000 American workers are
23 currently employed in this industry.

24 When you look at the facts of this case,
25 much of which, of course, are proprietary, I don't

1 think there is any serious question that in the
2 terminology of the antidumping statutes the domestic
3 industry has been materially injured by reason of
4 imports from China and Mexico.

5 From the beginning to the end of the period
6 of investigation you can see a steady trend.
7 Production is down, sales are down, capacity
8 utilization is down, profits have plummeted and the
9 size of the American workforce has been substantially
10 reduced. We also believe it's equally apparent that
11 subject imports are a leading cause of the problem.

12 During the period of investigation, imports
13 from China and Mexico have consistently undersold
14 domestic industry across a range of seamless copper
15 tube products. The result has been an unmistakable
16 downward pressure on U.S. market prices and, most
17 notably, a steady loss in market share for U.S.
18 producers.

19 Now, we would not be surprised if the
20 Respondents in this proceeding make some noise this
21 morning in opposition to the petition. They will
22 likely point to a downturn in demand due to the
23 recession and to substitution pressures from
24 alternative products such aluminum and plastic. To be
25 sure, demand in the U.S. market is down and

1 substitution pressures do exist. But these
2 challenging factors only make the domestic industry
3 even more vulnerable to unfair trade practices such as
4 those being perpetrated by producers in China and
5 Mexico.

6 So let me be clear: For whatever demand
7 that does exist in the U.S. market the record facts
8 will show that subject imports are competing head to
9 head with domestic producers on the basis of price;
10 that they are underselling domestic producers; and
11 that the U.S. industry has lost market share to
12 subject imports, and with new capacity being brought
13 on line in Mexico and China, the threat of continued
14 injury from subject imports is even greater.

15 In a moment you will hear direct candid
16 testimony from company officials at KobeWieland,
17 Mueller and Cerro. Their testimony will help inform
18 your understanding of what is happening in this market
19 and how subject imports are unquestionably a leading
20 cause of the problem. Thank you.

21 Ms. DEFILIPPO: Thank you, Mr. Levy. We
22 will now have the opening statement from those in
23 opposition to the imposition of antidumping duties.
24 Who gets the honors?

25 MR. SILVERMAN: We're going to take it easy,

1 so if we can decide?

2 MS. DEFILIPPO: Sure. Absolutely.

3 MR. SILVERMAN: If you'll just give us 30
4 seconds, I can take care of it.

5 MS. DEFILIPPO: You're very generous, Mr.
6 Silverman.

7 MR. MCCLURE: I will taser you if you go
8 over 30 seconds.

9 MR. SILVERMAN: Got it.

10 Ms. DEFILIPPO: Welcome, Mr. Silverman.
11 Please proceed when you're ready.

12 MR. SILVERMAN: I'm William Silverman with
13 the law firm of Hunton & Williams.

14 Now rarely does the Commission get a case
15 like this. I've been here many times and I've never
16 seen facts like this.

17 Number one, an unprecedented decline in
18 demand due to a recession, particularly in housing and
19 other manufacturing sectors. Number two, raw material
20 prices have fluctuated greatly and as copper prices
21 have gone up the tubing prices have gone up sharply;
22 and number three, at the same time as Mr. Levy admits,
23 and I'm sure he'll admit many times today, there is a
24 massive substitution and a continuing substitution of
25 their products by lower priced plastic, aluminum and

1 other products.

2 With these major causative factors, we can
3 say in this case, even if there were no subject
4 imports, the economic health of the domestic industry
5 would be basically the same. These big and
6 unprecedented economic forces determine the health of
7 the domestic industry. The causal link to subject
8 imports is not there.

9 Second, look at the absolute numbers, and
10 avoid the Petitioners' clever emphasis on market
11 share. Look at the domestic industry's decline in
12 total pounds, in total pounds, and compare it to the
13 modest increase in total pounds of subject imports.

14 As I said, this proves that even without any
15 imports from the subject countries there would still
16 be a sharp decline in the domestic industry's
17 production and shipments, and look at the total pounds
18 in the decline of non-subject imports, and compare it
19 to the modest increase in subject imports. These
20 amount will show, again, that this decline in non-
21 subject imports greatly exceeded the modest increases
22 in the quantity of subject imports. Displacement of
23 non-subject imports is not causation under this
24 statute.

25 And third, where there is no correlation

1 there is no causation. The Commission has recognized
2 this principle in many cases. The data in this case
3 show that lack of correlation between subject imports
4 and the indices of economic health of the domestic
5 industry. Where there is no correlation there is no
6 causation. Thank you.

7 MR. RYAN: Good morning, I am John Ryan of
8 Weil, Gotshal & Manges appearing on behalf of IUSA and
9 Nacional de Cobre.

10 As you listen to Petitioners today, keep in
11 mind some key facts. Demand for copper pipe and tube
12 has declined precipitously since the beginning of
13 2006. This has been as a result of the spike in
14 copper prices in July 2006, which caused a shift to
15 plastic pipe in residential construction, and then as
16 a result of the housing market crash and financial
17 market meltdown in 2007 and 2008.

18 Despite this difficult market that fully
19 explains the declines in domestic producers'
20 production and shipments, the U.S. industry remains
21 robustly profitable. Indeed in this economic climate
22 there are few industries that would not gladly swap
23 profit margins with the U.S. copper pipe industry.
24 There is no reasonable indication that the domestic
25 industry is materially injured, and in any event there

1 is no causal link between the subject imports and the
2 declines in production and shipments about which the
3 U.S. industry complains.

4 This case is all about a perceived threat of
5 injury. In assessing threat the Commission must look
6 at imports from Mexico separately from imports from
7 China. Imports from Mexico declined since 2006
8 considerably both absolutely and relative to domestic
9 production. Imports from China have followed the
10 opposite trajectory. There is no way to cumulate
11 threat of injury between these two countries.

12 There is no threat of injury from imports
13 from Mexico. Imports from Mexico has declined,
14 indicating no likelihood that they will increase in
15 the imminent future. You will hear compelling
16 testimony this afternoon why imports from Mexico will
17 certainly decline in a much greater amount in the
18 imminent future. These facts are verifiable. This is
19 a case of in-sourcing, not out-sourcing of jobs and
20 production.

21 This case should never have been brought
22 against Mexico. It is without merit and a prime
23 candidate for dismissal at the preliminary stage as
24 there is clear and convincing evidence of no material
25 injury by reason of subject imports and no threat of

1 injury by reason of imports from Mexico. The
2 Commission should issue a negative preliminary
3 determination. Thank you.

4 Ms. DEFILIPPO: Thank you, Mr. Ryan and Mr.
5 Silverman. We will now turn to testimony for those in
6 support of the imposition of the antidumping duties.
7 Mr. Levy, if you and your panel would come up and
8 start when you're ready. Thank you.

9 Feel free to move the other microphones
10 around in front of you if that's helpful.

11 MR. LEVY: Good morning, Once, again, I am
12 Jack Levy of DLA Piper, counsel for Petitioners.

13 Let me first introduce the other members of
14 the panel to you. With me today are: Steffen
15 Sigloch, CEO of KobeWieland Copper Products; to my
16 left is John Hansen, President of Manufacturing
17 Operations at Mueller Industries; next to him is Bart
18 Arndt, the Vice President of Industrial of Cerro Flow
19 Products; and also here today is Dr. Richard Boyce of
20 Econometrica International.

21 Let me briefly preview for you the testimony
22 of the industry witnesses. First, Steffen Sigloch
23 will be talking to you about the product, seamless
24 refined copper tubes, as well as the production
25 process and the basic cost structure inherent in that

1 process. He will also briefly describe the impacts
2 that subject imports have had on KobeWieland's
3 business.

4 Next John Hansen will describe for you the
5 types of producers that we see in the domestic
6 industry and how copper tube is sold, including
7 channels of distribution, and the pricing mechanisms
8 that prevail in the U.S. market. He will also detail
9 the various conditions of competition in the United
10 States, including demand trends, substitution issues,
11 and the impact of subject imports. He will recount
12 for you from Mueller's perspective the injury that
13 dumped Mexican and Chinese copper tube has inflicted
14 on his company and the need for antidumping relief.

15 Finally, Bart Arndt of Cerro Flow Products
16 will provide a more detailed account of the market
17 environment in which his company competes for the
18 particular focus on competition at the OEM accounts.
19 He will also share with you some rather pointed
20 examples of lost sales and lost revenue that Cerro has
21 suffered as a direct result of underselling by subject
22 imports.

23 Listening to their testimony, I think you'll
24 get a clear sense that this industry is no dinosaur
25 awaiting its inevitable distinction. Rather, this is

1 a dynamic industry characterized by innovations and
2 products and production properties. However,
3 exploiting advances requires investment dollars. You
4 will hear that those dollars are being choked off by
5 competition from subject imports traded at less than
6 fair value.

7 Now, before I turn things over to the
8 company witnesses I want to give you a brief overview
9 of our case. This is a case where the product scope
10 seamless refined copper tubes is quite well defined
11 and very well understood in the marketplace. We
12 expect that nearly all of the subject imports are
13 classified under one of two HTS subheadings, either
14 7411-1130 or 7411-101090. We submit that there is a
15 single domestic like product for this case, seamless
16 refined copper tube that is co-extensive with the
17 scope of the investigation.

18 On the issue of cumulation, we note that
19 copper tube produced to a given specification is
20 highly interchangeable, regardless of whether it's
21 manufactured in the U.S. Mexico or China. As a
22 result, producers compete with one other primarily on
23 the basis of price. Subject imports are simultaneously
24 present in the U.S. market and sales from China,
25 Mexico and the domestic producers are indeed present

1 in the same geographic market, which is a national
2 market.

3 Finally, subject imports share common or
4 similar channels of distribution with one another and
5 with domestic producers. So for all these reasons we
6 believe that cumulation is required by statute.

7 As you will see, this is at bottom a
8 straightforward case that you've seen many times
9 before. It is a case where there is simply too much
10 supply chasing too little demand, and as the
11 Commission has observed countless times, structural
12 over-supply has a tendency to result in injurious
13 price effects.

14 In an environment in which U.S. demand is
15 down due to the recession, the domestic industry is
16 especially vulnerable, and in this difficult
17 environment subject imports have been underselling
18 domestic producers with the result being lost sales,
19 lost revenues, and a significant loss of market share
20 for the domestic industry.

21 As the industry witnesses will testify, the
22 U.S. industry has already been severely injured, and
23 as I will discuss later on, they are also threatened
24 with continued future injury as a result of some
25 shocking capacity expansions already underway in

1 Mexico and China. With that introduction, I would
2 like to turn things over to Mr. Sigloch of KobeWieland
3 Copper Products. Thank you.

4 MR. SIGLOCH: Good morning. My name is
5 Steffen Sigloch. I am the CEO of KobeWieland Copper
6 Products, LLC, and I have 21 years of experience in
7 the copper fabricating industry. KobeWieland is a
8 joint venture between Kobe Steel of Japan and Wieland
9 Worker of Germany. We employ roughly 500 workers here
10 in the United States. Our main facility is located in
11 Pine Hall, North Carolina, and we also operate a plant
12 in Wheeling, Illinois.

13 KobeWieland produces a broad range of copper
14 tube products with a wide range as I mentioned from
15 smooth tube to enhanced tubing, both on the inside and
16 outside, also plumbing applications and commercial
17 applications. It is also worth noting that our plant
18 in Pine Hall employs two of the most prevalent
19 production technologies for copper tube, high razor
20 extrusion and cast and rolling. I'd like to begin by
21 briefly describing seamless refined copper tube with
22 reference to Exhibit 1.

23 Copper tube can be produced --

24 MR. SILVERMAN: Chairman, can we have a
25 circular? We can't see those drawings from here.

1 Ms. DEFILIPPO: I believe there is some on
2 the table. We'll pause for a minute until Respondents
3 can pick up some of the handouts.

4 (Pause.)

5 Ms. DEFILIPPO: Please proceed. Thank you.

6 MR. SIGLOCH: Yes. Copper tube can be
7 produced to standard ASTM specifications. These are
8 often referred to as plumbing tube, and there are
9 different specifications for different service
10 conditions. Here are some examples.

11 There is hard tubing in straight links, and
12 there is soft tubing typically in coils, in rare
13 occasions in straight links. There are different
14 designations for different wall thicknesses, K being
15 the heaviest copper tube roll, L being thinner than
16 that and M thinner and DWV, which stands for drain
17 waste vent being the thinnest of these rolls. There
18 is also OXY/MED for the transportation of gases,
19 typically in hospitals but also for the transportation
20 of the fluids like the above. There is ACR tubing for
21 the transportation of refrigerant.

22 On the soft side you also have refrigeration
23 service tubing, also for the transportation of
24 refrigerant. Line sets would be insulate, one of the
25 two lines would be a set of lines with one of the two

1 lines being insulated.

2 Let me show you some examples. Different
3 tube types are marked with different color, either
4 blue, green, red or even yellow for DWV, and we have
5 samples in different dimensions. All of these tube
6 types are available in different dimensions and
7 different lengths. So there's a refrigeration service
8 tube coil in 50-foot lengths, and one sample is
9 cleaned and kept, which would be an OXY/MED tubing.

10 In addition, we sell copper tube to OEMs who
11 delineate custom specifications. Here the ASTMs
12 delineate general standards such as copper purity and
13 testing methods, but the OEM may require some custom
14 dimensions, tempers or packaging. These are often
15 referred to as commercial tube or industrial tube.

16 As you can see here on the chart, common
17 examples of commercial tube include straight length
18 LWCP, which stands for level one coils, both smooth
19 bore and with inner enhancement. Commercial tubes can
20 also be with external enhancements and we also have
21 some samples for commercial tubes, one sample being a
22 hard straight length, and we have two samples in two
23 different dimensions with inner grooves or inner
24 enhancement, a 5/16 OD and a 3/8 OD. For the 3/8 OD
25 the enhancement is roughly 50 to 60 percent through

1 the grooves on the inside enhancement of the surface.

2 From the manufacturer's perspective, the
3 differences between all these products are minimal and
4 are created by minor adjustments in the production
5 process. For example, consider a 3/8 OD refrigeration
6 service tube at 50 feet length. This is a standard
7 plumbing tube produced to ASTM B2E. If an OEM calls
8 for a 3/8 inch OD tube, we produce it the same way but
9 don't cut it off at 50 feet and spool it into a level
10 one coil instead, instead of the 50 feet pancake coil.

11 Next I want to briefly describe the
12 production process by reference to Exhibits 5 through
13 7. For simplicity, I have broken the production
14 process into three distinct phases: prefabrication,
15 intermediate fabrication and finishing fabrication.

16 The first phase is prefabrication, and
17 producers use the cast and roll method as well as high
18 ratio and low ratio extrusion. These technologies all
19 successfully coexist in the marketplace and the
20 resulting products compete interchangeably, the
21 resulting product being a multitude of roughly 2.2
22 inch OD with a .100 inch wall.

23 All processes essentially begin with melting
24 the copper roll material and casting the liquid metal
25 into a shape for hot working and cold working.

1 Regardless of which process you start with, the end
2 result is what you see here, and we call this the
3 mother tube.

4 The next phase is intermediate fabrication
5 and involves several iterations of cold storing to
6 achieve desired dimensions. This phase is common to
7 all prefabrication technologies.

8 The final phase is finishing. As you can
9 see here, the various types of products listed on the
10 left all require some combination of finishing steps
11 which may include annealing, cleaning, cutting to
12 length, coiling, packaging, et cetera. By simply
13 changing these finishing steps, we can easily produce
14 a wide variety of products.

15 Again, one point I want to stress is that no
16 matter which prefabrication technology a producer uses
17 a finished product produced to a given specification
18 will always be the same.

19 Next I should also mention that the
20 production process entails a substantial amount of
21 fixed costs. As a result, it is important for us to
22 maintain a high capacity utilization in order to
23 remain profitable. As you know, KobeWieland's
24 experience competing with imports from China and
25 Mexico is detailed in Exhibit 4 to 5 of the petition,

1 and this information is confidential. What I will say
2 here today is that we have lost sales and have been
3 forced to lower prices due to competition from subject
4 imports.

5 One result of subject import competition has
6 been lost sales, which has lowered our capacity
7 utilization, which in turn raised our per unit costs.
8 Another one of the injurious effects of imports has
9 been to curtail investment in our production facility
10 in North Carolina. Thankfully, KobeWieland has now
11 completed the lion's share of its modernization plans
12 at its Pine Hall facility, but it has been a long
13 road, and I can say that subject imports are having an
14 impact on the timing and scale of the modernization.

15 KobeWieland now has one of the most
16 efficient modern production facilities in the world
17 and we offer a wide range of copper tube products to
18 our customers. There is no question that we can
19 compete and support our customers if there is a level
20 playing field in the market. But in our view, a level
21 playing field will only be possible if Chinese and
22 Mexican producers are subjected to the discipline of
23 antidumping orders. Thank you for your time, and let
24 me now turn things over to John Hansen of Mueller
25 Industries.

1 MR. HANSEN: Good morning. My name is John
2 Hansen. I'm President of Manufacturing Operations for
3 the Standard Products Division of Mueller Industries.
4 I've been with the company for 17 years, and I've
5 worked in the copper tube and fittings industry for 25
6 years.

7 Mueller has produced copper tube in the
8 United States for over 70 years and we operate two
9 integrated copper tube mills in Fulton, Mississippi,
10 and Wynn, Arkansas. We also have a subsidiary,
11 Precision Tube Corporation, which is a redraw mill.
12 Collectively, Mueller employs more than 400 American
13 workers in our copper tube operations.

14 By way of introduction, I would like to
15 explain that there are both integrated mills and
16 converters in the copper tube industry. Integrated
17 mills begin the production process with copper raw
18 material in the form of cathode or ingot or scrap.
19 Converters start their production with mother tubes in
20 the case of redraw mills or finished tube coils in the
21 case of line-set fabricators.

22 Let me briefly explain the way copper tube
23 is sold. First, I should explain that there are
24 various channels of distribution in the U.S. market.
25 There are four basic channels of distribution: first,

1 from the mill to a master distributor who in turn
2 resells to a wholesaler, or from the mill direct to a
3 wholesaler, from a mill direct to a retailer, or from
4 the mill direct to an original equipment manufacturer.
5 Copper tube produced to standard specification, that
6 is, plumbing tubes, is generally sold to distributors,
7 wholesalers or retailers. These are spot sales.

8 Bidding is based on a published price sheet
9 which is adjusted periodically to account for changes
10 in copper cost and other market conditions.

11 Petitioner's Exhibit 4 is an example of a price list
12 for plumbing tube.

13 What generally happens is that a customer
14 invites bidding for an estimated quantity of pounds to
15 be delivered within a few days. Because tube
16 producers publish price lists generally show the same
17 list prices, competition takes place on the basis of a
18 multiplier, which means that the sales price is the
19 list price times the multiplier that is negotiated.
20 For example, Jack's pointing out on the price list
21 half-inch type K hard with a list price of \$4.18 per
22 foot. If the multiplier is .5, then the actual sales
23 price to the customer is \$2.09 per foot.

24 For copper tube produced to OEM
25 specifications or commercial tube, the sales process

1 is different. There are generally annual contracts
2 that specify forecasted volumes for a 12-month period.
3 Because sales occur over an extended period and
4 because copper prices tend to be volatile, pricing is
5 based on the copper metal cost, which is a pass-
6 through to the customer, plus a fabrication charge or
7 fab charge that is intended to cover conversion costs
8 plus an amount for profit. For these types of sales,
9 competition occurs based on the fabrication charge,
10 which is expressed on a dollar per pound basis.

11 I'd like to identify several of the key
12 conditions of competition in the U.S. market. First,
13 with regard to interchangeability, once copper tube is
14 produced to a given specification, products from
15 different sources are generally viewed as
16 interchangeable in the marketplace. This is certainly
17 true for products from China, Mexico and the United
18 States and generally true for other sources of supply
19 as well.

20 Imports have been targeting high volume
21 products for sale in the U.S. market in order to
22 increase their own capacity utilization, and what we
23 are seeing is that they are making deeper inroads in
24 terms of their reseller distribution networks in the
25 United States.

1 With respect to sales of plumbing tube,
2 Mueller has often tried to raise prices through its
3 published price sheet, but imports from China and
4 Mexico respond with very aggressive multipliers that
5 depress market price levels.

6 With respect to sales of commercial tube,
7 the OEMs have enormous market power and are able to
8 use low-priced imports as leverage to negotiate lower
9 prices from U.S. tube producers. Consumption of
10 copper tube is tied to the business cycle, including
11 construction activity in the United States. Obviously
12 demand for copper tube has been below average in the
13 recent period due to the recession. This is also an
14 industry where substitution is a relevant issue.

15 Copper tubes are used in applications to
16 take advantage of some combination of copper's various
17 properties, including strength, electrical
18 conductivity, thermal conductivity, ductility or ease
19 of bending, corrosion resistance, chemical purity, for
20 example, it's lead free, and resistance to fouling.

21 The applications for copper tube are varied
22 but primarily one, conveyance of fluids, and two,
23 thermal transfer. With respect to conveyance of fluid
24 applications, we see the plastic tubing, both CPBC and
25 PEX, are potential substitutes, particularly in

1 residential plumbing and new home construction. In
2 commercial construction, stainless steel may be a
3 cost-effective alternative at some relative price for
4 copper and steel.

5 With respect to thermal transfer
6 applications, we see that aluminum is a potential
7 substitute, although its thermal conductivity is
8 inherently inferior to copper and the redesign and
9 retooling process for OEMs can be lengthy, often 18
10 months, and costly. The bottom line is that if the
11 relative prices between copper tube and competing
12 alternatives is great enough substitution occurs in
13 some applications.

14 I spoke a bit about demand drivers in the
15 U.S. market, but I should also mention that certain
16 U.S. producers have shuttered capacity in recent
17 years. Wolverine closed its tube mills in
18 Mississippi, Alabama and Tennessee. National Copper
19 closed its Michigan tube mill, and Linderme Tube
20 closed its Ohio tube redraw mill. Together these
21 mills represented more than 200 million pounds in
22 capacity.

23 In principal, those of us left standing in
24 the U.S. industry should find more than adequate
25 demand in the U.S. for our product, but despite these

1 closures the capacity utilization of the remaining
2 U.S. producers is declining due to lost market share
3 to subject imports.

4 Finally, let me say a few words about the
5 effect that imports have had on our business. Without
6 getting into details, let me say that Mueller has been
7 injured during the period of investigation. From 2006
8 to the present, we have experienced reductions in
9 production, sales, capacity utilization, profits and
10 workforce. Sadly, just last week Mueller Industries
11 further reduced its workforce at our Fulton,
12 Mississippi plant, and subject imports were a factor
13 in this difficult decision.

14 In our proprietary submissions, we have
15 detailed specific instances where we lost clearly
16 millions of dollars in sales due to underselling by
17 imports from IUSA in Mexico as well as Golden Dragon
18 in China.

19 Mueller has a long and proud history as a
20 market leader for copper products. Unfortunately, the
21 growth of imports in the market at unfairly traded
22 prices has undermined our ability to reinvest in new
23 technology. We are bringing this case because we are
24 afraid that without relief from dumped imports the
25 future prospects for our company and its workers are

1 very much in jeopardy. Thank you for your kind
2 attention. Let me turn the testimony over to Bart
3 Arndt of Cerro Flow Products.

4 MR. ARNDT: Good morning. My name is Bart
5 Arndt. I am Vice President of Industrial Products at
6 Cerro Flow Products, Inc. I have been with Cerro for
7 seven years and I have worked in the industry for 20
8 years. In my current capacity, I am responsible for
9 all aspects of production, sales, profit and loss of
10 commercial tubes.

11 Cerro, a 100-year-old company originated
12 with the Leewind Metals Company and today employs more
13 than 500 American workers. We operate four copper
14 tube plants in Louisiana, Missouri, Illinois and Utah
15 and also operate a separate casting facility in
16 Missouri. The Utah facility is one of the most modern
17 facilities in the world. We were the first to
18 successfully employ cast and roll technology in the
19 United States. Our other facilities use the more
20 traditional billet extrusion press process.

21 Cerro produces a full range of copper tube
22 products from three-sixteenth OD up to eight inch OD
23 for the commercial and plumbing tube market. For ODs
24 up to an inch and five-eighths we make these products
25 using both the extrusion and cast and die processes.

1 In our experience, the processes are interchangeable
2 for these ODs and the finished products are identical.

3 Because my area of expertise relates
4 primarily to commercial tube, I will mainly focus on
5 this area of the market. A good starting point is the
6 trial and qualification process with the OEMs.
7 Whereas ordinary plumbing tube is truly a commodity
8 wholesale product, commercial tube is engineered to
9 customer specifications. For tier 1 customers, such
10 as large HVAC producers, companies like Carrier,
11 Trane, Lennox, the trial process generally takes two
12 to six months from start to final approval. In my
13 experience, Cerro has never found itself in a position
14 where it was not able to meet the customer's
15 specifications. However, we have encountered several
16 situations where an OEM simply told us not to bother
17 with a qualification process because Cerro was not
18 even close to meeting the cut-rate import prices from
19 Mexico and China.

20 I can think of one case in particular where
21 this happened. The customer said, "I know who you
22 are, you're a good company, but you simply cannot get
23 anywhere close to Chinese import prices." In this
24 case we didn't even get a chance to qualify our
25 product for the customer. This business opportunity

1 represented nearly tens of millions of pounds, or more
2 than \$100 million in annual sales for our company.

3 Having talked to you a little bit about
4 qualifications, I wanted next to describe a little bit
5 more the pricing for commercial tubes. We generally
6 negotiate annual contracts with OEMs with a per pound
7 fabrication charge or fab charge that is fixed for 12
8 months. The metal portion of the sale is a pass-
9 through determined based on prevailing copper prices
10 in the months preceding the sale. We call this the
11 prior month average.

12 If we treat the metal cost as a pass-
13 through, and you look at our conversion cost, the fact
14 is that there are substantial fixed cost in the
15 production processes such as the high capital
16 expenditure underlying the prefabrication processes.
17 For this reason it is important for us to have high
18 capacity utilization in order to cover our fixed
19 costs.

20 If we were already operating at high
21 capacity utilizations a marginal pound of product sold
22 would not be so critical. But in the environment of
23 depressed demand due to recession that same marginal
24 pound represents a much larger percentage of our
25 production and has a much larger impact on our unit

1 fixed costs. Simply put, in the current environment
2 every marginal pound of product is critical to our
3 cost structure.

4 Unfortunately, what we have been
5 experiencing is that imports from China and Mexico are
6 coming in and destroying Cerro's market share. This
7 has happened to us over and over throughout the period
8 of investigation. To give you an example, we had a
9 case just four weeks ago, had an account where the
10 customer had sourced from both Cerro and Golden Dragon
11 in China.

12 According to our customer, Golden Dragon has
13 offered to reduce the current fab rate by more than 20
14 percent in order to displace Cerro and load up its new
15 Mexican plant. Let me give you another example.

16 We have another customer that sources from
17 Golden Dragon in China and from Cerro. We had to meet
18 Golden Dragon's price for 2009. Recently, in the last
19 three weeks, our redistributor for Hailiang has now
20 entered the supply chain, undercutting Cerro by more
21 than 20 percent. In a market where contracts are won
22 or lost based on as little as a penny, it should come
23 as no surprise that this customer stopped taking
24 volume from Cerro at the same time that Hailiang's
25 redistributor entered its bid.

1 Another example, we have a customer in the
2 South that had once previously sourced 100 percent
3 from Cerro. They approached us for a quote in 2008,
4 but they ended up awarding in excess of 3.5 million
5 pounds or approximately \$11 million in business to
6 IUSA in Mexico and imports from China. We lost the
7 bid because of price.

8 Let me give you one final example. This is
9 a customer we have out West. In 2006, we supplied 100
10 percent of the customer's requirements. In 2007 and
11 2008, we lost 50 percent of that volume to a
12 redistributor for Golden Dragon of China solely
13 because of price.

14 In 2009, the customer visited our plant,
15 complimented us on our modern facility and product
16 quality and stated that they wanted to try and source
17 all of their volume with a domestic supplier. In the
18 end, the customer based on available import pricing
19 has resourced 75 percent of their volume with China
20 import product.

21 These are just a few examples of lost sales
22 and lost revenue that Cerro has suffered in
23 competition with subject imports. Let me say that I
24 was personally involved in the commissioning of our
25 Cedar City, Utah, plant. This plant employs cast and

1 roll technology and in my opinion is the most modern
2 automated plant in the world. If Cerro is unable to
3 compete with this highly efficient tube mill, then the
4 future prospects for the entire domestic industry is
5 dismal.

6 Over the period of investigation our
7 production is down, our sales are down, our capacity
8 utilization is down, our profits are down, and our
9 head count is down. The outlook is bad, and we have
10 on hold all capital expenditure projects that are not
11 absolutely necessary, and I know from my firsthand
12 marketing experience is that imports from China and
13 Mexico are a big part of the problem. I am convinced
14 that unless the Chinese and Mexican copper tube
15 producers are subject to antidumping orders the
16 problem will even get worse. Thank you.

17 MR. LEVY: Jack Levy again from DLA Piper,
18 counsel for Petitioners. There really isn't that much
19 more to add. The industry witnesses here have painted
20 a picture for you of an industry that's going through
21 a very difficult period, and I think they've drawn the
22 link you require by statute between subject imports
23 and the problems they are having to deal with.

24 Maybe the best use of my time is to try to
25 return to some of the fundamental points underlying

1 the case, and if I can bend your ear for a little bit
2 longer I'd like to make three basic points.

3 Point number one, the domestic industry is
4 unquestionably materially injured by every important
5 metric, including production, sales, capacity
6 utilization, profits, employment. The conditions of
7 the domestic industry have deteriorated steadily
8 throughout the period of investigation from '06 to
9 '07, from '07 to '08, through to the present day. The
10 current condition of the domestic industry is simply
11 untenable.

12 Point number two, while a downturn in demand
13 for copper tube is surely one contributing factor,
14 there can be no serious question that subject imports
15 are a leading cause of the problem. We see that
16 evidence in the form of very specific instances of
17 underselling, as detailed in Petitioners' lost sales
18 and lost revenue allegations in Exhibit 45 of the
19 petitions and as recounted for you here in part today.
20 And when you review all the data on the record, we
21 believe you will also see what Petitioners almost know
22 to be true, that subject imports have taken
23 substantial market share away from the domestic
24 producers.

25 Point number three, as intolerable as the

1 current situation is, the domestic industry is
2 threatened with additional injury in the future. As I
3 explained earlier, this is a case characterized by too
4 much supply chasing too little demand, and that
5 supply/demand imbalance is motivating producers in the
6 subject countries to dump their product onto the U.S.
7 market.

8 So is the situation likely to improve? Can
9 we expect to see some kind of equilibrium? Not at
10 all. According to the February 2009 issue of the CRU
11 Monitor, there are 18 major copper producers in China
12 with a combined capacity of 978,000 tons per years and
13 a capacity utilization of only 35 percent. This means
14 that for 2009 China's unutilized capacity is
15 approximately 1.4 billion pounds, which is even
16 greater than total U.S. demand for copper tube. Let
17 me say that again because it bears repeating. The
18 unutilized capacity in China exceeds total demand in
19 the United States.

20 Now let me also direct your attention to the
21 CRU Group's expert assessment of capacity increases in
22 both China and Mexico because I think it does a good
23 job of highlighting the fact that structural
24 oversupply in the copper tube market is only getting
25 worse. "Incremental capacity increases have been

1 increasing in China both at existing producers and at
2 new entrants. The wisdom of such actions at the
3 present time are highly questionable in view of the
4 excess capacity already existing and the limited
5 short-term prospects for domestic and international
6 market growth."

7 "CRU has already warned that the new
8 commercial tube capacity being planned for Mexico by
9 Lavado, IUSA and Heening Golden Dragon appeared
10 totally unrealistic in view of the downturn in demand
11 from the heating, ventilation, air conditioning and
12 refrigeration industries. Given that the market
13 outlook has deteriorated further, they now make even
14 less sense."

15 And "There has been no sign that any of
16 these Mexico projects has been put on hold or canceled
17 due to market conditions. For Heening Golden Dragon,
18 the rationale of extra local capacity to replace
19 exports from China is very flimsy."

20 Just the other month, Golden Dragon
21 officially commissioned its Mexico plant with a
22 reported capacity of approximately 132 million pounds,
23 and Lavado has also just commissioned its Mexico plant
24 and is ramping up to approximately 110 million pounds
25 of production by next year. IUSA for its part also

1 continues to press ahead with new production capacity
2 in Mexico.

3 The situation is shocking. It makes no
4 commercial sense, and it's clear that this is a threat
5 to the survival of the domestic industry. Unless and
6 until foreign producers in Mexico and China are
7 subjected to the discipline of antidumping orders they
8 will continue to sell into the U.S. market at prices
9 less than fair value and continue to injure American
10 producers and their workers.

11 Thank you for your time and the panel looks
12 forward to your questions.

13 Ms. DEFILIPPO: Thank you, Mr. Levy, and
14 than you for the panel members being here today. It's
15 always very helpful having people in the industry here
16 to present testimony and answer our questions, so we
17 greatly appreciate that.

18 We will start the staff questions first with
19 our investigator, Betsy Haines.

20 MS. HAINES: Betsy Haines, Office of
21 Investigations. Thank you very much for the
22 testimony. It was very thorough. You actually
23 covered a couple of questions I had jotted down.

24 One question I have. You mentioned the two
25 HTS numbers that you feel the majority of the imports

1 were coming in. There is a little bit that's not
2 within the scope of those HTS numbers, and do you feel
3 that we could use those official data under those two
4 HTS numbers for our report? Is the product in those
5 HTS numbers small enough that we could use the
6 official stats or should we use questionnaire data?

7 MR. LEVY: No. I think that the two HTS
8 numbers or the two HTS subheadings to which I referred
9 consist exclusively or almost exclusively of subject
10 imports, and there is very little by way of subject
11 imports outside of those two HTS subheadings. So for
12 the purpose of the preliminary determinations and your
13 report we feel that that would be an adequate basis
14 upon which to proceed with your analysis.

15 MS. HAINES: Okay. And another question I
16 have. In the industry there are the firms that make
17 the pipe, the billets themselves, and they are the
18 firms that buy that, but end up using it to make
19 product that's still within the scope. Those firms
20 that are not creating the pipe in its original form,
21 what percent of the U.S. production do you feel that
22 subset of producers represents?

23 MR. LEVY: I don't know that we can find a
24 precise number, but the feedback I've received from
25 the Petitioners is it's less than 1 percent of the

1 total U.S. demand.

2 MS. HAINES: And I guess my final question.
3 There was a minor tweaking of the scope that the
4 Department of Commerce said, and do you feel that
5 basically what we've included in our questionnaire is
6 still fine, the data that we were requesting, because
7 the tweaking of the scope didn't really affect what we
8 were asking for.

9 MR. LEVY: Yes. The changes to the scope
10 during the pre-initiation period were very minor. I
11 would characterize them of the nature of
12 clarifications rather than substantive changes, and
13 they were designed to facilitate more effective
14 Customs enforcement. So we don't see any material
15 change between the scope at the time the
16 questionnaires were sent out and the scope that we see
17 as of today.

18 MS. HAINES: Great. Okay, that's all I have
19 at the moment. Thank you.

20 Ms. DEFILIPPO: Thank you both. Next we'll
21 turn to our attorney, Charles St. Charles.

22 MR. ST. CHARLES: Thank you. I understand
23 when the same specification is met products compete.
24 Are the specifications that the Mexican producers and
25 the Chinese producers that they are regularly meeting

1 do those tend to be the same specifications or are
2 there differences in the segments and the products
3 where you find these two imports?

4 MR. LEVY: Let me give you my general
5 understanding and then I'll invite the industry
6 witnesses to elaborate.

7 Mr. Sigloch has described to you that there
8 are standard specifications that are often
9 characterized as plumbing tubes, and then there are
10 OEM specifications or customs specifications
11 characterized as commercial or industrial tube. What
12 we've seen during the period of investigation is that
13 Mexican producers have shipped to the United States
14 both plumbing and commercial tube, and similarly
15 Chinese producers have shipped to the United States
16 both plumbing and commercial tube, and there is a
17 meaningful overlap in product mix.

18 I'll allow some of them to elaborate as to
19 sort of the extent to which those products are exactly
20 the same or interchangeable.

21 MR. HANSEN: With respect to the plumbing
22 tubes which are manufactured to ASTM standard
23 specifications, generally speaking local plumbing
24 codes require that copper tubes conform to these
25 standards. No matter where the tube are made the same

1 standards apply for sales and use in the U.S.

2 MR. ARNDT: For commercial tube, it's tied
3 to the ASTM, and the United States manufacturers as
4 well as China as well as Mexico all build to the same
5 standard. There may be some individual customer
6 specifications, but they are very minor as compared to
7 the ASTM which governs the production.

8 MR. ST. CHARLES: I noticed you moved the
9 microphone to answer that. Is one of your facilities
10 of our companies more concentrated in plumbing and one
11 more concentrated in OEM -- I mean -- yes, OEM?

12 MR. HANSEN: Speaking for Mueller, both of
13 our plumbing mills, both of our tube mills primarily
14 manufacture plumbing tube. We are a very modest
15 participant in the commercial tube market.

16 MR. ARNDT: Cerro produces both plumbing
17 product and commercial product. My expertise is on
18 the commercial side. John's expertise is on the
19 plumbing side. That's why we kind of share the
20 microphone.

21 MR. ST. CHARLES: Thank you. Back to my
22 original question, to what extent are the Chinese
23 imports plumbing versus OEM, and to what extent are
24 the Mexican imports plumbing versus OEM?

25 MR. LEVY: I would like Mr. Sigloch to

1 comment a bit, but it's my understanding that during
2 the period of investigation imports from China, again,
3 are both plumbing and commercial. Probably we think
4 weighted more toward the commercial side whereas
5 imports from Mexico, again, are both plumbing and
6 commercial, but perhaps weighted more to the plumbing
7 side. So again, China probably weighted more OEM,
8 less plumbing; Mexico weight more plumbing, less OEM,
9 but we're seeing both products from both sources and
10 they are all in the market at the same time.

11 I don't know, Mr. Sigloch, if you can
12 comment.

13 MR. SIGLOCH: I would have stressed the same
14 thing for China predominantly or to a larger extend
15 commercial tubes, but also plumbing tubes, and it's
16 the other way around for Mexico; the larger part is
17 commercial tube, the smaller part -- the larger part
18 is plumbing tube from Mexico and the smaller part is
19 commercial tube.

20 And to your earlier question, we manufacture
21 both products in the same plant.

22 MR. ST. CHARLES: Thank you. That's very
23 helpful to me as was your earlier testimony. Thank
24 you very much. Yes?

25 MR. ARNDT: I may want to add that when Jack

1 was talking earlier about the capacity in Mexico
2 coming on line, most of that additional capacity that
3 was referenced in that exhibit is associated to
4 commercial tube.

5 MR. ST. CHARLES: So Mexico currently is
6 more weight to plumbing, is adding capacity that would
7 increase its ability to export commercial.

8 MR. ARNDT: That is correct.

9 MR. ST. CHARLES: Yes, thank you. I have no
10 more questions.

11 Ms. DEFILIPPO: Thank you. We will next
12 turn to Mr. Fetzer.

13 MR. FETZER: Thanks. Jim Fetzer, Office of
14 Economics. I would like to thank all the witnesses
15 for coming today and share knowledge on this industry.
16 I don't think we've looked at this one before so it's
17 really good to get your expertise on it.

18 To answer a few of my questions, which I
19 appreciate. One thing I want to follow up on
20 Charles's discussion somewhat. In terms of import
21 competition, are there parts of the market that you
22 see it more concentrated than others, and this would
23 be in terms of either plumbing versus commercial but
24 also, you know, different channels of distribution, or
25 maybe places where there really isn't import

1 competition. Are there concentrations particularly
2 where you have seen instances of lost sales and
3 revenues?

4 MR. SIGLOCH: Maybe I can comment. The
5 imports concentrate more on large customers, on high
6 volume run off, so this is where we see more
7 competition. On low volume run off, very small,
8 specific sizes, we see less imports. This is the same
9 on the commercial side as it is on the plumbing side.

10 MR. FETZER: Okay.

11 MR. BOYCE: If I could?

12 MR. FETZER: Sure.

13 MR. BOYCE: Richard Boyce, Econometrica
14 International. The reason for them focusing on the
15 high volume products is the same in this industry as
16 many others. You build a new plant, you want to base
17 load the plant so as to get a higher operating rate.
18 The easiest way to do that is to go after customers
19 who buy large volumes of products. That's what they
20 do. It is important, particularly for the
21 profitability of the U.S. firms, that they are losing
22 the high volume products. They have to scramble
23 around and put together the same number of pounds
24 using many different customers, many different
25 products. That's more costly.

1 MR. FETZER: Okay. Thanks. I appreciate
2 that. In terms of the pricing, I mean, I find it very
3 interesting how we have two different types of
4 pricing, and there's a price list with the discount
5 rate I guess on the spot sales, and then the
6 fabrication charts with the metal charts on the
7 contract. Is there a reason why, you know, the spot
8 sales, why, you know, certain customer take spot
9 sales? I guess pick that type of contract versus the
10 other? Is it flexibility?

11 I mean, is that type of pricing dictated by
12 the customers or is it dictated by the companies
13 typically that are in the market? The type of
14 application? If you could just comment that. I'm
15 just trying to get a sense of why that, maybe the
16 history of how it got to the point it is at and why
17 that's sustained.

18 MR. BOYCE: I'll try to answer that. Could
19 we have the price list put back up on the board? That
20 price list has many cells. Each of those cells
21 represents a dimension and some characteristic of an
22 ASTM specified cube. In addition, there are different
23 lengths. So a producer manufactures hundreds of SKUs,
24 that is, a combination of diameter, wall thickness,
25 length, temper and so on. The price list with a

1 multiplier is a very efficient way of conveying price
2 information for hundreds of SKUs simply. Everybody
3 has access to that price list.

4 Because of that, once they know what the
5 multiplier is or the multipliers for the U.S. producer
6 and the competing import they can, using a
7 spreadsheet, figure out what will be the total bill
8 for their needs, which may be 10,000 feet of half inch
9 Type L, 5,000 feet of five-eighths inch Type K, and so
10 on. It's an efficient way of transmitting price
11 information when you have hundreds of products for
12 standard classification product. That's it for the
13 price list. Do you want me to go on on the OEM?

14 MR. FETZER: Sure.

15 MR. BOYCE: Okay. The OEM, on the other
16 hand, is buying fewer products over, as was explained,
17 say a contract that covers a used time. The price
18 there is -- okay. The U.S. producer does not want to
19 take the risk of the volatility of the copper price.
20 The customer takes that risk and then can do with it
21 what they want, you know, they can do hedging to
22 minimize the risk to them, but fewer products, large
23 volumes of fewer products and over a 12 month period.
24 So a fixed fab charge for the entire 12 month period,
25 and then a copper price which is typically dictated by

1 the average market price of copper for the month
2 preceding when they take any particular amount of
3 material.

4 MR. FETZER: Okay. Mr. Hansen, did you want
5 to add to it?

6 MR. J. HANSEN: Yeah. There's a fundamental
7 distinction that contributes to the difference in the
8 pricing methods. Bear in mind, plumbing tubes are
9 commodities. They're all manufactured to the same
10 standards and they're interchangeable with one
11 another. In contrast, the OEM specifications are
12 unique to the design of their equipment. Although
13 many of the tubes are very similar, for each OEM, the
14 tube that they're buying is a component in a system.
15 While they may have multiple suppliers, they need to
16 be assured a ready supply of the products that are
17 manufactured to their unique specifications. That's
18 why they've chosen to go the contract route, to align
19 their suppliers and have confidence that adequate
20 suppliers will be available at the appropriate time
21 and of the appropriate quality.

22 MR. FETZER: Thanks. So I guess, I mean, is
23 it the buyer that decides this or the seller, or is it
24 just -- I mean, I guess looking over the
25 questionnaires there was some suggestion, I don't know

1 how prevalent this would be, that maybe some buyers
2 prefer in some cases maybe, you know, in the spot
3 market to get a metal chart plus a fabrication chart
4 instead. I don't know the extent that's true, but, I
5 mean, is that, you know, the seller is pretty much
6 dictating, well, this is the type of pricing we have,
7 or is the customer more dictating, or does it just
8 depend on the interaction?

9 Maybe the range of products that are being
10 offered, too. I guess in the spot market there could
11 be cases where you're focusing on a few products and
12 it could, you know, potentially work, but I could see
13 how it wouldn't be workable if you were offering a lot
14 of products.

15 MR. J. HANSEN: Yes. I think you've
16 identified the main point. With the variety of SKUs
17 in the plumbing market and with the distributors not
18 having any certainty about what quantities will be
19 required of which SKUs, it's much more convenient for
20 them to deal with a list price. Bear in mind, they're
21 resellers. Their concern is less their buy price than
22 the margin between their buy price and their resale
23 price. The OEMs, on the other hand, it's a component
24 of the cost of production. So, I mean, they're
25 bringing different attitudes, different mindsets and

1 different objectives to their purchasing decisions.

2 MR. FETZER: Go ahead.

3 MR. SIGLOCH: Maybe to answer who decides
4 the method, I would say, especially in our case, it is
5 100 percent the customer, both on the plumbing side
6 and the commercial side, making the decision I want to
7 work with this method or with the other method. I do
8 not know of a single instance where we told someone
9 you need to buy off of a price list. They are
10 familiar with this type system and use it.

11 MR. FETZER: Okay. I appreciate that. Is
12 that the case also of your companies, Mr. Hansen and
13 Mr. Arndt? Is that correct?

14 MR. BOYCE: That's correct.

15 MR. FETZER: Okay. Thank you. Mr. Hansen?

16 MR. J. HANSEN: Yes.

17 MR. FETZER: Okay. Thanks. There was some
18 mention in the questionnaire responses about some
19 customers preferring product made from a cast and roll
20 type of production than extrusion. Are there issues
21 with extrusion where that doesn't work out? Also,
22 there was a comment that U.S. producers can't set the
23 Canadian specifications for some reason. I think it
24 had something to do with that. Does that play a role
25 in the marketplace, particularly in terms of

1 interchangeability? I mean, would you think that a
2 product produced through extrusion, is that
3 interchangeable with a product produced through a cast
4 and roll type of production process?

5 MR. ARNDT: Very simply, there's no
6 difference.

7 MR. FETZER: There's no difference? Okay.
8 Does everyone agree with that then?

9 MR. J. HANSEN: Yes.

10 MR. SIGLOCH: Well, some sizes you cannot
11 produce with cast and roll methods, especially the
12 very large sizes. You need to use an extrusion
13 process. For all sizes that can produced with the
14 method, there is no difference.

15 MR. FETZER: Okay. In terms of demand, you
16 said demand has been down, particularly focusing on I
17 believe the housing market. What's the best way to
18 look at that in terms of a metric? What would you
19 look at? Do you look at housing starts, residential
20 real estate, or do you look at a series of factors, or
21 what are the ones you focused on that we might take a
22 look at to get a sense of what the changes in demand
23 actually have been in this market?

24 MR. J. HANSEN: Certainly new home
25 construction plays an important role in demand for

1 copper tubes, both for plumbing tubes and also for the
2 bushel tubes that are used in air conditioning
3 equipment, which also goes into new homes. In the
4 case of copper plumbing tube, much of the demand today
5 is derived from nonresidential construction rather
6 than residential construction, the reason being that
7 on the nonresidential market segment we've not seen
8 the substitution of plastic for copper that we've seen
9 in new residential construction. That market remains
10 a copper market. So these two segments of
11 construction activity, both residential and
12 nonresidential, are both important drivers of demand
13 for copper, plumbing and commercial tube.

14 MR. FETZER: Okay.

15 MR. SIGLOCH: Maybe one metric to add. We
16 are following early in the year the weather. The
17 warmer the weather the early part in the year, the
18 better off the air conditioning season will be.

19 MR. FETZER: Okay. So housing starts, also
20 nonresidential housing I guess, and --

21 MALE VOICE: And construction.

22 MR. FETZER: Construction. Okay. Sorry.

23 MR. SIGLOCH: The replacement market is also
24 a driving factor on the commercial tube side and the
25 replacement market is driven by weather so that's why

1 we're tracking this as well.

2 MR. FETZER: How big is the replacement
3 market?

4 MR. SIGLOCH: Depending. Now, if you look
5 at residential or if you look at commercial, you range
6 between 50 percent and maybe 65 percent replacement
7 market. Thirty-five to 65.

8 MR. FETZER: So with some of the
9 replacements it's, you know, an existing house, or an
10 air conditioning system, or something where you need
11 to replace the copper pipe. There was also evidence
12 in our questionnaires about a business cycle along
13 seasonal terms, I think, along the lines of, you know,
14 the weather. Has that changed much since 2006? Has
15 that changed demand or is it pretty much a similar
16 type of cycle?

17 MR. SIGLOCH: The weather has not changed
18 much. No.

19 MR. FETZER: Mr. Hansen?

20 MR. J. HANSEN: Seasonality is a feature of
21 the demand because it's a feature of the construction
22 market. Typically residential construction peaks in
23 the spring and early summer months, and, to a lesser
24 extent, so does commercial construction. That's a
25 factor of the weather in the northern tier of states.

1 The winter weather discourages construction starts.
2 So that's a fairly predictable pattern within the
3 overall business cycle, which obviously is governed by
4 macroeconomic events.

5 MR. FETZER: Okay. I appreciate that. In
6 the questionnaire we asked about cost share in end
7 use, how much copper tube is actually used in the
8 final product. We got a variety of answers. Some
9 cases it got very high numbers saying the copper tube
10 is a high percentage, in other cases, very low. Is
11 that because there's different applications? Well,
12 sometimes people are misinterpreting the question. I
13 mean, I would think that it would tend to be on the
14 lower side. If you're looking at the value of a
15 house, the copper tubing is going to be on the lower
16 side, or even an air conditioning unit. Maybe I'm
17 mistaken, but if you could just give me some sense of
18 that. Does it vary a lot through particular end uses,
19 the cost of the copper tubing in the final product, or
20 is it generally let's say on the low side or the high
21 side, or does it vary a lot given a different
22 application?

23 MR. SIGLOCH: Maybe for a very large air
24 conditioning unit you talk about the highest absolute
25 number of pounds, so you might go as high as 5,000,

1 6,000 pounds of copper in a single chiller unit. With
2 a window unit you'll go in the only range of 10
3 pounds, 15 pounds of copper. So this is the range you
4 will see almost every air conditioning unit in between
5 of sizes. In percentage, I would not be able to give
6 you an estimate at this point. We would have to do
7 this postconference submit.

8 MR. FETZER: Okay. Mr. Hansen?

9 MR. J. HANSEN: With respect to residential
10 applications for copper plumbing tube, the plumbing
11 tube itself is a relatively small component of the
12 total cost of a house, perhaps a few hundred dollars
13 on a \$100,000 house, so it's a relatively small
14 component of the total cost of the house. It can be a
15 fairly significant portion of the cost of the plumbing
16 system.

17 MR. FETZER: Okay. I appreciate that.
18 Yeah, and anything during postconference. I mean, I
19 don't need exact estimates, just a general sense of is
20 it really big, is it really small, the type of
21 characterization, Mr. Hansen, to provide.

22 MR. BOYCE: I think it's fair to say that
23 for the applications it's very small.

24 MR. FETZER: Very small. Thank you. There
25 was also some mention in the questionnaire responses

1 about availability issues at different points in time
2 for different companies. Could you just comment maybe
3 how it's affected the market? Is it something where
4 maybe some companies had problems but other companies
5 could pick up the slack, or has there been general
6 availability, you know, points in time where
7 availability has been an issue where that may have
8 also say be a factor in the marketplace in terms of
9 shifts to purchases of the subject imports?

10 MR. J. HANSEN: Speaking with respect to
11 plumbing tube, there has been abundant capacity for
12 copper plumbing tube in the U.S. market for as long as
13 I've been associated with the industry. There have
14 been times during the period of investigation when
15 there were spikes in demand. For example, in the
16 first half of 2006 copper prices were skyrocketing and
17 many wholesalers chose to increase their inventories
18 in anticipation of further increases in price and
19 concerns about the availability of supply. In that
20 situation we saw lead times to respond to tube orders
21 grow from the normal five to seven days to four to six
22 weeks.

23 It took maybe six months to clear that
24 backlog of orders and restore order response times to
25 the customary five to seven days. That was not a case

1 of the end use requirements or demand for the product
2 changing, but rather, reflected the desire on the part
3 of wholesalers to carry more inventory. Obviously
4 there was a flip side to that. In the second half of
5 the year, producers saw much reduced demand as
6 wholesalers were working their inventories back down
7 towards customary levels. It is not an unusual
8 occurrence. Because of the volatility of the price of
9 copper, very often distributors will choose to
10 increase or lower their inventories depending upon
11 their expectations for future prices.

12 MR. FETZER: Thanks. I appreciate that.
13 Any other comments? There was also mention in the
14 questionnaires about a move to lighter wall and
15 smaller diameter pipe in the market. Has that
16 affected your operations at all in terms of your sales
17 or is it true, I guess? Have you seen that?

18 MR. ARNDT: For the commercial side of the
19 market there has been an air conditioner efficiency
20 change from SEER 10 to SEER 13, and as that took
21 place, they started migrating to enhanced type tubes,
22 such as you've seen with the ridges in the inside of
23 the tube, that were smaller diameters. In those cases
24 you had more feet built up into the unit, but it had
25 less pounds.

1 MR. FETZER: Has this reduced your
2 shipments, I mean, the pipes are smaller?

3 MR. ARNDT: No. I would say overall if you
4 looked from a pound standpoint, I would say it's
5 pretty much the same.

6 MR. FETZER: Mr. Boyce?

7 MR. BOYCE: I think that was that the tubes
8 are smaller and they have different characteristics
9 but the total pounds didn't change.

10 MR. FETZER: Okay.

11 MR. LEVY: And just to try to clarify a bit
12 more, when there was this migration from SEER 10 to --
13 SEER 30?

14 MALE VOICE: Thirteen.

15 MR. LEVY: Thirteen, I'm sorry, energy
16 efficiency, it essentially dictated changes either to
17 the internal surface of the tube, or the thickness of
18 the tube wall, or both, and so, as a result, what we
19 saw on the whole was thinner tubes with more inner
20 surface enhancement or inner grooves and more feet
21 being sold because of that demand, but the overall
22 pounds remaining roughly the same.

23 MR. FETZER: Okay. I appreciate that. I
24 guess one more question on substitutability. I mean,
25 you've seen the substitutability because of the

1 increase in copper prices. Is that something that
2 could be reversed? I mean, I think if prices come
3 down, is it something people could shift back, or once
4 they move over to PEX or something else, is it
5 difficult to shift back or is it something you can
6 move back quickly, back and forth pretty easily? Mr.
7 Hansen?

8 MR. J. HANSEN: PEX began to be produced in
9 the U.S. market in the very late 1990s and through
10 2006 gained share at the expense of copper in
11 residential plumbing systems because it offered both
12 lower cost and there was less skill required in the
13 installation. I think that migration was largely
14 driven by the very high volume corporate builders who
15 during the period of the U.S. building boom were
16 building in some cases tens of thousands of home in a
17 year, and very small differences in the cost per home
18 of the plumbing system drove big dollars of savings to
19 the corporate builders' bottom line.

20 In today's environment corporate builders
21 are much less active. A greater proportion of the
22 homes are being built by custom builders who are more
23 inclined to use traditional materials, like copper.
24 So although I can't offer data on the subject, my
25 impression is that most of the migration that did

1 occur to plastic occurred during that period, roughly
2 2000 to 2006, and since that time, there's been a
3 stabilization in the relative shares of copper and
4 plastic in new residential construction. Whether that
5 will remain stable or copper will regain share I think
6 will depend to a large degree on the future
7 relationship between the price of copper and the price
8 of the alternative plastic materials.

9 MR. FETZER: Okay. So the substitution
10 we've seen since 2006 really hasn't been that type of
11 substitution, it's been something else?

12 MR. J. HANSEN: Again, I don't think that
13 there's good data on the extent of the change in the
14 relative shares of copper and plastic tubes from 2006
15 to 2009, so I'm reporting my impressions of what's
16 taken place in the market.

17 MR. FETZER: Okay. Mr. Boyce, did you want
18 to add something?

19 MR. BOYCE: The point is that during the POI
20 there has been very little substitution in the
21 standard plumbing space for plastic for copper tube.
22 In direct answer to your question about if relative
23 prices change are say in the heat exchange space can
24 the substitution be reversed, my understanding is yes,
25 simply based on relative prices because there are

1 manufacturing issues involved in assembling aluminum-
2 based heat exchangers with other parts of an air
3 conditioning unit, that's one, and secondly, that the
4 antimicrobial properties of copper, which are being
5 understood better, make copper a superior product over
6 aluminum in any air conditioning system where, for
7 example, Legionnaire's Disease conditions could exist.

8 MR. FETZER: Okay. I appreciate that. Any
9 other comments on that? That's all the questions that
10 I have. Thanks for your responses.

11 MS. DEFILIPPO: Thank you, Mr. Fetzer. Ms.
12 Klir, do you have any questions for this panel?

13 MS. KLIR: Yes, I do. This is Mary Klir
14 from the Office of Investigations. I have three
15 requests for the postconference briefs and that's all,
16 so I'll go through those. The first one, for each
17 petitioning firm, please discuss the major capital
18 expenditures and R&D expenses during the period of
19 investigation. Please refer to the capital
20 expenditures and R&D data provided in your
21 questionnaire responses and include the timeframes of
22 such expenditures. My second request, also for each
23 firm, please discuss what you believe is a reasonable
24 operating profit margin for this product and when your
25 firm last achieved such an operating profit margin.

1 Okay. My last request is for counsel.
2 Please look at the operating margins reported by each
3 petitioning firm during the period of investigation
4 and discuss the key factors behind reported
5 differences in financial performance, particularly at
6 the end of the POI. For example, any differences in
7 cost structure, product mix, spot versus contract
8 sales, customer base, et cetera. Any light you could
9 shed on that would be helpful. Thank you very much.
10 That's all I have. Thank you for your testimony.

11 MS. DEFILIPPO: Thank you, Ms. Klir. Mr.
12 Tsuji, do you have any questions?

13 MR. TSUJI: Yes. Thank you. I just have a
14 few technical questions. First of all, is there a
15 distinction between pipe and tube in the copper
16 industry? I know it is a product distinction in the
17 steel industry. Or in the copper industry are the two
18 terms synonymous and interchangeable?

19 MR. J. HANSEN: Generally speaking, the term
20 pipe in our industry is referred to threaded pipes.
21 Tubes, on the other hand, are smooth and are joined by
22 soldering or brazing techniques. So within the
23 industry, that's the distinction that we make between
24 tube and pipe. Almost all the products that we're
25 talking about are tube, not pipe.

1 MR. TSUJI: Okay. Thank you. Anyone else
2 want to comment on that?

3 MR. ARNDT: I concur.

4 MR. TSUJI: Thank you. Can you describe
5 some of these attachments that were listed in the
6 scope, particularly thins.

7 MR. SIGLOCH: Thins on the outside
8 enhancement is more or less a continuous reverse
9 rifle, so it's like a threaded pipe. So you roll form
10 a thin out of the wall of the copper and you usually
11 have in the range of 15 to maybe 50 thins per inch, so
12 you have numerous threads that are going in parallel.

13 MR. TSUJI: Okay. Thank you for that
14 clarification. And then during the testimony of the
15 Petitioners witnesses I heard the terms cast and dye
16 and cast and roll. Is there a distinction between
17 those two production processes or are they synonymous
18 terms?

19 MR. SIGLOCH: I do not know the terminology
20 cast and dye. I thought it might have been just a
21 mispronunciation of what should have been cast and
22 roll.

23 MR. ARNDT: I concur. I meant cast and
24 roll. My error.

25 MR. SIGLOCH: This is not a typical term.

1 MR. TSUJI: Okay. Thank you. Final
2 question. Do the mills put any kind of hallmark or
3 other symbol on their product to distinguish their
4 product from another producer's product?

5 MR. J. HANSEN: With respect to plumbing
6 tube, the ASTM specification requires that the
7 manufacturer's name both appears in ink mark and also
8 be engraved in the tube. SO, yes, all the plumbing
9 tube is identified as to manufacturer if it's made in
10 conformance to the specification.

11 MR. SIGLOCH: And for commercial tubes, when
12 required by the customer we identify it on which
13 machine, on which day, by which shift it is produced.

14 MR. TSUJI: Okay. Do the imported tubes
15 also show these same markings or have there been
16 mismarking issues?

17 MR. ARNDT: For commercial tube there's not
18 a standard that mandates that you mark your tubing as
19 the manufacturer. I would say that the customers
20 readily know what they've ordered from what customers,
21 so there's a lot of material traceability but there's
22 not a standard that's mandated that the customer must
23 identify on the commercial side.

24 MR. J. HANSEN: Again, with respect to
25 plumbing tube, country of origin marking is required.

1 We have found samples of tube in the marketplace that
2 was not marked. I think that's a relatively rare
3 exception.

4 MR. TSUJI: Okay. Thank you very much.

5 MS. DEFILIPPO: Thank you, Karl. Mr.
6 McClure?

7 MR. MCCLURE: Jim McClure, Office of
8 Investigations. Fair warning. I'm using this mic
9 because it's going to be infected after I talk into
10 it. Don't get near it. With respect to the spike in
11 the copper prices that occurred and then you talk
12 about it working its way through, how long did it take
13 to fully work its way through and get back to, for
14 want of a better term, a normal approach to the raw
15 material?

16 MR. J. HANSEN: It's hard to answer that
17 with precision. I would say that we probably
18 experienced the flip side of that spike in demand, the
19 subsequent trough in demand, as the inventory worked
20 its way through the system for probably a period of 90
21 to 120 days.

22 MR. MCCLURE: Okay. But in short, it was
23 not a factor for say 2007, 2008 and --

24 MR. J. HANSEN: No. I believe by the end of
25 2006 that generally speaking the inventories in the

1 channel were restored to normal levels for the volume
2 of activity.

3 MR. MCCLURE: I raise that only because it
4 was raised in the opening statements as a factor.
5 With respect to the Mexican additions to capacity,
6 now, you state those two facilities were recently
7 commissioned. How recent is that, and how soon after
8 commissioning do they really become active in the
9 market?

10 MR. ARNDT: We've seen samples coming in
11 from those mills here very recently. We know of
12 orders in the marketplace for those samples coming in
13 that are triple in quantities from those mills.
14 Exactly which one, I can't really attest to. In
15 regards to what's their status of them coming on line,
16 it's my understanding that Golden Dragon's mill is on
17 line, and IUSA's mill is near to being on line and
18 Lavado's mill is on line.

19 MR. MCCLURE: Okay. So I'm just trying to
20 get a sense of is that the early part of 2009 or after
21 the period we're examining right now? I'm just trying
22 to get a sense of that.

23 MR. LEVY: I believe that for Golden Dragon
24 the plant was commissioned about a month or two ago.
25 Can you answer as to Lavado?

1 MR. SIGLOCH: First samples appeared about
2 two months ago in the marketplace. Commissioning with
3 a public announcement was made about two months ago.
4 There's an open house next month. But almost all of
5 these new mills are represented here, so maybe we
6 shouldn't be the ones speculating and they should be
7 answering this question.

8 MR. MCCLURE: I plan to ask them about that,
9 but I just wanted to get a sense of your knowledge of
10 the market. With respect to the raw material, do any
11 of the countries here seated, the U.S., Mexico, China,
12 have an advantage with respect to copper availability?

13 MR. J. HANSEN: Copper is a globally traded
14 commodity.

15 MR. MCCLURE: Right.

16 MR. J. HANSEN: It's available in all
17 markets. China does not produce enough copper to
18 satisfy its requirements and imports substantial
19 quantities of copper for domestic consumption and for
20 reexport. The United States was historically an
21 exporter of copper, but the terms of trade have
22 reversed in the last decade or so and now we're now a
23 net importer of copper.

24 MR. MCCLURE: And this is in again Mexico?

25 MR. J. HANSEN: Mexico is a producer of

1 copper. I'm not familiar with their terms of trade.
2 I couldn't say whether they're a net exporter or a net
3 importer. I would expect a net exporter, but I don't
4 know that for a fact.

5 MR. MCCLURE: Okay.

6 MR. BOYCE: Mexico certainly does import
7 copper from I think Chile.

8 MR. LEVY: And just to clarify one point.
9 To our knowledge, none of the major producers in the
10 subject countries or the United States are vertically
11 integrated such that they are mining and
12 electroplating their own copper cathode.

13 MR. MCCLURE: Okay. Now, one last thing.
14 This will be for counsel on both sides. Our old
15 friend Bratsk, what can you tell me about nonsubject
16 sources of seamless copper?

17 MR. LEVY: Well, my understanding is the
18 progression of cases from Gerald Metals, to Bratsk to
19 Mittal Steel clarifies that in cases involving
20 commodity products like this where competitive
21 nonsubject imports are a significant factor in the
22 market you obviously need to give consideration to
23 these nonattribution issues as part of the causation
24 analysis. The replacement benefit test is not what
25 we're planning to brief, obviously. What, as we

1 understand it, you're required to examine is simply
2 that you're not erroneously attributing to subject
3 imports injury caused by nonsubject imports.

4 I think it's fair to say that Canada and
5 Malaysia are the relevant nonsubject sources that
6 require some analysis in this case. We will address
7 this issue in detail in our postconference brief by
8 reference to specific instances where we can evidence
9 that subject imports and not imports generally are the
10 cause of the problem. Thank you for raising that
11 issue.

12 MR. MCCLURE: Okay. Thank you. That's all
13 I have. Please remember to stay away from this
14 microphone.

15 MS. DEFILIPPO: Thank you. The benefit of
16 going last is that everyone's asked really good
17 questions. The disadvantage is I try to stay on top
18 of crossing them all off of my list of things I've
19 jotted down. So I'll in advance say I apologize if I
20 reask something. I think these are slightly
21 different, but if you've already answered, I
22 apologize. To follow along with what Mr. McClure was
23 just asking, and I guess I'll make this as a request
24 just to include this perhaps in your discussion in
25 your postconference brief, would be to the extent that

1 you have information on where you have competed with
2 nonsubject imports, are you competing with them in
3 both the commercial and in the plumbing?

4 Are you competing with them in the same
5 channels of distribution? That sort of discussion, if
6 you could touch on that in your postconference brief,
7 that would be helpful. I know in response to Mr.
8 Fetzer you talked about the overall market being more
9 sales into the commercial side. Is that true for the
10 U.S. producers in terms of the balance of their sales
11 in general, overall more go into commercial or does it
12 depend on each company if different?

13 MR. SIGLOCH: Each company is different.
14 Some might have a stronger focus on commercial, some
15 stronger on plumbing. Overall in the market it might
16 be right now slightly larger on the commercial side
17 than it is on the plumbing side.

18 MS. DEFILIPPO: Thank you. In terms of
19 that, there is this plumbing market and there is this
20 commercial market. In terms of the actual production
21 of the products that we're looking at, are there
22 differences when you're making a tube for a
23 residential versus a commercial? I guess what I'm
24 getting at is if you're currently producing
25 residential, how difficult is it for you to produce

1 pipe for the commercial OEM market?

2 MR. SIGLOCH: Depends very much which
3 commercial product you look at. We have machinery
4 where we manufacture every day both products and it's
5 a matter of changing a set up at the machines, the die
6 that makes the dimension. So going from the plumbing
7 product to almost the most complicated air
8 conditioning tubing is a matter of a few minutes.

9 MS. DEFILIPPO: Others have any comment, or
10 is that true for you too?

11 MR. ARNDT: That is correct. On the
12 prefabrication it's the same, on the fabrication it's
13 the same. It's only on the very end, on the
14 finishing, there is minor tweaks on the equipment.

15 MS. DEFILIPPO: Thank you. Going back to
16 the pricing and the sample price sheet, which is
17 thankfully still up, Mr. Fetzner had asked some
18 questions, and I just wanted to make sure I
19 understood. Someone made a comment that everyone has
20 access to a given price list and then they know the
21 multiplier, they can easily put it into a spreadsheet
22 and figure it out. Are the multipliers different on a
23 customer by customer basis or is there one set
24 multiplier for all customers at a given time?

25 MR. JOHN HANSEN: Generally speaking,

1 manufacturers will quote different multipliers based
2 on the size, the aggregate size, of the order. A full
3 truckload of product would get a lower multiplier,
4 that is a lower net price, than an order for 2,000
5 pounds of product.

6 MS. DEFILIPPO: But when you say that, would
7 that be different, like all different sizes of copper
8 tubing but the aggregate order, is that what you meant
9 by?

10 MR. JOHN HANSEN: Yes, the aggregate weight
11 of the order generally determines what multiplier will
12 be quoted.

13 MS. DEFILIPPO: And how are the multipliers
14 set? Are you saying, this is your multiplier, or am I
15 as a customer sitting down with you and negotiating
16 different levels, negotiating what the multiplier will
17 ultimately be?

18 MR. JOHN HANSEN: Most wholesale
19 distributors will solicit multiple quotations from
20 multiple vendors and compare. The manufacturers may
21 or may not then get feedback from the customers about
22 whether they're priced right, whether they're priced
23 high. They're almost never told that they're too low.
24 But based on that information, the credibility of the
25 information, the manufacturers will either choose to

1 adjust their quote to meet a lower price, an alleged
2 lower price, or will choose to stick with their
3 original quote and take their chances on whether or
4 not they get the order.

5 MR. LEVY: One point that I will add, and
6 there's an exhibit in the petition to this effect, one
7 phenomenon we've seen during the period of
8 investigation is that at least one Chinese producer is
9 telegraphing for standard specification plumbing tube
10 its total price such that you can essentially discern
11 what the multiplier is, and it is a rock bottom
12 multiplier and it effectively sets the market for a
13 vast majority of wholesale accounts. So it's having a
14 price effect on the market far beyond actual sales and
15 specific customer sales, it's fundamentally changing
16 the dynamics of the negotiation.

17 MS. DEFILIPPO: And in the price
18 list/multiplier issue, do you tend to, well I guess
19 since '06, the time period we're looking at, have you
20 tended to keep those same price lists and work with
21 the multiplier being different or have you revised
22 price lists and kept multipliers the same or is it a
23 little bit of both?

24 MR. JOHN HANSEN: It's some of both. In
25 this very, very competitive industry pricing is

1 extremely dynamic. Price lists tend to be adjusted
2 upward or downward more often than conformance to
3 changes in the price of copper, and the price of
4 copper of course has been extremely volatile
5 particularly over these last four or five years. But
6 the competition over multipliers takes place thousands
7 a time every day when customers are stopping an order.

8 MS. DEFILIPPO: Mr. Arndt, you discussed
9 earlier and I think your testimony or maybe it was an
10 answer to a question, customers that shifted a
11 percentage of their purchases to other suppliers, and
12 I was wondering do you know whether your customers
13 tend to dual source for a given specific product or do
14 they generally prefer to use one producer's product?

15 MR. ARNDT: There is a mix. Some customers
16 will single source if they have a very good
17 relationship with the supplier and have a reliability,
18 degree of comparability with the liability on the
19 supply. There are some customers that have a mandated
20 dual sourcing type scenario. There may be some
21 applications about one manufacturer has not produced a
22 specific type of product within that mix and so it
23 forces the customer to go out on the outside and buy
24 from another, so there's a mixture in there.

25 MS. DEFILIPPO: And another question for

1 you. I believe in your testimony you discussed
2 qualification procedures and indicated that there were
3 some accounts with customers where you actually had
4 gotten it to where you weren't even able to kind of
5 get in to qualify your product, did I understand that
6 correctly?

7 MR. ARNDT: That is correct.

8 MS. DEFILIPPO: So would you say that over
9 the period, have there been changes to, have you seen
10 that with other customers where the qualification
11 process has either shortened or gone away completely?

12 MR. ARNDT: It's historically remained the
13 same. We build to specifications, but each
14 manufacturer has a little bit different equipment
15 which they're using that equipment to process and
16 build their air conditioners. So even though you
17 build to a specification there may be some minor
18 tweaks that you need to do with your manufacturing
19 process to "doll" the tubing in for their application.
20 But generally speaking it's about a two to six-month
21 qualification period.

22 MS. DEFILIPPO: And I'm going to stay with
23 you for what I think is my last question. You
24 referred to tier 1 customers in your testimony, I
25 always cringe a little because defining tiers is often

1 difficult, how many tiers are there in this industry?

2 MR. ARNDT: I would say that there's
3 predominantly three. Tier 1s are your very large
4 manufacturers that, you know, they're building the air
5 conditioning units that are at your house and your
6 apartment. Tier 2s are generally subcontractors to
7 those major manufacturers. Tier 3s are predominantly
8 other types of industries, that's the water heaters or
9 faucet manufacturers and those types of customers.

10 MS. DEFILIPPO: And in terms of your sales
11 to the different tiers, have you competed against the
12 Chinese and the Mexicans in all the tiers that you're
13 selling to?

14 MR. ARNDT: Yes, but specifically they've
15 gone directly after the tier 1s because that is where
16 the largest volume is. So by going after a very small
17 set of specifications they can go and capture a very
18 large percentage of the volume of the tier 1
19 customers.

20 MS. DEFILIPPO: I guess I have one more,
21 sorry. And tying that back to sort of the
22 qualification process, do you have any knowledge of
23 any Chinese or Mexican firms that have tried to
24 qualify at the tier 1 accounts that have not been able
25 to do so? And if you want to provide any in the

1 postconference brief that would be fine too.

2 MR. ARNDT: We'll provide it in the brief.

3 MS. DEFILIPPO: That concludes my questions.
4 Do staff have any other questions that have arisen
5 while I've been talking?

6 (No response.)

7 MS. DEFILIPPO: I'd like to thank the panel
8 again for coming and providing both testimony and
9 answers to all our questions, it's been very helpful.
10 And we will now take a break to 11:30.

11 (Whereupon, a brief recess was taken.)

12 MS. DEFILIPPO: Still morning. Good
13 morning. Is it afternoon? Good morning. Thank you
14 all for convening at the table. We have a very large
15 panel so I say welcome to all of you and we will now
16 hear testimony for those in opposition to the
17 imposition of antidumping duties, and I believe we
18 will start first with Mr. Silverman.

19 MR. SILVERMAN: I am William Silverman from
20 the law firm of Hunting & Williams. Our panel will
21 begin with Randy Altmann.

22 MR. ALTMANN: Good morning. My name is
23 Randy Altmann, I am Senior Vice President for Sourcing
24 and Marketing at Homewerks Worldwide LLC. Previously
25 to that I worked for 18 years at Home Depot as a buyer

1 of plumbing product which includes the category of
2 copper tube that we've been talking about today.
3 Homewerks is a supplier of residential plumbing
4 products for the retail market. We started business
5 in 2006 and supply large retail plumbing outlets with
6 a variety of plumbing products typically used for the
7 repair and remodel of existing houses and homes.

8 This is distinct from the wholesale plumbing
9 market, which consists of wholesalers that supply
10 building contractors with plumbing products primarily
11 for the new construction market. The retail and the
12 wholesale plumbing markets in turn are very different
13 than the industrial market for tubing. For the
14 plumbing market it is important that you understand
15 the different ways that retail and the wholesale
16 segments are positioned.

17 In the plumbing wholesale segment, the
18 domestic producers by far dominate the supply of over
19 90 percent of U.S. consumption of copper tubes in new
20 homes construction. This is the most important market
21 segment for domestic producers of category. For
22 plumbing wholesale market domestic tube has even on
23 occasion been speced as part of an engineering drawing
24 for a home, so for the most part a contractor who is
25 going to be building a home, if he is using copper

1 product, automatically will go to copper that is made
2 domestically.

3 On the retail side, there has been much more
4 openness to supporting an import type of product, and
5 for years it has not been uncommon to see, whether
6 it's a coil tube or a stick tube, product made in
7 various countries, including Mexico, including China,
8 including Chile, as well as domestic product on the
9 shelves of the typical Home Depot or Lowe's type of
10 store. As it relates to retail I'd like to tell you
11 how our company has successfully competed and gotten
12 into this market as a fairly new company in the last
13 three or four years, the period in which this
14 conversation is going.

15 Contrary to what you heard, we compete on
16 the basis of a superior product range and services,
17 not necessarily lower price. Homewerks offers over 80
18 different copper tube items to retail customer, any of
19 these items or product the domestic producers either
20 choose to not manufacturer or choose not to sell into
21 that retail segment. Homewerks as a company has
22 developed smaller case pack sizes domestic
23 manufacturers ship in. Compared to domestic
24 suppliers, Homewerks was the first to offer security
25 tagging and consumer friendly labeling and packaging

1 on the product that you see on the shelf of a retail
2 customer.

3 Homewerks also maintains finished good
4 inventory to ensure that all of our orders are shipped
5 complete and on time in three days, requirement one of
6 the retail industry as opposed to domestic
7 manufacturers. Finally, and maybe most importantly,
8 Homewerks offers a transparent, understandable pricing
9 formula to the retail customer. Given the volatility
10 in copper prices, retailers want predictability and
11 understandability of where their costs come from their
12 vendors.

13 Domestic producers issue a price list that
14 you've heard them refer to that changes whenever they
15 choose to change it. They provide a discount offset
16 price list to the customer. When the price list
17 changes, which happened yesterday as a matter of fact,
18 they do not explain to the customer why it changed,
19 only that market conditions make that change up, down,
20 wherever that list price will go. By contrast,
21 Homewerks offers its largest customers a formula based
22 pricing system.

23 The price has two components, one of which
24 is published metal price, PEX, LME, whatever. The
25 other is a fixed fabrication price. This practice of

1 metal plus fabrication pricing is the same as is used
2 on the industrial side of the industry and is used by
3 domestic manufacturers. We believe that providing
4 this metal plus pricing option to our customer, which
5 they asked for, is a compelling reason why we get
6 business at the retail market.

7 Petitioners also claim that the market share
8 has been taken away, they don't necessarily tell the
9 complete story. As we said earlier, the Petitioners
10 dominate the market for copper in the wholesale
11 housing market while the imports are more common and
12 have been more common on the retail side. We feel
13 that the domestic producers' market share in these two
14 segments has maintained fairly consistently over the
15 last few years. What has changed is obviously the
16 huge demand in housing, which has caused the major
17 change and decrease in that market segment.

18 So overall the demand for the plumbing in
19 new homes has fallen along with the new start that
20 happened. Moreover, commodity copper prices as you've
21 heard have risen so high that contractors are
22 increasingly turning to low-cost alternatives to
23 copper pipe, PEC, CPVC, you've heard them mentioned.
24 Once the customer converts to that untraditional
25 material that customer does not go back to copper

1 regardless of what happens to copper price.

2 If your home is built with PVC piping or
3 copper, you're going to have to repair that with PVC
4 or copper, you aren't going to mix the two materials.
5 So as a customer at retail, you're very much locked
6 into what your house is built out of. In the retail
7 markets, sales for remodeling and repair are certainly
8 down, but nowhere near as dramatic as the decrease in
9 housing prices. So therefore you end up with the
10 retail market becoming a larger percentage of that
11 business, they were using more imports before so
12 imports now become a larger percentage of the
13 business.

14 We've heard argument from the Petitioners
15 that imports have gained market share because of
16 price. Homewerks simply don't think this is true. If
17 it were, we would be getting a much larger share of
18 the retail market than we currently get and the major
19 retailers have just finished in the last two months
20 what they call a line review where they've invited all
21 the people to come in and quote, the net change was
22 less than a 3 percent shift in the product that was
23 bought import source versus domestic source. So for
24 all these reasons we really do not think that there is
25 material injury or threatening with material injury

1 from either Chinese, Mexican or any other source for
2 copper. I thank you for your time.

3 MR. KRAHMER: Good morning. My name is J.P.
4 Krahmer. I'm the sales manager for copper tubing from
5 Marubeni America Corporation. Marubeni America
6 Corporation, or MAC, is the principal U.S. operating
7 subsidiary of Marubeni Corporation, one of the major
8 Japanese trading companies. We've long been a
9 supplier of inner grooved, or enhanced, copper tubing
10 to the U.S. HVAC industry. By far KobeWieland is the
11 major U.S. producer with whom we compete.

12 This morning I've been hearing complaints by
13 the U.S. producers that they lost significant volume
14 to Chinese producers based on low prices. This
15 morning I'm here to tell you why for Marubeni that
16 simply is not true. First, Marubeni for many years
17 has supplied inner groove tubing from Japanese
18 sources. In 2007 we began to switch our source of
19 supply from Japan to China. Today we purchase most of
20 our inner groove copper tubing from China from the
21 Hailiang Group.

22 The customers to whom we've sold our
23 Japanese produced inner groove products are the same
24 customers to whom we currently sell our Chinese
25 produced inner groove products. Therefore, to the

1 extent that our imports from China have increased, the
2 increases have come at the expense of the product that
3 we purchased from Japan. Secondly, we only have a few
4 U.S. customers. For one customer in particular we
5 received an increased share of that customer's
6 requirements for our inner grooved copper tube product
7 coming from China.

8 However, that was not due to low prices.
9 Rather, that customer awarded us that increased share
10 of their business because their U.S. producer,
11 KobeWieland, had a major quality issue involving the
12 copper supplied to that customer. And it was due to
13 this quality problem that we ended up getting
14 considerably more of this particular customer's
15 business. Third, substitute products have played a
16 huge role in the decline of domestic production.

17 For the commercial market, the substitute
18 products that are taking market share away from the
19 inner groove copper tubes are microchannel coil
20 technology and aluminum tubes. Briefly a little bit
21 on microchannel technology. Microchannel coil design
22 is constructed of parallel flow aluminum tubes that
23 are mechanically brazed to aluminum thins.
24 Microchannel coils are smaller and use less
25 refrigerant than standard or inner groove tube. This

1 is a significant new technology that will be making
2 significant inroads in the U.S. HVAC market.

3 We have been told by one of our main
4 customers that their overall purchase of copper tubing
5 from all sources will be reduced by close to 15
6 percent due to this new technology. In addition, a
7 growing gap between copper and aluminum prices has
8 driven customers to substitute aluminum tubing for
9 copper tubing. When a new construction boom hit,
10 consumers and builders alike were more interested in
11 the cost of the air conditioning equipment as opposed
12 to the quality.

13 That's why aluminum was so attractive,
14 because aluminum significantly underprices copper
15 tubing. Today, roughly aluminum might be around \$1 a
16 pound, copper close to \$3 a pound. Some manufacturers
17 took note of this and started producing condensing
18 coils made entirely of aluminum. That brought the
19 cost of an AC system down, making it more palatable to
20 consumers and builders alike.

21 I'd also like to point out that we lose
22 customers to other manufacturers. For one of our
23 major customers we were 100 percent supplier of our
24 Japanese produced product. However, when we qualified
25 our Chinese produced product we retained only one

1 third of our supply to that same customer. The
2 remaining two thirds went to a Malaysian producer, of
3 which there is one, not to U.S. sources. I can say
4 the Malaysian producer, since they've been in the
5 market, they've been very aggressive and they are
6 downward price leader.

7 Finally, I heard today that the U.S.
8 producers claim that they're suffering. Our major
9 competition is KobeWieland, who has just finished as
10 you heard earlier a \$71 million expansion by putting
11 in state-of-the-art technology which was described by
12 Mr. Sigloch this morning. In KobeWieland's own
13 statement they declare, and I quote, that this was
14 made to make it "internationally competitive."
15 KobeWieland may claim that it is threatened by
16 imports, but this major investment contradicts
17 KobeWieland's presentation to the Commission this
18 morning. Thank you.

19 MR. MAX HANSEN: My name is Max Hansen.
20 I've been President and CEO of JMF corporation for 16
21 years. Our headquarters are in Bettendorf, Iowa, and
22 we have been reselling rough plumbing products
23 throughout the United States for more than 60 years.
24 For a majority of our 60 years we have been buying and
25 selling copper tube using both the standard products

1 and commercial products and are familiar with the
2 pricing issues that the Commission was so interested
3 in earlier today.

4 Also I could say that currently we sell both
5 copper tube and the major substitute product for
6 plumbing tube, which is PEC. So we sell both those
7 types of competing products throughout the United
8 States. And so for decades we've been sourcing our
9 plumbing tube from the United States. Four of our
10 five most recent U.S. manufacturers, four of those are
11 either out of business or their production is no
12 longer available to us, so that's the reason why we
13 had to seek import sources to stay in business.

14 Since 2002 we have been manufacturing line
15 set using copper tube as its primary component. Line
16 sets in short are copper tube lines used to connect
17 air conditioning and heat pump systems. The markets
18 we sell in have changed over the past decade as a
19 result of economic conditions, substitute products,
20 and manufacturing technology used to produce the
21 products we sell.

22 Copper tube demand for plumbing applications
23 is subject to fluctuations in demand for new home and
24 commercial building construction. New home
25 construction peaked in 2005 and has declined

1 significantly. New construction may remain low for
2 many years. Demand for copper tubing will also vary
3 depending on price changes in underlying copper metal
4 prices or raw materials. For many years, and I think
5 there's a handout in here, for many years including
6 the early part of this decade, copper raw material
7 prices, the price of cathodes sold internationally
8 were relatively steady, between 70 cents and \$1 a
9 pound.

10 Prices steadily increased in 2004 and 2005
11 to over \$2 a pound. In May 2006 copper prices reached
12 \$4 a pound, and prices have since remained very high
13 and very volatile. When a financial crisis hit in
14 2008, copper prices dipped to as low as \$1.26 but
15 quickly rebounded and have today risen to levels near
16 \$3 a pound. The runup in prices that was
17 unprecedented opened the door to lower priced
18 substitute products for copper tubing, particularly
19 PEX plastic tubing for residential and some commercial
20 plumbing tube systems.

21 PEX was developed in the 1960s and has been
22 the preferred choice in Europe for many years,
23 achieving as much as 90 percent market share competing
24 with copper tube in Europe. PEX was introduced in the
25 U.S. in the late 1980s but only began seeing

1 significant growth as a copper substitute as a result
2 of the runup in copper tube prices in the last few
3 years. Nearly everyone predicts that the U.S. is on a
4 similar conversion process from copper tube to PEX
5 that will proceed unabated.

6 Commercial industrial copper tube users are
7 accelerating their conversion to aluminum as a growing
8 number are convinced that the spread between the two
9 metals will remain significantly above historical
10 levels. Given all of these problems, most importantly
11 the compound and significant price increases forced on
12 all sellers and consumers of copper tube, it's no
13 wonder that the U.S. producers' volume has been going
14 down, but their problems are not the fault of
15 importers.

16 In my case, Mueller and Cerro will not sell
17 me because JMF is a competitor. I'm able to buy some
18 of my products from Kobe, but they are also a
19 competitor. Without the availability of import copper
20 tubing the U.S. producers will maintain their very
21 tight grip on U.S. copper tube market. More
22 importantly I need sources for the products that I
23 have been selling for about 50 years in order to
24 survive and maintain the jobs that I employ while
25 providing many long term customers higher levels or

1 service, better options, and better solutions than the
2 U.S. producers of copper tube can provide.

3 Let me just explain how my company has
4 succeeded in the market. First, I regularly ship
5 copper tube in one or two days, versus the historical
6 standard of three to five weeks for the domestic
7 producers. Second, regarding line sets, since 2002 I
8 have consistently shipped within two weeks and every
9 order has been 100 percent fill rate, as opposed to my
10 competition the domestic producers whose shipments
11 vary anywhere from two weeks to fourteen weeks.

12 Third, in addition to the fill rates I
13 produce custom length line sets for reassembled line
14 sets and performance and services that the U.S.
15 producers will not or cannot do. Fourth, I could ship
16 copper tubing in smaller order sizes than the U.S.
17 producers because I'm able and willing to add other
18 product categories for my customers' benefit.
19 Finally, for retail markets I have been willing to
20 provide a broad product selection for approximately 40
21 years to those retail customers that the U.S.
22 producers have been unable or disinterested in making
23 and selling.

24 Regardless of this outcome, the market will
25 continue to shrink even with additional duties and

1 eliminating companies like JMF from fairly competing
2 and providing superior customer service. Conversion
3 from copper to substitute products will continue
4 unabated as long as copper cost and factory margins
5 encourage customers to seek alternative solutions. I
6 thank the Commission for the opportunity to testify
7 and will be glad to answer any questions.

8 MR. O'BRIEN: Thank you. I'm Kevin O'Brien.
9 We represent the Golden Dragon companies. With me on
10 my left is Mr. Keith Weil, the Executive Vice
11 President of Golden Dragon U.S.A., and on his left is
12 my partner at Baker & McKenzie, Daniel O'Connor. I
13 will just flag the three items that Mr. Weil will
14 speak to in greater detail this morning. The first is
15 the issue of market segmentation. You've heard a fair
16 amount of it already but it's a critical feature of
17 this overall case.

18 The market for plumbing products is
19 dramatically different, fundamentally different from
20 that of commercial products, whether viewed by pricing
21 practices, the products themselves, the physical
22 characteristics and uses, or by the participants.
23 Golden Dragon, for example, is in the commercial
24 market, it is not in the plumbing market. So any
25 factors or activities occurring in that market simply

1 don't include Golden Dragon, and there are many
2 instances where that's true.

3 The second issue is substitutability. The
4 very, very high copper prices have forced inroads of
5 substituted products in a very substantial way.
6 Aluminum is now a very large share of the commercial
7 market, and plastic is also a large and growing share
8 of the plumbing market. That is going to continue,
9 that is unlikely to stop at least as long as the
10 copper prices remain high. And then finally Mr. Weil
11 will address Golden Dragon's presence in the U.S.
12 market and the competition that it sees.

13 MR. WEIL: Good morning. My name is Keith
14 Weil and I work for GD U.S.A. where I am the Executive
15 Vice President responsible for all sales and marketing
16 activities. Thank you for the opportunity to speak to
17 you today about our industry. I began to work for
18 Golden Dragon October 1st of this year. Before
19 joining Golden Dragon I had worked for Wolverine Tube,
20 Inc., a U.S. manufacturer of copper tube, for eight
21 years.

22 At Wolverine I was the Senior Vice President
23 for the Tube group for the first six years,
24 responsible for all tube operations, then I was the
25 Senior Vice President for international operations and

1 strategic development. I left the day to day
2 activities Wolverine a little over two years ago. At
3 the outset I would like to address what I understand
4 to be the products covered by the present complaint.

5 The U.S. copper tube market comprises two
6 distinct markets, the market for what is known as
7 industrial, commercial tubing, and the market for
8 plumbing tubing. The raw materials, the finishing
9 processes, the customers, and the channel of
10 distribution are very different between the two
11 markets. The pricing methodology is also very
12 different between the two markets.

13 The industrial market consists of copper
14 tubes used primarily in air conditioners and
15 refrigeration services for residential or industrial
16 use. Because of its heat transfer properties copper
17 is the best material for tubing used in air
18 conditioning systems. In contrast, the plumbing
19 market consists of tubes used in residential and
20 commercial plumbing applications. Plumbing does not
21 require the same sophisticated heat transfer
22 capabilities and is generally only used as a means of
23 conveying water or refrigerant from one location to
24 another.

25 I am aware of the following specific

Heritage Reporting Corporation
(202) 628-4888

1 differences between the industrial and plumbing
2 markets. First, industrial tube used in the most
3 demanding applications are made from pure copper
4 cathodes, which are the copper sheets, the typical
5 output of a copper producer. Plumbing tube, however,
6 may be and generally is made from varying mixtures of
7 scrap copper and copper cathode.

8 Second, many types of industrial tubing are
9 subject to further processing than plumbing tubing.
10 This is a question that was asked a moment ago. For
11 example, the inside of industrial tubing, and we'll
12 pass this around in a moment, is rifled for heat
13 transfer purposes. That's a separate and distinct
14 process using distinct pieces of equipment. The piece
15 of technical tube, which is enhanced, goes into the
16 large chillers, that was addressed before, is rifled
17 on the inside but it also has some very sophisticated
18 patterns on the outside. Those are also separate and
19 distinct processes in finishing this tube.

20 Third, pricing practices differ
21 fundamentally between the two markets. In the
22 industrial market copper tube is many times sold
23 through annual contracts which set only the
24 fabrication price, which is the price to convert the
25 raw material into tube. The price for the copper

1 component floats with the market and is a passthrough
2 from the tube manufacturer to the OEM. In some cases
3 hedging is applied to attempt to fix the price of
4 copper, but nevertheless the goal is to make it a
5 passthrough from the producer to the OEM.

6 The contracts may agree to peg the price of
7 copper to an international metamarket such as the
8 London Metal Exchange or the New York Mercantile
9 Exchange to the comex. The total price of the order,
10 thus is the fabrication price plus the metal price,
11 this is a critical distinction because the fabrication
12 cost may be as little as 15 percent of the overall
13 combined cost of the copper tube, the remaining 85
14 percent of the price is the cost of the copper
15 material which is effectively a worldwide price.

16 This percentage will of course vary
17 according to the world price of copper. In contrast,
18 in the plumbing market both the fabrication price and
19 the copper price are included in the price that
20 manufacturers quote to buyers. These prices are
21 quoted on an order by order basis, and though they may
22 fluctuate over the long term as the price of copper
23 goes up and down, plumbing markets do not carry the
24 direct day to day relationship to the price of copper
25 that industrial markets do.

1 Fourth, industrial tube and pipe is
2 generally made to tighter tolerances and smaller sizes
3 which require additional draws. This is because the
4 application of industrial tube in heat exchanging
5 coils is highly demanding. The tube is subject to
6 tight bends and expansion of the tube into tube sheet.
7 Most industrial tube is made to custom specifications.
8 In contrast, much of the plumbing tube market is
9 produced and sold in straight, hard lengths to
10 standard specifications.

11 Fifth, the plumbing and industrial market
12 are different customers and different channels of
13 distribution. Plumbing tube is sold to wholesalers,
14 retailers, and distributors who in turn sell it to
15 thousands of different end users. Industrial tube,
16 however, is generally sold to OEMs such as Carrier,
17 Trane, York and many others. I urge the Commission to
18 consider these characteristics in assessing the
19 effects of imports on the domestic market.

20 In the past several years I have seen OEM
21 customers in the industrial market switch from the use
22 of aluminum tube in the air conditioner condensers and
23 evaporators to the use of aluminum tubes in these
24 components. For example I understand more than two
25 large OEMs have moved substantial and increasing

1 percentage of their business to aluminum. Also I'm
2 aware that many end users in the plumbing tube have
3 switched from copper pipe to plastic pipes such as
4 cross-linked polyethelene, PEX, which has been
5 discussed.

6 I believe that the substitutes for tube have
7 developed for the following reasons. First, the price
8 of copper has increased dramatically in recent years.
9 Copper prices were stable for many years, mainly below
10 \$1 a pound. In 2004 to 2005 prices rose steadily but
11 gradually to about \$2 a pound. In 2006 prices
12 increased very steeply to over \$3.50 a pound. Since
13 2006 prices have gone through cycles of sharp rises
14 and drops, between a high of over \$4 a pound down to a
15 low of approximately \$1.50 a pound. At the end of the
16 third quarter of this year the price was approximately
17 \$2.65.

18 The price of copper is the most important
19 variable by far in the overall use and production of
20 copper tube. While the price of aluminum also varied,
21 aluminum is generally priced 30 percent or more, as
22 was discussed today, below the price of copper on a
23 per pound basis. Moreover it is important to
24 understand that aluminum is much less dense than
25 copper and the industrial tube is sold by the pound

1 but used by the foot.

2 And I've got just two examples to pass
3 around, you get an idea of certainly the weight
4 difference and you can see it can be a direct
5 replacement. Many times the aluminum tube is rifled,
6 that example is smooth, but it's rifled just like the
7 aluminum tube. This means that the equivalent length
8 in copper tube is much heavier than aluminum, it is
9 obvious that aluminum tube is much lighter, and when
10 you are selling by the pound an already cheaper
11 aluminum tube, the cost savings are apparent.

12 In sum, a dramatic increase in whatever
13 commodity will always generate a search for
14 alternatives. The switch to aluminum requires certain
15 tradeoffs for air conditioning manufacturers, such as
16 heat transfer, copper is a better heat transfer agent
17 than aluminum. But they are tough tradeoffs that the
18 OEMs are willing to make given the price of copper.
19 Second, plastic pipe has been used in indoor plumbing
20 applications because there is no concern of heat
21 transfer complications in these situations.

22 PEX was developed in the 1960s and was first
23 widely used in plumbing application in Europe and was
24 introduced into the U.S. in the 1980s, but its use has
25 expanded greatly in the past five to ten years.

1 Additionally, PEX pipe installation does not require
2 the same technical skill of copper pipe installation
3 and therefore can be less expensive to install. This
4 fact together with the increased price of copper have
5 led to a significant increase in the use of PEX pipe
6 in residential construction.

7 Fourth, some air conditioning manufacturers
8 have begun to use products called aluminum
9 microchannel, that was described in more detail, in
10 air conditioners. It's a flat, rectangular tube with
11 channels and is a significant departure from the
12 copper tube normally used in air conditioning, and
13 it's being subject to increased use in the market
14 currently.

15 Golden Dragon does not currently manufacture
16 tube for the U.S. plumbing market. Plumbing is a
17 major market segment for the Petitioners, so there is
18 no competition with Golden Dragon in this segment. As
19 I have already discussed, these markets are different
20 products and finishing processes, and different
21 customers and channels of distribution, and there is
22 very little crossover between the two markets. Golden
23 Dragon competes in the industrial segment only.

24 Next regards to Golden Dragon's presence in
25 the U.S. market. Because Golden Dragon did not have a

1 U.S. operations and because Wolverine Tube had a well
2 established distribution and service network in the
3 United States, Wolverine began acting as Golden
4 Dragon's exclusive U.S. representative shortly after
5 Golden Dragon began selling in the U.S. This
6 arrangement in fact meshed very well with Wolverine's
7 decision to take capacity offline because Golden
8 Dragon produced a line of tubing for the industrial
9 market that was similar to the tubes Wolverine
10 produced.

11 In fact I question whether the U.S.
12 producers would be capable of meeting the demands of
13 the U.S. market if tubing from international sources
14 were eliminated. I am confident that after examining
15 the questionnaire responses in this case the
16 Commission will find that imports from China or Mexico
17 are not the lowest priced products in the industrial
18 market and are not the cause of injury to U.S.
19 producers.

20 MR. LOWE: Good afternoon. My name is
21 Jeffrey C. Lowe. I am with the law firm of Mayer
22 Brown. I am here together with my colleague Duane
23 Layton on behalf of Hailiang Copper Company. Hailiang
24 is a producer in China of seamless, refined copper
25 pipe and tube products. Hailiang was unable to

1 provide a company representative to testify today.

2 It is also unfortunate that the petition was
3 filed on a date corresponding with the extended week-
4 long holiday in China. Hailiang did willingly respond
5 to the Commissioner's questionnaire in this proceeding
6 however, and has authorized us to appear and defend
7 against the numerous unfounded allegations contained
8 in the petition. The Petitioners claim to be
9 suffering material injury or the threat of material
10 injury. Whether that is true or not is far from
11 certain.

12 What should become certain, however, is that
13 any problems being experienced by the domestic copper
14 tube industry were not caused by Hailiang. Hailiang's
15 exports to the United States have not increased
16 significantly, nor has Hailiang or its U.S. importers
17 undersold the domestic industry or otherwise
18 negatively impacted the price of copper tube in this
19 country.

20 In the first place, as far as Hailiang is
21 concerned the United States is a relatively
22 insignificant market. As its export data
23 demonstrates, Hailiang focuses much more on its
24 Chinese home market and other export markets rather
25 than the United States where demand for copper tubing

1 has declined more significantly due to the ongoing B
2 procession, product substitution, and other nonprice
3 factors we've heard about already today.

4 Hailiang projects that its marketing focus
5 will remain essentially unchanged in the future. As
6 far as the U.S. copper pipe and tube market is
7 concerned, that market consists of two separate and
8 distinct segments as we've also already heard. One,
9 the heating, ventilation, and air conditioning, or
10 HVAC, segment referred to as the commercial segment,
11 and two, the plumbing segment, which is sometimes
12 referred to as the water tube market.

13 The Petitioners may attempt to downplay the
14 distinctions between these two market segments. As
15 today's testimony makes clear however, along with the
16 confidential record evidence, the existence of these
17 two market segments impacts copper tube's methods of
18 production and the bases on which prices are set. At
19 the same time demand is down sharply in both segments.
20 The resulting loss of market share for all copper tube
21 producers will not be regained when the current
22 recession ends.

23 The HVAC market, or commercial market,
24 segment includes both industrial or original equipment
25 manufacturers, OEM, and HVAC after market consumers.

1 Hailiang originally focused on the U.S. HVAC market,
2 including OEM and after market, and maintains that
3 market emphasis today. For instance, Marubeni is a
4 major U.S. customer of Hailiang. As Mr. Kraemer
5 testified Marubeni now relies on Hailiang for most of
6 its copper tubing needs in the HVAC market. This
7 reflects a shift by Marubeni away from Japanese copper
8 tubes in favor of Hailiang.

9 Thus, the U.S. industry supplying the HVAC
10 market, consisting mainly of KobeWieland, did not lose
11 market share to Hailiang as a result of Marubeni's
12 purchasing shift. That market share was lost by
13 Japanese exporters of nonsubject copper tube products.
14 Moreover, the aluminum tubing products that are
15 gaining increasing acceptance among HVAC consumers
16 compete directly with Hailiang just as they do the
17 domestic industry. The price of copper has been a
18 driving factor in this market shift.

19 As copper prices began increasing near the
20 outset of the POI, relatively cheaper aluminum tubing
21 became more attractive. Technological advances have
22 also increased aluminum's viability for supplying HVAC
23 tubing applications. Once again, the U.S. industry
24 has lost market share not to Hailiang or other Chinese
25 or Mexican copper tube imports but to market dynamics

1 and product substitutions.

2 Hailiang markets less to the U.S. plumbing
3 market segment but is still subject to the same
4 product substitution and market demand pressures faced
5 by U.S. producers. To stress, the plumbing market
6 consists of two distinct segments, wholesale and
7 retail. The distributor witnesses, or the importers,
8 have discussed in detail some of the plumbing market
9 dynamics.

10 The Petitioners completely dominate the
11 wholesale plumbing segment, which supplies new home
12 construction, and it is the wholesale market that has
13 suffered most significantly in extreme downturn in new
14 housing during much of the POI. Demand for copper
15 tube at the retail plumbing level, though down, has
16 declined much less. Again, the domestic industry has
17 lost market share purely as a result of this downturn
18 in demand, not due to imports.

19 To conclude, the domestic industry's
20 problems, if any, have resulted from market conditions
21 unrelated to Hailiang's subject imports or those of
22 other Chinese or Mexican producers. Likewise, there
23 is no basis for finding a reasonable indication that
24 subject imports are threatening the domestic industry
25 with material injury. For one, nonsubject imports

1 declined across the POI by more than subject imports
2 increased.

3 Moreover, both with regard to Hailiang and
4 subject products generally imports declined by almost
5 23 percent during the first half of 2009. No matter
6 how Petitioners twist it, this is not the stuff a
7 threat of material injury finding is based upon. That
8 concludes my prepared remarks, and we will be happy to
9 answer any questions that the staff may have.

10 MR. RYAN: Good afternoon. This is John
11 Ryan, I am from Weil, Gotshal & Manges. We're here on
12 behalf of IUSA and de Cobre, I'm accompanied by my
13 colleagues Joseph Johnson and Matthew Simpson. And
14 you'll be hearing from the Mexican producers who also
15 represent the importation as well, you've heard from
16 the Chinese producers and importers, so here we go.

17 MR. KERINS: Good afternoon, Ms. DeFilippo
18 and other members of the Commission staff. I
19 appreciate this opportunity to explain or discuss with
20 you the role of imports of copper pipe from Mexico in
21 the U.S. My name is Ed Kerins, I am Executive Vice
22 President of Cambridge-Lee Industries, a producer and
23 distributor of copper pipe and tube located in
24 Redding, Pennsylvania. Cambridge-Lee was founded in
25 1963, is wholly owned by IUSA, a producer and exporter

1 of copper pipe and tube from Mexico.

2 Cambridge-Lee also purchased Redding Tube's
3 production facilities in 1996 and we distributed IUSA
4 copper pipe and tube produced at IUSA's two plants in
5 Mexico and in Pennsylvania. My company manufactures
6 copper plumbing tube and industrial tube, or
7 commercial tube. Plumbing tube is for water
8 distribution, industrial tube is for refrigeration and
9 other applications.

10 Let me briefly explain some of the important
11 aspects of the U.S. copper pipe market that are
12 relevant to the Commission's investigation. Beginning
13 with the demand side of the market, demand has dropped
14 across the board thanks to a significant jump in the
15 price of copper. Raw material costs account for
16 roughly 75 to 80 percent of the industry total cost of
17 goods sold. Since 2003 the market has seen
18 significant increases in the price of copper, the main
19 raw material in copper tube, as well as increased
20 volatility in copper prices.

21 The price of copper reached an all time high
22 in May of 2006, going from \$1.50 average in 2005 to an
23 average of \$3.75 in May 2006. The average for the
24 entire year 2006 was \$2.81, almost double the cost in
25 2005. This caused most residential construction in

1 the U.S. to shift to plastic tube. Although the price
2 of copper has declined since then, residential
3 builders have continued to use plastic pipe
4 predominantly in the new residential construction
5 market. This has hurt demand for copper pipe in the
6 U.S. for domestic and foreign producers alike.

7 Some companies like Mueller for example
8 produce these competitive plastic pipe products and
9 have increased their own sales of these products. We
10 have also seen the demand for copper pipe drop as a
11 result of the crash in U.S. residential and commercial
12 construction in 2007 and 2008. Again, this decline in
13 demand has hurt both domestic and foreign producers.
14 Turning to the supply side of the market, the domestic
15 industry is the largest source of supply in the U.S.
16 market and Mueller is the largest player.

17 IUSA produces pipe and tube in both Mexico
18 and the United States. From 2006 to July 2009, IUSA
19 was the largest exporter of copper pipe from Mexico.
20 Due to the declining demand in the U.S. market IUSA
21 decided in July of 2009 to consolidate our production
22 of copper plumbing pipe, which is our primary product,
23 at our Cambridge-Lee plant in Redding, Pennsylvania.
24 Starting in August 2009, we ramped up production of
25 plumbing pipe at Redding and dramatically cut back on

1 the volume of exports from Mexico. This made sense
2 from both a production cost efficiency perspective as
3 well as being able to take advantage of Federal
4 economic stimulus money dedicated to products made
5 exclusively in the U.S.

6 At Redding we can use either scrap or
7 cathode as our raw material. While we can use both in
8 Mexico, our supply of scrap in Mexico is very limited
9 while it's available more readily in the United
10 States. The cost of raw material because of this in
11 Mexico is higher because we have to buy all cathode.
12 I'd like to speak briefly now about the Mexican
13 imports. Even before the consolidation of production
14 of plumbing pipe at Redding, the volume IUSA's exports
15 to the United States declined since 2006 as a result
16 of the decrease in demand in the U.S. market.

17 As IUSA is the largest supplier from Mexico
18 to the United States, overall imports from Mexico
19 reflect this decline in export volume. Once IUSA did
20 shift production of its major product to Cambridge-
21 Lee's Redding, Pennsylvania facilities, imports from
22 Mexico dropped significantly and are expected to
23 remain low. As the company responsible for
24 approximately 75 percent of Mexico's exports to the
25 United States, this production shift has drastically

1 reduced the overall volume of imports from Mexico.

2 I should also note that our pressing ahead
3 with our Pastaje, Mexico facility, our new inner
4 groove mill that everybody's talking about, is
5 unlikely to affect the U.S. market. We've already
6 missed a deadline for supplying U.S. purchases in
7 2010, or we've missed the time to qualify. As I've
8 already mentioned, prices for IUSA whether it produces
9 copper pipe in Mexico or the U.S. are driven by raw
10 material costs. The same is true for the copper pipe
11 market generally.

12 As a result of this pricing behavior, IUSA's
13 share of the U.S. market has been fairly constant, but
14 considering the increase in imports from other sources
15 our market share has actually declined and of course
16 dropped off significantly since our production shift
17 to Redding this summer. There is also no evidence
18 that Mexican imports have had any negative effect on
19 prices of copper pipe in the U.S. market. Indeed, the
20 decline in our export volume even before the
21 consolidation of plumbing pipe at Redding shows that
22 IUSA has not undercut other suppliers' prices.

23 Overall the impact of imports from Mexico on
24 the U.S. market is minimal. Despite a dramatic drop
25 in demand for copper pipe and tube in the U.S. market,

1 it is IUSA's understanding that the U.S. copper pipe
2 industry has remained profitable, albeit at reduced
3 levels of production. It has been the drop in demand
4 and changes in the price of copper that have dictated
5 the reduced production volumes. IUSA has confronted
6 the same situation and we have also cut production.
7 Further, IUSA's insourcing of production into the U.S.
8 has had and will continue to have a large positive
9 anticipated impact on Cambridge-Lee's production,
10 employment, shipments, and profitability.

11 In short, there is no reasonable indication
12 that any injury to U.S. copper pipe industry is
13 attributable to imports. It's all demand driven, as
14 Mueller's own annual report notes, and related to the
15 price of copper that affects all producers equally.
16 Finally, there is also no threat of injury from
17 Mexican imports. It is our understanding the primary
18 focus of this case is Mueller's concern that there is
19 a threat of injury if imports from sources other than
20 Mexico continue to increase.

21 But what the Commission must consider is
22 that Mueller company itself has a major production
23 facility in China and is now bringing this case, which
24 really concerns imports from China. IUSA and its
25 responsible supply of copper pipe from Mexico are

1 being dragged into a mess that Mueller itself at least
2 in part created. Quite simply there is no threat to
3 the U.S. industry by reasons of imports from Mexico or
4 IUSA in particular.

5 The Commission needs to look at imports from
6 Mexico separate and distinct from imports from China.
7 The volume of imports from Mexico is down
8 significantly since 2006, whereas imports from China
9 are increasing. Import volumes from two countries
10 moving in opposite directions make it impractical and
11 unfair to cumulate and put imports from Mexico and
12 China together when determining whether imports
13 threaten to cause injury.

14 When you look at the facts before you it
15 becomes clear that Mexican imports pose no threat to
16 the U.S. industry. Inventories of these products are
17 very small relative to sales, and IUSA has never been
18 a company to undercut prices to make sales. There is
19 also certainty that the volume of exports from Mexico
20 will drop dramatically in the imminent future thanks
21 to IUSA's production shift to Redding, Pennsylvania.

22 We will submit confidential data with the
23 postconference brief that shows the magnitude and
24 importance of this shift in both the U.S. production
25 volumes and for imports from Mexico. Indeed, if there

1 is a way for the Commission to make a determination
2 that IUSA will have a very positive effect on the U.S.
3 copper pipe industry that would be the appropriate
4 determination in this case. But because you have only
5 to determine whether exports from Mexico threaten
6 injury, the staff assembled here today should tell the
7 Commissioners that this case against Mexico should end
8 at this preliminary stage, there is no basis to
9 continue the investigation. Thank you, and I'll be
10 pleased to take any questions.

11 MR. KELLY: Good afternoon, Ms. DeFilippo
12 and members of the Commission staff. My name is Steve
13 Kelly, I am President of Copper and Brass
14 International or CBI. CBI is a subsidiary of Nacional
15 NCobre, commonly referred to as NCobre. NCobre
16 produces copper pipe and tube in Mexico and markets it
17 in the United States through CBI. I appreciate this
18 opportunity to discuss with you NCobre's operations in
19 the U.S. and Mexico and explain our company's role in
20 the U.S. copper pipe and tube market.

21 NCobre was started in 1950 as a joint
22 venture between Anacond American Brass and Nacional
23 NCobre. NCobre produces copper based products
24 including seat strip, bike tube bar, and wire. It
25 also owns facilities that manufacture aluminum

1 products. CBI began operations in 1986 as a
2 subsidiary of NCobre. Since operations began CBI's
3 primary responsibility has been to sell copper based
4 products produced by NCobre into the U.S. and Canada.

5 Copper pipe and tube represent a small
6 percentage of what our overall business is. We focus
7 on supply of specialty, made-to-order products. In my
8 time here today I'd like to briefly explain to you how
9 the U.S. market of copper pipe and tube operates from
10 NCobre's perspective. We agree with the picture set
11 out by Mr. Kerins at Cambridge-Lee, with the three
12 main points being: number one overall demand has
13 declined, number two the price of copper drives the
14 price of copper tubes, and number three substitution
15 of plastic in water distribution in new residential
16 has affected copper sales.

17 Beginning in November 2008 our market saw a
18 significant contraction due to reacting to the credit
19 freeze resulting in economic downturn. November 2008
20 sales were 36 percent less than October 2008 sales.
21 Reducing housing and commercial building impacted
22 demand for copper based products used by this
23 industry. The trend has continued through 2009. As
24 for supply of our products, many of our products
25 covered in this investigation that NCobre produces in

1 Mexico and supplies to the U.S. market are products
2 that are simply not available in the United States.
3 U.S. producers either do not have the capability or
4 interest in producing several of these products.

5 I have named these products in what I've
6 outlined, but I'm going to give them to you again.
7 Military specification tube used into the ship
8 building business, military ship building. Heat
9 exchanges for petrochem applications, sugar tubes for
10 producing sugar, wave guide tubes for the cellular
11 communications, and heavy wall copper tubes often used
12 in heat exchange applications and electronic
13 applications.

14 As evidence of the lack of availability of
15 certain products, Kobe Weil and Mueller purchase
16 copper based products from CBI. When several of our
17 customers learned about this inquiry, they have told
18 us that they cannot get these products of seamless
19 copper pipe from U.S. suppliers. The way the scope of
20 this petition is written, supply of all these products
21 would be affected without available U.S. sourcing.
22 We'll provide information about these products in our
23 postconference brief.

24 As the market of copper tubes has eroded,
25 NCobre's sales have declined. Rather than trying to

1 keep production capacity in operation, NCobre shut
2 down a major production mill in November of 2008.
3 There are no plans to reopen this facility in the
4 future because demand for our product can be handled
5 in just one of our facilities. NCobre's business
6 model is to ship directly to its customers in the
7 United States from manufacturing facilities or our
8 warehouse facilities in Mexico. This is consistent
9 with our emphasis on particular products not supplied
10 by other producers.

11 As demand volume in the U.S. market,
12 NCobre's sales volume has declined as well. NCobre
13 has in fact decided to keep the United States at a
14 level where we can maintain price levels and not erode
15 the prices in the United States. From 2006 through
16 2009 we have seen flat or declining sales in seamless
17 copper tube. In that same time period NCobre sales of
18 copper tube in the United States had decreased about
19 30 percent. There is no credibility to the NCobre has
20 caused any effect on the price of seamless copper tube
21 in the United States nor on the prices of seamless
22 copper tube sold by the companies you heard from this
23 morning.

24 The main companies that determine the price
25 in the U.S. market are Mueller and Cerro. They're

1 identical price sheets that you've seen this morning
2 are distributed regularly depending on copper prices
3 and volatility in the market situation. Management
4 from these companies determine the multiplier
5 reduction in the price list for daily pricing. This
6 changes significantly depending on copper pricing, but
7 also based on efforts to increase sales volume.

8 After volume, NCobre is not the largest
9 supplier in the market, we are very small relative to
10 the company that brought this case. I mentioned that
11 NCobre concentrates on particular products that other
12 suppliers cannot or do not care to produce. The
13 overall volumes show that our sales prove to be
14 inconsequential to U.S. suppliers. NCobre's exports
15 are not sold in the United States at prices that have
16 a negative effect on the domestic producers. On the
17 contrary we have refused many orders due to our
18 inability to compete with U.S. domestic pricing.

19 With regard to relative prices, I want to
20 emphasize the one key fact that is not addressed in
21 this Commission's questionnaire is that it is well
22 known in the industry that Mueller and other domestic
23 suppliers practice significant rebates for their
24 customers in copper water tube. This rebate practice
25 of domestic producers makes it difficult for us to

1 compete. The Commission's questionnaire did not
2 collect any information about these net prices of
3 these important discounts and rebates. In order to
4 make a proper price comparison the Commission should
5 do so.

6 The U.S. producers are doing well despite
7 the declining demand in copper products. The United
8 States maintains an advantage in several areas that
9 affect imports, including the advantage of well placed
10 warehouses that make domestic products more available
11 and the technological support from U.S. companies and
12 the availability of engineers that are not encumbered
13 by the language barrier. The petition that was filed
14 seems most concerned about the perceived threat of
15 injury and not actual injury. And if there is any
16 threat of injury it certainly is not coming from my
17 company or imports from Mexico.

18 If the Commission finds that increasing
19 imports from China pose a threat of injury to the U.S.
20 industry, I believe that it would be unjust and
21 contrary to commercial reality to include exports from
22 Mexico in that finding. NCobre is a reliable,
23 responsible supplier to customers in the United States
24 and Mexico. NCobre sell quality copper product and
25 has built a business in supplying a volume of copper

1 tube products that no producer in the U.S. can make.
2 These facts must be looked at separately from what is
3 going on in China, and the Commission should issue a
4 separate determination with regard to imports from
5 Mexico.

6 NCobre is hopeful that sales will increase
7 in 2010. If it does, we can hope for an increase in
8 our sales volume to our historical negligible market
9 share. But such an increase will also prove the same
10 opportunities for Mueller, Cerro Flow, and
11 KobeWieland. By the way, these companies have been
12 able to make profits despite some of the negative
13 developments regarding demand since 2006. There is no
14 threat of injury to the United States producers.

15 In any event any perceived threat to the
16 U.S. is certainly not coming from Mexico. The
17 Commission should find that this case is all about the
18 threat of injury and the Commission should find that
19 there is no threat of injury caused by imports from
20 Mexico. If my time is right I have just a couple
21 seconds to, there's three points that were mentioned,
22 three companies that have closed in the United States,
23 Wolverine, National Copper, and Linderme, each have
24 their own story.

25 As you heard a little bit ago Wolverine had

1 joined in with Golden Dragon, they're a distributor,
2 they became a distributor and they stopped being a
3 manufacturer. That was the start of the end for them.
4 National Copper had a successful business plan, they
5 worked strong until the day they closed. People did
6 not know they were closing. The articles that were
7 published show that it was the changing copper price,
8 improper hedging, that put them out of business. And
9 then Linderme tubing just had an antiquated mill and
10 they did not do any updating, they couldn't compete
11 with either domestic suppliers or other importers.
12 I'd be happy to answer any questions.

13 MR. SILVERMAN: Madam Chairman, is this one
14 of those rare cases where we didn't use all the time?
15 How much time is left?

16 MR. MCCLURE: Three, two, and three.

17 MS. DEFILIPPO: Tempting.

18 MR. SILVERMAN: I would like to make a
19 comment. Sitting here after many, many steel cases
20 and chemical cases, food cases, I've never seen one
21 like this, where the domestic industry in its, at
22 least the one publicly traded company, gives us
23 tremendous ammunition. They talk about in their
24 submissions to the SEC about declining demand and
25 substitutions. And I've never seen a case, although

1 the Commission collects data on substitute products,
2 where the substitute products dwarf everything that's
3 being debated here today.

4 And how do they get around that, their
5 admissions to the SEC, their admissions to their
6 testimony today in which you heard from everybody
7 here, how do they get around it? If you read the
8 petition carefully and you listen to their testimony,
9 their clever tactic is, but don't worry about, it's
10 the market share, they used it four or five times in
11 their testimony, it's also in their petition.

12 That's a smoke screen because if you look at
13 the absolute numbers the causal link evaporates. Let
14 me just use a general number, this is not a APO
15 number, let's assume their shipments were down by 100
16 pounds during the period of investigation, that's a
17 lot, 100 pounds they went down. Imports increased
18 from 2 to 3 pounds. Well that's a 50 percent increase
19 of imports. But if their claim is a volume impact
20 from subject imports when the numbers in their
21 presentations show that they went down 100 pounds in
22 my example, that's not a causal impact that's
23 recognized by this statute.

24 The same thing is true when you talk about
25 the price impact. The market share of these imports

1 is very small. If their theory of this case were
2 true, my goodness, you would think that they would
3 have captured enormous market share. It hasn't
4 happened because the buy America preferences, because
5 the market segments, whatever the reason, it's not
6 there, their theory doesn't work. This is not fitting
7 their theory.

8 And so I'm trying to get some perspective on
9 this, and I hope the Commission will look beyond
10 market share and look at the actual absolute numbers
11 because it undermines their case completely if the
12 statute has any standards about material causality.
13 Any import is not cause.

14 MR. RYAN: I'd take our extra minute to read
15 you guys something, if I would be allowed to use it.
16 I'd take my extra two minutes, whatever I've got left
17 over, to read a piece that's consistent with what
18 you've heard from Mr. Silverman surprisingly.

19 MR. MCCLURE: You have three.

20 MR. RYAN: I have three. Wow, no that's
21 great. So, you know, Mueller Company has publicly
22 cited so they have a fiduciary obligation in their
23 annual reports to tell the shareholders what's going
24 on. And in every period of course they publish 10-Qs
25 and 10-Ks and annual reports, and their most recent

1 annual report is the paragraph that describes what's
2 going on in the market.

3 "During later half of 2008 general economic
4 conditions in the U.S. deteriorated significantly in
5 the housing market and have led to a financial
6 distress for many financial institutions." I'll take
7 a break and tell you, listen for the word "imports,"
8 you won't hear it. "So the financial distress
9 experienced by those institutions has led to
10 significantly reduce the availability in credit.
11 These factors as well as declining consumer confidence
12 have led to significantly reduced housing construction
13 in virtually all U.S. markets, which significantly
14 affects sales volume in many of the company's business
15 units."

16 "Per the U.S. Census Bureau during the
17 fourth quarter of 2008 new housing starts were
18 approximately 0.2 million, which was a 44 percent
19 decrease from the same period in 2007. This condition
20 has continued to worsen in 2009 as January new housing
21 starts decreased 57 percent from the same period in
22 2008." And then it mentions something in the U.K.
23 market that's not relevant, but going on, "Should
24 these market conditions continue for a prolonged
25 period of time it could adversely affect the company's

1 results of operations in future periods."

2 This is exactly the story we're telling you,
3 and this is in Mueller's annual report. Similar words
4 fill up in their most recent 10-Q, so it's not like
5 we're making something up. You know, if this company
6 has a fiduciary obligation to tell its shareholders
7 what's going on where is the mention of imports
8 impacting their company or threatening injury?

9 MR. O'BRIEN: Just for a very brief comment
10 with our time. We just wanted to correct or clarify
11 that Wolverine is still a domestic producer, if there
12 was any misimpression. They produce in Shawnee,
13 Oklahoma, copper tube. Thanks.

14 MS. DEFILIPPO: Everybody's gone? Thank you
15 very much. I'd like to first thank the panel, all of
16 you for coming. It is very helpful having people here
17 that know the industry, and we don't get it as often
18 on the Respondent's side so I thank you all for taking
19 time out of your day to be here. With that I will
20 turn to Betsy Haines for any questions she may have.

21 MS. HAINES: Thank you. Betsy Haines,
22 Office of Investigations. It's very helpful
23 testimony. Thank you. I want to ask to you all the
24 question I asked the Petitioners earlier about the HTS
25 numbers and whether you feel we should be using

1 questionnaire data versus official statistics for the
2 report?

3 MR. RYAN: For Mexico I'd like to have an
4 opportunity to answer that in the posthearing brief,
5 I'd like to compare the two data sources and I can
6 give you a more thoughtful answer.

7 MS. HAINES: That's fine.

8 MR. O'BRIEN: We have the same position, and
9 we'll also comment on the amended scopes that have
10 been coming in.

11 MS. HAINES: Okay, that's fine too.

12 MR. O'BRIEN: Those amendments raise issues
13 as well.

14 MS. HAINES: Okay.

15 MR. LAYTON: Hailiang will do the same
16 thing.

17 MS. HAINES: Okay, thank you. Also in your
18 posthearing brief, and you gave us a lot of great
19 information about the industries in both countries,
20 but as anything else that you can put in the briefs,
21 especially China about, you know, how large the
22 industry is in China, just as much information as
23 possible would be appreciated. And I guess that's all
24 I have at the moment. Thank you.

25 MS. DEFILIPPO: Mr. St. Charles.

1 MR. ST. CHARLES: Thank you for your
2 testimony, it's very helpful. I haven't heard
3 anything objecting to the Petitioner's definition of
4 the like product. Counsel, am I correct in assuming
5 that at least for the prelim you agree?

6 MR. O'BRIEN: At least for today we will
7 accept the single like product. It is, I think if
8 we've done our job right, it is clear that there are
9 two very very different segments in the market, but we
10 are not arguing multiple like products.

11 MR. ST. CHARLES: You're arguing that that
12 affects the manner in which competition occurs in the
13 market but not.

14 MR. O'BRIEN: Exactly.

15 MR. ST. CHARLES: Thank you.

16 MR. RYAN: Could I answer that?

17 MR. ST. CHARLES: Yes.

18 MR. RYAN: We're actually carefully thinking
19 about that issue because a lot of the testimony you
20 actually heard from everybody makes a pretty careful
21 division between plumbing and industrial or
22 commercial, however, you want to call the AC units. A
23 large number of the factors that you heard about which
24 I'm sure raises this question go directly to the
25 Commission's standard like product analysis, but we

1 think at bare minimum it's a condition of competition
2 that needs to be carefully considered. But I don't
3 think I can commit to not opposing the like product
4 issue until we've had a chance to more carefully
5 analyze a lot of the import data and questionnaire
6 responses that we just got yesterday.

7 MR. ST. CHARLES: Okay, thank you. Mr.
8 Silverman, of course you're aware that the statute
9 instructs the Commission to consider the volume of
10 subject imports both in absolute and relative terms.
11 So I'm just curious how you think market share would
12 be irrelevant?

13 MR. SILVERMAN: This is Bill Silverman. I'm
14 not saying it's irrelevant, I'm not suggesting to take
15 any section out of the statute, but under the
16 conditions of competition and the data in this case I
17 think you have to look at the absolute numbers. And
18 when it says "relative," relative to other imports,
19 relative to the whole market?

20 MR. ST. CHARLES: No, it says relative to
21 domestic consumption or production.

22 MR. SILVERMAN: No, relative to domestic
23 production or consumption, that's fine, I'm not saying
24 you write it out of the statute, I'm just saying that
25 the way this petition has been presented, the way the

1 testimony has been presented, they would prefer you
2 didn't look at the absolute numbers because absolute
3 numbers disprove the causal link. Even in my little
4 example of going from 2 pounds to 3 pounds, that could
5 be an increase in market share, but if the market is a
6 million pounds where does it get you? And all I'm
7 saying is let's get to the reality and stop using
8 ratios. I'm not saying that you can't look at the
9 ratios but the reality will be apparent when you look
10 at the absolute numbers.

11 MR. ST. CHARLES: And I'm not saying the
12 Commission won't look at the absolute numbers.

13 MR. SILVERMAN: Good.

14 MR. ST. CHARLES: You also referred to buy
15 American preferences. Could you elaborate on to what
16 extent such preferences are a factor in the market?

17 MR. SILVERMAN: One of our witnesses has
18 reference to that in his testimony, I think he's the
19 better person.

20 MR. ALTMANN: Specifically, and I was
21 referring to domestic housing starts, there are
22 housing companies, there are specialty builders who
23 specify as part of the engineering drawings like they
24 will specify a certain brand of fixture inside the
25 house, they will specify copper tubing as the type of

1 product to plumb with, they will specify American
2 tubing as part, you know, of that copper. It has
3 occurred and continues to occur. It's not by any
4 means the majority of the market, but it does occur in
5 the marketplace where it is spec'd out by the builder
6 or by the engineering people.

7 MR. SILVERMAN: Mr. Kerins has something on
8 that point.

9 MR. KERINS: Excuse me. It goes beyond
10 that. The federal stimulus, the TARP money, requires
11 U.S. made product, any products that go into any
12 construction have to be made in the U.S. if they're
13 available in the U.S. So Mexican copper tube could
14 not go into a building like this if it was being built
15 on the stimulus money, it's part of the statute.

16 MR. RYAN: Which is, in Mr. Kerins's direct
17 testimony, was one of the factors that IUSA considered
18 in shifting its production to Redding, Pennsylvania
19 from its plant in Mexico. It was one of the factors
20 in addition of production efficiency.

21 MR. KERINS: And I might also add to that to
22 answer again, in some competitive situations in I
23 guess healthy competition, if a domestic producer add
24 to that argument they tend to get the business, so
25 that's just part of the competitive thing that goes on

1 out there.

2 MR. ST. CHARLES: Okay, thank you. I'd also
3 like to hear at least in your postconference brief
4 whether any domestic producer should or should not be
5 excluded from the domestic industry under the related
6 party provision, which as counsel knows also includes
7 producers who import. It seems there has been
8 discussions of Wolverine and Cambridge-Lee in
9 particular that seemed to raise those issues.

10 MR. KERINS: We'll certainly address that.

11 MR. ST. CHARLES: Thank you. This is just
12 curiosity, why is tube rifled?

13 MR. KRAHMER: It increases the surface area
14 as well as the turbulence of the refrigerant that
15 flows through the tube. Those factors combined
16 increase the heat transfer efficiency of the tube as
17 compared to smooth bore or the same tube without the
18 internal fins or ridging.

19 MR. ST. CHARLES: And is that an expensive
20 process? Does it amount to a significant share of the
21 price of the finished product or the cost of the
22 finished product?

23 MR. KRAHMER: Yes, there is a significant
24 difference in price between inner groove or enhanced
25 tubing and smooth tubing.

1 MR. ST. CHARLES: My understanding is that
2 plastic tube has been around for a while, has become
3 very important in the residential housing plumbing
4 system and that the real substitution issue that's
5 occurring today that is a new trend is the aluminum
6 and the more high tech aluminum. Is my understanding
7 correct?

8 MR. WEIL: Well, the use of aluminum at
9 least that I reference is in the air conditioning
10 systems as a direct replacement for the copper or the
11 rifled copper. There's people who know much more
12 about the plumbing market here than I do, so if
13 there's an incursion in aluminum into plumbing I'm not
14 aware.

15 MR. ST. CHARLES: And my question is, I
16 suppose, for the plastic, do we have a departure from
17 the share of the market that is reflected by plastic
18 as opposed to copper?

19 MR. KERINS: Yes, our customers tell us that
20 they are buying, well over the last several years they
21 have increased their purchases of plastic considerably
22 and decreased their purchases of copper. To give you
23 a little reference point, if we were going to compete
24 with a piece of half-inch copper compared to a piece
25 of half-inch PEX, copper would have to be \$1 a pound

1 on a per foot basis to compete, roughly numbers the
2 way we do our calculation. And copper now is \$2.80 a
3 pound, so there's a huge difference in price per foot,
4 and that's what switched them over. And the
5 installation is you just put a tool on it and crimp
6 it, you're done.

7 MR. LAYTON: Yes, excuse me. Yes, plastic
8 may have been around for a long time but there has
9 been a change in the marketplace occasioned by the
10 dramatic increase in the price of copper. That's
11 opened up a huge opportunity for plastic to come in
12 and replace that copper. I think I was talking to
13 these gentlemen before the conference, I mean at one
14 time in the not too distant past copper would have
15 accounted for close to 100 percent I believe of the
16 plumbing business. Now it maybe at best is 50, 55, 60
17 percent. What happened? Well, PEX and aluminum.

18 MR. MAX HANSEN: I just might add to that
19 too, it really is the elephant in the room. With
20 prices going up so high even some distributors because
21 of thefts of copper because I think many people are
22 aware that brass and copper is a major theft item
23 around the country, we've had wholesalers say, I'm
24 going to get out of the copper business, it's too
25 expensive, I'm just going to go PEX. And remember PEX

1 is a very labor efficient and the price difference is
2 really really significant. And the conversion cannot
3 be underestimated. I'm not the expert on market share
4 but it is the major major issue going on in plumbing
5 now. And it's, with radiant heating and with plumbing
6 systems, PEX is the product of choice today.

7 MR. ALTMANN: The other thing contributing
8 to that has been the plumbing codes or your building
9 codes locally, PEX and plastic tubing has not had
10 universal appeal and has not been code approved until
11 recently. California in particular, which is a very
12 large state obviously with a lot of buildings, was one
13 of the last major areas that's approved the use of PEX
14 or plastic pipe in nonmobile homes, regular home
15 construction. So obviously if the local plumbing
16 codes have upgraded and changed from specifying copper
17 to allowing other materials, that move has also
18 happened because of the price issue.

19 MR. ST. CHARLES: Thank you. Thank you,
20 everyone. I have no more questions.

21 MS. DEFILIPPO: Thank you, Mr. St. Charles.
22 We'll next have questions from Mr. Fetzer.

23 MR. FETZER: Thanks. Tim Fetzer, Office of
24 Economics. Thanks for coming out, it's rare that we
25 see I guess either side come out this far on the table

1 close to us, so it's good to have this many folks from
2 the industry here help us understand this new product.
3 I'm just going to, a lot of my questions are going to
4 kind of go through some of the things I asked this
5 morning just to sort of see where, you know, where
6 we're at on different issues. In terms of the cost
7 share question I asked this morning, I believe
8 Petitioners said generally the cost share of copper
9 tubing is on the low side if you're looking at the
10 final product, it might be higher if you're looking,
11 you know, further upstream. Would that
12 characterization be correct?

13 MR. RYAN: Can I just clarify the question,
14 because it kind of came up in the context of your
15 questionnaire as well?

16 MR. FETZER: Sure.

17 MR. RYAN: When you're saying it's a
18 percentage of copper tubing, the share of the price of
19 copper tubing as a percentage of the finished product
20 into which it goes like an AC unit or a house, is that
21 what you mean?

22 MR. FETZER: Yes, into the finished product,
23 yes. I mean, and obviously if it's house versus AC
24 unit you're going to come up with different answers.

25 MR. RYAN: Yeah, but I just wanted to

1 clarify the question because it's sometimes not
2 obvious to people that don't think about things that
3 way.

4 MR. FETZER: Okay.

5 MR. WEIL: In an air conditioner it's going
6 to depend. If it's on a residential air conditioner
7 it will be on the low side. If you get into large
8 chillers like we've mentioned before it'll increase.
9 But it is a enabling technology because it is a heat
10 transfer characteristic in the product.

11 MR. FETZER: Okay.

12 MR. KERINS: On the new residential side, we
13 used to track the number of housing starts and how
14 many pounds of copper tubing the industry shipped and
15 try to get a relative number on how many pounds per
16 housing start. Up until about the mid 2000s when the
17 copper spiked, there was a fairly constant number that
18 we could kind of look at, but then as soon as the
19 switch went to PEX there's no correlation anymore, we
20 can't, whether it's 50 percent or 30 percent of the
21 new residential, I don't know the real number. But
22 it's very difficult to correlate housing starts to how
23 many pounds to a housing start anymore where I used to
24 have a pretty good number on it. That's residential
25 housing, only plumbing, not commercial at all.

1 MR. FETZER: Okay. Mr. Ryan?

2 MR. RYAN: The 30 or 50 percents are market
3 shares rather than percentage of the cost of a
4 finished house that would be attributable to copper
5 pipe.

6 MR. WEIL: I think it may be also important
7 to add, although like in a residential air conditioner
8 it's kind of a huge component, any component that all
9 of a sudden tripled or quadrupled in value has a huge
10 impact and is certainly getting the attention of the
11 manufacturer looking for alternatives as to what to
12 do.

13 MR. FETZER: Okay, I appreciate that.

14 MR. MAX HANSEN: Possibly a different spin
15 on your answer, if you look at the retail marketing
16 segment, five years ago you could not go into a Home
17 Depot or a Lowe's store and buy PEX product, it was
18 not available, they weren't selling it in the after
19 market for repair to the customer because the house
20 wasn't there that needed repair. Now you go into most
21 markets and you will find 8 or 16 foot of product
22 tubing, repair parts, the sorts of things that you
23 would go to those stores to buy, that has now gone
24 into those stores which obviously reflects the use of
25 that product going into the market initially,

1 plastics, specifically PEX.

2 MR. FETZER: Okay, thanks. I appreciate
3 that. Moving on to demand, in terms of the
4 substitutability I think the Petitioners agreed there
5 is substitutability but I think they characterize it
6 as sort of a lot of it happening by 2006 and not as
7 much after. What I think I've heard from the panel
8 this afternoon is that a lot of it's continuing. But
9 how would you characterize it let's say, you know,
10 before 2006 and after 2006, was a lot of it
11 beforehand? I'm just looking at Mr. Silverman's
12 chart, it looks like a lot of the increase in the
13 copper prices, you know, came during 2006 and it's
14 kind of been at that type of level since then, which
15 would I guess suggest that a lot of those happened up
16 to that point.

17 MR. MAX HANSEN: Well I might respond to
18 that. First of all, and I'm not an expert on the code
19 issues, but when PEX became acceptable in the national
20 plumbing code as well as the state and local codes,
21 which is a big issue because in the last two or three
22 years it's accepted everywhere, I don't know whether
23 there's any holdouts, but the state of California up
24 until two or three years ago you couldn't do that and
25 there were some political, you know, some winks and

1 nods in there. But the transition to PEX, it mirrors
2 identical with a spike in pricing.

3 You know, I sell both products, and there
4 was a panic when the copper went up and they went in
5 there, but every wholesaler has to look at, how am I
6 going to survive, do I have this \$6 a pound copper
7 when it hit \$4 and had margins on it, or can I do this
8 thing at a third of the price? And you can use less
9 trained labor, it's all mechanical assembly, and it's
10 just cheaper in labor and all that. Because of
11 housing starts coming down, the recession, and people
12 getting nervous about pricing, that's a fairly major
13 item for builders because builders are starting seeing
14 the crunch in that.

15 So the substitution because of the major
16 spread in prices as well as the code approval issues
17 were so dynamic, and then you could research it how
18 many of the companies that are in the PEX business now
19 really were formed and got in the business or how many
20 people, when did companies like JMF then add PEX to
21 our product? So there's a lot of factors that come
22 around that timeframe.

23 MR. KERINS: I want to make sure we answered
24 your question. You said is it currently going on or
25 is it increasing? I want to make sure we got that.

1 MR. FETZER: I wanted to get a sense of how
2 much of this substitution occurred before, during 2006
3 and since. I mean, I get the sense from your answer
4 it has something to do with the recent code changes.

5 MR. M. HANSEN: So in short, the short
6 answer is that the last three years has been an
7 accelerated pace because copper was never at a
8 sustained high price that it is today, and I think the
9 industry and the consumers and the plumbing
10 wholesalers that are our joint customers are convinced
11 how the spread is going to be up there for an extended
12 period of time, that copper isn't going to come back
13 down, and so I think they've pretty much figured that
14 this is a long-term substitute advantage that PEX has
15 over copper.

16 MR. KERINS: Okay. We can supply some post-
17 conference information on that briefly. We belong to
18 an association that the Petitioners belong to that
19 reports industry shipments of copper plumbing tube
20 monthly in the U.S. production, and from June to July
21 of 2006 it dropped almost 40 percent in a month. It
22 was a huge drop, and it coincided with the rise in
23 copper at \$3.75 in May of 2006. A lot of people
24 switched to plastic.

25 They had homes on the drawing board. It was

1 time to get those developments going. When they went
2 to buy their copper in July, they said no way, so they
3 went and switched to plastic even though the job was
4 going to be copper originally. There was a lot of --
5 I don't want to use the word wholesale, but there was
6 a lot of wholesale plumbing contractor side to go from
7 copper tubing to PEX because of the cost of the
8 product itself.

9 MR. FETZER: Okay. Again, was that in 2006
10 mostly when that happened?

11 MR. KERINS: Yes, yes. The number we'll
12 give you, which are Copper Development Association
13 number which the Petitioners have access to shows the
14 industry shipments dropping precipitously in the
15 middle of 2006, and that continues.

16 MR. FETZER: Okay. I'm sorry.

17 MR. KERINS: It continues.

18 MR. FETZER: But plastic has been there for
19 some time. And it's not only PEX. It's CPVC.

20 MR. KERINS: Yes, CPVC has been around
21 longer, but PEX is easier to install.

22 MR. FETZER: Okay.

23 MR. KERINS: And that's going to be the
24 issue in convincing people to go back partly because
25 of ease of installation. You don't need the skilled

1 labor that you have.

2 MS. DEFILIPPO: Can I just jump in and ask
3 one question? It's a dumb question. Can someone just
4 say what is PEX? Is it PVC? I mean, I haven't heard
5 that term before, so before we proceed on, if someone
6 could just give a really brief explanation?

7 MR. M. HANSEN: Let me try to do that. PEX
8 is defined as I think cross-linked polyethylene
9 tubing, and what it is polyethylene tubing that's
10 cured using one of three processes, and one of them is
11 EB process, another one is a saline solution, and then
12 it's types PEX A, B and C, so it's plastic tubing that
13 sold in straight lengths or coils. The plumbing
14 system is a mechanical system, so they use brass or
15 plastic fittings to connect the runs of plastic
16 tubing.

17 Then, there are a combination of either
18 plastic or brass products that are part of the system
19 in a plumbing system, so it's immediately
20 interchangeable, and it's just a mechanical assembly,
21 so people who aren't experienced in soldering or
22 braising products are very comfortable doing it. I
23 hope that was helpful.

24 MS. DEFILIPPO: Thank you. That's very
25 helpful. Thank you very much.

1 MR. FETZER: Any other thoughts on the
2 timing of substitution? Yes?

3 MR. LAYTON: In talking with these industry
4 official, I mean, what I've heard them say is they
5 believe the United States is headed in the direction
6 of Europe where in the plumbing space, Europe is now
7 90 percent plastic, and I've heard numerous gentlemen
8 here on this panel state that's where you think the
9 United States is going. I'm not trying to put words
10 in your mouth at all. I'm just repeating what I heard
11 you say if you want to amplify anybody.

12 MR. ALTMANN: I think that generally what
13 we're seeing both in the current construction market
14 and then at retail and the aftermarket, both because
15 of price and especially in the aftermarket because of
16 the ease of use, if you've ever had to do any repairs
17 in your house, if you've ever gone behind the walls to
18 fix something and had to take a settling torch or a
19 torch and light a fire and put it behind the drywall,
20 and just the thought of that probably gets you to want
21 to call the plumber versus PEX which it's a plastic
22 pipe.

23 It's flexible. You don't often even need to
24 put a fitting in. You just string it out, but
25 otherwise you can either crimp it in or sometimes just

1 snap it in place. It's a much more consumer-friendly
2 product for the aftermarket. Ultimately, we're in the
3 business of supplying customers what customers want to
4 buy, you know, the market doesn't dictate what the
5 customer wants. The customer dictates what they find
6 easiest to use.

7 MR. M. HANSEN: Let me help out a little
8 bit. As I said earlier in my testimony, we've been in
9 business about 60 years, and maybe we're a good case
10 study for what the market did, you know, we prefer
11 copper. I mean, that's what we are. We love to sell
12 copper, and it wasn't until about 2006 when customers
13 said hey look, I need to buy copper tube, but I also
14 need to buy PEX because some people want copper and
15 some PEX.

16 I was forced to get in the PEX business to
17 retain my customers because they want vendors that
18 give them both copper and PEX, and so it hasn't been
19 until the last six months or a year, and we're a major
20 player, we're a national known company.

21 It's only been the last six months or
22 probably the last six months that we got the full
23 product offering you need to have, which is all of the
24 fittings and manifolds and other technical products
25 that are part of this system that replaces the

1 plumbing system, so the fact we're a national company
2 and the fact that the customers that were converting,
3 the wholesalers that demanded a source for PEX, they
4 really forced us into that, so hopefully that's
5 helpful.

6 MR. FETZER: Thanks. That's very helpful.
7 Mr. Altmann, during your testimony I believe you said
8 that in terms of substitution it won't go back if the
9 price of copper falls again. Can you elaborate on
10 that in terms of why?

11 MR. ALTMANN: Again, a couple of different
12 perspectives. Certainly, and I think that during my
13 talk I mentioned if your house is made with PEX, and
14 you now have to do some repair on it at retail, and
15 you go to your Home Depot or Lowe's store, you have no
16 choice. You're going to maintain that material
17 because that's what in your house. From an industrial
18 standpoint, you look at how a new house is built, you
19 have trades that are involved. You have electricians,
20 you have plumbers.

21 The plumbers aren't the ones who are
22 plumbing the house. It's their apprentices who are
23 coming up through the ranks, and those journeymen or
24 journeywomen when they are young learn how to solder a
25 pipe, and that's how they build a house, and that's

1 what they do. Now they're using plastic pipe.
2 They're using crimping tools. They're using a whole
3 different technique for how they build.

4 As those kids become the plumbers of the
5 next generation, they are much more familiar, much
6 like my daughter is much more familiar with shopping
7 on the internet. These now new plumbers, yes they can
8 still solder, but they really don't want to. They
9 really don't have to, so they will start to also
10 convert, and that will become more and more common as
11 it goes forward.

12 They're not going to go back to a technique
13 that takes more time and more work and quite frankly
14 costs them more money because when you're in the
15 trades, time is what you have to sell, so they're not
16 going to go backwards what they are learning as part
17 of their skill sets.

18 MR. FETZER: Okay. Thanks. Any other
19 thoughts on that, Mr. Kelly?

20 MR. KELLY: Yes. My understanding is if you
21 are a major builder, and you have several projects
22 going on, as Jim said you can have several crews that
23 are not very qualified people, not highly skilled
24 people, and then just have one person to go to each
25 one of these sites to verify that everything was done

1 properly, so that saves a lot of costs. You only have
2 one higher-priced, highly-qualified person and
3 basically apprentices in each one of these other
4 locations that their work is going to be inspected
5 prior to the release of the house.

6 MR. FETZER: Thanks.

7 MR. KELLY: And that was testimony by Randy,
8 not Jim.

9 MR. FETZER: In terms of demand, I think
10 demand housing starts, I think the Petitioners, I
11 asked them this morning what would be a good thing to
12 look at, housing starts, the weather, I think non-
13 residential construction. Those are the ones that I
14 remember. Anything else that we should look at?

15 MR. KERINS: Like I testified a little bit
16 ago, the housing starts are a very difficult thing to
17 follow now because of the substitution of plastic.

18 MR. FETZER: Yes.

19 MR. KERINS: If you want to save 50 percent
20 if new residential is plastic, then you could cut it
21 in have and see how much copper goes into an
22 individual home, but I don't have a real good estimate
23 on it anymore, and non-residential is primarily
24 copper, so if you separate the two, you get an idea on
25 the non-residential side but not on the residential

1 side.

2 MR. M. HANSEN: I might comment. For the
3 HVAC equipment side that ELEMS are involved in, it
4 seems to me we've had cool summers, and that meets
5 into that because what happens is in hot weather, air
6 conditioning systems work many, many more hours, over
7 heat, over load, and that replacement market, you talk
8 to equipment manufacturers that use copper and
9 aluminum, they want the hottest summers there could
10 be, and the last two or three years it's been a
11 cooling the middle west we're at. It's been a very,
12 very cool summer, and the experts that sell this stuff
13 say that's not good for business.

14 MR. WEIL: You want it to be hot early in
15 the northeast because the penetration of air
16 conditioners is always great up there. It helps sell
17 air conditioners, but the replacement market is also
18 important. My estimation is replacement market is
19 more 60, 70 percent of that business, but also the
20 economy factors into it because okay, now you're air
21 conditioning is failing. Do I put a new one on? Do I
22 get it fixed, and there could be a cost tradeoff
23 there, and you might opt when money is tight to get it
24 fixed rather than to replace it, and normal times you
25 might just go out and replace it.

1 MR. O'CONNOR: If I could just make a
2 comment here? This is Dan O'Connor, one of the
3 attorneys for Golden Dragon. Mueller's annual report
4 and 10K as I mentioned today, they're useful sources
5 of information. They stress the drop in demand, and
6 they relate it to overall economy, the recession. The
7 recession is leading to these drastically reduced
8 housing starts and all construction is way off. They
9 relate the contracting market to drop in demand, and
10 they relate that directly to the recession.

11 MR. FETZER: If I could, Jim, just for a
12 second?

13 MR. WEIL: Sure.

14 VOICE: When you say 60 to 70 percent is in
15 the replacement market, is that just copper, or is
16 that copper and plastic combined?

17 MR. WEIL: Okay. When I'm speaking, I am
18 speaking about there's no plastic in the air
19 conditioning market.

20 VOICE: Okay.

21 MR. WEIL: The air conditioning market would
22 be copper, and the substitute for that is Imundo.

23 VOICE: Okay. Okay. You were speaking just
24 in the A/C market?

25 MR. WEIL: Right. And then I'm speaking of

1 the total demand for air conditioning units as to
2 what's driving that demand between new construction
3 and replacement.

4 VOICE: Okay. Thank you.

5 MR. FETZER: In terms of this replacement
6 market, I mean it sounds like it's pretty big. Should
7 we be looking at things like stocks, like housing in
8 place or something? I mean, do you guys look at that,
9 or do you just focus on sort of the changes in housing
10 starts, changes in residential or non-residential
11 construction? Am I making sense here?

12 MR. KERINS: In the plumbing tube business,
13 we don't try to forecast what's going to happen next
14 month. We try to turn our inventories as fast as we
15 can and try to be competitive, and there's no sitting
16 here saying well, in December or February of next year
17 we should build our inventories because things are
18 going to come back because we have to react faster
19 than that. We can't plan that far ahead, not in the
20 plumbing tube market.

21 MR. FETZER: Okay. In terms of the pricing,
22 I mean from the Petitioners this morning, discussions
23 here, there's two different ways of pricing: With the
24 discounts off the price list and using the metal
25 charge and the fabrication charge, and the Petitioners

1 this morning said that generally the customer would
2 dictate which of those would be used, although
3 generally the price list is used I believe in the
4 plumbing market. Anyway, I just wanted to see if
5 there were any thoughts on that in terms of what
6 drives that decision in terms of what form would be
7 used?

8 MR. KERINS: Well, I can tell you from our
9 perspective none of our plumbing tube customers buy at
10 a fab plus metal like the commercial market. All of
11 our plumbing customers buy off of a price sheet with a
12 multiplier. The limited amount of commercial tube
13 that we do sell is all sold at a fab plus call mix, so
14 the customer dictates it because of the market he's
15 in. If he's plumbing wholesaler, he's not buying a
16 fab plus metal. If he's a manufacturer, he's not
17 buying off the price sheet.

18 MR. FETZER: And is there a reason for that?
19 Is that to insulate from changes in copper prices
20 or --

21 MR. KERINS: No. Excuse me. The
22 manufacturers, for example, of the air conditioning,
23 they want to lock in their fabrication price for the
24 following year so they can price their products in the
25 marketplace. The plumbing tube wholesalers, all they

1 want to do is buy better than the buy across the
2 street, so it's an auction almost. Sometimes it's an
3 auction sometimes in plumbing.

4 MR. M. HANSEN: Since I'm a customer and
5 competitor, let me answer that because I think that
6 maybe we owe it to help clear that out. In fact, on
7 the plumbing tube side, the pricing, which is always
8 of serious interest and argument among the customers,
9 but like today, I think yesterday Mueller announced a
10 new list price, and within 24 hours the whole industry
11 adopted that list price, so everybody understands that
12 one of them takes a leave, and maybe that's okay for
13 competitive reasons, and everybody uses the same list
14 price, so everybody's got the same list price, and
15 then all of the tube mills publish.

16 Generally, now there's two prices. They
17 publish their truckload multiplier and then a little
18 higher multiplier. There's two prices out there,
19 total transparency in the market, but there is a tool
20 consistency with these folks in here, and then I think
21 what even the manufacturers would say is that of
22 course they have a right to sell a price and try to
23 make a good margin, and then the marketplace either
24 accepts it or they don't.

25 There's a lot of consistency in the list

1 price and then in the multipliers being used, so I
2 hope that helps you understand that, and it's always a
3 combination of the metal cost and the margins that the
4 factories think that they need in the copper, too.

5 MR. FETZER: When you say consistency, you
6 mean with the metal fabrication prices?

7 MR. M. HANSEN: No. The consistency is that
8 all the wholesalers if I'm competing with the
9 manufactures, the wholesalers will say okay, are you
10 on the same list, and then what's your multiplier.

11 MR. FETZER: Okay.

12 MR. M. HANSEN: So I'm saying the industry
13 collectively puts out the structure, and then we
14 compete for the business.

15 MR. FETZER: Okay.

16 MR. LAYTON: But I understood, Jim, your
17 question to be when the other panel testified, and if
18 I'm getting this wrong, the other panel will clarify
19 in their post-conference, they acted like hey, it's
20 whatever the customer wants in any of these segments.
21 We're not wedded to these price lists even in plumbing
22 is what I thought we heard. I thought that was your
23 question.

24 MR. FETZER: Well, I mean, I got the sense
25 that there were tendencies in the different markets

1 certainly, but at the end of the day, I mean, looking
2 at the questionnaires there was some concern some
3 customers wanted a different type of pricing than
4 what's traditional in that type of market, and they
5 weren't able to get it, and the question is well, gee
6 if that happens, is it because it works? Generally,
7 it sounds like what's used generally works for most
8 customers. I mean, I don't want to --

9 MR. LAYTON: But the customers are very
10 distinct between the wholesale segment and the olian
11 segment, so in the industrial segment, there is no
12 option. It's fab plus metal. That metal is going to
13 float unless we put a hedge in to help you fix the
14 metal. That's how it works. There's no choice.
15 That's what's going to happen, and I think
16 traditionally on the other side having the price list
17 with a discount it's a vast majority there may be some
18 new emerging changes like that, but the vast there's
19 no choice do you want to go A or B. This is how it
20 works in the wholesale market.

21 MR. FETZER: Okay.

22 MR. M. HANSEN: In commercial tube pricing,
23 pricing is very transparent because you have a
24 fabrication cost and then metal, everybody knows it
25 every day. In the plumbing tube market, it is not

1 transparent because the two components are rolled into
2 one price, and the customer doesn't know what the
3 metal price is in a day and what the margin is. There
4 are people that would like more transparency, but
5 that's a separate issue though.

6 MR. ALTMANN: And the retail market is very
7 different and changing. Historically, you have an
8 industry where the domestic supplier, and I'm going
9 back 10 years plus would not sell to retailers directly
10 because they wanted to protect their distribution.
11 That has evolved, so they now sell direct, but they
12 still use the list price basis, so basically yesterday
13 morning or afternoon the Home Depot buyer woke up and
14 had a seven percent price increase.

15 Copper didn't go up seven percent the day
16 before. It's just that's when the price increase went
17 in with no notice. What we took to the market by
18 going through a metals plus auction, and it is the
19 buyer's choice. They can buy. We have one major
20 account who chooses to buy. We've bid for three
21 months' of business based off of price. The other one
22 wants to go to it's the first of the month, here's the
23 average for the last month, and we see where that
24 price has one based off comets, and we know what that
25 fab price is going to be.

1 We were the first to bring that to retail.
2 Now there are two other people in our industry who
3 also offer that option to retail. To our knowledge,
4 the domestics have not followed that option with the
5 retail customer, and the work specifically requested
6 in the last line review by one of the retail customers
7 to quote metal plus if you could, and the domestics
8 chose not to do that.

9 MR. FETZER: Okay. I appreciate that.
10 Thanks. Back to the plumbing commercial if I dare, I
11 think a lot of testimony is that they're different,
12 and even the Petitioners said pricing is different,
13 but I'm trying to get a sense of in terms of what
14 we're looking at. I think what I'm hearing, and
15 certainly we need to look at the different factors
16 there, but I've heard there's also a lot of things in
17 common like the changes in demand are across the
18 board.

19 There hasn't been a lot of distinctions made
20 there that I remember at least, and maybe I missed
21 something, but just let me finish. To the extent
22 we're looking at, is there a particular part of the
23 plumbing commercial side where imports are
24 concentrated, and then in terms of import competition
25 with the U.S., is there a part of the market where

1 that's concentrated that we should be focusing on?
2 I'm just trying to get a sense of what the importance
3 of this difference is. There is a difference out
4 there it seems, but how is it important to the
5 Commission's analysis in terms of --

6 MR. RYAN: Could I? The first part of your
7 question went to it looked like they were heading both
8 in the same direction with regard to demand, and that
9 may be true of the final products being largely driven
10 by housing starts or commercial construction which
11 also sets the demand for A/C units, so what you heard
12 that differentiates the two is that although the
13 substitution of substitute products, some in the A/C
14 units with aluminum, you've seen a dramatic increase
15 in substitution of PEX in the plumbing market.

16 That's going to affect the first piece, that
17 thing you were talking about that differentiates
18 between markets in how you would think about the
19 demand factor. That doesn't answer your question
20 though.

21 MR. FETZER: Thanks for not answering my
22 question.

23 MR, O'BRIEN: Well, just one other general
24 note is that you have different participants in
25 different segments, so when you get broad allegations

1 that we're losing sales to this or that company, it
2 doesn't relate to the particular segment that the
3 referred-to company is in, then it's just plain wrong.
4 In our case, for example, Golden Dragon, does not
5 complete in the plumbing portion of the market, which
6 is a very large portion, so in terms of testing the
7 integrity of the allegations, it's important to know
8 what segment.

9 MR. FETZER: Certainly.

10 MR. RYAN: I actually could answer your
11 question instead of just dodging the question.

12 MR. FETZER: Go for it.

13 MR. RYAN: Okay. So for Mexican imports,
14 and particularly from IUSA, you heard testimony that
15 their core product is plumbing. Their core product
16 that they produced in Mexico was a plumbing product
17 accounting for most of their sales of exports to the
18 United States. That product that was accounting for
19 most Mexican exports given that IUSA told you
20 something about their understanding of what their
21 percentage was of Mexican exports and you've got
22 questionnaire data that tell you that more precisely,
23 that all was shifted to Reading, Pennsylvania.

24 So if you're thinking about Mexican exports,
25 you're going to be thinking about the plumbing market

1 and the shift in production from IUSA Mexico to
2 Reading, Pennsylvania, and, you know, if you're
3 thinking about demand conditions and all that, that's
4 accounting for a big chunk. I mean, if you're talking
5 about concentration of imports, that's a big chunk of
6 the exports and the story IUSA told you this morning.

7 MR. KERINS: Our experience in the
8 marketplace, there are some Chinese plumbing tube
9 imports coming into this country. Obviously, it's not
10 from these guys or these guys, but maybe these guys a
11 little bit, but there is some coming in the country,
12 but plumbing tubes, imports from China are a very
13 small, small portion of the imports. It's mostly
14 commercial too, just the flip side of Mexico.

15 MR. FERRIN: This is Richard Ferrin, Hunton
16 & Williams. I believe that Mr. Altmann mentioned
17 earlier in his testimony that there's a difference in
18 the demand for the plumbing wholesale market versus
19 the plumbing retail market. The plumbing wholesale
20 market, the demand has gone down much more rapidly
21 than in the plumbing retail market.

22 The plumbing wholesale market is the part of
23 the market that's dominated by the domestic industry
24 where the retail market were mixed between domestic
25 and imports, so that could affect the overall picture

1 of imports versus domestics based on changes in demand
2 rather than changes in work shifts and percent.

3 MR. RYAN: I'm glad you asked the question
4 because the concentration of the Mexican exports in
5 plumbing as compared to the Chinese exports in
6 industrial, it's actually another great reason that
7 the Commission should not cumulate with regard to
8 threat, so we'll brief that further. I mean, it's an
9 additional reason that we shouldn't be cumulated with
10 Chinese exporters.

11 VOICE: Thank you.

12 MR. FETZER: Mr. Layton?

13 MR. LAYTON: Yes. Duane Layton. It's
14 certainly true of Hailiang, and I think it tends to be
15 true of all of the imports, and it came up a little
16 with the other panel as I understand it from listening
17 to these folks, the industrial segment of the market,
18 particularly the OEM, the Carriers, the Tranes,
19 building these various air-conditioning and chillers
20 and other units, the imports have played in that
21 market for quite some time.

22 It's certainly the major focus of Hailiang.
23 Hailiang's participation in plumbing is minuscule
24 relative to its other exports to the United States.
25 As someone said, the domestics through no fault of

1 imports find themselves in that part of the market
2 that's been hit the hardest by the economic downturn
3 and the conversion to the plastics, and that is the
4 wholesale plumbing.

5 MR. LAYTON: They happen to be in the
6 bullseye.

7 MR. FETZER: Okay. Thanks. I appreciate
8 that. I guess where my overall question was, can you
9 make statements as to is the U.S. more into plumbing
10 than commercial, or they pretty deep into both? I
11 mean, is it just that we need to look at these things
12 differently? I understand some companies are
13 concentrating on the plumbing side, the commercial
14 side, on both sides, both on the import side, on sub-
15 import side and domestic side, but it's not that we
16 should be focusing more on one in terms of import
17 competition or the other, or is it? I guess, that's
18 my sort of bottom line-question.

19 MR. KERINS: No. I agree. I mean, like I
20 said, just about everything we import into the United
21 States or Mexico from our parent company is plumbing
22 tube, and if you look at Mexico and compare it to
23 China, it's the total opposite of what's coming into
24 this country. We will supply post-conference data
25 that show how much plumbing tube we bought into the

1 country versus how much commercial tube we brought
2 into the country.

3 You can separate the tube and our numbers,
4 and we're also going to show you how our imports is
5 tubing from Mexico our plumbing tube have drastically
6 dropped because of our change in production strategy.

7 MR. FETZER: Okay. Other thoughts on that?
8 Okay. Mr. Kelly, you made a comment earlier on
9 products that weren't available in the U.S. Can you
10 give us a sense, and this could be in a post-
11 conference brief, what we're talking about in terms of
12 size and what share of imports they might have made up
13 just to get a sense of how important those are in
14 terms of --

15 MR. KELLY: In terms of volume?

16 MR. FETZER: Yes.

17 MR. KELLY: It's relatively small, but my
18 portion of the market is relatively small.

19 MR. FETZER: Okay.

20 MR. KELLY: I mean, in the scope of this
21 inquiry, we're probably only one to two percent, so
22 this particular part of that's probably a fraction of
23 that, but it's important, and we have major concerns
24 that would eliminate our ability to sell this product
25 into the United States, and it's required in the

1 United States.

2 MR. FETZER: And you also made a comment
3 about rebates and that we may not be capturing them in
4 our questionnaire. I don't have it in front me, but I
5 believe we do ask for net values net of any rebates
6 for the price data, so I'm just trying to get a sense,
7 and again, you can answer this I guess in post-
8 conference, is what we might be missing as a result of
9 that. I believe we do. I don't have it in front of
10 me, so I guess Mr. Ryan's going to check and see.

11 MR. RYAN: Yes. Usually, I mean the
12 Commission's practice is that you normally ask for
13 prices net of rebates, but I think in this particular
14 case given Mr. Kelly from NCobre is concerned that
15 wasn't fully captured, that Mueller is particularly
16 aggressive. Price use of discounts in rebates that
17 wouldn't be reflected in the prices that may have been
18 reported.

19 We just wanted to make the Commission aware
20 of that practice from the largest player in the United
21 States and make sure that was highlights. I'll take a
22 quick look, and before we leave, I'll let you know
23 exactly.

24 MR. FETZER: Okay. We can also followup I
25 guess and make sure that even if we ask for it and may

1 not get it, but that was understood hopefully.

2 MR. M. HANSEN: Mr. Fetzner, if I could add
3 to that? I think also in the retail channel and some
4 of the other channels, there are a lot of other
5 allowances that are a way for the retailer or the
6 customer to really negotiate lower, and that's real
7 net prices. Randy can address some of that, but when
8 you have advertising allowances and effective
9 allowances and those kind of things, those are just
10 the retailers guys are pretty sharp in how they
11 negotiate, so in addition to those rebates, there are
12 some allowances, and maybe Randy wants to comment.

13 MR. ALTMANN: Certainly, in a past life, the
14 list of things that you negotiate, the obvious thing
15 is the price, co-op starts getting into payment terms,
16 whether that's cash discount and/or how many days you
17 have to pay, which at retail stretches now into 90
18 days. Okay. So what's the value of money and how
19 does that get factored in? You get into paying for
20 service in the stores.

21 You get into the cost of the displays in the
22 stores. To put an item in the Home Depot store or a
23 Lowe's store today costs about a half a million
24 dollars to get that item in and pay for displays.
25 That's not going to be reflected in the cost of the

1 product, but obviously it is the overall cost of the
2 product. If you want to take a dead med approach, but
3 I think the challenge is do you see all of that?

4 Do you see the value of all of that when you
5 see your numbers, which is just a purchase order less
6 these discounts? There are a lot of hidden costs at
7 least on the retail side.

8 MR. FETZER: Okay.

9 MR. RYAN: Just to answer your question.

10 MR. FETZER: Yes.

11 MR. RYAN: The question I did ask exactly is
12 if it normally does his prices net of rebates, but it
13 didn't then. I mean, there's maybe more you could
14 collect. We were just concerned that if Mueller
15 didn't report prices as precisely requested that there
16 could be an appearance that we were underselling just
17 because of discounts or rebates weren't fully
18 captured. Our understanding and our commercial
19 reality is that we're selling, we're not underselling,
20 but if the data come back and show us underselling,
21 that's going to be the first thing that we're thinking
22 how did it comparison not to be an appropriate
23 competitive.

24 MR. FETZER: I appreciate that, and we can
25 follow up with them to make sure they included those.

1 MR. LAYTON: On behalf of Hailiang, I want
2 to echo that concern. We would encourage you to do
3 anything you can to ask the Petitioners, especially
4 Mueller and Cerro, to make sure that they reported
5 their prices net of what it calls back-end discounts
6 granted to some of their largest customer buying
7 groups, and if you want the names of those buying
8 groups, we might be able to provide them to you.

9 MR. ALTMANN: Even related to the rebate
10 question, I think you should validate what rebate
11 calculation they were giving you. There was
12 discussion in some of the presentations about the
13 various codes for drawing plumbing. There's a K pipe
14 and an L pipe and the ASTM standard for that, say that
15 to be a K pipe, it must be drawn at a certain wall
16 thickness. That wall thickness is a variable.

17 It's plus or minus I don't know, five mil or
18 6 mil in terms of the thickness of the wall. The
19 rebate can be calculated based off of what the
20 maximum, and this is usually how it works, it would be
21 based off what is that maximum weight of the pipe
22 based off of a thick draw. The reality is then the
23 rebate is paid off of what the actual draw was, which
24 is usually the thin draw.

25 That is why the Canada issue where you

1 couldn't sell it to meet the Canadian standards came in
2 because the Canadian Standard said we only want one
3 thickness. When you look at rebates, you have here's
4 the weight of the product based off the sheet price,
5 and here it the actual weight of the product based off
6 of the way that tube was drawn, so you have two
7 different ways to calculate the rebates. I'm not sure
8 which versions or how you see those numbers reflected.

9 MR. FETZER: Actually, that leads me to
10 another question. Again, looking at the
11 questionnaires, and there was some information that
12 pipe might not be sold on the actual thickness or
13 weight, but that on a sort of theoretical weight or
14 some tolerance level, is that a common thing in the
15 industry? I mean, is there any tendencies either on
16 domestic production or for imports from different
17 countries or is it sort of a company-specific thing?

18 MR. KERINS: On plumbing tube, this wouldn't
19 apply to commercial tube, on plumbing tube there is a
20 plus or minus tolerance on a wall thicken according to
21 ASTM, and naturally since we're selling the product by
22 the foot, we try to design our manufacturing to make
23 it on the minus side so we're not giving copper away.
24 It's still within spec, but you try to get it below
25 the middle ground. You don't want to run it heavy

1 because you give the copper away. The Canadian spec
2 requires everything to be at a minimum, which is
3 higher than the minimum allowed in the U.S.

4 MR. FETZER: Okay. I appreciate that.

5 MR. LAYTON: And again, that's only true in
6 the plumbing market. You're selling it by the pound
7 in the industrial market, so they're paying for the
8 weight that we say.

9 MR. FETZER: Okay. Thanks. There was
10 comment earlier about being able to sell quicker I
11 guess from inventory for the Chinese imports at least.
12 I don't know if it was also true for the Mexican
13 imports, and in looking at the questionnaires again,
14 there was also some comments about delay from China
15 too, so how does that all play in? Do imports,
16 whether from China or Mexico, is it availability or I
17 guess lead time is what I'm looking for.

18 Are lead time really lower, or does it
19 really depend on the mix when the product comes over
20 from overseas? Anyone want to comment on that? Are
21 lead times generally lower for imports?

22 MR. KERINS: On the plumbing tube side we
23 inventory product in the U.S. made both in Mexico and
24 the United States because plumbing wholesalers can't
25 wait three or four weeks for a delivery. I'll let

1 these other guys comment on the commercial side. Our
2 inventories are co-mingled, so if I bring in 100
3 pieces of half inch from Mexico, and I have a 100
4 pieces of half inch made in Reading in a warehouse,
5 they end up on the same rack, so I can't tell when I'm
6 shipping a product where it was made, and in most
7 cases, it really doesn't matter unless we have
8 stimulus money. That's why we made the change.

9 MR. FETZER: But do domestic producers also
10 sell from an inventory?

11 MR. KERINS: Yes, yes.

12 MR. FETZER: Okay.

13 MR. M. HANSEN: Let me comment on that and
14 maybe help you out since I import products. Lead
15 times from China are typically six weeks to 90 days
16 depending on how consistent you can take orders from
17 them, and then of course we commit our money up front,
18 and then so what we do in our business, I need some
19 for manufacturing, so I've got the typical
20 manufacturing supply chain, which that presents common
21 sense issues.

22 If you don't have enough, you've got a bit
23 of a problem, and then on the plumbing tube because
24 your comment may have addressed mine, on my plumbing
25 tube, I try to have inventory because when I get an

1 order, how I try to compete is out-service the copper
2 tube mills, so we have a standard that no longer than
3 48 hours I want to ship that copper tube order, and
4 usually we ship in one day, but within two days, we
5 ship out 98 percent of our copper tube orders, so I
6 bring an inventory until it's ready to ship because I
7 can't compete price-wise, so I got to compete service-
8 wise, so I hope that answers some of the questions.

9 MR. FETZER: Okay.

10 MR. KRAHMER: May I answer that, please? If
11 you're in a groove doing half product coming from
12 China the lead time is a minimum of eight weeks.

13 MR. FETZER: Thank you.

14 MR. LAYTON: And Hailiang, and this where
15 I'm going to come up a little short because we don't
16 have a company official here, but I do know they have
17 two warehouse facilities that they sell out of, and
18 they try for business reasons to sell as much as they
19 can out of the warehouse as opposed to what might be
20 called a direct shipment from China to the customer.

21 MR. FETZER: Anybody else? That's it.
22 Thanks for your patience and your responses. It's
23 been very helpful, especially since this is a new
24 product for us to figure out what's going on in this
25 industry.

1 MR. RYAN: That's always more fun than the
2 25th steel pipe review case.

3 MS. DEFILIPPO: Thank you, Mr. Fetzner. Ms.
4 Klir? Mr. Tsuji, any questions?

5 MR. TSUJI: Yes. Just two questions. First
6 of all, Buy America preferences were mentioned, but
7 I'm curious what is the share of copper tubing, either
8 the shipments or the market that is subject to Buy
9 America provisions? Anybody?

10 MR. KERINS: On the plumbing tube side, it
11 has to be 100 percent U.S. produced copper tube. If
12 you read the statute, there's one paragraph in there
13 that says any component that goes into a structure, a
14 building, there's a bunch of different definitions in
15 there, that is funded by stimulus TARP money is
16 required to use all U.S.-made products. That includes
17 steel pipe and copper tubing.

18 MR. TSUJI: Okay.

19 MR. LAYTON: Excuse me. But Toll Brothers
20 is building over here in Vienna, if it's not getting
21 TARP money, they can use whatever they want.

22 MR. TSUJI: That's correct.

23 MR. FERRIN: By the way, this is Richard
24 Ferrin. One point that was made by Mr. Altmann
25 earlier in this regard was that they're talking about

1 Buy America preference. Sometimes you're talking
2 about situations where the contractor will specify
3 American not because it's required by law but for a
4 variety of reasons other than the statute.

5 MR. TSUJI: Yes. So is there an overall
6 rough percentage TARP and stimulus provisions aside,
7 as to the share of the domestic market for copper
8 tubing that would be kind of subject to these Buy
9 America provisions?

10 MR. KERINS: I don't think you can calculate
11 that. Like they said, the residential market has gone
12 a lot to plastic anyway, and I don't think you're
13 getting any TARP money to build a house, so it will be
14 some kind of non-residential commercial/industrial
15 construction that would be affected, and I don't have
16 a number for that.

17 MR. TSUJI: Okay. Fair enough. Thank you.
18 Second question. This is the same one that I had
19 asked of the Petitioners' witnesses, and that is has
20 there been any instances of mismarking of imported
21 copper tubing either with regards to the technical
22 standards, specifications or the country of origin?

23 MR. KERINS: I think there was some
24 testimony from the Petitioner, and occasionally we do
25 receive a product where they didn't put the proper ink

1 mark on it or something. They forgot to turn the
2 machine on or didn't turn it on long enough. We have
3 the same thing come out of a domestic mill. Sometimes
4 you have an operator make an error, but it's not an
5 intentional thing.

6 It's because the operator made an error. We
7 had people accuse us because our name is IUSA that we
8 put that on the tube because it's close to USA, but
9 that's the name of the company. We make sure the I is
10 on there, too.

11 MR. TSUJI: Okay. Thank you very much.

12 MS. DEFILIPPO: Thank you, Karl. Mr.
13 McClure?

14 MR. MCCLURE: Just a couple of questions.
15 You mentioned California recently coming on stream
16 with the use of the plastic. If one of you could give
17 us a timeline of when the various states or the
18 national building codes changed just to a date where
19 virtually all the states made it legitimate to use it
20 in the houses? That would be useful, and I assume
21 with that before our POI or during when the ship
22 became essentially total.

23 MR. SILVERMAN: This is Bill Silverman. Do
24 you have an answer? Announce your name, please.

25 MR. LINDEN: Sorry. This is Vince Linden,

Heritage Reporting Corporation
(202) 628-4888

1 Homewerks Worldwide. I'm a supply chain analyst.
2 California passed the code in January of this year,
3 and it became effective on August 1. I can't speak to
4 other states, but that was our example, and that's
5 when it became effective was August 1, 2009.

6 MR. MCCLURE: Okay. To the extent you have
7 some idea on the others, it might be useful. One
8 thing again with regard to our old friend, Bratsk,
9 whatever you want to say about that feel free to do so
10 and do you concur with what Petitioner said that
11 Malaysia --

12 MR. RYAN: I'd love to say something about
13 that. The whole line of cases that ended up in Bratsk
14 and now Mittal actually started with a requirement in
15 the SAA that injury from causes other than imports may
16 not be attributed to the subject imports. It's not
17 limited just to nonattribution among nonsubject
18 imports and subject imports. If you look at the line
19 of federal circuit cases that started with Gerald
20 Metals, went through Bratsk and now you're dealing
21 with Mittal, it's really about there was a particular
22 concern about attributing causes among nonsubject
23 imports and subject imports.

24 That's your direct question, but in this
25 case, the more fundamental requirement that's in the

1 SAA, which has got to have at least the authority of a
2 federal circuit decision, is that you can't attribute
3 injury from other causes like declines in demand, like
4 in copper prices and all the other causes that Mueller
5 itself is putting in its annual report. You can't
6 attribute those causes to the subject imports, and
7 that's the fundamental requirement in the SAA, which
8 is about as close as statute as you can get.

9 It's a requirement in the W. Teal agreements
10 which is why it's in the SAA and particularly with
11 regard to the threat case, which this case is all
12 about, it's even more important, which is also in the
13 SAA that you need even more care, that the injury not
14 be attributed. Special care is a word that's in the W
15 Teal agreement, again why it's in the SAA. I was
16 actually going to read that to you in my closing, but
17 I'm glad you brought that up, that's one of my
18 minutes, and now I can say something else.

19 MR. MCCLURE: Sorry I did that. Anyway, any
20 information any of you have, any of counsel have with
21 regard to nonsubject sources would naturally be
22 appreciated. One thing I would say in conclusion, I
23 thought airline pricing was confusing, but this is
24 just bad. Anyway, that's all I have to say.

25 MS. DeFILIPPO: Thank you, Jim. And the

1 pacing of Mr. Fetzer's question paid off, because I
2 was crossing off many of my questions, so I don't
3 really have too many.

4 One, I wanted to go to something you said I
5 think in response to one of Mr. Fetzer's last
6 questions, actually ended up confusing me. So you
7 mentioned that you sometimes commingle the imports
8 with the domestic products. Correct?

9 MR. KERINS: That's correct.

10 MS. DeFILIPPO: Earlier, when you talked
11 about your marketing and production strategy, you
12 talked about producing, shifting to the production in
13 Redding as opposed to bringing in the Mexican imports
14 to take advantage I believe of the stimulus bill.

15 Those two things seem a little at odds with
16 me. If you're commingling and you're not paying
17 attention to that we're not discerning based on
18 country of origin, how then are you still satisfying
19 the stimulus has to be U.S.?

20 MR. KERINS: Well, up until August of this
21 year, when we started shifting production to Reading,
22 we were commingling. I have instructed all of our
23 distribution centers when they're shipping out
24 product, to ship out the Mexican-made product first,
25 so we purge all of that out of our system.

1 So by probably next month some time, our
2 inventory will be 100 percent U.S. Except for the few
3 items that we have to make in Mexico, which is a very
4 small part of the market.

5 MR. RYAN: If I could just clarify. The
6 stimulus money was one of the, one of the factors. I
7 mean, with the decline in demand, with the
8 consolidation of production to improve production
9 efficiency, and then the company tells us that the
10 plant in Reading is the place to do that. So those
11 two factors are at least equally important.

12 MS. DeFILIPPO: That actually took away one
13 of my other questions. But Mr. Kerins, one last one
14 for you. In your Mexico plant, do you produce for
15 commercial use for either the Mexican home market or
16 for other markets?

17 MR. KERINS: Yes. We have a small market
18 share in heavy wall, level wall, and smooth-bore coil.
19 We do not make any of the enhanced surface tube. That
20 new plant that's been talked about in Mexico that
21 we're building, because we're behind a deadline, we
22 have missed what's called the mating season. So the
23 tier-one and tier-two players in the U.S. that buy
24 inter-groove tube, we are not going to be able to
25 participate in that market in 2010. It's too late for

1 us to get qualified.

2 MS. DeFILIPPO: Actually, that leads into
3 one of my questions that I had for Mr. Weil, which was
4 you did mention, although I don't think he referred to
5 it as the mating season, but -- it's more interesting
6 -- he missed the qualification period.

7 And I guess my question is, is there a
8 certain time period by which you have to qualify in
9 order to supply the tier one? And if so, is that the
10 same draw, the tier one?

11 MR. KERINS: It can vary by customer to
12 customer, but it is typical that this is the season,
13 currently that we're in, that contracts are being
14 signed for next year, or for multiple years.

15 Also, Ms. DeFilippo, I'd like to add on a
16 statement I made to Mr. Fetzer in regard to the
17 enhanced copper tubing coming from China. I stated
18 that the lead time is a minimum of eight weeks.

19 However, we do maintain inventory here in
20 the United States for our customers, so we're able to
21 ship same day, next day.

22 MS. DeFILIPPO: Thank you for that
23 clarification.

24 Mr. Weil, for an OEM to change from copper
25 to aluminum -- and we heard some on the plumbing side,

1 and I have both copper and plastic in my house, and I
2 don't do any of the changing -- but I know that it
3 would appear to be for an OEM who is making an air
4 conditioning unit.

5 So if they were going to shift from using
6 copper to plastic, would they need to make changes to
7 the design of the product?

8 MR. WEIL: Copper to aluminum.

9 MS. DeFILIPPO: Sorry, copper to aluminum.
10 I'm sorry, it's been a long day.

11 MR. WEIL: Yes, it is a design change.
12 Because of the heat transfer, characteristics are not
13 the same. Sometimes coil looks differently. Likely
14 it will be larger. So when the coil is larger you may
15 have more refrigerant in the units, the compressor
16 could change, the seal could change. So it's not a
17 decision they make lightly, nor is it a decision that
18 they go back from easily.

19 So it's not a direct substitute putting
20 aluminum tube in for a copper tube.

21 MR. KELLY: We saw the same migration in
22 radiators for automobiles. Historically, it's been
23 100 percent copper. And if you look at it today, it's
24 probably 75 percent aluminum, 25 percent copper. And
25 it's not going back. It's actually more market share

1 is being taken over by aluminum.

2 MS. DeFILIPPO: Is aluminum lower-priced and
3 more stable? Is that a fair statement?

4 MR. KELLY: Yes.

5 MR. KERINS: Let me also add, one of the
6 Petitioners this morning stated, made a statement
7 about the anti-microbial properties of copper, as
8 compared to aluminum. And yes, it's true, copper
9 naturally has very high anti-microbial properties.

10 But speaking of substitutability, there are
11 many coatings that have, anti-microbial coatings that
12 have been developed and applied to aluminum that are
13 very, very effective.

14 MR. WEIL: I'll also point out that on a
15 copper coil, there's a lot of aluminum. All the fins
16 that are put on it to enhance the heat transfer are
17 all aluminum, and traditionally have been.

18 MS. DeFILIPPO: Thank you. And one last
19 question, Mr. Weil. I agree with Mr. McClure, this is
20 interesting and confusing of how the prices are done.
21 I don't know, at least in one way there's so many
22 differences in sort of the different markets.

23 But in terms of how the pricing mechanism
24 works, I understand it to be that the fabrication
25 price is what's negotiated between a supplier and a

1 consumer for the next, or for a given year, is that
2 right?

3 MR. WEIL: That's correct.

4 MS. DeFILIPPO: And is that set for the
5 whole year at a certain level? Or can it vary once
6 it's --

7 MR. WEIL: It's generally set. Could there
8 be some variables based on currency or transportation?
9 Yes, within certain fixed windows. But generally, it
10 is set.

11 MS. DeFILIPPO: And then the metal aspect
12 portion of the price changes according to the
13 published copper price.

14 MR. WEIL: And the agreed-to mechanism. It
15 could be prior-month's average, could be current
16 average, could be a particular date. As long as you
17 agree, and the copper manufacturer is trying to, you
18 know, make it transparent. So he is placing, or he's
19 getting a copper order fixing price for that amount of
20 copper that he is selling for that, for that period of
21 time.

22 MR. KRAHMER: Or the OEMs could request,
23 through the manufacturer, to lock in the price of
24 copper for a portion of their requirements for the
25 year, if they know what it is ahead of time.

1 MR. WEIL: Hedging.

2 MR. KRAHMER: Hedging.

3 MS. DeFILIPPO: Okay. So if I'm --

4 MR. WEIL: It's a much more complicated
5 conversation if we go down that path.

6 MS. DeFILIPPO: I'm not going to go down
7 that path at this time. But, how often, then, does
8 the price change? With every shipment, potentially?
9 Or every month? It sounds like copper prices are all
10 over the place.

11 MR. WEIL: Well, as far as the copper price?

12 MS. DeFILIPPO: But as far as then
13 translating down into the price for the tube.

14 MR. WEIL: It's generally, if you're going
15 on prior-month average or current-month's average, it
16 would be changing once a month.

17 MS. DeFILIPPO: Okay, that's helpful.
18 Actually, I did have one last thing to clarify.
19 Someone over in this zone I think stated that the
20 multiplier was published, also. And I thought I heard
21 something different this morning, that it was the
22 price, there was a list price that was published, but
23 then the multipliers were negotiated between producers
24 and customers. And so I just wanted to clarify
25 whether there is a published multiplier; and if there

1 is, if there's still room for negotiation off of that.

2 MR. HANSEN: Hopefully I'll clear this up.
3 But what happens is, is we all agree and understand
4 the new list price. They just, they increased it I
5 think, what, it's five or seven percent. I just
6 looked at my Blackberry today, so I haven't even
7 called the office. But what I got off my Blackberry
8 emails or copies of emails, the manufacturers have
9 distributed into the marketplace. And for example, I
10 even got confirmation that Mueller's multiplier off
11 this new list is a 3584 or thereabouts.

12 And so, but that's what happens. When the
13 prices go out, within 24 hours, everybody, customers,
14 competitors, everybody knows what these, in today's
15 market, what these two multipliers are. And they want
16 some consistency as the price people are going to pay,
17 depending on is it a big order or a little order.

18 Now, if it's a 7,000-pound order, then maybe
19 that's where the customer says well, or the customer
20 says I'm not going to pay that, and they may call up a
21 manufacturer and say well, I want to buy at two and a
22 half less than that. And I won't buy it unless you
23 agree to discount from this structure you put out in
24 the marketplace. I hope that helps you.

25 MS. DeFILIPPO: That's actually very

1 helpful. You mentioned a couple times Mueller, and I
2 think a couple times putting out a new price increase.
3 Is it always Mueller that leads the market in that
4 regard?

5 MR. HANSEN: Well, it's usually Mueller, but
6 Mueller and Cerro. And I'm sure that if they respond,
7 they'd say well, somebody's got to bring some
8 rationale into that business. But Mueller is almost
9 always the leader, and Cerro, and then Kobe will
10 follow that. But within 24 hours everybody -- and
11 Howe, another domestic player, and our friends in
12 Reading, Pennsylvania. They all, you know, that
13 brings some consistency so, you know, customers can
14 shop everybody.

15 MR. RYAN: And just to point out that before
16 you started your questioning, Mr. Kelly actually
17 testified to exactly that point; that it was his
18 experience that Mueller and Cerro are working, you
19 know, in the way he testified.

20 MR. KELLY: If I could add to that.

21 MS. DeFILIPPO: Sure.

22 MR. KELLY: If you break down the pricing,
23 you know, we talked about two different ways of
24 pricing in the market. There's fabrication in metal,
25 and then we go to the list price and multipliers.

1 Well, when it comes to the mill's
2 perspective on how they view this list price and
3 multiplier, it comes down to a fabrication charge over
4 metal. It doesn't look that way to anybody else, and
5 that's why some people are asking for transparency.
6 It doesn't make sense.

7 If you break down some of the products, you
8 know, take half-inch L, for instance, you might find a
9 fabrication charge of 10 or 15 cents, depending on the
10 multiplier that's out there. You can't produce that
11 product for that price. That's what makes it very
12 difficult for importers to come in. It's very
13 difficult to understand. Because you might think that
14 one customer might come buy a full truckload of that
15 one product, and you're going to lose terribly.

16 But the reality of it is people will buy 15,
17 20, 25 items in one truckload, and the balance comes
18 out to something that the mill would consider
19 reasonable. But that list price and multiplier really
20 is broken down by the mill. The mill looks at what
21 the fabrication is over copper. That's where the
22 profitability comes in, or lack of.

23 MS. DeFILIPPO: Okay, thank you. The last
24 thing I have is a request for Mr. Silverman, in your
25 post-conference brief. Mr. Ryan made arguments, if

1 the Commission were to make a determination on threat
2 that there should not be accumulation of imports from
3 China and Mexico. So if you would care to address
4 that in your brief, that would be helpful.

5 MR. SILVERMAN: We shall.

6 MS. DeFILIPPO: Thank you. Any other
7 questions from staff? Mr. McClure?

8 MR. McCLURE: One thing. With respect to
9 the Mexican industry, I believe Lavado was mentioned
10 as one of the companies who was building, or just
11 commissioned a new facility. Is that correct?

12 MR. RYAN: Lavado is separately represented.

13 MR. McCLURE: I understand that.

14 MR. RYAN: My understanding is they are
15 going to file something with the Commission that
16 addresses the, the circumstances of the, of the
17 Lavado, whatever they're doing in Mexico. They have a
18 Lavado mill in Mexico.

19 So we have our own information separately
20 from these companies. But I think Lavado should most
21 likely speak for itself, rather than letting us try to
22 speak for them. Our understanding is that, based on
23 everything we know, that it poses no real and imminent
24 threat to the U.S. market. But I think they've got
25 better, I was going to say it's their company that's

1 got better factual detail. And I hope they will give
2 you a full story in whatever they submit, a post-
3 conference submission that's due next Monday.

4 MR. McCLURE: I will look forward to that.
5 I asked you, Mr. Ryan, because you always seem to know
6 everything about the operations in the country you
7 represent.

8 MR. RYAN: I'm very thorough. Thank you.

9 MR. O'BRIEN: Mr. McClure, I'll just mention
10 Golden Dragon also has a facility in Mexico that we'll
11 also address in the post-conference brief.

12 MS. DeFILIPPO: That's great, thank you.
13 And with that, I will say thank you very much to this
14 panel. It's been very useful having you all here
15 today, and I appreciate your time and your answering
16 all of our questions.

17 We'll take a five-minute break to let both
18 sides get prepared for their closing statements. So
19 we'll start back up around 10 of 2.

20 (Whereupon, a brief recess was taken.)

21 MS. DeFILIPPO: If I could, before we start,
22 as an administrative matter, the packet that has
23 conference exhibits put forward by Hunton and
24 Williams, it was requested to be included as an
25 exhibit to the transcript. So I will do that and mark

1 it up Exhibit 1. Thank you.

2 Mr. Levy.

3 MR. LEVY: Thank you, and good afternoon. I
4 think in closing we'd like to respond to at least some
5 of the points we heard from Respondents today, and
6 then make a few general remarks in closing. I hope we
7 won't take the full 10 minutes.

8 Generally, what we heard from Respondents is
9 what we often hear: It ain't us. And of course,
10 that's what we heard today.

11 Let me respond to some of the points,
12 though. You've heard a lot today about the perceived
13 dichotomy between plumbing tube and commercial tube.
14 And to be sure, it is a relevant condition of
15 competition, because there are differences in the way
16 it's sold, and who is consuming it.

17 I have not heard from Respondents an
18 argument today that plumbing and commercial are
19 separate like products. I hope they don't change
20 their tune in their post-conference brief. But in
21 case they do, let me just emphasize that we are
22 talking here about a continuum of products with no
23 clear dividing line in terms of physical
24 characteristics. These products share common
25 manufacturing facilities, common production processes,

1 common production employees.

2 Some may perceive vast differences in terms
3 of a tube produced for an OEM and a tube produced to a
4 standard specification. But as you heard from Mr.
5 Arndt from Cerro Flow Products, from the producer's
6 perspective it's simply a matter of tweaking certain
7 aspects of the finishing process to meet those final
8 specifications.

9 You know, I would ask you to look at two of
10 the samples that we shared with you today. One is a
11 plumbing tube, and one is a commercial tube. I'm not
12 even sure you could tell the difference from where
13 you're sitting. Where is the clear dividing line?
14 There is none. This is a single like product.

15 You heard a lot from Respondents as well
16 about demand and substitution, and we own up to the
17 fact that they are relevant conditions of competition.
18 Respondents say first, here is Mueller's SEC
19 disclosure. And it says that we're in a recession.
20 Ah-ha. The fact is we are in a recession. There's no
21 secret there. Demand is down, and that is a condition
22 of competition.

23 And similarly, there are substitution
24 pressures in the U.S. market. Our interpretation of
25 market conditions is that with respect to residential

1 plumbing, the lion's share, or I should say the rate
2 of substitution has substantially diminished during
3 the period of investigation. You've heard differing
4 views from Respondent, but that certainly is our
5 interpretation.

6 To be sure, when relative prices between
7 copper and aluminum change, there may be increased
8 demand or decreased demand for aluminum alternatives
9 in the OEM segment.

10 But the fact remains that whatever residual
11 demand remains in the U.S. market during the period of
12 investigation, the Commission has an obligation to
13 look at that demand and see what's going on. And
14 what's going on in terms of absolute loss of sales by
15 the domestics, and relative loss of market share. And
16 we believe that both bespeak causation of injury by
17 reason of subject imports.

18 Third, I think someone sitting around here
19 testified today that Wolverine closed several of its
20 U.S. mills in favor of importing product from China.
21 If that doesn't bespeak causation, I don't know what
22 does.

23 Fourth, we heard some claims from some of
24 the Respondents that they are better on service than
25 domestics; that the domestics have terrible lag time.

1 Well, first, we dispute those facts. And
2 the facts and the truth of the matter are detailed in
3 our questionnaire responses. But fundamentally, I
4 would ask if they are so much better on service to
5 their customers, then why are their prices lower?

6 Next, we heard some interesting testimony
7 from IUSA. And IUSA testified today that they're
8 moving production back to the United States for a
9 number of reasons. And my first reaction was well,
10 that's interesting news. They made that decision
11 right before we filed the petition? We hadn't heard
12 about that.

13 But then I wonder, why are they opposing the
14 petition if they are moving their production back to
15 the United States? And I think the answer is that
16 they are hoping that if no remedy is provided in this
17 case, they're moving right back to Mexico.

18 Also, IUSA made no mention of Golden
19 Dragon's new capacity, Lavado's new capacity, de
20 Cobre's substantial existing capacity or its new plant
21 in Pesteje, Mexico. And so I would encourage you to
22 look closely at these factors in relation to Mexico.

23 Also, we heard arguments that Mexico should
24 be decumulated. And we'll address this again
25 carefully in our brief, but just to recite four key

1 factors.

2 First, the degree of fungibility. IUSA
3 testified today that they commingle their Mexican and
4 U.S. product on the same rack. If that is not
5 fungibility, I don't know what is. We know that
6 there's a presence of sales in the same geographic
7 market, that there are similar common channels of
8 distribution. We know that subject imports are
9 simultaneously present in the same market. So in
10 short, decumulation has no merit in this case.

11 And finally, there were some concerns raised
12 that the U.S. producers' questionnaire responses may
13 not have reported net sales values, net of rebates.
14 We understand the instructions of the Commission. We
15 understand that these net values need to be net of all
16 rebates.

17 Concerns that there is somehow a secret,
18 secret rebate that we've ignored are simply unfounded.
19 And we look forward to working with you, both in
20 follow-up questions and in verification, to satisfy
21 you that we have no agenda in distorting the data that
22 we're reporting to the Commission.

23 So let me just recap with a few key points.
24 I must say I was a bit surprised to hear a suggestion
25 from Respondents today that maybe Petitioners are not

1 presently injured, and that it's only a threat of
2 injury.

3 Well, from our perspective there's no
4 question that we've seen measurable decreases in
5 production, sales, capacity, utilization, profits,
6 head counts. The trend is bad, and it's worsening
7 throughout the period of investigation.

8 It's also readily apparent that while
9 subject imports may not be the only cause of injury,
10 they are a leading cause of material injury. This is
11 a case where the record evidence reveals very specific
12 instances of lost sales and lost revenue due to
13 subject import under-selling. Not third-country
14 sources; subject import under-selling. Both in
15 absolute terms and in relative terms, we are seeing
16 this injury.

17 We would be shocked and amazed, in fact, if
18 many of our lost sales and lost revenue allegations
19 were not readily corroborated by our customers.
20 Because from our perspective, these cases are so very
21 clear and so very material.

22 And let us not forget that because subject
23 import data are so easy to track under the HPS
24 subheadings, we know exactly what's going on from a
25 market-share perspective.

1 As I've said before, this is a simple case
2 of too much supply facing too little demand.
3 Unutilized capacity in China exceeds total U.S. market
4 demand, and the capacity expansions now underway in
5 Mexico simply defy commercial logic.

6 In this environment of structural supply-
7 demand imbalance, producers in the subject countries
8 simply cannot resist their drive to engage in unfair
9 trade. Under these circumstances, I simply cannot see
10 how one would seriously disagree with the basic
11 conclusion that there is at least a reasonable
12 indication of material injury caused by subject
13 imports in this case.

14 The injury has been caused by China and
15 Mexico. They are the subject of this petition. And
16 the threat in the future is, if anything, worse than
17 the present.

18 Thank you very much for your time and
19 attention.

20 MS. DeFILIPPO: Thank you, Mr. Levy. We
21 will now move to closing statements for those in
22 opposition to Petitioners' anti-dumping duties. Are
23 you going to split it up?

24 MR. LEVY: How did you guess? I get the
25 five minutes, and I thank you for ceding me one, Mr.

1 McClure. And these guys are taking five minutes,
2 which I think they've agreed to divide amongst
3 themselves however they say they did.

4 MS. DeFILIPPO: Mr. O'Brien, how will you
5 divide? Do you want us to indicate to you when you're
6 -- okay. So you've got three?

7 MR. O'BRIEN: Yes.

8 MS. DeFILIPPO: Mr. Layton, two?

9 MR. LAYTON: I'm going to need about two,
10 yes.

11 MS. DeFILIPPO: Okay. And are you starting?

12 MR. O'BRIEN: I am.

13 MS. DeFILIPPO: All right, then, proceed,
14 Mr. O'Brien.

15 MR. O'BRIEN: Yes, thank you, Ms. DeFilippo.
16 And thank you to all of you for sitting here and
17 listening. I hope it was useful.

18 Just a couple of very quick comments. While
19 the pricing may have sounded complicated in some
20 respects at the first intake, the factors really are
21 rather simple in terms of what is affecting the
22 domestic industry.

23 Everybody agrees that a sharp decline in the
24 housing market, very tight financial markets, and the
25 general downturn as being the overriding and

1 overwhelming factor that has reduced volume for all,
2 for all companies, not just the domestic, not just the
3 domestic companies.

4 Golden Dragon's data you will see also has
5 reduced sales to the United States in this year.
6 That's not surprising. It's all a reflection of the
7 general economic downturn.

8 And while Petitioners may want to run away
9 from their 10-Q and other financial statements, those
10 documents do matter. They are the documents in which
11 the Petitioners tell the public and their shareholders
12 what is and what is not important to their company.

13 So yesterday, October 20, Mueller issues a
14 consolidated statement of income for its third
15 quarter, and there are a number of interesting factors
16 of it in that document, which issued yesterday.

17 One interesting fact is that its net income
18 for the third quarter of 2009 of \$18.7 million was
19 identical to its net income a year before, \$18.7
20 million, 50 cents per share. There is no decline from
21 09/08.

22 But then the Chairman, Mr. Carp, is quoted
23 in this statement. And he says, "Our cost control
24 initiatives have helped to mitigate the impact of weak
25 demand in the residential and commercial construction

1 sections. We expect challenging market conditions
2 will continue into next year."

3 Well, that's what's important. That's what
4 he's telling the public and the shareholders. Nowhere
5 in this document are imports mentioned at all.

6 In the 10-Q, the annual statement, imports
7 are mentioned as, in the sense that their customers
8 are moving offshore and importing the downstream
9 product. There is no mention of unfair or under-
10 priced imports coming in. So that has to be taken
11 into consideration.

12 Then the other point on the Golden Dragon
13 factory in Mexico, we will, we will explain that in
14 the post-hearing brief. But the plan is that there
15 will be, is to replace production, our exports in
16 China, with shipments from Mexico, so there would not
17 be any increase, net increase. Thank you.

18 MR. LAYTON: Thank you. On behalf of
19 Shanghai Hailiang Copper Company, my name is Duane
20 Layton. I'm a partner at Mayer Brown.

21 If this were a Federal District Court, the
22 Judge would grant summary judgment against the
23 Petitioners. Even if you take all the facts alleged
24 by Petitioner as true, you don't have sufficient
25 evidence of material injury or threat of material

1 injury to the domestic industry as a result of subject
2 imports.

3 You may have an industry that is not making
4 as much money as it would like, although they seem to
5 be doing quite well, thank you very much. You may
6 have an industry that is vulnerable to all kinds of
7 things. But none of this, or at least very little of
8 this, is due to subject imports.

9 I'll tell you what's hurting this industry.
10 How about copper prices that went from less than a
11 buck a point to four dollars a point in only three
12 years? Now, that's important here, because those high
13 prices for copper opened the door for substitute
14 products like pax and aluminum that you could drive a
15 truck through. And that's exactly what happened.

16 Copper used to be close to about 100
17 percent, or north of 95 percent, of the plumbing
18 market in this country. Now, as you heard earlier, I
19 think it's probably around 50 to 60 percent of the
20 industry, at most, of the plumbing segment.

21 Well, what happened to it? Well, pax and
22 aluminum, that's what happened. And let's not forget
23 the greatest economic downturn in this country in 80
24 years.

25 Now, you may say, you know, yeah, yeah,

1 sure, Layton, tell us something we don't know; every
2 case we deal with now comes in the context of this
3 historic recession. But stop a second. I mean, this
4 case isn't about fasteners or piston inserts or
5 something that's been hurt by the downturn, but not
6 fundamentally crushed. But this case, this case is
7 about copper tubing used mainly in residential and
8 commercial construction.

9 Ladies and gentlemen, that's the epicenter
10 of this economic recession. Housing in this country
11 is probably down 70 percent. I don't have time to go
12 through all the facts that are relevant here, but let
13 me just address this one point, and we'll discuss
14 other points in our post-conference submission.

15 The material injury standard has to mean
16 something. I don't just mean some words in a court
17 case or committee report; I mean something real that
18 makes sense. Otherwise we find ourselves essentially
19 applying a strict liability standard. That's what
20 Petitioners are doing in this case. They've got
21 imports, times are bad, thank you very much, we win.
22 You know, game, set, match.

23 Now that's not what the statute is intended
24 to mean, it's not what was meant by Congress.

25 MR. McCLURE: Time.

1 MR. RYAN: Thank you. This is John Ryan,
2 Weil, Gotshal and Manges, on behalf of IUSA and de
3 Cobre. And although I get to speak last today, the
4 Commission of course gets the final word, so I hope I
5 can help influence that in these next five minutes.

6 You heard a lot about excess capacity. The
7 Petitioners' case really seems to be all about excess
8 capacity. And I'd like to just turn back to what I,,
9 if I misquote Mr. Hansen we can look back at the
10 transcript and see exactly what he said. But he said
11 in his testimony that there has been abundant capacity
12 for as long as I have been associated with the
13 industry.

14 Excess capacity is not a new phenomenon, and
15 it's not brought on by the subject imports. Yet
16 despite this longstanding condition of the industry,
17 the industry remains highly profitable. And I have to
18 commend the staff for many, many great questions, but
19 in particular Ms. Klir. I loved that question, it was
20 great. How much is enough? What's normal for this
21 industry? Should this industry be making super-normal
22 profits compared to other industries, if you look at
23 the questionnaire responses, and why are there some
24 differences among the firms. And I think that's a
25 great point for the Commission to carefully

1 investigate. And we'll be looking forward to briefing
2 that in our confidential post-hearing brief.

3 Some of the other points, if I could find
4 the right page of my outline here. Another key point
5 that I alluded to before was the non-attribution
6 standard, but I already covered that in response to
7 some questions earlier. And as well as Mueller's own
8 admissions on what the real causes of the problems
9 are.

10 So in this case, I'd like to then turn to
11 something that Mr. Levy brought up, and we got
12 questions from, as well. Is there a separate like
13 product? Well, we'll think carefully about that. But
14 there are many reasons there could be a separate like
15 product between plumbing pipe and commercial tube.

16 But whether there's a separate like product
17 or not, all of the factors that would go into that are
18 certainly more than sufficient reason not to
19 accumulate imports from Mexico with imports from
20 China. Although Mr. Levy said, you know, there's
21 fungibility in, well, Cambridge-Lee actually
22 commingled its inventory, that's plumbing pipe.

23 Our issue isn't that plumbing pipe from
24 Mexico is not substitutable with plumbing pipe from
25 the United States. The issue is, is that the Chinese

1 imports are all in the commercial market, industrial
2 market, and most of the Mexican imports are in the
3 plumbing market. And you should look carefully at the
4 differences in pricing you've all heard about, the
5 differences in channels of distribution, the
6 differences in end uses, not to mention the
7 differences in our import volumes.

8 So I think there's all, we will argue
9 potentially that even on a current injury basis,
10 there's pretty sound reason not to cumulate imports in
11 these two countries. But certainly, when you look at
12 the discretionary threat standard, that these imports
13 should not be cumulated. All the factors the
14 Commission always considers in deciding whether it's
15 practicable to cumulate for the basis of threat of
16 injury are met. And we'll tick each one off when we
17 get to our post-conference brief.

18 The new plants in Mexico appear to be the
19 only thing that the Respondent, or the Petitioners
20 could point to. And you've got a clear record already
21 from the use of the plant, which we'll further
22 substantiate in our post-hearing brief, that that
23 poses no threat. We hope Nevada will come forward and
24 carefully explain what the circumstances of their
25 plant is, and you'll hear from Golden Dragon.

1 But there's no, the threat has to be real
2 and imminent. It can't be well, they're building some
3 plants, and potentially somewhere down the road they
4 might start making some sales in the United States.
5 That's not the standard. It has to be real and
6 imminent. It can't be speculative, it can't be based
7 on conjecture.

8 With regard to the use of the plant, we know
9 with certainty there's not going to be any sales of
10 any significance in 2010. The mating season, which I
11 love that term, has already gone by. You know, it's
12 far enough into the future that it can't be considered
13 real and imminent. And whether imports will take
14 place at any point is speculative.

15 So what we have is clear evidence, solid
16 evidence that imports will diminish dramatically, and
17 have, starting in August of 2009, because of the shift
18 in production from the largest, by far the largest
19 exporter, from Mexico to Cambridge-Lee. Whether
20 Cambridge-Lee is part of the industry, we'll address
21 the related parties, related-party statutory
22 provision.

23 But in any event, it directly affects the
24 volume of exports from Mexico in 2010, in 2011, in any
25 period that could be considered real and imminent.

1 That volume is going to be substantially,
2 considerably, any big words that you want to use, less
3 than it has been in the past.

4 And we appreciate the attention. You guys
5 did a great job. We hope we did, too.

6 MS. DeFILIPPO: Thank you very much. We
7 have two seconds, Mr. Ryan, in case you have anything
8 left. Just kidding.

9 MR. RYAN: Thank you.

10 MS. DeFILIPPO: On behalf of the Commission
11 and its staff, I would like to thank the witnesses who
12 came here today, as well as counsel, for helping us
13 gain a better knowledge of this product and the
14 conditions of competition in this industry.

15 Before concluding, please let me mention a
16 few dates to keep in mind. The deadline for the
17 submission of corrections to the transcript and for
18 submission of post-conference briefs in the
19 investigation is Monday, October 26. If briefs
20 contain business proprietary information, a public
21 version is due on October 27.

22 The Commission has tentatively scheduled its
23 vote on these investigations for November 13. It will
24 report its determinations to the Secretary of Commerce
25 on November 16. Commissioners' opinions will be

1 transmitted to Commerce on November 23.

2 Thank you very much for coming. This
3 conference is adjourned.

4 (Whereupon, at 2:14 p.m., the preliminary
5 conference in the above-entitled matter was
6 adjourned.)

7 //

8 //

9 //

10 //

11 //

12 //

13 //

14 //

15 //

16 //

17 //

18 //

19 //

20 //

21 //

22 //

23 //

24 //

25 //

CERTIFICATION OF TRANSCRIPTION

TITLE: Seamless Refined Copper Pipe and Tube from
China & Mexico

INVESTIGATION NO.: 731-TA-1174-1175

HEARING DATE: October 21, 2009

LOCATION: Washington, D.C.

NATURE OF HEARING: Preliminary Conference

I hereby certify that the foregoing/attached transcript is a true, correct and complete record of the above-referenced proceeding(s) of the U.S. International Trade Commission.

DATE: October 21, 2009

SIGNED: LaShonne Robinson
Signature of the Contractor or the
Authorized Contractor's Representative
1220 L Street, N.W. - Suite 600
Washington, D.C. 20005

I hereby certify that I am not the Court Reporter and that I have proofread the above-referenced transcript of the proceeding(s) of the U.S. International Trade Commission, against the aforementioned Court Reporter's notes and recordings, for accuracy in transcription in the spelling, hyphenation, punctuation and speaker-identification, and did not make any changes of a substantive nature. The foregoing/attached transcript is a true, correct and complete transcription of the proceeding(s).

SIGNED: Rebecca McCrary
Signature of Proofreader

I hereby certify that I reported the above-referenced proceeding(s) of the U.S. International Trade Commission and caused to be prepared from my tapes and notes of the proceedings a true, correct and complete verbatim recording of the proceeding(s).

SIGNED: Kyle Johnson
Signature of Court Reporter