

**UNITED STATES INTERNATIONAL TRADE COMMISSION**  
**Washington, D.C.**

**In the Matter of**

**CERTAIN EXERCISE EQUIPMENT  
AND SUBASSEMBLIES THEREOF**

**Investigation No. 337-TA-1419**

**LIMITED EXCLUSION ORDER**

The United States International Trade Commission (“Commission”) has found respondents Guangzhou Oasis, LLC d/b/a trysauna.com (“Trysauna”); Shandong Tmax Machinery Technology Co. Ltd. (“Tmax”); Shandong VOG Sports Products Co. Ltd. (“VOG Sports”); Dezhou Bodi Fitness Equipment Co., Ltd. (“Dezhou”); and Suzhou Selfcipline Sports Goods Co., Ltd. (“Selfcipline”) (collectively, “the Defaulting Respondents”) to be in default. *See* 90 Fed. Reg. 23952-54 (June 5, 2025). The complaint, as supplemented, filed on behalf of Balanced Body, Inc. (“Complainant”) alleged a violation of section 337 of the Tariff Act of 1930, as amended, 19 U.S.C. § 1337 (“section 337”), in the unlawful importation, sale for importation, or sale within the United States after importation of certain exercise equipment and subassemblies thereof by reason of infringement of one or more of claim 19 of U.S. Patent No. 8,721,511 and the claim of U.S. Patent No. D659,205. Because the conditions in 19 U.S.C. § 1337(g)(1)(A)–(E) have been satisfied, the Commission, upon the request of Complainant, issues a limited exclusion order, based on the allegations regarding a violation of section 337 in the complaint that are presumed to be true as to the Defaulting Respondents.

Having reviewed the record in this investigation, including the written submissions of the parties, the Commission has made its determinations on the issues of remedy, the public interest, and bonding. The Commission has determined that the appropriate form of relief is a limited exclusion order prohibiting the unlicensed entry of infringing certain exercise equipment and

subassemblies thereof manufactured by or on behalf of the Defaulting Respondents or any of their affiliated companies, parents, subsidiaries, agents, or other related business entities, or its successors or assigns.

The Commission has also determined that the public interest factors enumerated in 19 U.S.C. § 1337(g)(1) do not preclude the issuance of the limited exclusion order, and that the bond during the period of Presidential review shall be in the amount of one hundred percent (100%) of the entered value of the articles subject to this Order.

Accordingly, the Commission hereby **ORDERS** that:

1. Certain exercise equipment and subassemblies thereof that infringe claim 19 of U.S. Patent No. 8,721,511 and are manufactured abroad by, or on behalf of, or imported by or on behalf of Tmax, VOG Sports, Dezhou, and Selfcipline, or any of their affiliated companies, parents, subsidiaries, agents, or other related business entities, or its successors or assigns, are excluded from entry for consumption into the United States, entry for consumption from a foreign-trade zone, or withdrawal from a warehouse for consumption, for the remaining term of the patent (U.S. Patent No. 8,721,511), except under license from, or with the permission of, the patent owner or as provided by law.

2. Certain exercise equipment and subassemblies thereof that infringe the claim of U.S. Patent No. D659,205 and are manufactured abroad by, or on behalf of, or imported by or on behalf of Trysauna, Tmax, VOG Sports, Dezhou, and Selfcipline, or any of their affiliated companies, parents, subsidiaries, agents, or other related business entities, or its successors or assigns, are excluded from entry for consumption into the United States, entry for consumption from a foreign-trade zone, or withdrawal from a warehouse for consumption, for the remaining term of the patent (U.S. Patent No. D659,205), except under license from, or with the permission

of, the patent owner or as provided by law.

3. The certain exercise equipment and subassemblies thereof subject to this exclusion order (*i.e.*, “covered articles”) are as follows: exercise equipment known as Pilates reformers.

4. Notwithstanding paragraphs 1 and 2 of this Order, covered articles are entitled to entry into the United States for consumption, entry for consumption from a foreign trade zone, or withdrawal from a warehouse for consumption, under bond in the amount of one hundred percent (100%) of their entered value, pursuant to subsection (j) of section 337 (19 U.S.C. § 1337(j)) and the Presidential Memorandum for the United States Trade Representative of July 21, 2005 (70 Fed. Reg. 43,251), from the day after this Order is received by the United States Trade Representative until such time as the United States Trade Representative notifies the Commission that this Order is approved or disapproved but, in any event, not later than sixty (60) days after the receipt of this Order. All entries of covered articles made pursuant to this paragraph are to be reported to U.S. Customs and Border Protection (“CBP”), in advance of the date of the entry, pursuant to procedures CBP establishes.

5. At the discretion of CBP and pursuant to the procedures it establishes, persons seeking to import articles may be required to certify that they are familiar with the terms of this Order, that they have made appropriate inquiry, and thereupon state that, to the best of their knowledge and belief, the products being imported are not excluded from entry under paragraphs 1 or 2 of this Order. At its discretion, CBP may require persons who have provided the certification described in this paragraph to furnish such records or analyses as are necessary to substantiate the certification.

6. In accordance with 19 U.S.C. § 1337(l), the provisions of this Order shall not

apply to covered articles that are imported by and for the use of the United States, or imported for and to be used for, the United States with the authorization or consent of the Government.

7. The Commission may modify this Order in accordance with the procedures described in Rule 210.76 of the Commission's Rules of Practice and Procedure (19 C.F.R. § 210.76).

8. The Secretary shall serve copies of this Order upon each party of record in this investigation and upon CBP.

9. Notice of this Order shall be published in the Federal Register.

By order of the Commission.

A handwritten signature in black ink, appearing to read 'Lisa R. Barton', enclosed within a large, loopy oval shape.

Lisa R. Barton  
Secretary to the Commission

Issued: August 11, 2025

**UNITED STATES INTERNATIONAL TRADE COMMISSION**  
**Washington, D.C.**

**In the Matter of**

**CERTAIN EXERCISE EQUIPMENT  
AND SUBASSEMBLIES THEREOF**

**Investigation No. 337-TA-1419**

**GENERAL EXCLUSION ORDER**

The United States International Trade Commission (“Commission”) has determined that there is a violation of section 337 of the Tariff Act of 1930, as amended (19 U.S.C. § 1337), in the unlawful importation, sale for importation, or sale within the United States after importation of certain exercise equipment and subassemblies thereof (as defined in paragraph 2 below) that infringe one or more of claim 1 of U.S. Patent No. 8,721,511 and the claim of U.S. Patent No. D659,208 (“Asserted Patents”).

Having reviewed the record in this investigation, including the written submissions of the parties, the Commission has made its determinations on the issues of remedy, the public interest, and bonding. The Commission has determined that a general exclusion from entry for consumption is necessary (1) to prevent circumvention of an exclusion order limited to products of named persons and (2) because there is a pattern of violation of section 337 and it is difficult to identify the source of the infringing products. Accordingly, the Commission has determined to issue a general exclusion order prohibiting the unlicensed importation of infringing exercise equipment and subassemblies thereof.

The Commission has also determined that the public interest factors enumerated in 19 U.S.C. § 1337(d) do not preclude the issuance of the general exclusion order, and that the bond during the period of Presidential review shall be in the amount of one hundred percent (100%) of the entered value of the articles subject to this Order.

Accordingly, the Commission hereby **ORDERS** that:

1. Certain exercise equipment and subassemblies thereof (as defined in paragraph 2 below) that infringe one or more of claim 1 of U.S. Patent No. 8,721,511 and the claim of U.S. Patent No. D659,208 are excluded from entry for consumption into the United States, entry for consumption from a foreign-trade zone, or withdrawal from a warehouse for consumption, for the remaining terms of the Asserted Patents, except under license from, or with the permission of, the patent owner or as provided by law.

2. The certain exercise equipment and subassemblies thereof subject to this exclusion order (*i.e.*, “covered articles”) are as follows: exercise equipment known as Pilates reformers.

3. Notwithstanding paragraph 1 of this Order, covered articles are entitled to entry into the United States for consumption, entry for consumption from a foreign trade zone, or withdrawal from a warehouse for consumption, under bond in the amount of one hundred percent (100%) of their entered value, pursuant to subsection (j) of section 337 (19 U.S.C. § 1337(j)) and the Presidential Memorandum for the United States Trade Representative of July 21, 2005 (70 Fed. Reg. 43,251), from the day after this Order is received by the United States Trade Representative until such time as the United States Trade Representative notifies the Commission that this Order is approved or disapproved but, in any event, not later than sixty (60) days after the receipt of this Order. All entries of covered articles made pursuant to this paragraph are to be reported to U.S. Customs and Border Protection (“CBP”), in advance of the date of the entry, pursuant to procedures CBP establishes.

4. At the discretion of CBP and pursuant to the procedures it establishes, persons seeking to import articles may be required to certify that they are familiar with the terms of this

Order, that they have made appropriate inquiry, and thereupon state that, to the best of their knowledge and belief, the products being imported are not excluded from entry under paragraph 1 of this Order. At its discretion, CBP may require persons who have provided the certification described in this paragraph to furnish such records or analyses as are necessary to substantiate the certification.

5. In accordance with 19 U.S.C. § 1337(l), the provisions of this Order shall not apply to covered articles that are imported by and for the use of the United States, or imported for and to be used for, the United States with the authorization or consent of the Government.

6. The Commission may modify this Order in accordance with the procedures described in Rule 210.76 of the Commission's Rules of Practice and Procedure (19 C.F.R. § 210.76).

7. The Secretary shall serve copies of this Order upon each party of record in this investigation and upon CBP.

8. Notice of this Order shall be published in the Federal Register.

By order of the Commission.

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Lisa R. Barton  
Secretary to the Commission

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