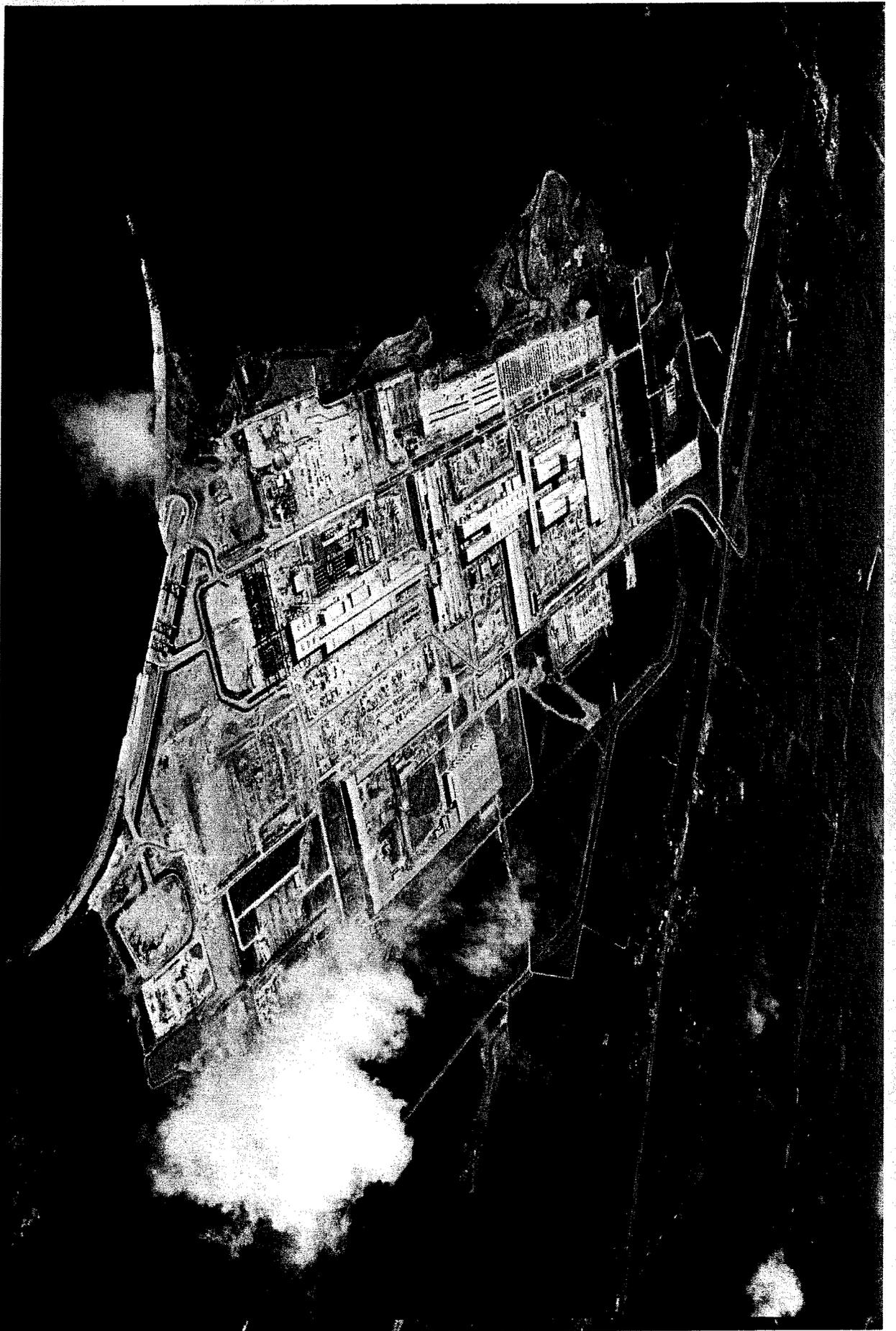


**Stainless Steel Plate from Belgium, Italy, Korea, South
Africa, and Taiwan: Inv. Nos. 701-TA-376 and 379 and
731-TA-788, 790-793 (Second Review)**

**Hogan Lovells US LLP
May 26, 2011**



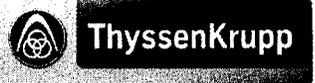
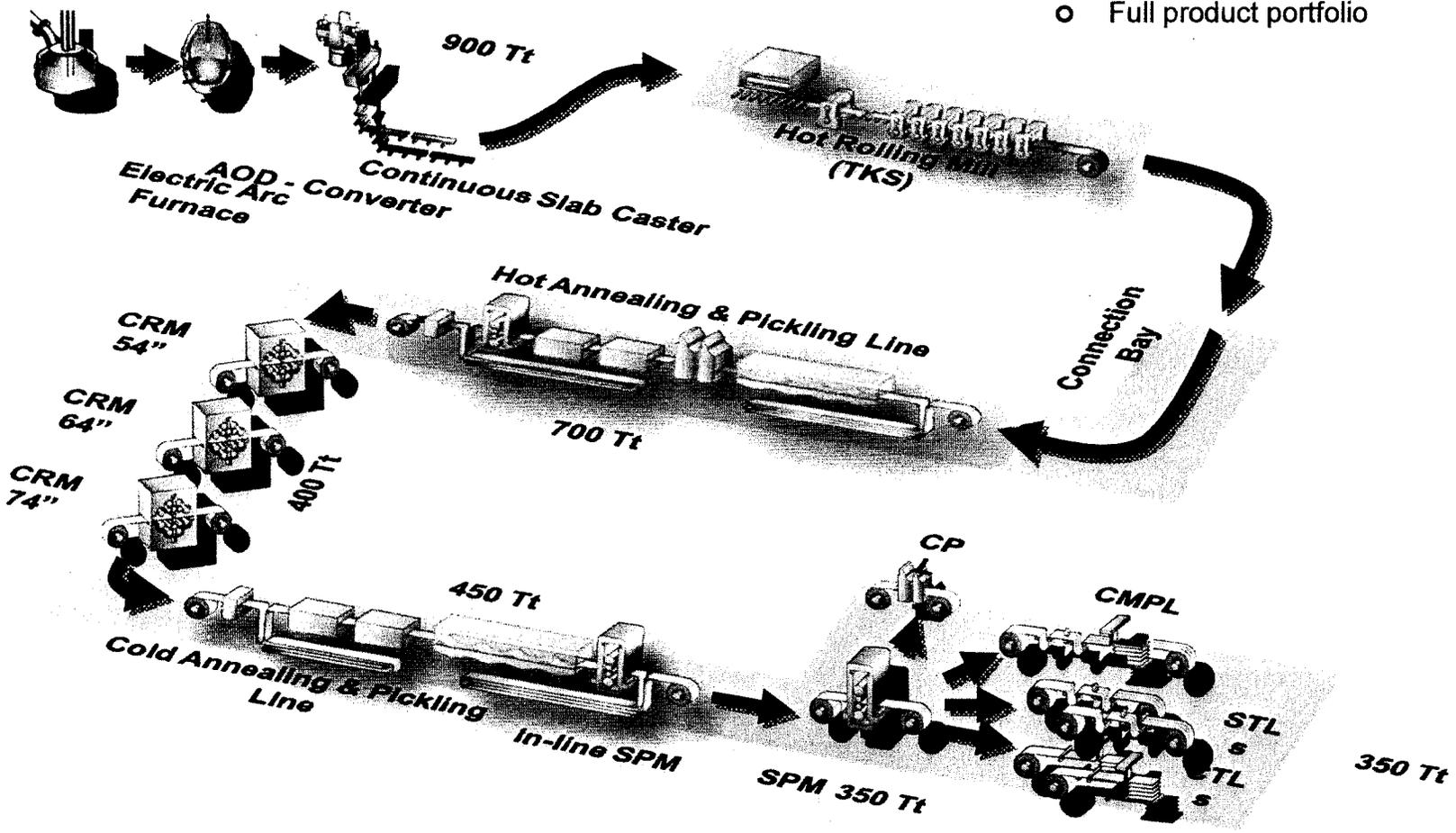
ThyssenKrupp Stainless USA



ThyssenKrupp

Production flow in a fully integrated SL – USA (End of 2012)

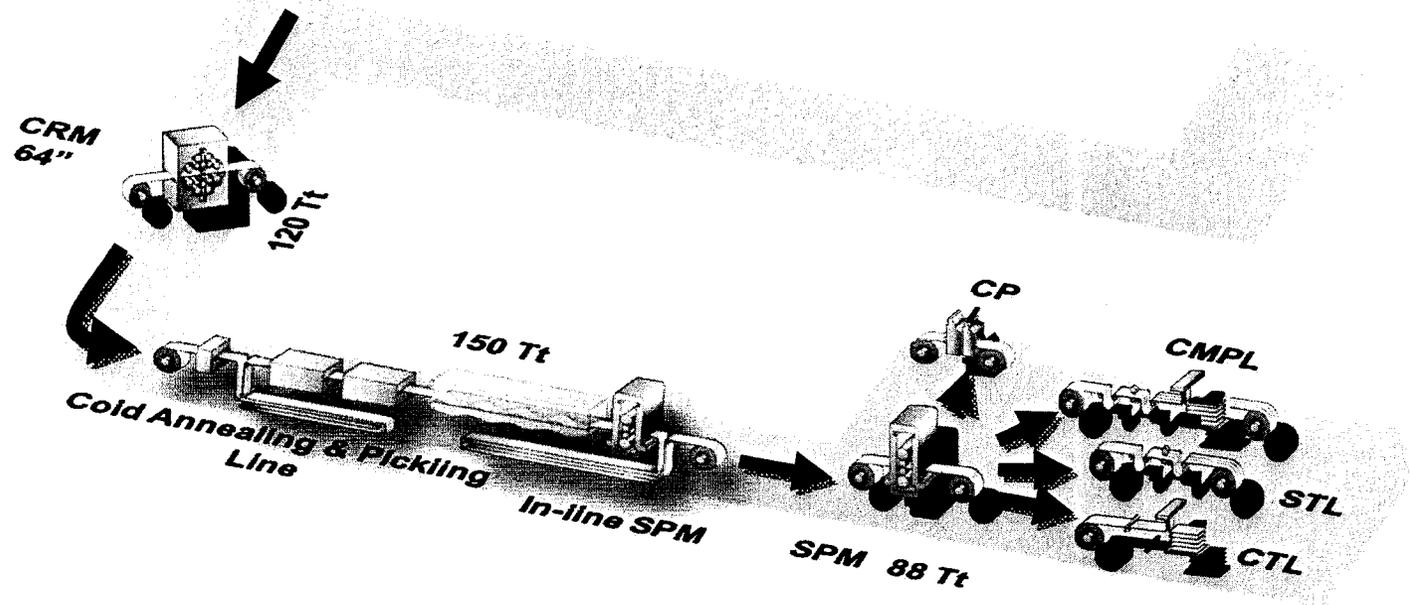
- Melt Shop
- Full product portfolio



Phase I: Focused Product Portfolio starting in October 2010

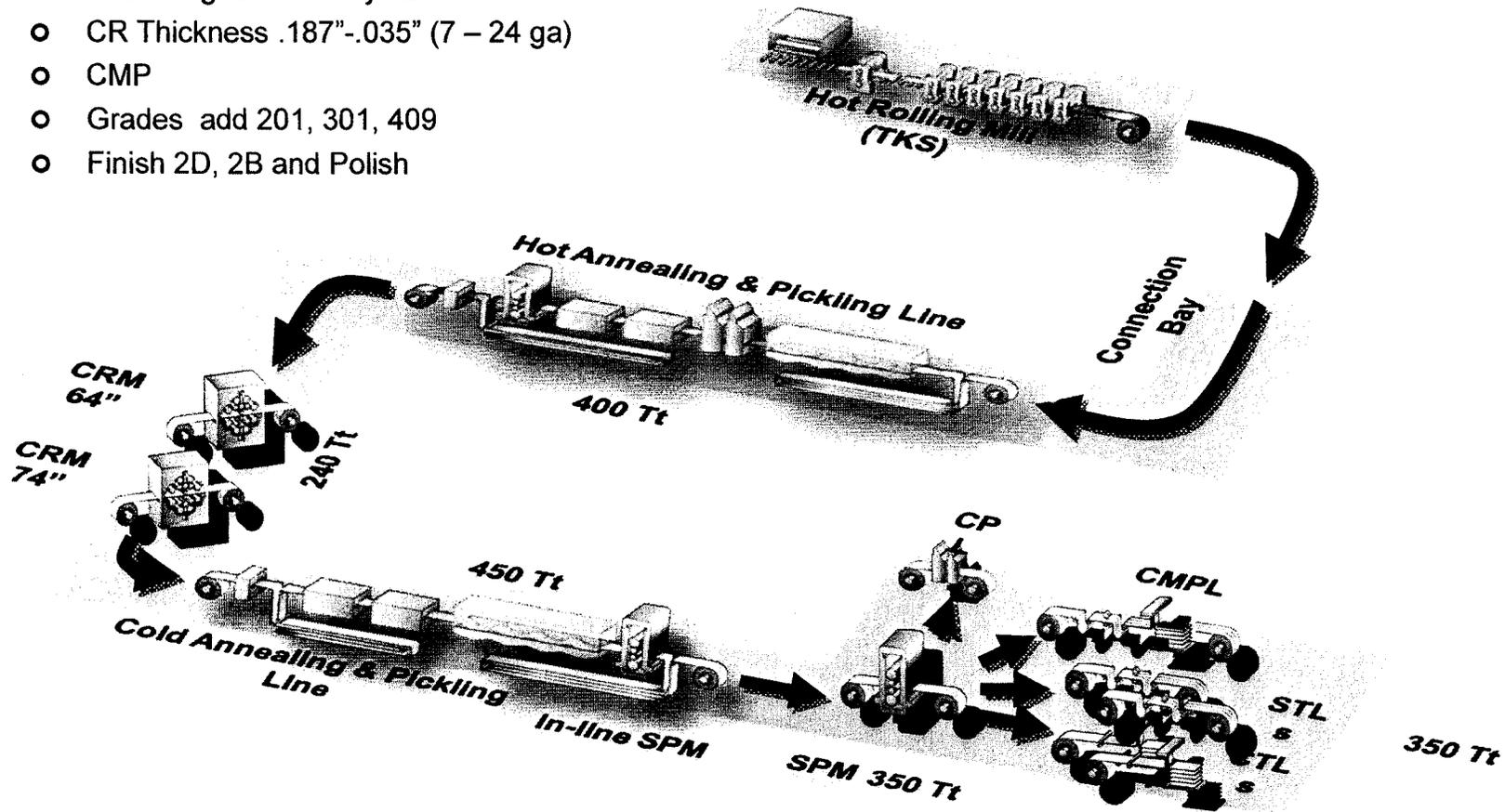
Equipment configuration for start up Cold Rolling Works

- Start with the CRM 64"
- Width 48" and 60"
- Thickness .135"-.035" (10 – 20 ga)
- Grades 304 & 316L
- Finish 2D, 2B and Polish
- Service center stock, tank manufacturers, standard chemistry pipe and tube
- Test processes and IT applications
- Introducing SL-USA to the market
- Train our operators on own equipment
- Ability to process heavy plate (10mm)

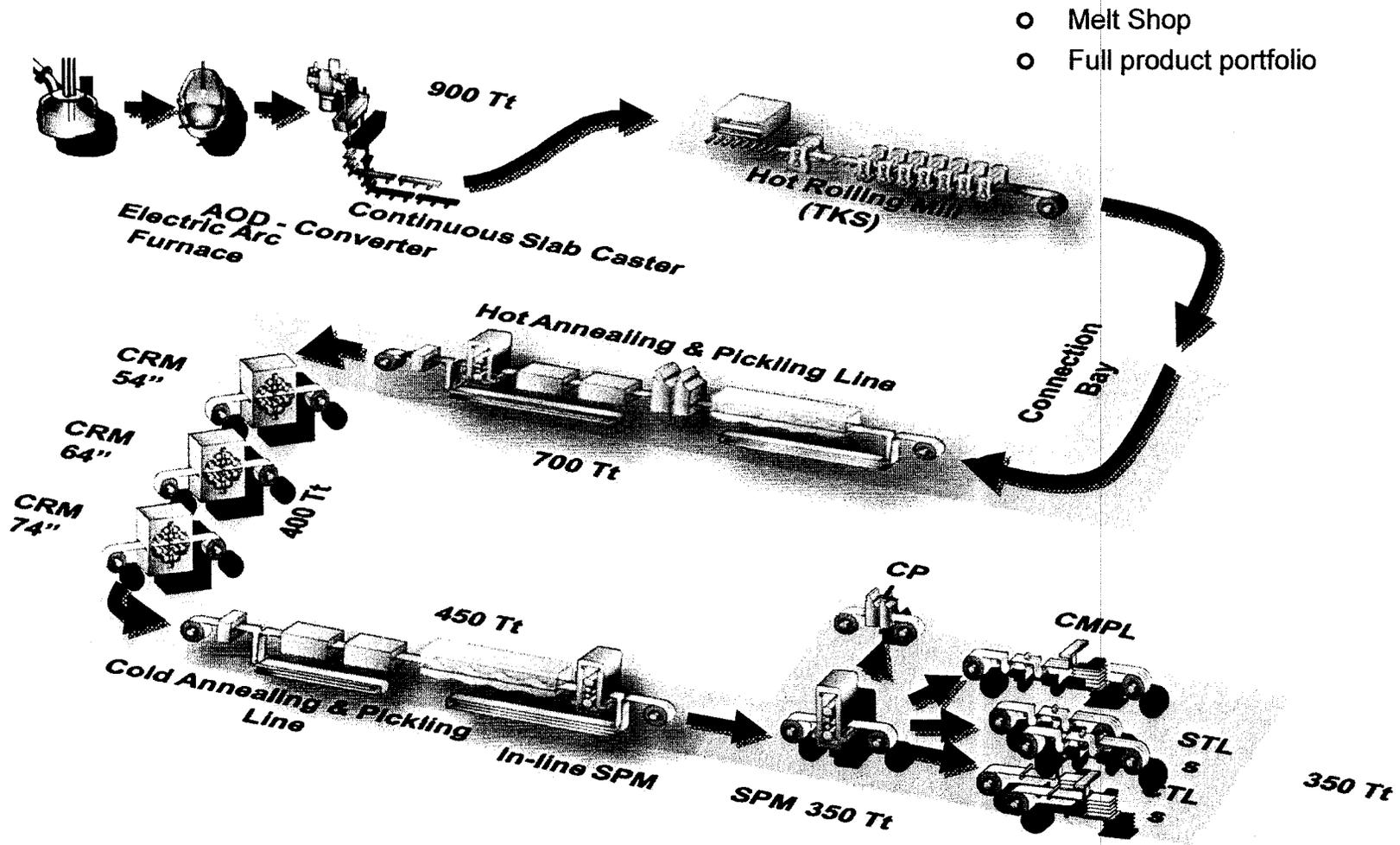


Phase II: Expanded Product Portfolio – October 2011

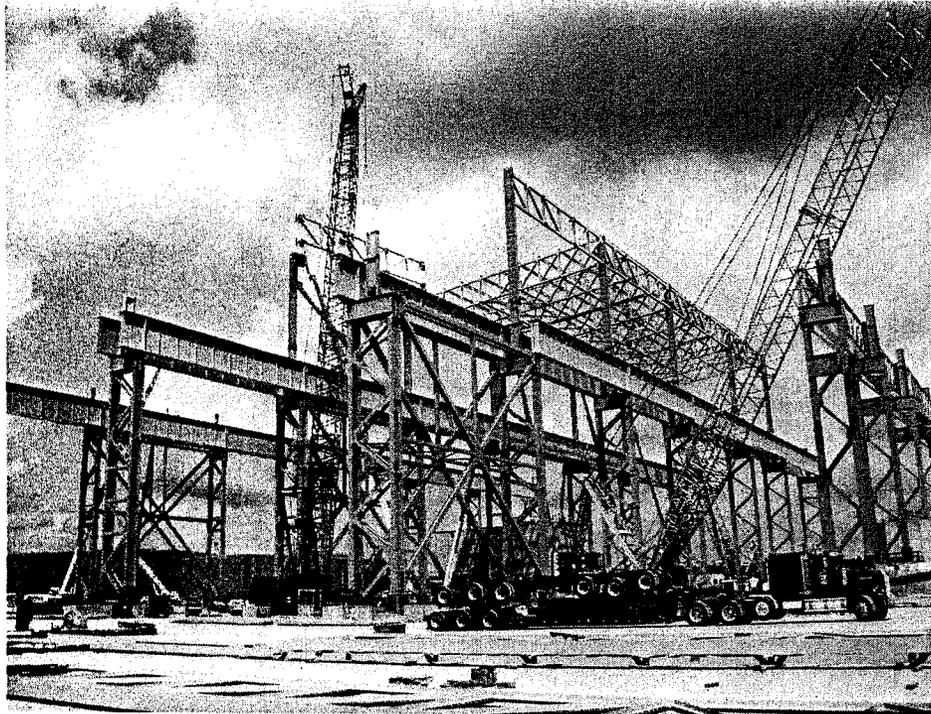
- Add the CRM 74" and HAPL
- Width higher flexibility 32" – 74"
- CR Thickness .187"-.035" (7 – 24 ga)
- CMP
- Grades add 201, 301, 409
- Finish 2D, 2B and Polish



Production flow in a fully integrated SL – USA (End of 2012)



Current Status of Melt Shop



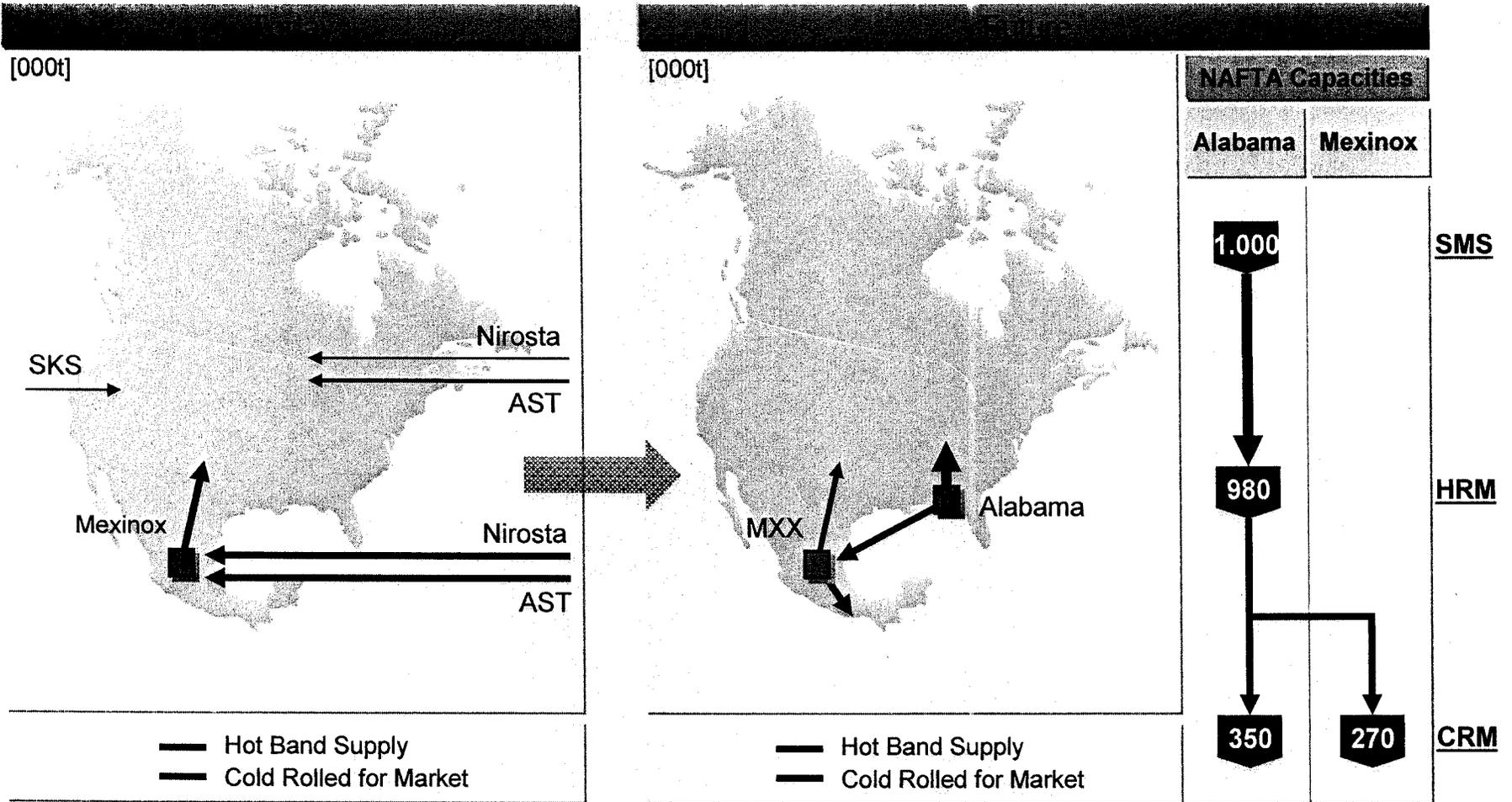
Melt shop construction (May 24, 2011)

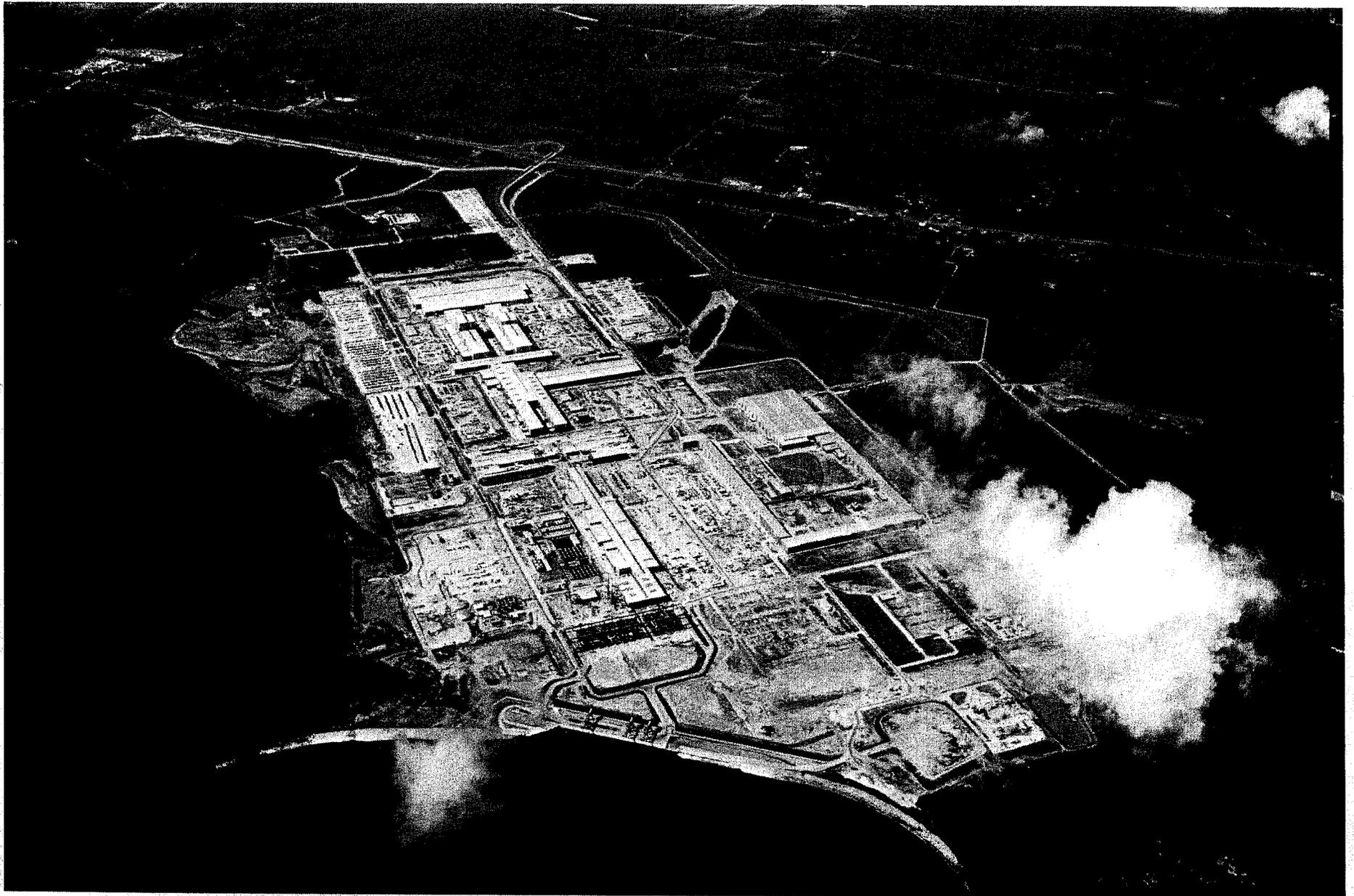


AOD Converters

ThyssenKrupp Stainless Material Flows into NAFTA

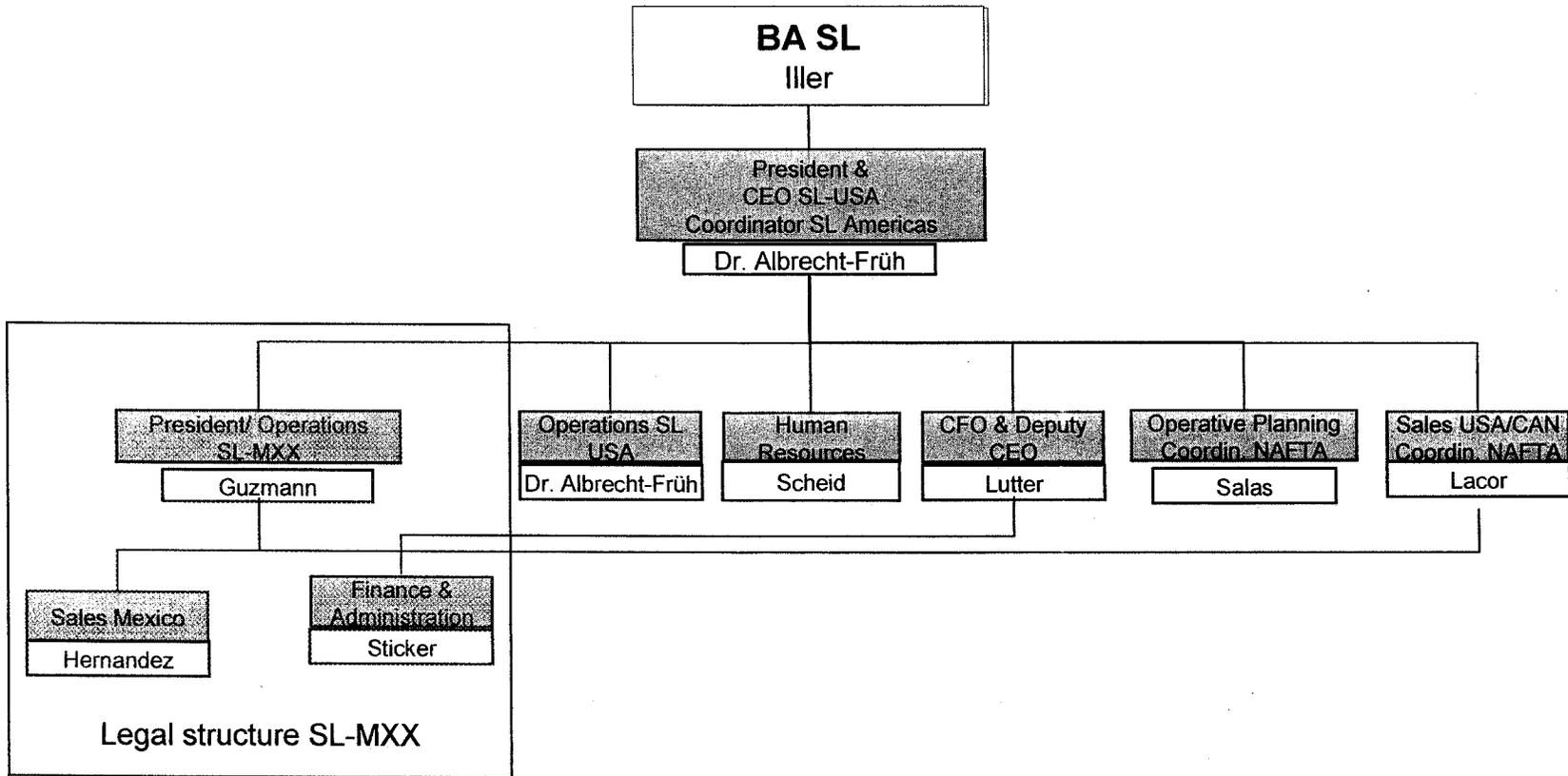
Hot Band Supply of NAFTA from Europe





ThyssenKrupp Business Area Stainless Global

Organizational Structure Operating Unit Americas* incl. reporting lines

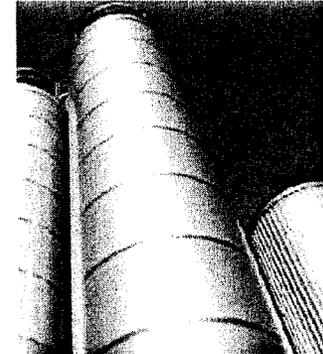


* Definition of reporting lines; no corporate legal structure

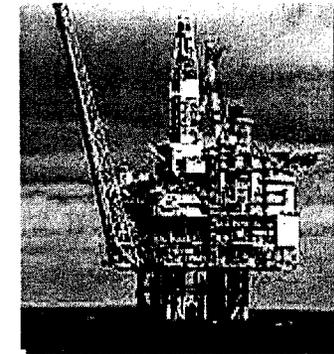
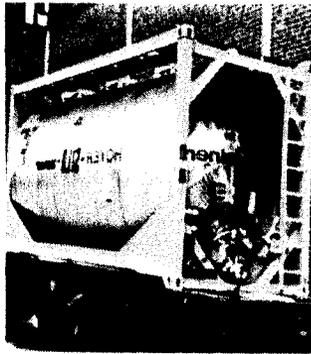
SL - USA will be the only producer of 72" wide material in the Americas

In anticipation Service Centers are upgrading their processing capability today to cater to 72" wide

72" wide currently not manufactured in the Americas

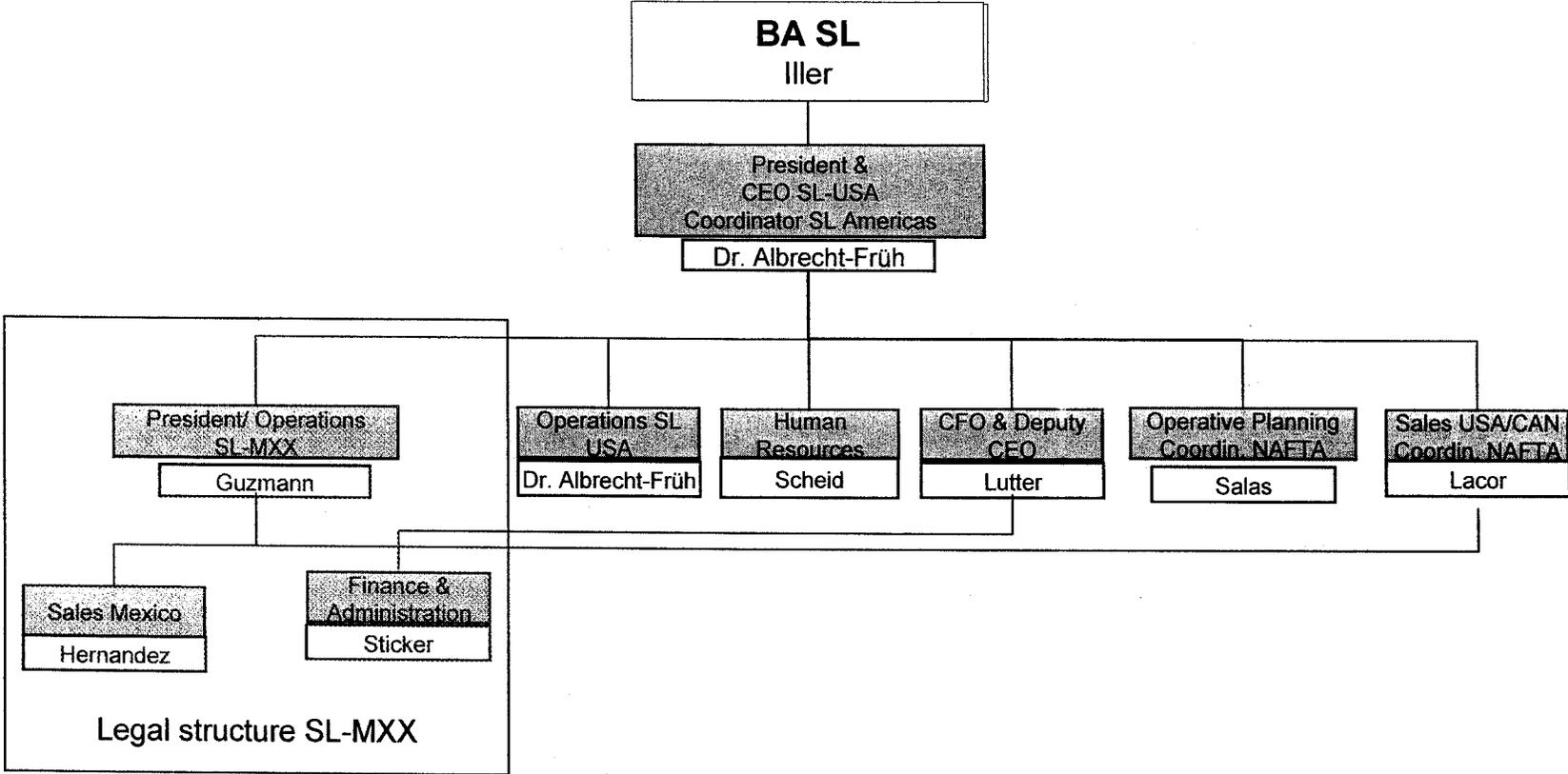


- Cost effective production for common 36" wide (double width)
- Immediate process improvement for SL customers
- SL USA will capture volume from importers by sheer availability
- Strategic positioning of brand and long-term sustainability
- SL USA together with TK MXX will have breadth of product portfolio leadership



ThyssenKrupp Business Area Stainless Global

Organizational Structure Operating Unit Americas* incl. reporting lines



* Definition of reporting lines; no corporate legal structure

