



Concept to Completion

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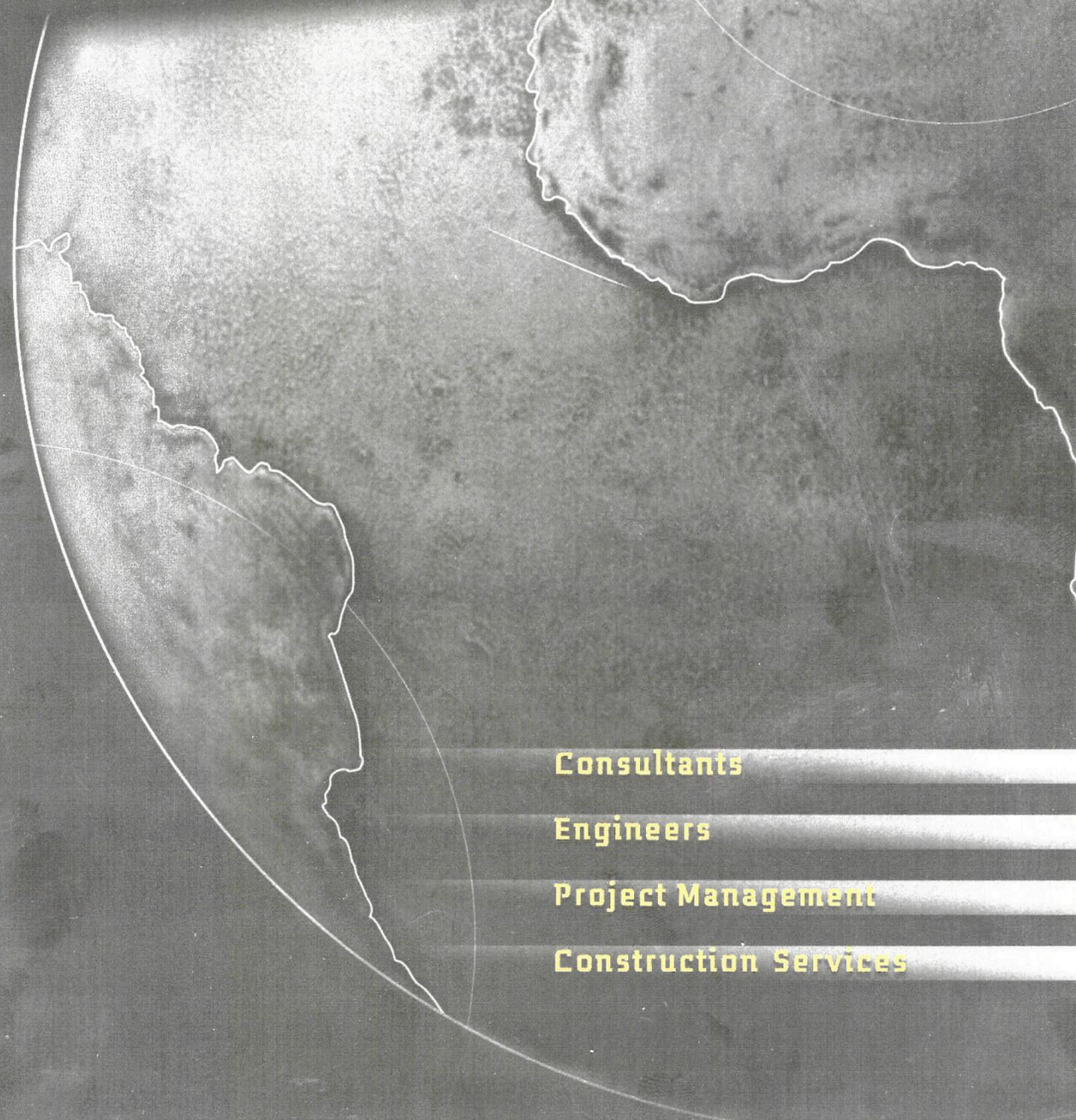
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Consultants

Engineers

Project Management

Construction Services

INTRODUCING ROESLEIN—

For nearly two decades Roeslein has set the standard in modularization, unitization and preassembly of specialized plant facilities as consultants, engineers, project managers and construction managers offering concept-to-completion project solutions.

Headquartered in St. Louis, MO, USA, with branch locations in Denver, CO, USA and Birmingham, U.K., sales offices in Mexico and China, and its manufacturing facilities located in Redbud, IL, USA, Roeslein has an experienced team of professionals with a track record of success in designing, manufacturing and implementing projects around the world.

With successful projects in more than 40 countries, our systems integration services and unique approaches to project implementation provide our customers the best overall value for their investment. With a strong focus in the container manufacturing and packaging & filling industries, Roeslein continues to diversify into other markets such as renewable energy, chemical, pharmaceutical, and other industries where the benefits of modularization allow for a more aggressive schedule, higher quality, improved safety, lower costs and a faster start-up.

CONCEPT TO COMPLETION—

As a professional full service engineering firm specializing in new capital project implementation, Roeslein offers unique solutions and continuous support to meet its customers' needs.

Roeslein is a premier systems integration company serving each of our customers as an extension of their engineering resources by providing a modular approach to design, project management and implementation.

Roeslein offers alternative construction approaches through its wholly owned subsidiary, Integrated Manufacturing Technologies (IMT), where we fabricate, modularize, preassemble and test complete manufacturing systems prior to installation.

We can also self-perform the installation of our Unitized/Preassembled systems. Roeslein has the capabilities to supplement its resources with its worldwide network of contractors with whom we have established a track record of success.



CONSULTING—

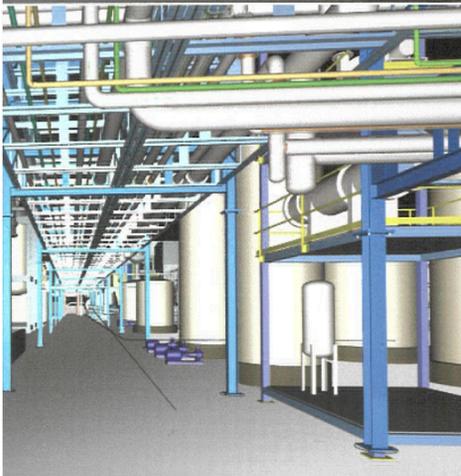
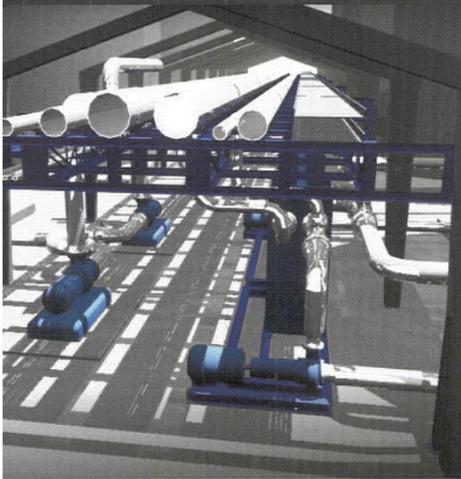
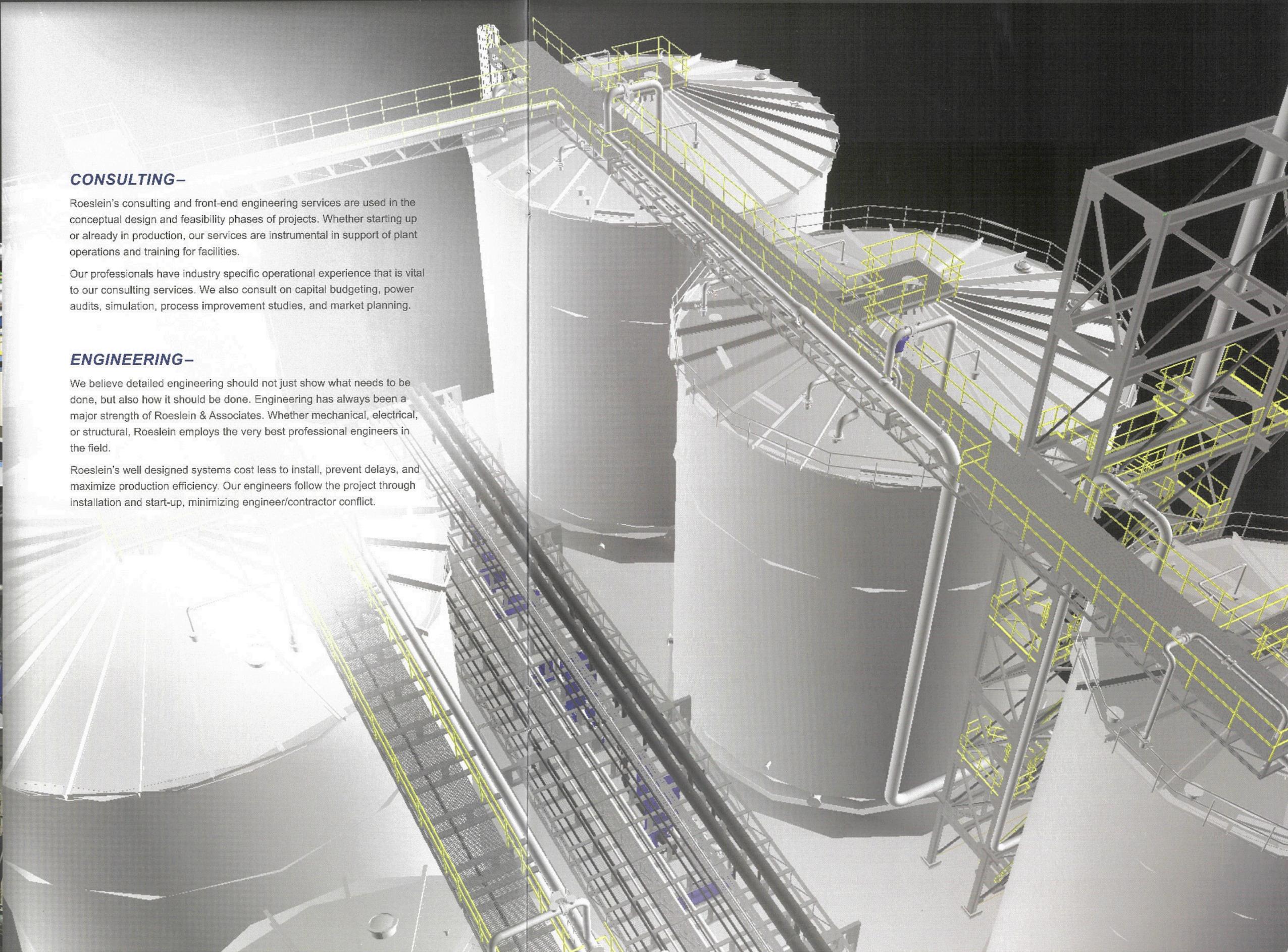
Roeslein's consulting and front-end engineering services are used in the conceptual design and feasibility phases of projects. Whether starting up or already in production, our services are instrumental in support of plant operations and training for facilities.

Our professionals have industry specific operational experience that is vital to our consulting services. We also consult on capital budgeting, power audits, simulation, process improvement studies, and market planning.

ENGINEERING—

We believe detailed engineering should not just show what needs to be done, but also how it should be done. Engineering has always been a major strength of Roeslein & Associates. Whether mechanical, electrical, or structural, Roeslein employs the very best professional engineers in the field.

Roeslein's well designed systems cost less to install, prevent delays, and maximize production efficiency. Our engineers follow the project through installation and start-up, minimizing engineer/contractor conflict.



PROJECT MANAGEMENT—

A well-defined approach to project execution and strong project management values is what drives all of Roeslein's projects. We know you measure results by cost, schedule, and quality: our Four-Phase Approach ensures that.

Phase 1: Conceptual Design

We use our engineering, consulting, and project management expertise to fully develop your project. This phase results in the Scope, Budgets, Responsibilities, Schedule, and Preliminary Design providing the data needed for the final feasibility study.

Phase 2: Detailed Engineering

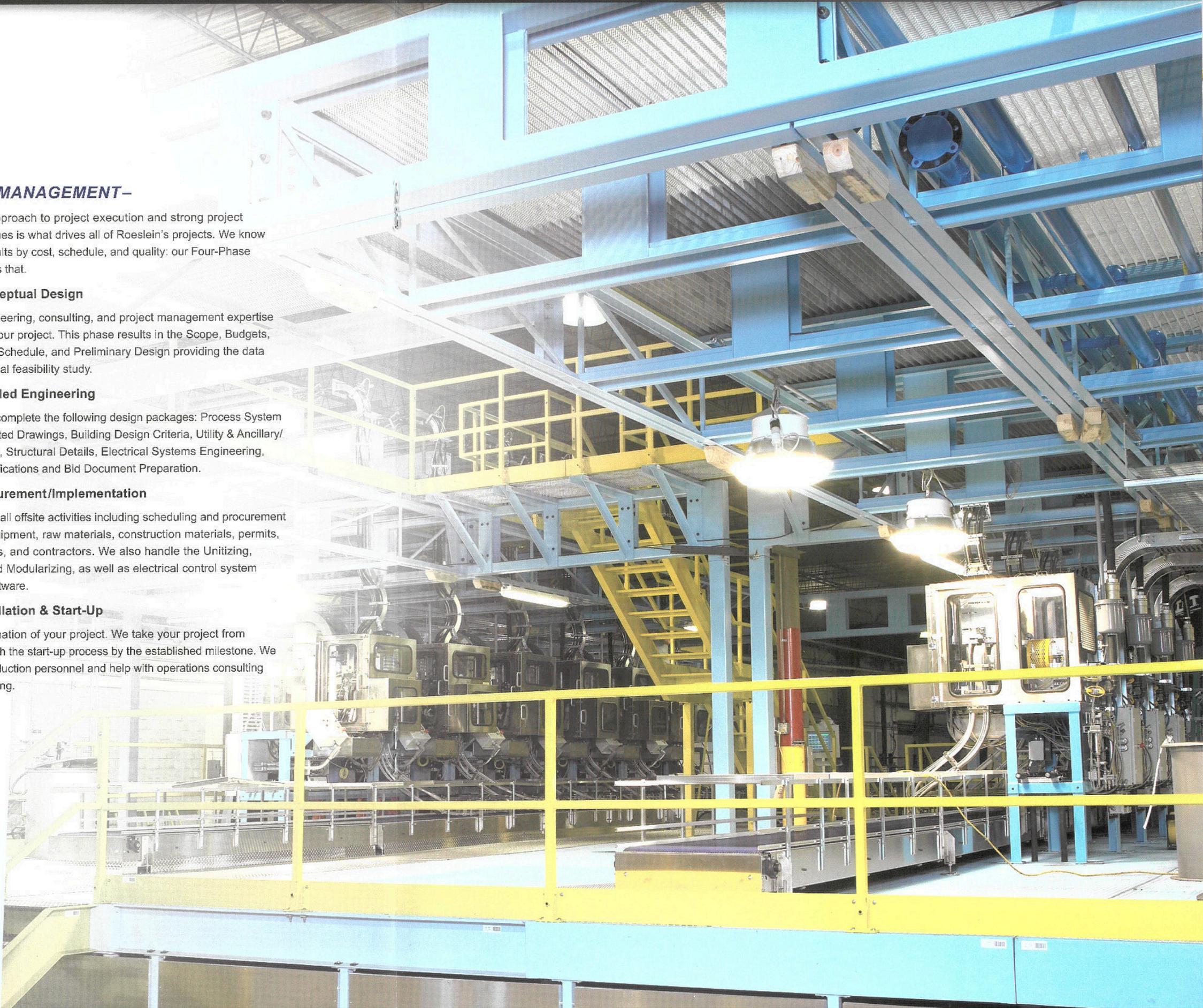
In this phase we complete the following design packages: Process System Layout & Associated Drawings, Building Design Criteria, Utility & Ancillary/Support Systems, Structural Details, Electrical Systems Engineering, Equipment Specifications and Bid Document Preparation.

Phase 3: Procurement/Implementation

Here we address all offsite activities including scheduling and procurement of production equipment, raw materials, construction materials, permits, start-up materials, and contractors. We also handle the Unitizing, Preassembly, and Modularizing, as well as electrical control system hardware and software.

Phase 4: Installation & Start-Up

This is the culmination of your project. We take your project from installation through the start-up process by the established milestone. We will also train production personnel and help with operations consulting and troubleshooting.



CONSTRUCTION SERVICES—

Roeslein provides construction services to perform installation and start-up at the facilities it designs. Roeslein has executed the Design/Build philosophy since its inception, successfully implementing facility installations worldwide. Our construction teams are engineering-oriented and composed of experienced field personnel. Each of our construction personnel work very closely with our design team to provide a seamless installation. Our services include mechanical and electrical craft labor, management and administration, full jobsite coordination, safety management, and supervision. Always safety conscious, Roeslein continually strives to improve its jobsite safety program and training for our construction and field management personnel.

Construction Management Programs with regard to Cost, Schedule, Safety, Documentation and Communication are standardized across all project jobsites where our Construction Services are used. These common practices guarantee success in meeting our goals: Reduced Cost, Improved Schedule, Increased Quality and Reduced Client Risk.



Alternative Approach

INTEGRATED MANUFACTURING TECHNOLOGIES (IMT) –

Roeslein's alternative construction approach of Unitizing, Modularizing, and Preassembly provide customers with shorter project schedules, reduced reliance on field contractors, less onsite construction risk and cost, higher quality installation, and better control of contract growth.

Our special manufacturing methods offer value by moving field construction work to a controlled environment, free of jobsite constraints. Roeslein's wholly owned subsidiary, Integrated Manufacturing Technologies (IMT) can fabricate, modularize, preassemble and test complete manufacturing systems prior to installation.

Each of your projects has its own special challenges and objectives, and our goal is to find unique and effective solutions that provide the most value. We can build your entire line at your site, or we can preassemble your systems in our facility and deliver them ready for easy installation and rapid start-up.

